



## 2987 NH3 MAGNUM

2565-758\_REV\_N • 11/2017



**YETTER MANUFACTURING CO.**  
*FOUNDED 1930*

Colchester, IL 62326-0358  
Toll free: 800/447-5777  
309/776-3222 (Fax)  
Website: [www.yetterco.com](http://www.yetterco.com)  
E-mail: [info@yetterco.com](mailto:info@yetterco.com)

**YETTER**

## FOREWORD

You've just joined an exclusive but rapidly growing club.

For our part, we want to welcome you to the group and thank you for buying a Yetter product.

We hope your new Yetter products will help you achieve both goals-increase your productivity and increase your efficiency so that you may generate more profit.

This operator's manual has been designed into four major sections: Foreword, Safety Precautions, Installation Instructions and Parts Breakdown.



This **SAFETY ALERT SYMBOL** indicates important safety messages in the manual. When you see this symbol, be alert to the possibility of **PERSONAL INJURY** and carefully read the message that follows.

The word **NOTE** is used to convey information that is out of context with the manual text. It contains special information such as specifications, techniques and reference information of a supplementary nature.

The word **IMPORTANT** is used in the text when immediate damage will occur to the machine due

to improper technique or operation. Important will apply to the same information as specified by note only of an immediate and urgent nature.

It is the responsibility of the user to read the operator's manual and comply with the safe and correct operating procedure and to lubricate and maintain the product according to the maintenance schedule in the operator's manual.

The user is responsible for inspecting his machine and for having parts repaired or replaced when continued use of the product would cause damage or excessive wear to the other parts.

It is the user's responsibility to deliver his machine to the Yetter dealer who sold him the product for service or replacement of defective parts, which are covered by the warranty policy.

If you are unable to understand or follow the instructions provided in this publication, consult your local Yetter dealer or contact:

### YETTER MANUFACTURING CO.

309/776-4111

800/447-5777

309/776-3222 (FAX)

Website: [www.yetterco.com](http://www.yetterco.com)

E-mail: [info@yetterco.com](mailto:info@yetterco.com)

## WARRANTY

Yetter Manufacturing warrants all products manufactured and sold by it against defects in material. This warranty being expressly limited to replacement at the factory of such parts or products as shall appear to be defective after inspection. This warranty does not obligate the Company to bear cost of labor in replacement of parts. It is the policy of the Company to make improvements without incurring obligations to add them to any unit already sold. No warranty is made or authorized to be made, other than herein set forth. This warranty is in effect for one year after purchase.

DEALER: \_\_\_\_\_

Yetter Manufacturing warrants its own products only and cannot be responsible for damages to equipment on which mounted.

# SAFETY PRECAUTIONS

You can make your farm a safer place to live and work if you observe the safety precautions given. Study these precautions carefully and insist those working with you and for you follow the precautions.

Finally, remember this an accident is usually caused by someone's carelessness, neglect or oversight.

**A brief description of signal words that may be used in this manual:**

**CAUTION:** Used as a general reminder of good safety practices or to direct attention to unsafe practices.

**WARNING:** Denotes a specific potential hazard.

**DANGER:** Denotes the most serious specific potential hazard.



## CAUTION

Consult your implement and tractor operator's manual for correct and safe operating practices. Be aware of towed implement width and allow safe clearance.



## CAUTION: SAFETY SIGNS

Safety decals are placed on the implement to alert the operator and others to the risk of personal injury or unsafe operation during normal operations and servicing.

1. The safety decals must be kept clean and in good condition to ensure that they are legible.
2. Safety decals must be replaced if they are missing or illegible.
3. When components are replaced during repair or servicing, check that the new components include the necessary safety signs.
4. Replacement safety decals may be obtained from your local dealer.



## WARNING

Read these instructions carefully to acquaint yourself with the attachments. Working with unfamiliar equipment can lead to accidents.

Never clean, lubricate or adjust a machine that is in motion.

If machine must be serviced in the raised position, jack or block it up to prevent it from accidentally falling and injuring someone.

Do not allow children to operate this equipment.

Use speeds and caution dictated by the terrain being traversed. Do not operate on any slope steep enough to cause tipping or loss of control.

Be sure all personnel are clear of the immediate area before operating.

Read and understand the operator's manual and require all other persons who will operate the equipment to do the same.

If operating on public roadways, where legal, be certain all lighting is operating properly and observe all traffic laws.

Attach a slow moving vehicle emblem to the rear of the trailing implement.

Beware of increased stopping distances and control effort when operating with implements attached.

Be familiar with all controls and be prepared to stop engine and equipment quickly in an emergency.

**FAILURE TO HEED MAY RESULT IN PERSONAL INJURY OR DEATH.**

## BOLT TORQUE

### Mounting bolts and hardware

Before operating the 2987 NH3 Magnum for the first time, check to be sure that all hardware is tight. Check all hardware again after approximately 50 hours of operation and at the beginning of each planting season.

All hardware used on the 2987 NH3 Magnum is Grade 5 unless otherwise noted. Grade 5 cap screws are marked with three radial lines on the head. If hardware must be replaced, be sure to replace it with hardware of equal size, strength and thread type. Refer to the torque values chart when tightening hardware.







**Important:** Over tightening hardware can cause as much damage as when under tightening. Tightening hardware beyond the recommended range can reduce its shock load capacity.

The chart below is a guide for proper torque. Use it unless a specified torque is called out elsewhere in the manual.

Torque is the force you apply to the wrench handle or the cheater bar, times the length of the handle or bar.

Use a torque wrench whenever possible.

The following table shows torque in ft. lbs. for coarse thread hardware.

BOLT DIA. AND THREADS PER INCH	 GRADE 2	 OR  GRADE 5 A-325	 GRADE 8
1/4	6	10	14
5/16	12	20	30
3/8 - 16	25	35	50
7/16 - 14	35	55	80
1/2 - 13	55	85	125
9/16 - 12	75	125	175
5/8 - 11	105	170	235
3/4 - 10	185	305	425
7/8 - 9	170	445	690
1-8	260	670	1030
1 1/8 - 7	365	900	1460
1 1/4 - 7	515	1275	2060
1 3/8 - 6	675	1675	2700
1 1/2 - 6	900	2150	3500
1 3/4 - 5	1410	3500	5600

Lubricate all bearings and moving parts as assembled and make certain that they work freely.



**WARNING:** Never work around the toolbar/implement while in a raised position without using safety lockups.



**CAUTION:** The 2987 NH3 Magnum coulter's are very heavy. Pay extra attention to lifting techniques while handling and or maneuvering the coulter during assembly. Failure to do so may lead to personal injury.

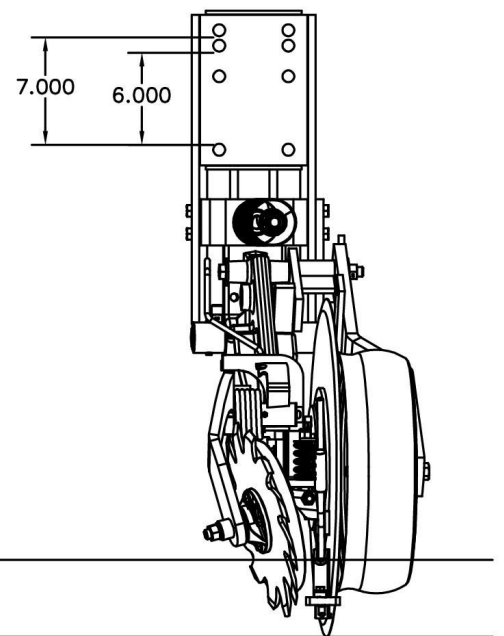
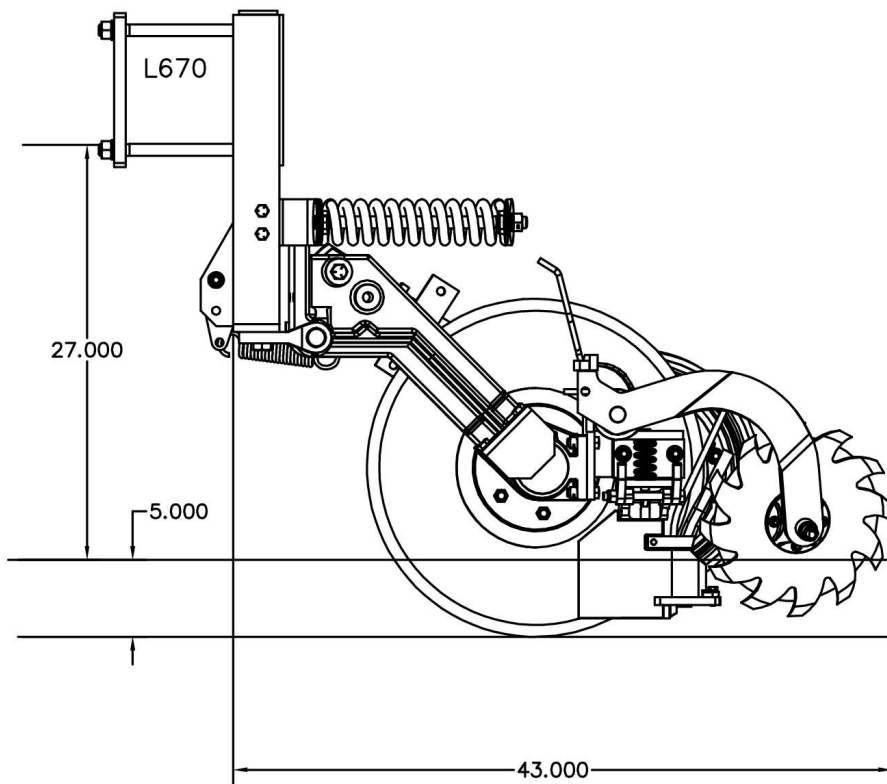
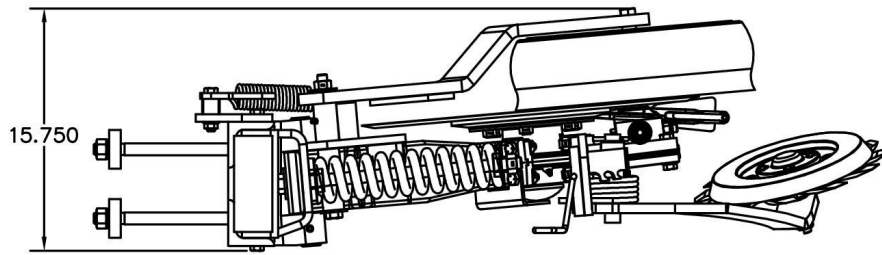
<b>Model No.</b>	<b>Description</b>	<b>Est. Wt.</b>
2987-150-L	LH NH3 Magnum™ w/ Wheel and Knife	260 lbs.
2987-150-R	RH NH3 Magnum™ w/ Wheel and Knife	260 lbs.

<b>Model No.</b>	<b>Description</b>	<b>Est. Wt.</b>
2987-040-L	LH NH3 (3/8") Tube Kit	.395 lbs.
2987-040-R	RH NH3 (3/8") Tube Kit	.395 lbs.
2987-041-L	LH NH3 w/ Liquid (3/8" Dual) Tube Kit	.697 lbs.
2987-041-R	RH NH3 w/ Liquid (3/8" Dual) Tube Kit	.697 lbs.
2987-042-L	LH NH3 w/ Vapor (3/8" & 3/4") Tube Kit	.954 lbs.
2987-042-R	RH NH3 w/ Vapor (3/8" & 3/4") Tube Kit	.954 lbs.
2987-043-L	LH NH3 w/ Liquid & Vapor (3/8" Dual & 3/4" Single) Tube Kit	1.044 lbs.
2987-043-R	RH NH3 w/ Liquid & Vapor (3/8" Dual & 3/4" Single) Tube Kit	1.044 lbs.
2987-044-L	LH Vapor Only (3/4") Tube Kit	.455 lbs.
2987-044-R	RH Vapor Only (3/4") Tube Kit	.455 lbs.
2987-046	Liquid (1/2" Single) Tube Kit	.850 lbs.
2987-047	Liquid (1/2" Dual) Tube Kit	1.159 lbs.
2987-050	Dry (1-1/2") Tube Kit	1.404 lbs.
2987-051	Dry w/ NH3 (1-1/2" & 3/8") Tube Kit	1.987 lbs.
2987-052	Dry w/ NH3 & Vapor (1-1/2" & 3/8" & 3/4") Tube Kit	2.55 lbs.

<b>Model No.</b>	<b>Description</b>	<b>Est Wt.</b>
2987-135	6" x 6" & 6" x 4" clamp kit	10 lbs.
2987-136	4" x 6" & 4" x 4" clamp kit	10 lbs.
2987-140	7" x 7" clamp kit	10 lbs.
2987-141	5" x 7" clamp kit	10 lbs.

**Closing wheels:**

2987-027-L-ST	LH Sealer Kit with shark tooth® wheels	53 lbs.
2987-027-R-ST	RH Sealer Kit with shark tooth® wheels	53 lbs.





# ASSEMBLY INSTRUCTIONS

The 2987 NH3 Magnum coulters are designed to mount to rectangular toolbars in three sizes: 5" x 7", 6" x 6" or 7" x 7".



**WARNING:** Never work under the toolbar while in a raised position without using safety lockups.



**WARNING:** Use extreme caution, the blade is sharp and may cause bodily injury.

The Avenger coulters can be mounted to the toolbar using different techniques. One way is to mount the main arm assembly to the toolbar and then attach the components one at a time.

Another way is to completely assemble the avenger coulters before attaching to the toolbar frame.

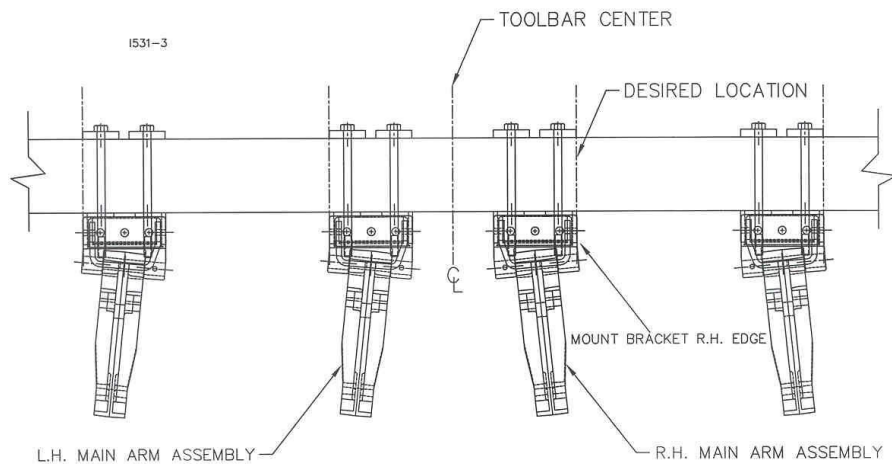
**NOTE:** To aid the assembly of the opener, it is recommended that a stand be constructed to temporarily attach the opener and hold it in an upright position.



**CAUTION:** The 2987 NH3 Magnum coulters and its components are very heavy. Extra attention to lifting techniques while handling and or maneuvering the coulters during assembly is very important. **Failure to do so may lead to personal injury or death.**

## STEP 1.

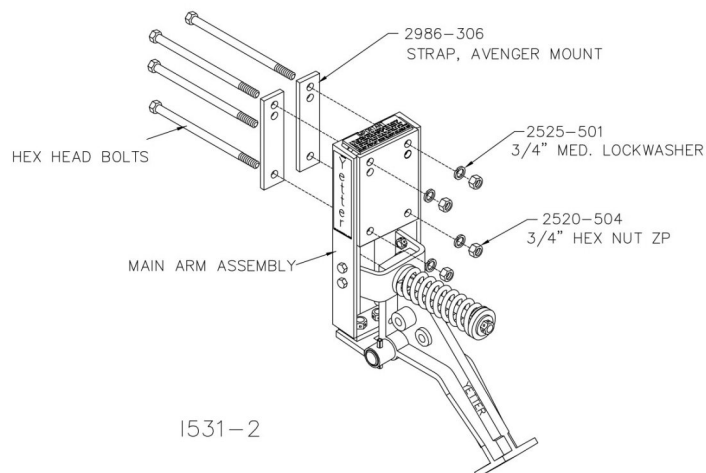
Mark the toolbar frame as to the location that each coulters is to be mounted.



**NOTE:** The coulters blade is in line with the edge of the mount bracket, for a reference use the edge of the mounting bracket (right hand edge for a right hand and left hand edge for a left hand) to align with the mark on the toolbar so that the coulters are mounted at the desired spacing.

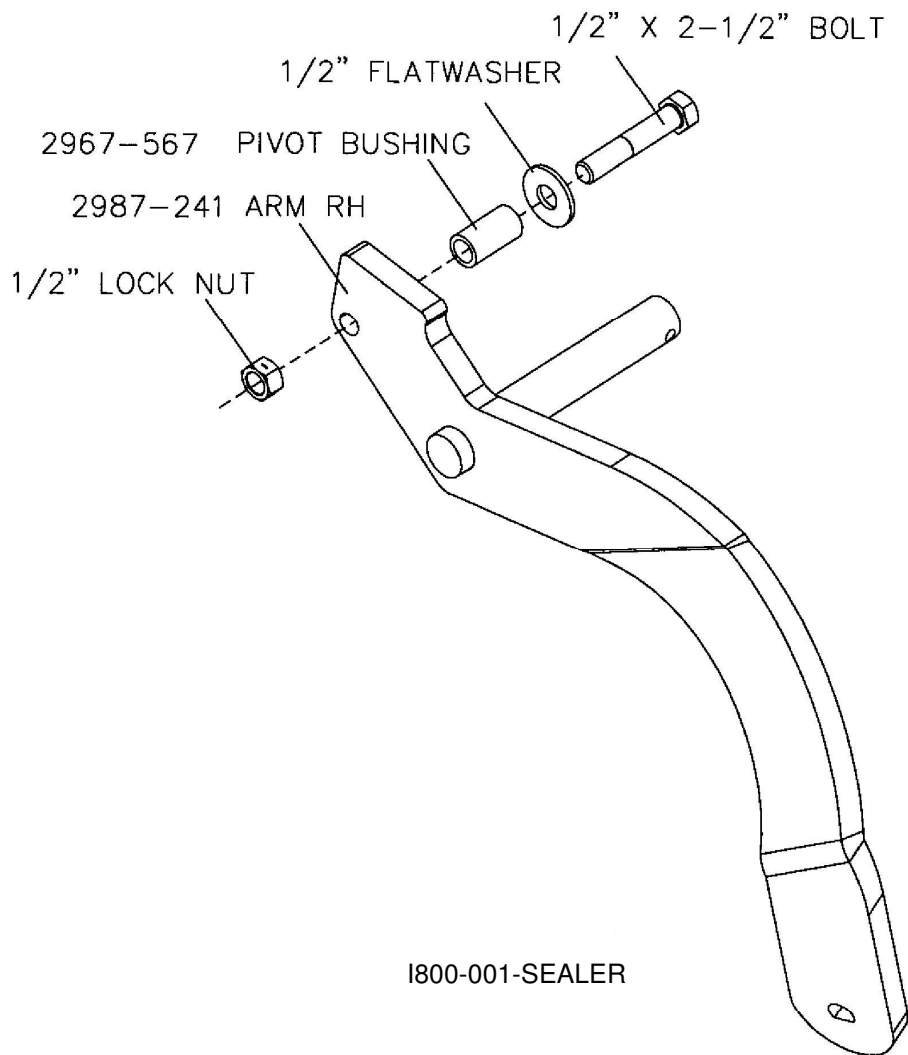
## STEP 2.

Attach the main arm assembly to the toolbar using 2) 2986-306 mounting straps, 4) hex head bolts, 3/4" lock washers and 3/4" hex nuts.



## ASSEMBLY INSTRUCTIONS

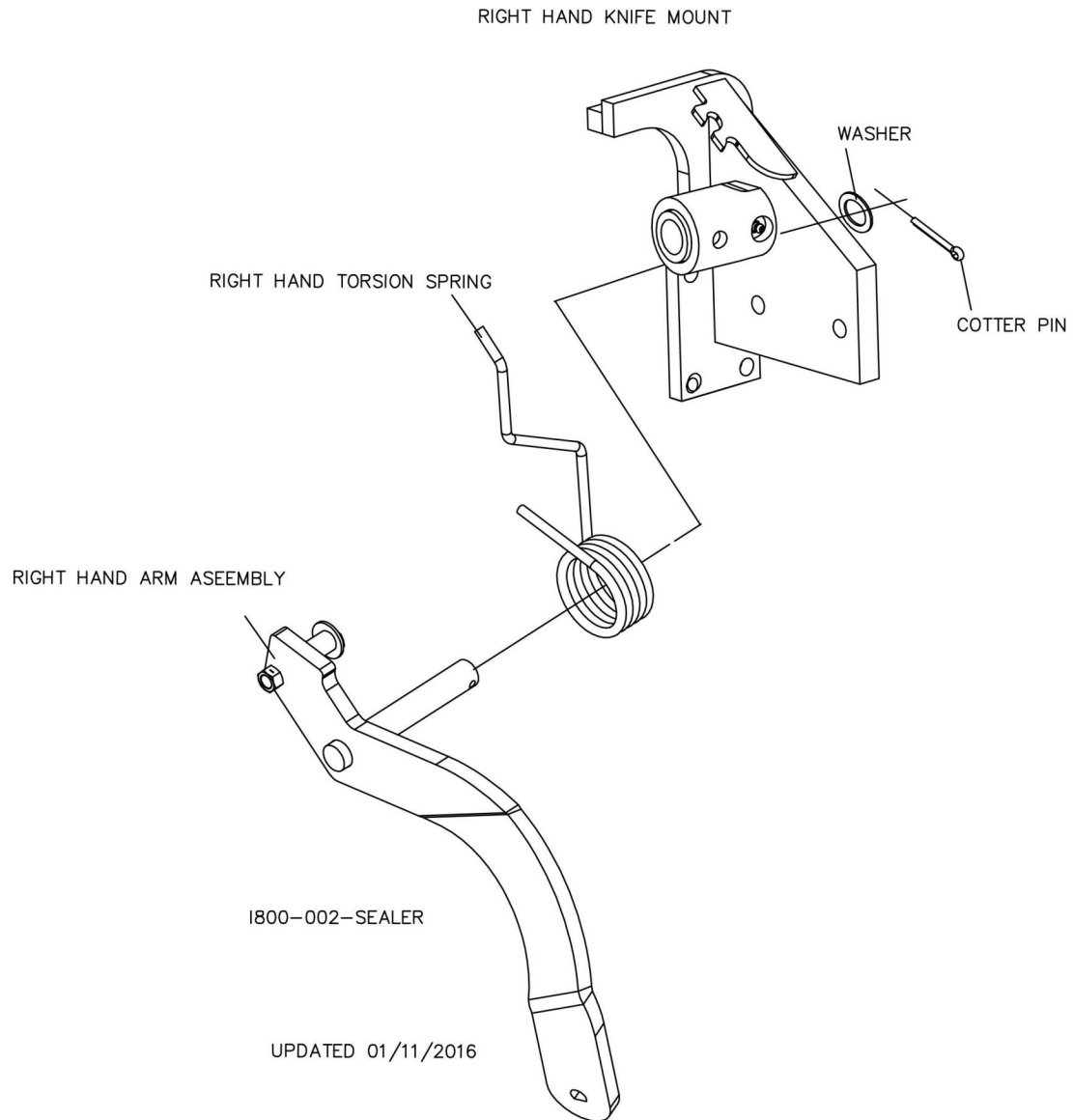
Step 1. Install the 1/2" x 2 1/2" bolt, washer, bushing and lock nut to the closing wheel arm.





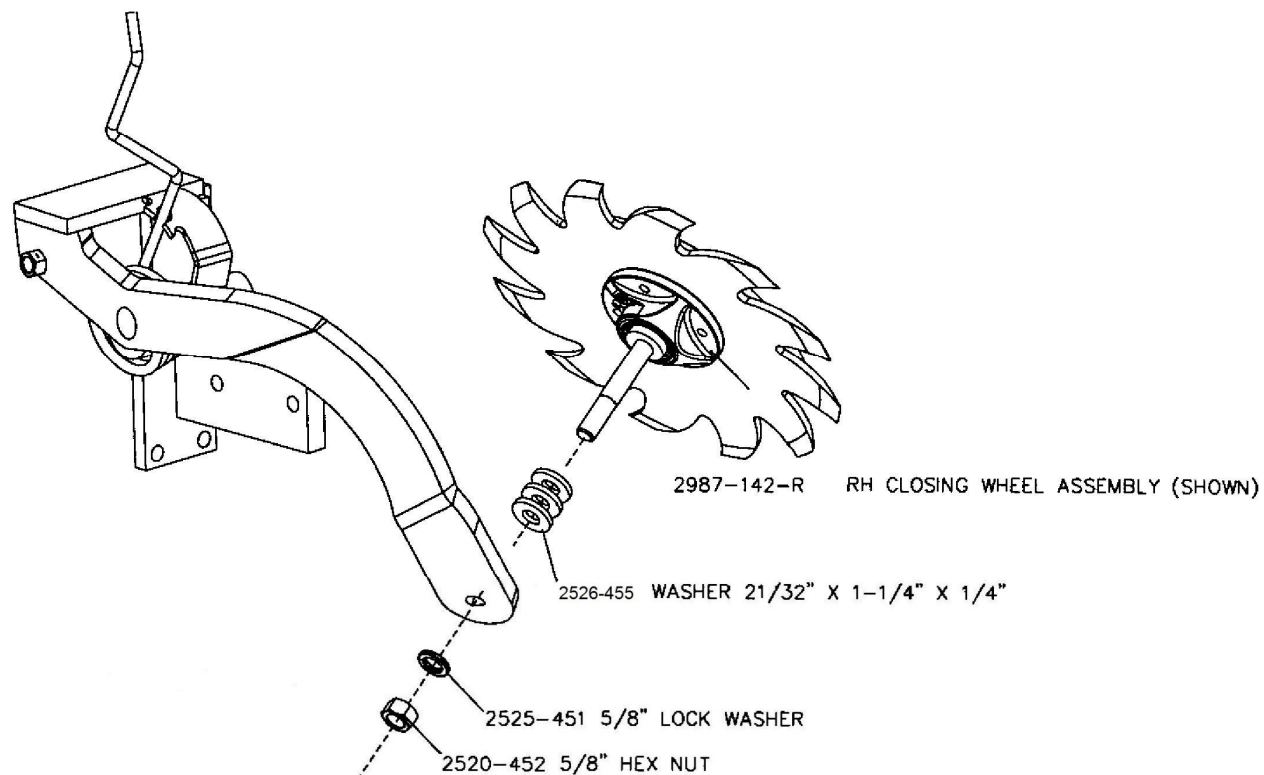
## ASSEMBLY INSTRUCTIONS

Step 2. Attach the closing wheel arm and the torsion spring to the knife mount, install the cotter pin and washer.



## ASSEMBLY INSTRUCTIONS

Step 3. Attach the closing wheel assembly to the arm, use 3 washers, lock washer and hex nut.



I800-003-SEALER

# TOOLBAR FRAME HEIGHT ADJUSTMENT

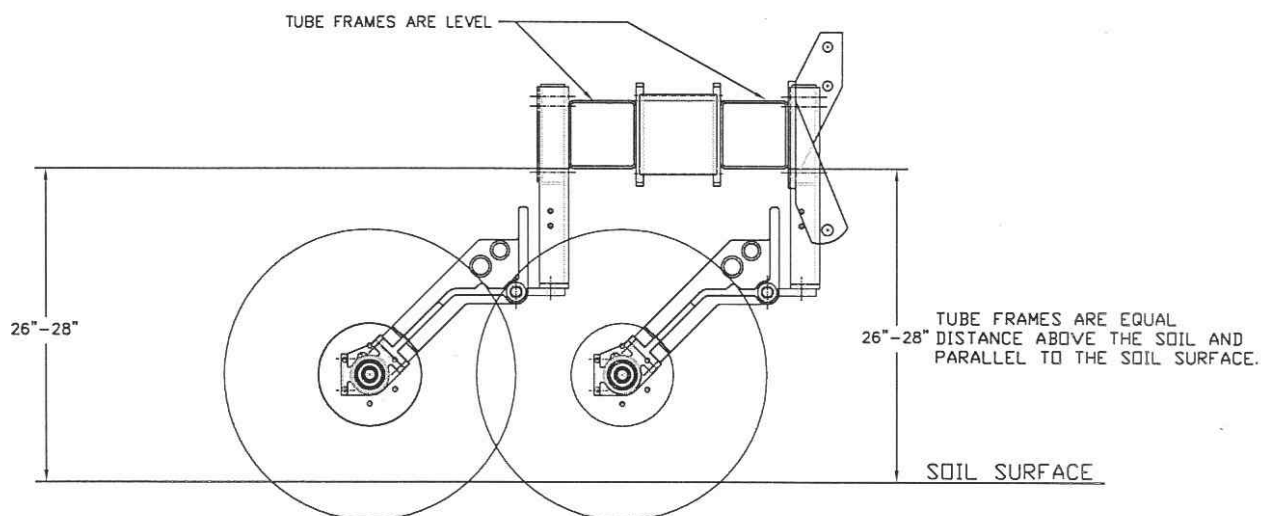


FIGURE A. (CORRECT)

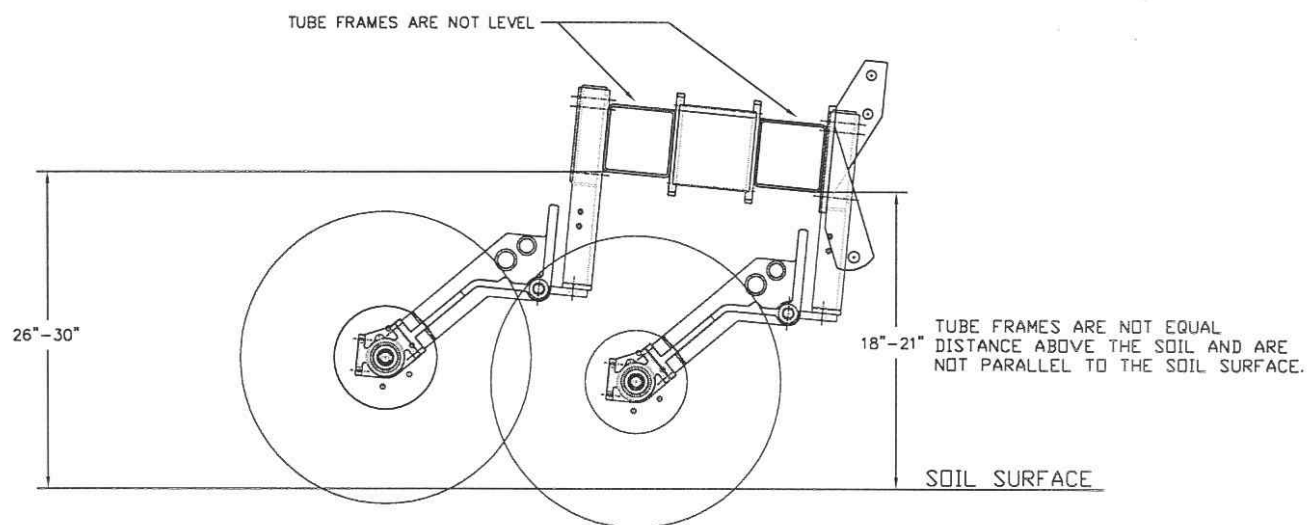


FIGURE B. (INCORRECT)

L374-3

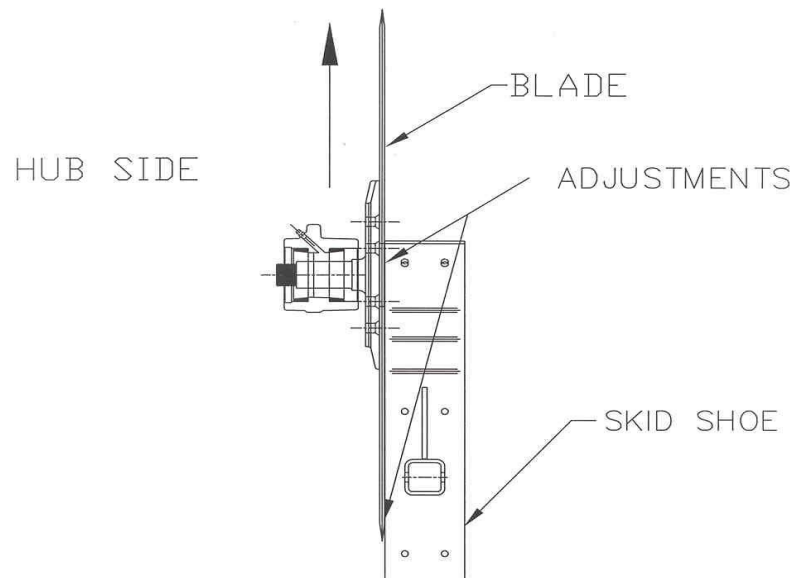
**Figure A.** The toolbar frames are equally 26"-28" off the ground. To ensure that frame heights are equal, it is important that measurements are taken. The tube frames should be parallel with the soil surface.

**Figure B.** The hitch is set too low while the toolbar frames are not equal distance from the soil surface.

**NOTE:** The illustrations are intended to show that the settings are critical. **Tool frame levelness and height adjustment are very important settings for correct performance of the coulters.**

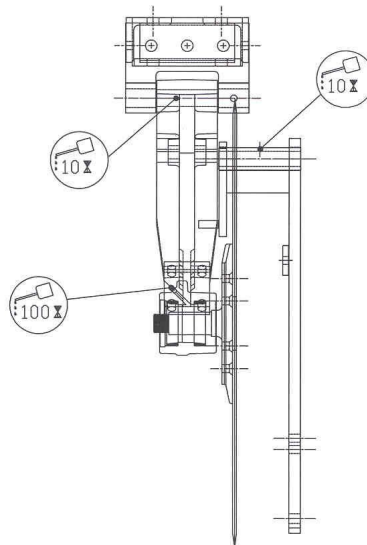
# OPERATION INSTRUCTIONS

## RIGHT HAND ASSEMBLY DIRECTION OF TRAVEL



1. Adjust the shoe the same front and back.
2. Start with no gap between the blade and shoe.
3. Set the shoe just touching the blade.

## OPERATION MAINTENANCE



**LUBRICATION:** Each coulter is equipped with (3) grease zerks. To ensure longevity and reliability of the coulter, the recommended lubrication schedule should be followed using general purpose grease at hourly intervals indicated on symbol.

## MAINTENANCE

### BEARING ASSEMBLY AND LUBRICATION

#### Practice Safety

Understand and practice safe service procedures before doing work. Follow ALL the operating, maintenance and safety information in the equipment operator manual. Clear the area of bystanders, especially small children, when performing any maintenance or adjustments. Keep work area clean and dry. Use adequate lighting for the job. Use only tools, jacks and hoists of sufficient capacity for the job.

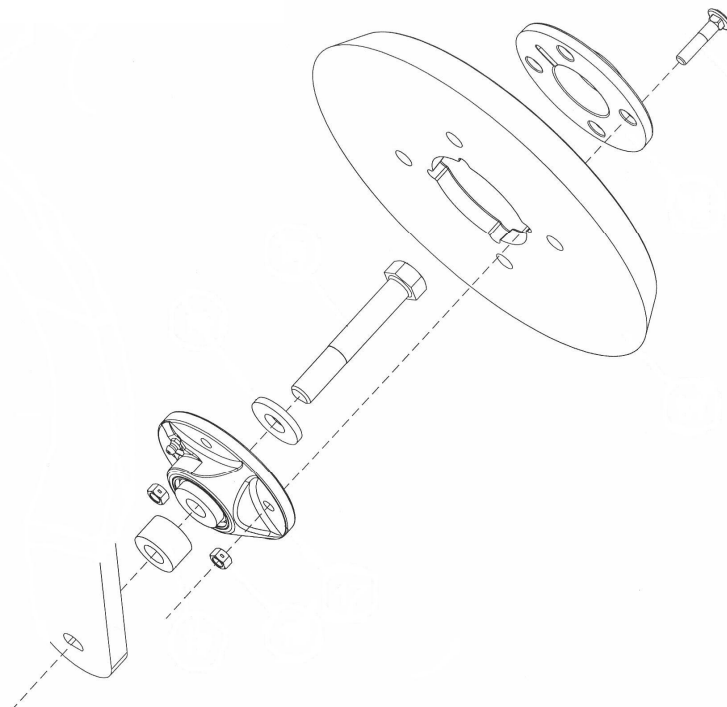
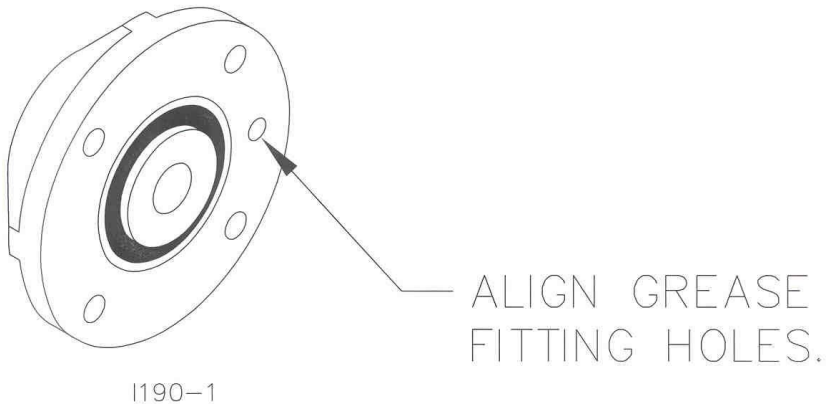
Never lubricate, service, or adjust machine while it is moving. Keep hands, feet, and clothing from power-driven moving and rotating parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground and stop the engine. Remove the key. Wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.

Securely support any machine elements with blocks or safety stands that must be raised for service work.

Keep all parts in good condition and properly installed. Fix damaged equipment immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.

Make sure all guards are in place and properly secured when maintenance work is completed.

#### Assembly



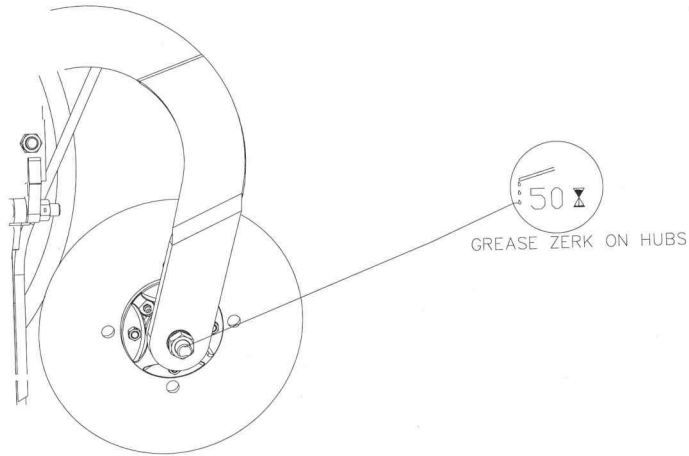
# MAINTENANCE

## Lubrication Symbols



Lubricate with grease at hourly interval indicated on symbol.

## Lubrication Intervals



**IMPORTANT: The recommended service intervals are based on normal conditions; severe or unusual conditions may require more frequent lubrication.**

Perform each lubrication and service procedure at the beginning and end of each season.

Clean grease fittings before using grease gun, to avoid injecting dirt and grit into the bearing. Replace any lost or broken fittings immediately. If a fitting fails to take grease, remove and clean thoroughly, replace fitting if necessary. Also check for failure of adjoining parts.

## BEARING REPLACEMENT INSTALLATION

1. When assembling the spoke wheels, bearing assembly and hubcap, be sure to align the grease transfer hole in the spoke wheel with the groove in the hubcap and hole in the hub to allow grease passage.
2. Assemble the wheels, hubs and caps.
3. Grease the wheel/hub/bearing assembly.

## MAINTENANCE

### Lubrication



**CAUTION:** To help prevent serious injury or death to you or others caused by unexpected movement, service machine on a level surface. Lower machine to ground or sufficiently lock or block raised machine before servicing. If machine is connected to tractor, engage parking brake and place transmission in "PARK", shut off engine and remove key. If machine is detached from tractor, block wheels and use shop stands to prevent movement.



**CAUTION:** Do not clean, lubricate, or adjust machine while in motion.

Use grease based on NLGI consistency numbers and the expected air temperature range during the service interval.

Use a **multi-purpose polyurea, water resistant, moderate speed, and NLGI grade #2** grease.

Other greases may be used if they meet the following **NLGI Performance Classification: GC-LB**

**IMPORTANT:** Some types of grease thickener are not compatible with others. Consult your grease supplier before mixing different types of grease.

### Alternative Lubricants

Conditions in certain geographical areas may require special lubricants and lubrication practices which do not appear in the operator's manual. If there are any questions, consult Yetter Manufacturing Co. to obtain latest information and recommendation.

<b>PART #</b>	<b><i>DESCRIPTION</i></b>	<b>OUNCES OF GREASE</b>
2987-396	CAST PRESS WHEEL	2.40 OZ

### Storing Lubricants

Your machine can operate at top efficiency only if clean lubricants are used.

Use clean containers to handle all lubricants.

Store them in an area protected from dust, moisture and other contaminants.



# **MAINTENANCE**

## **Storing the Equipment**

Store the machine in an area away from human activity

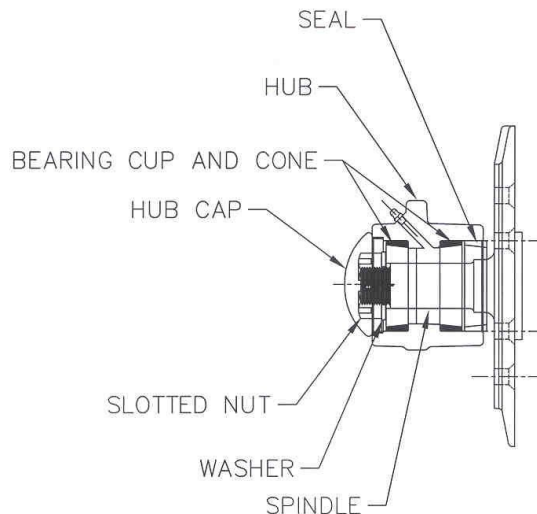
Store machine in RAISED position.

Install service locks on all wheel cylinders.

At the end of the season, the machine should be thoroughly inspected and prepared for storage. Repair or replace any worn or damaged components to prevent down time at the start of the next season. Store machine under cover with all parts in operating condition.

- Clean machine thoroughly to remove all dirt, debris and crop residue, which would hold moisture and cause rusting.
- Inspect machine for worn or broken parts. See your Yetter Farm Equipment dealer during the off-season so that parts or service can be acquired when machine is not needed in the field.
- Lubricate bearings as outlined in the Lubrication section
- Paint all parts which are chipped or worn and require repainting.
- Store machine in a clean, dry place with the planting unit out of the sun.
- If the machine cannot be stored inside, cover with a waterproof tarpaulin and tie securely in place.
- Do not allow children to play on or around the machine

# OPERATION MAINTENANCE



## BEARING ADJUSTMENT:

1. Raise the toolbar until the blade is clear of the ground. Place a safety stand under the toolbar. Remove the blade. Remove the hub cap, cotter pin, slotted nut, washer and spacer from the spindle shaft assembly.
2. Pull the coulter spindle shaft assembly from the hub. Remove bearing cones and seal.
3. Wash the old grease from the hub, bearing cups, coulter spindle shaft, seal and bearing cones. Inspect the condition of bearing cups, cones and seal. Replace if necessary.
4. Apply #2 multi-purpose lithium grease on each bearing. Make sure the space around each roller is filled. Lubricate the bearing cups.
5. Position the bearing in the cup and install the seal. Lubricate the seal lips and proceed with re-assembly of the removed parts including the blade. Blade bolt torque is 90 to 96 ft/lbs.
6. Tighten the slotted nut to 10 to 15 ft/lbs. or until a definite drag is felt when the blade is turned by hand. Back off the nut one slot position to line up the cotter pin hole with a slot. Secure the nut with a new cotter pin.

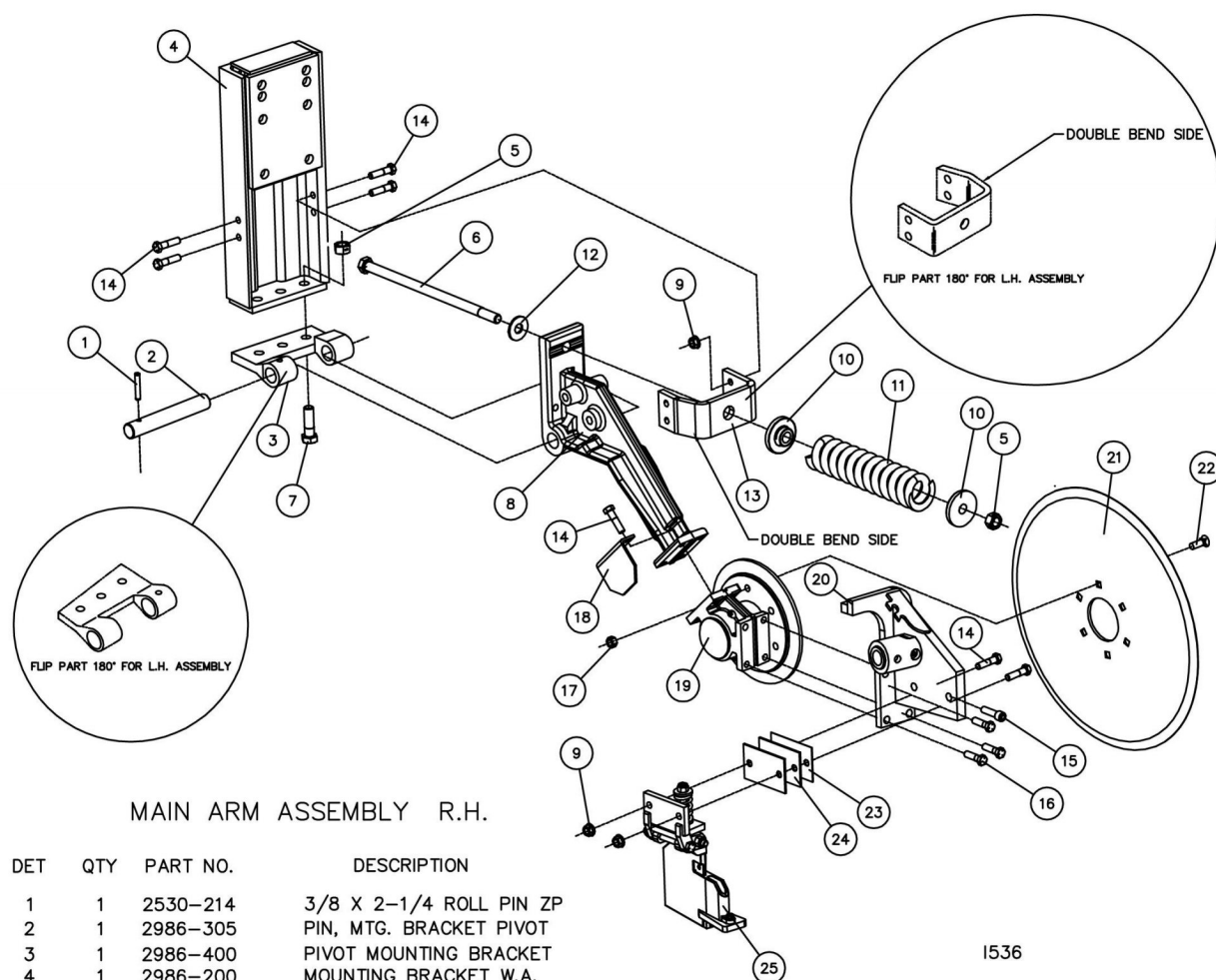
## KNIFE WEAR:

The lower portion of the scraper and tube are subject to wear during operation. The rate of wear will depend on a variety of factors and in abrasive hard soil conditions the wear will be more rapid.

NOTE: In certain areas, replacement knives should be kept in stock, replacing worn knives as needed.

**ADJUST KNIFE TO BLADE CONTACT on each opener so the blade will turn by hand with slight resistance, but will not coast or freewheel. In loose soil the knife adjustment is critical. If adjustment is not maintained, soil or residue may wedge between knife and blade, resulting in the blade not turning. Because of blade run out, rotate the blade one full revolution after adjustment. Re-adjust knife as needed. Never strike the knife with a heavy object or damage may occur.**  
**To adjust use shims or to adjust knife mounting out make adjustment to the nut on top of spring for tension on blades.**

# PARTS IDENTIFICATION



MAIN ARM ASSEMBLY R.H.

DET	QTY	PART NO.	DESCRIPTION
1	1	2530-214	3/8 X 2-1/4 ROLL PIN ZP
2	1	2986-305	PIN, MTG. BRACKET PIVOT
3	1	2986-400	PIVOT MOUNTING BRACKET
4	1	2986-200	MOUNTING BRACKET W.A.
5	4	2520-515	3/4-10 HEX LOCK NUT ZP
6	1	2502-523	3/4-10 X 15-1/2 HHCS GR. 5 ZP
7	3	2502-503	3/4-10 X 2 HHCS GR. 5 ZP
8	1	2986-401	MOUNTING ARM
9	1	2533-110	1/4-28 ZERK STRAIGHT SELF-TAP
10	6	2520-361	1/2-13 FLANGE WHZLCK HXNT ZP
11	2	2986-405	BUSHING, SPRING
12	1	2986-342	COMPRESSION SPRING, AVENGER
13	1	2526-501	3/4 STANDARD FLATWASHER ZP
14	1	2986-315	SPRING MTG. BRACKET
15	10	2502-351	1/2-13 X 2 HHCS GR. 5 ZP
16	1	2510-175	1/2-13 X 1.75" SHCS
17	3	2502-317	1/2-13 X 1-3/4 HHCS GR5 ZP
18	6	2520-357	1/2-13 LOCK HEX NUT ZP
19	1	2986-318	BRACKET, HUB CAP RETAINER
20	1	2986-111	HUB & SPINDLE ASSEMBLY
21	1	2987-270	RH KNIFE MOUNT (SHOWN)
22	1	2987-267	LH KNIFE MOUNT
23	1	2571-279	.250 X 22" COULTER BLADE
24	6	2506-306	1/2-13 X 1-1/2#3PLWBLT GR5
25	1	2995-315	SIDE KNIFE SHIM, 16 GA, ALUMINUM
26	2	2995-316	SIDE KNIFE SHIM, 1/8, ALUMINUM
27	1	2987-045-R	MAGNUM SIDE KNIFE ASSY, RH (SHOWN)
28	1	2987-045-L	MAGNUM SIDE KNIFE ASSY, LH

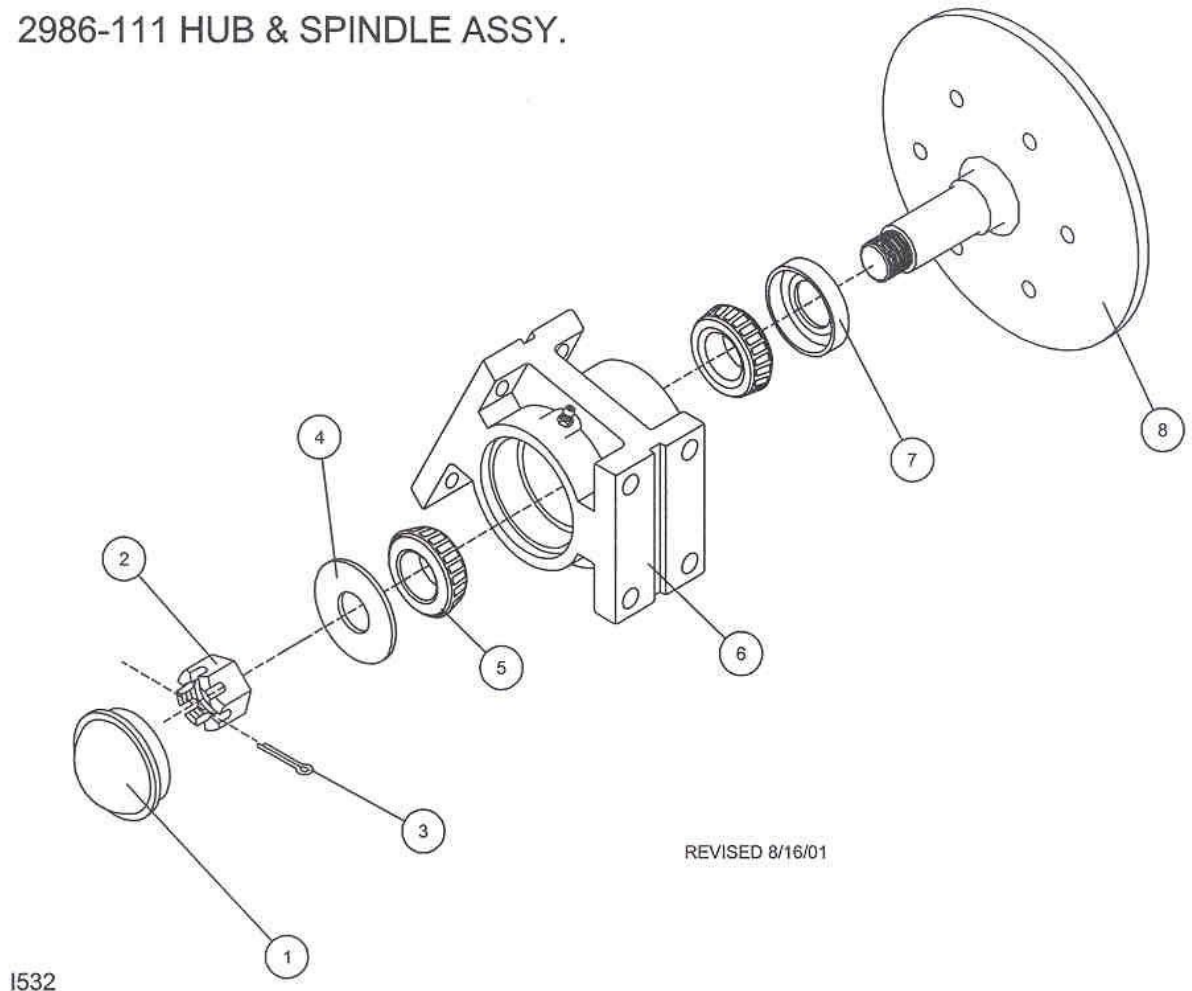
RIGHT HAND ASSEMBLY SHOWN

1536

UPDATED 01/11/2016

# PARTS IDENTIFICATION

## 2986-111 HUB & SPINDLE ASSY.



REVISED 8/16/01

I532

KEY	QTY.	PART NUMBER	DESCRIPTION
1	1	2550-065	HUB CAP, WILTON #909912-1
2	1	2986-329	MACH. CASTLE NUT 1 1/4-12
3	1	2531-124	3/16 X 2 COTTER PIN
4	1	2526-562	1 17/64 ID X 2 1/4 OD X 10 GA. MB BLK
5	2	2550-057	BEARING, KOYO #2788R
6	1	2986-403	MOUNTING HUB
	1	2533-110	1/4-28 ZERK STRAIGHT SELF-TAP
	2	2550-056	CUP, KOYO #2729
7	1	2550-058	SEAL, CR #17699
8	1	2986-402	25" COULTER SPINDLE

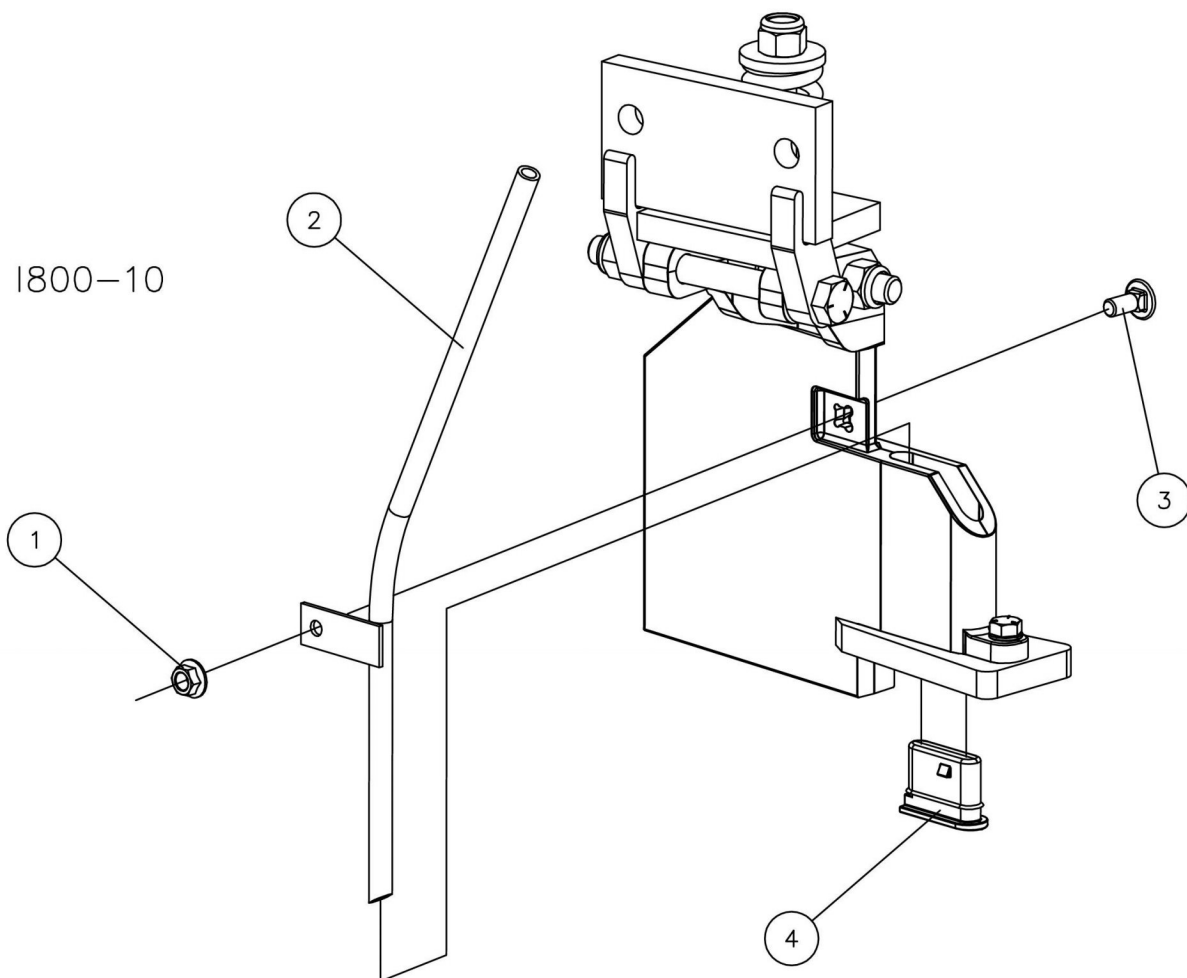
NOTE: Detail #2 is to be torqued to between 10 and 15 ft/lbs.

## PARTS IDENTIFICATION

2987-040-R

NH3 FERT KIT, RH

DET	QTY	PART NO.	DESCRIPTION
1	1	2520-206	5/16-18 FLANGE LOCK NUT
2	1	2987-248-R	RH FERT TUBE W.A., L / N
3	1	2505-205	5/16-18 X 3/4 CARBOLT G5 ZP
4	1	2987-412	FULL PLUG

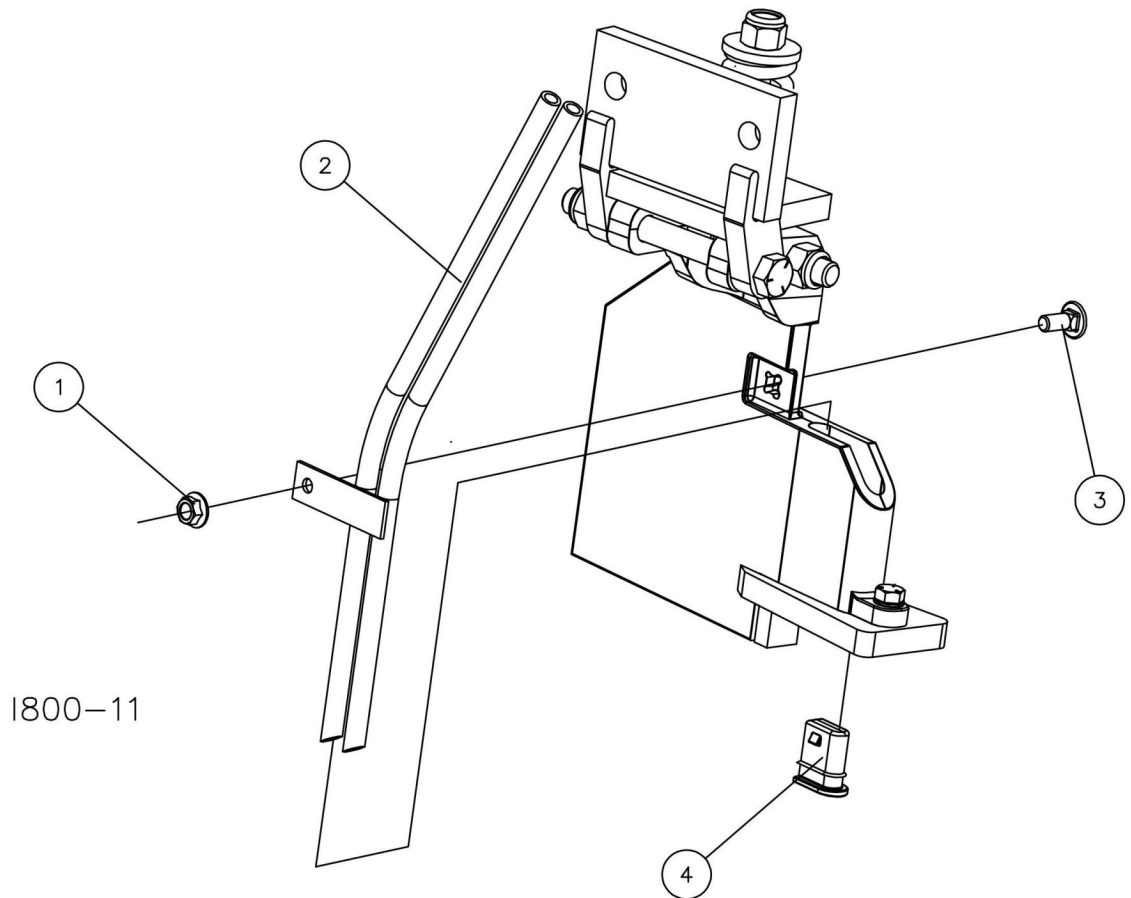


## PARTS IDENTIFICATION

2987-041-R

NH3 W/ LIQ FERT KIT, RH

DET	QTY	PART NO.	DESCRIPTION
1	1	2520-206	5/16-18 FLANGE LOCK NUT
2	1	2987-247-R	RH FERT TUBE W.A., NH3 W/ LIQ.
3	1	2505-205	5/16-18 X 3/4 CARBOLT G5 ZP
4	1	2987-414	3/4 PLUG

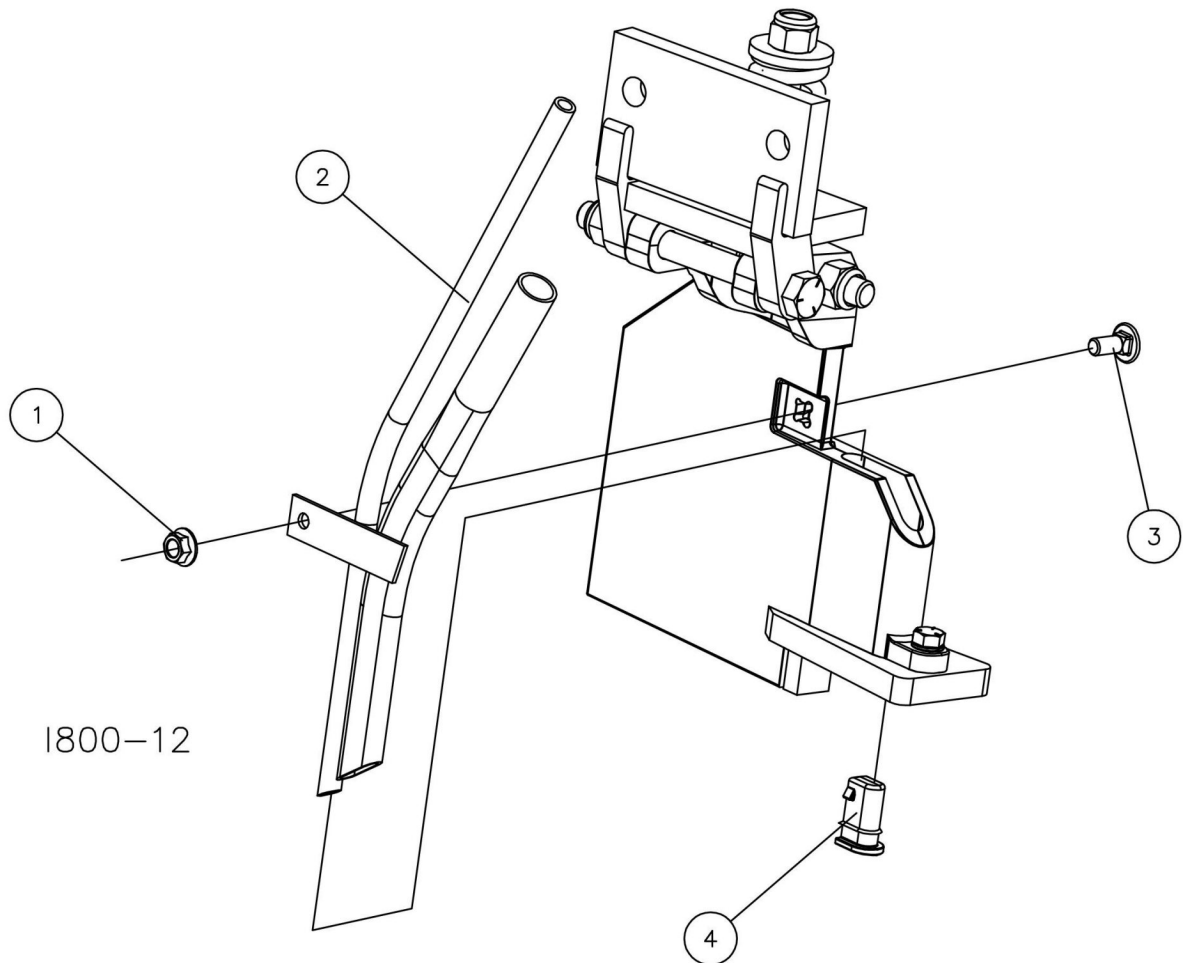


## PARTS IDENTIFICATION

2987-042-R

NH3 W/ VAPOR FERT KIT, RH

DET	QTY	PART NO.	DESCRIPTION
1	1	2520-206	5/16-18 FLANGE LOCK NUT
2	1	2987-246-R	RH FERT TUBE W.A., NH3 W/ V
3	1	2505-205	5/16-18 X 3/4 CARBOLT G5 ZP
4	1	2987-413	1/2 PLUG



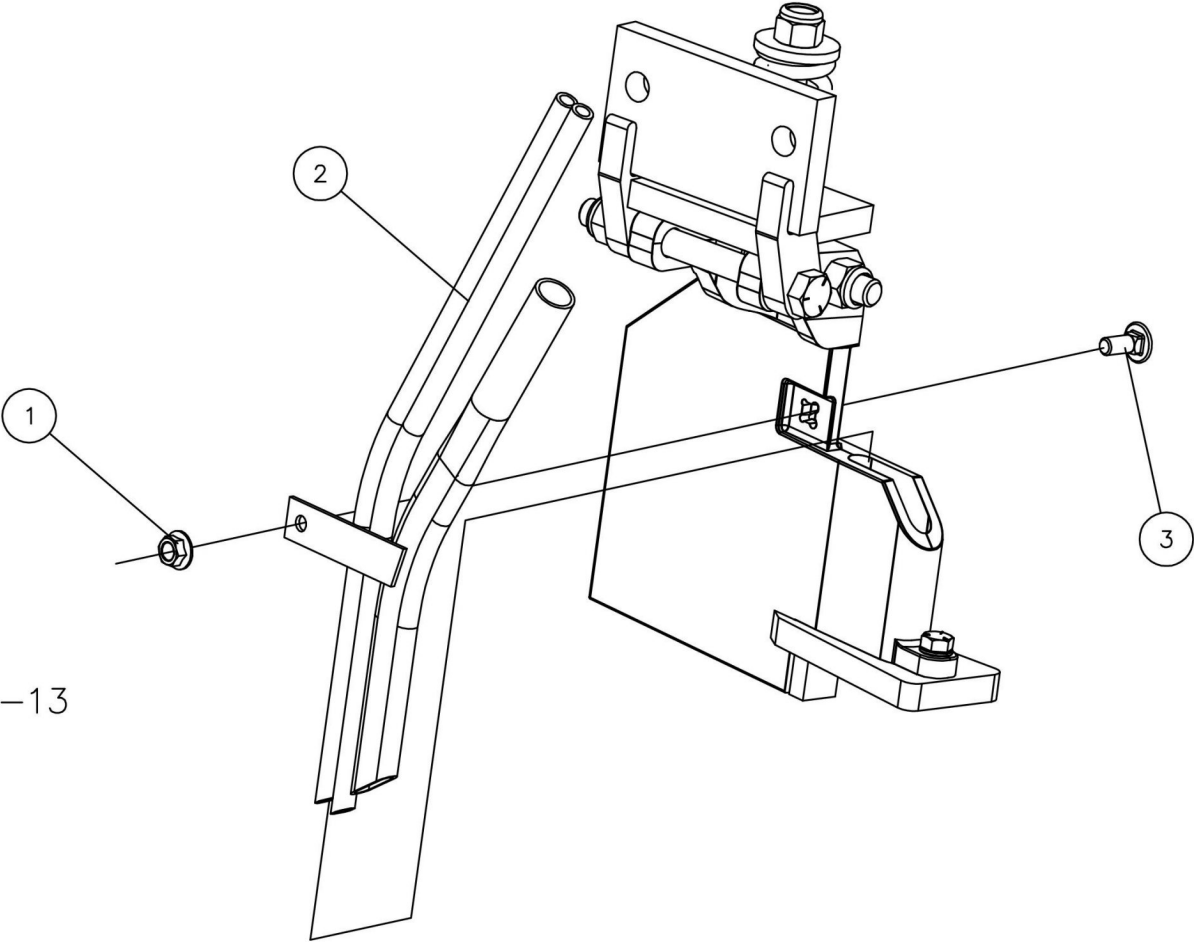


PARTS IDENTIFICATION

2987-043-R

NH3 W/ L & V FERT KIT, RH

DET	QTY	PART NO.	DESCRIPTION
1	1	2520-206	5/16-18 FLANGE LOCK NUT
2	1	2987-249-R	RH FERT TUBE W.A., NH3, LIQ., & VAPOR
3	1	2505-205	5/16-18 X 3/4CARBOLT G5 ZP



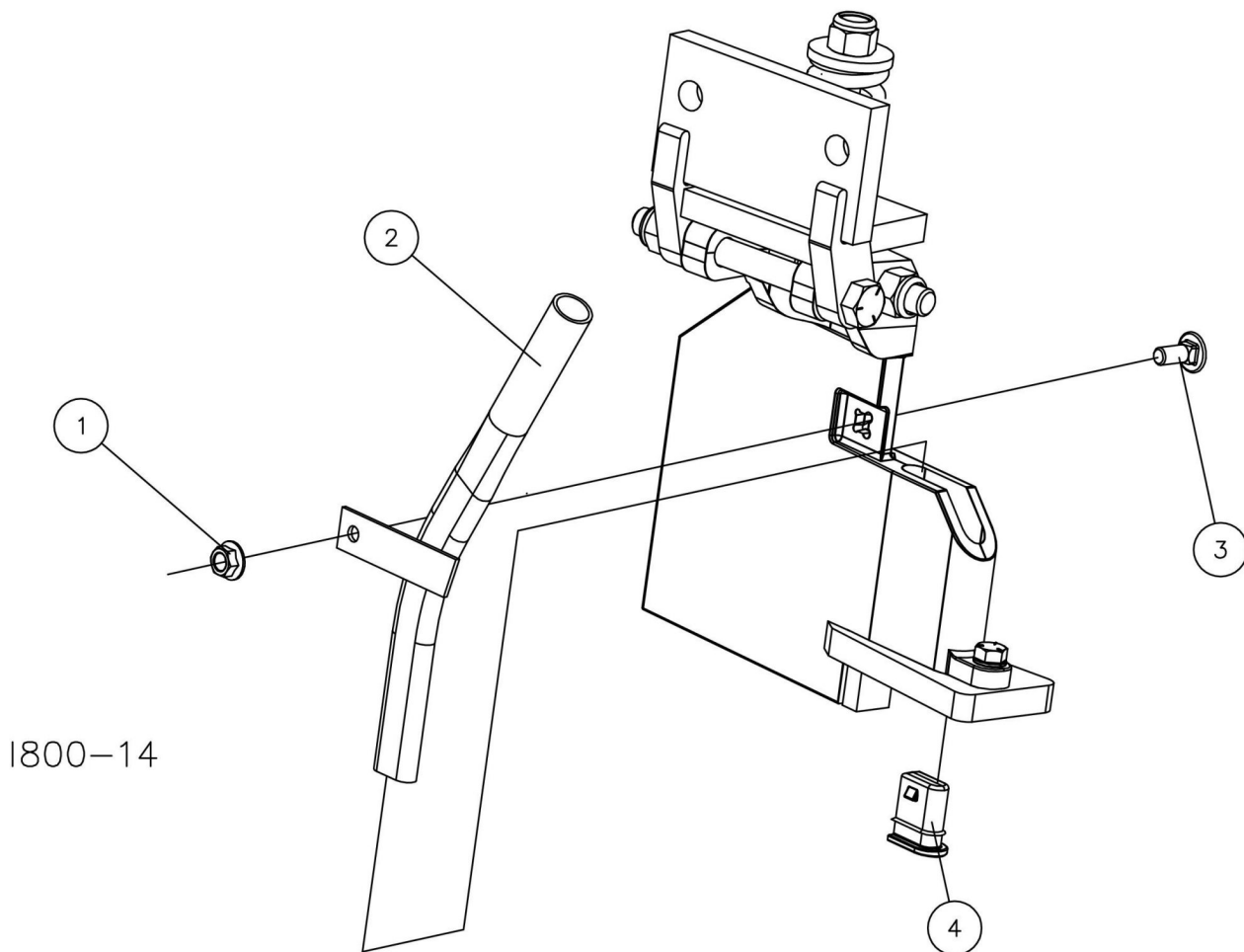
I800-13

## PARTS IDENTIFICATION

2987-044-R

RH FERT KIT, VAPOR ONLY

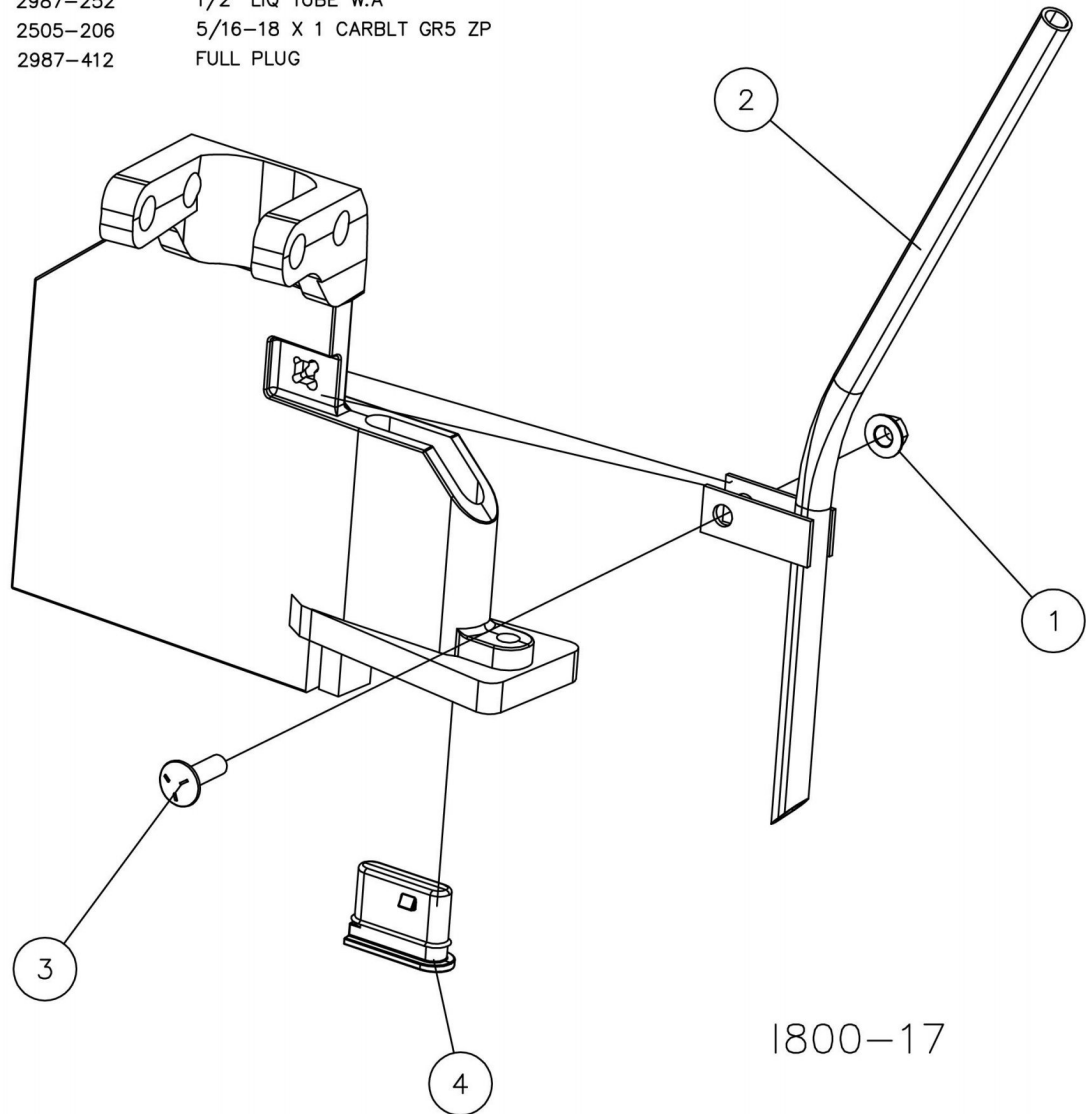
DET	QTY	PART NO.	DESCRIPTION
1	1	2520-206	5/16-18 FLANGE LOCK NUT
2	1	2987-251-R	RH FERT TUBE W.A., VAPOR ONLY
3	1	2505-205	5/16-18 X 3/4 CARBOLT G5 ZP
4	1	2987-414	3/4 PLUG



## PARTS IDENTIFICATION

2987-046  
1/2" LIQ. MAGNUM KIT

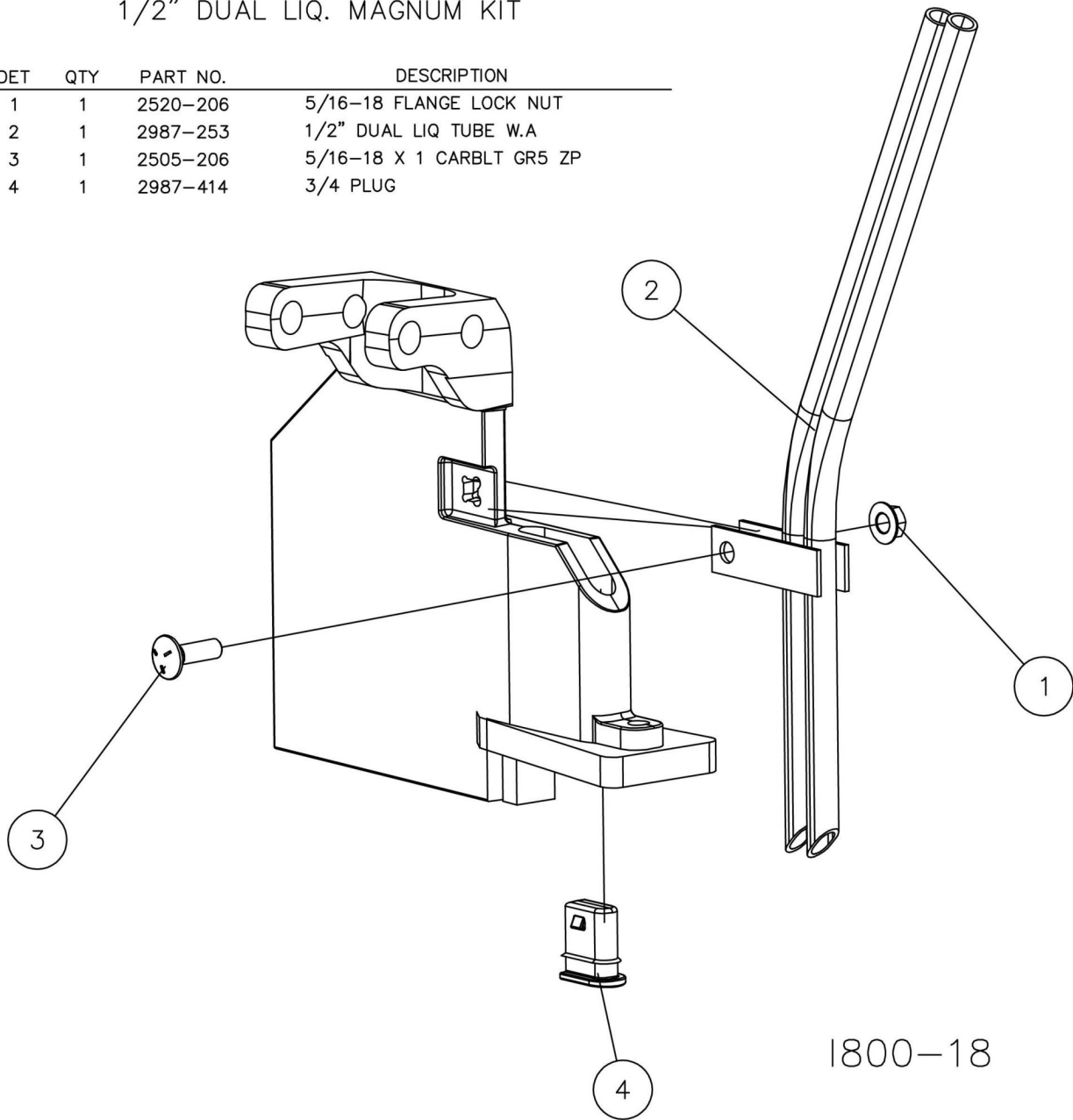
DET	QTY	PART NO.	DESCRIPTION
1	1	2520-206	5/16-18 FLANGE LOCK NUT
2	1	2987-252	1/2" LIQ TUBE W.A
3	1	2505-206	5/16-18 X 1 CARBLT GR5 ZP
4	1	2987-412	FULL PLUG



## PARTS IDENTIFICATION

2987-047  
1/2" DUAL LIQ. MAGNUM KIT

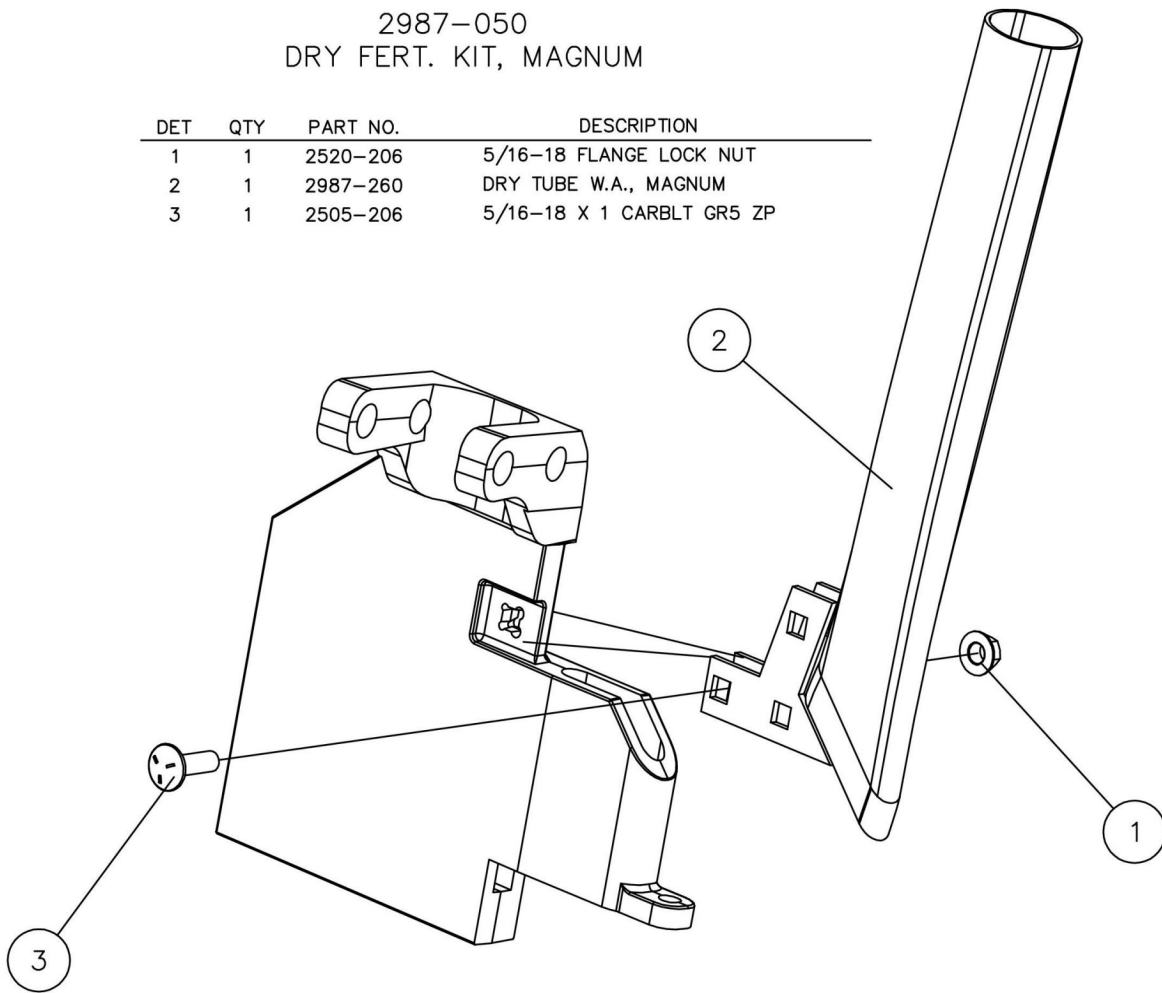
DET	QTY	PART NO.	DESCRIPTION
1	1	2520-206	5/16-18 FLANGE LOCK NUT
2	1	2987-253	1/2" DUAL LIQ TUBE W.A
3	1	2505-206	5/16-18 X 1 CARBLT GR5 ZP
4	1	2987-414	3/4 PLUG



## PARTS IDENTIFICATION

2987-050  
DRY FERT. KIT, MAGNUM

DET	QTY	PART NO.	DESCRIPTION
1	1	2520-206	5/16-18 FLANGE LOCK NUT
2	1	2987-260	DRY TUBE W.A., MAGNUM
3	1	2505-206	5/16-18 X 1 CARBLT GR5 ZP

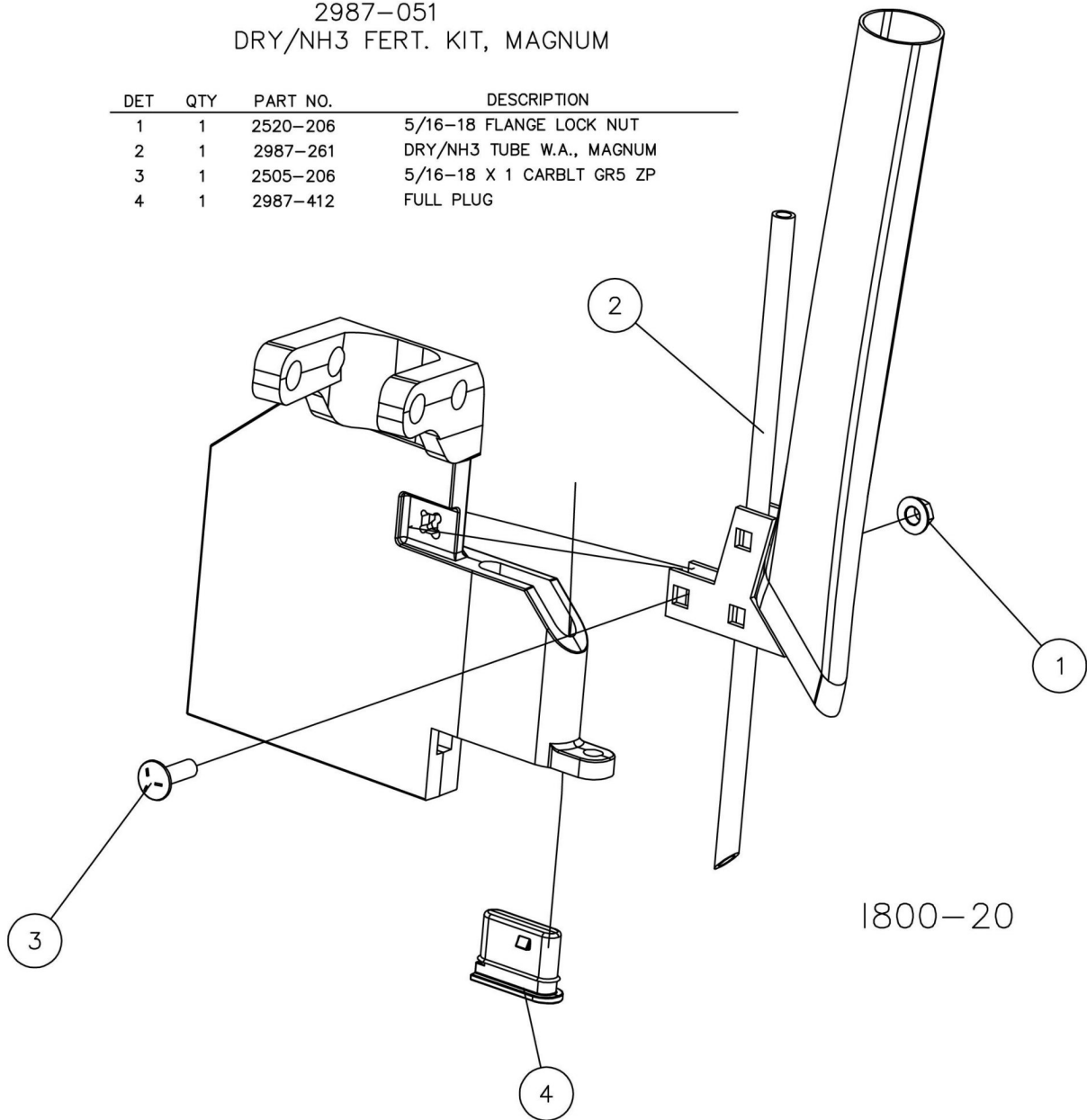


1800-19

## PARTS IDENTIFICATION

2987-051  
DRY/NH3 FERT. KIT, MAGNUM

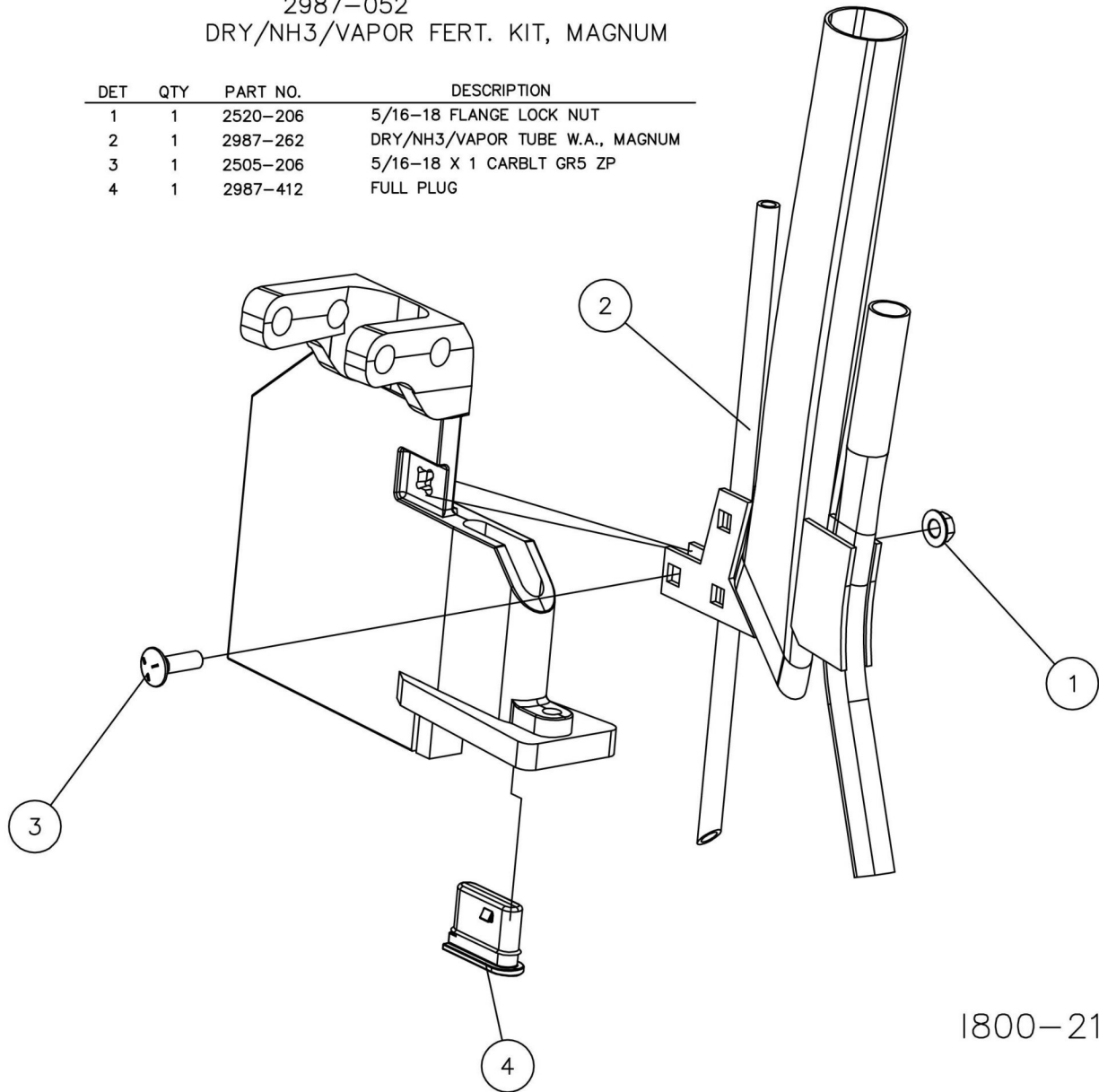
DET	QTY	PART NO.	DESCRIPTION
1	1	2520-206	5/16-18 FLANGE LOCK NUT
2	1	2987-261	DRY/NH3 TUBE W.A., MAGNUM
3	1	2505-206	5/16-18 X 1 CARBLT GR5 ZP
4	1	2987-412	FULL PLUG



## PARTS IDENTIFICATION

2987-052  
DRY/NH3/VAPOR FERT. KIT, MAGNUM

DET	QTY	PART NO.	DESCRIPTION
1	1	2520-206	5/16-18 FLANGE LOCK NUT
2	1	2987-262	DRY/NH3/VAPOR TUBE W.A., MAGNUM
3	1	2505-206	5/16-18 X 1 CARBLT GR5 ZP
4	1	2987-412	FULL PLUG



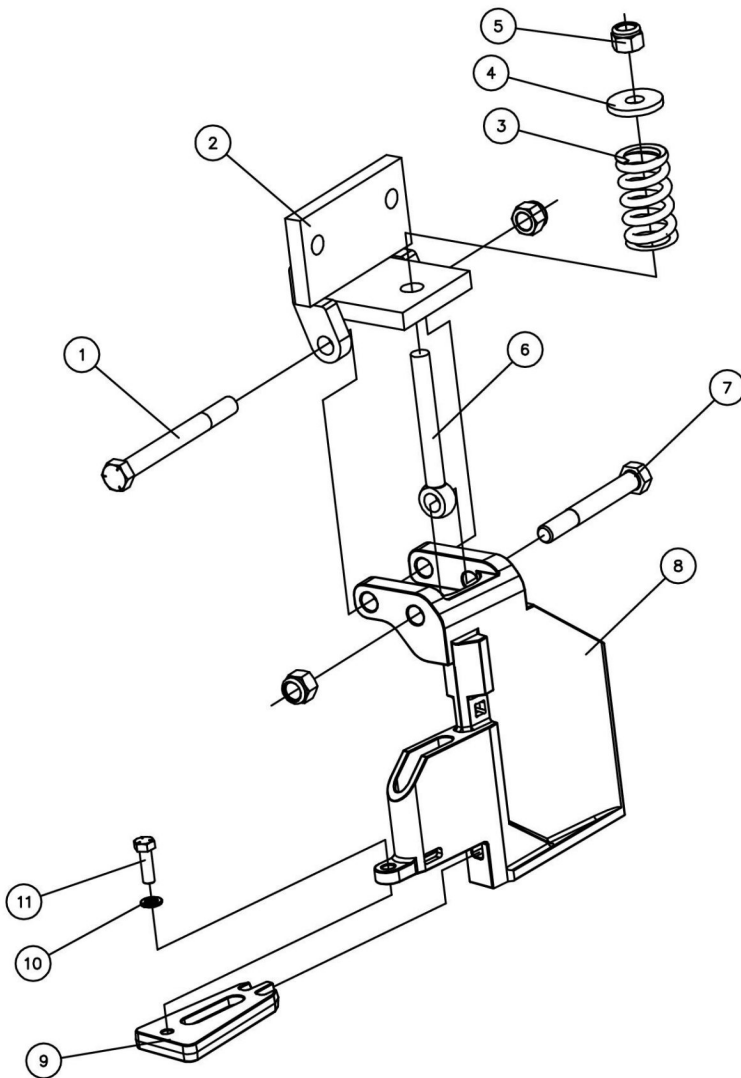
1800-21



# PARTS IDENTIFICATION

2987-045-R

2987-045-L



DET	QTY	PART NO.	DESCRIPTION
1	1	2502-362	1/2-13 X 5 HHCS GR. 5 Z
2	1	3000-251	SIDE KNIFE MOUNT W.A.
3	1	3000-344	2-1/2" SPRING#LHL-1500B-2,B
4	1	2527-330	1/2IDX1 1/2 OD X 7 GA MA BU
5	3	2520-363	1/2-13 NYL INSERT LOCKNUT Z
6	1	2570-447	EYEBOLT, 1/2-13 X 4-1/4
7	1	2502-364	1/2-13 X 4 HHCS GR. 5 ZP
8	1	2987-406	RH SIDE KNIFE CASTING, W/ CARBIDE (SHOWN)
	1	2987-407	LH SIDE KNIFE CASTING, W/ CARBIDE
9	1	2987-250-R	RH BEAVERTAIL W.A. (SHOWN)
	1	2987-250-L	LH BEAVERTAIL W.A.
10	1	2525-201	5/16 MED. LOCKWASHER ZP
11	1	2502-198	5/16-18 X 1 HHCS GR.5 ZP

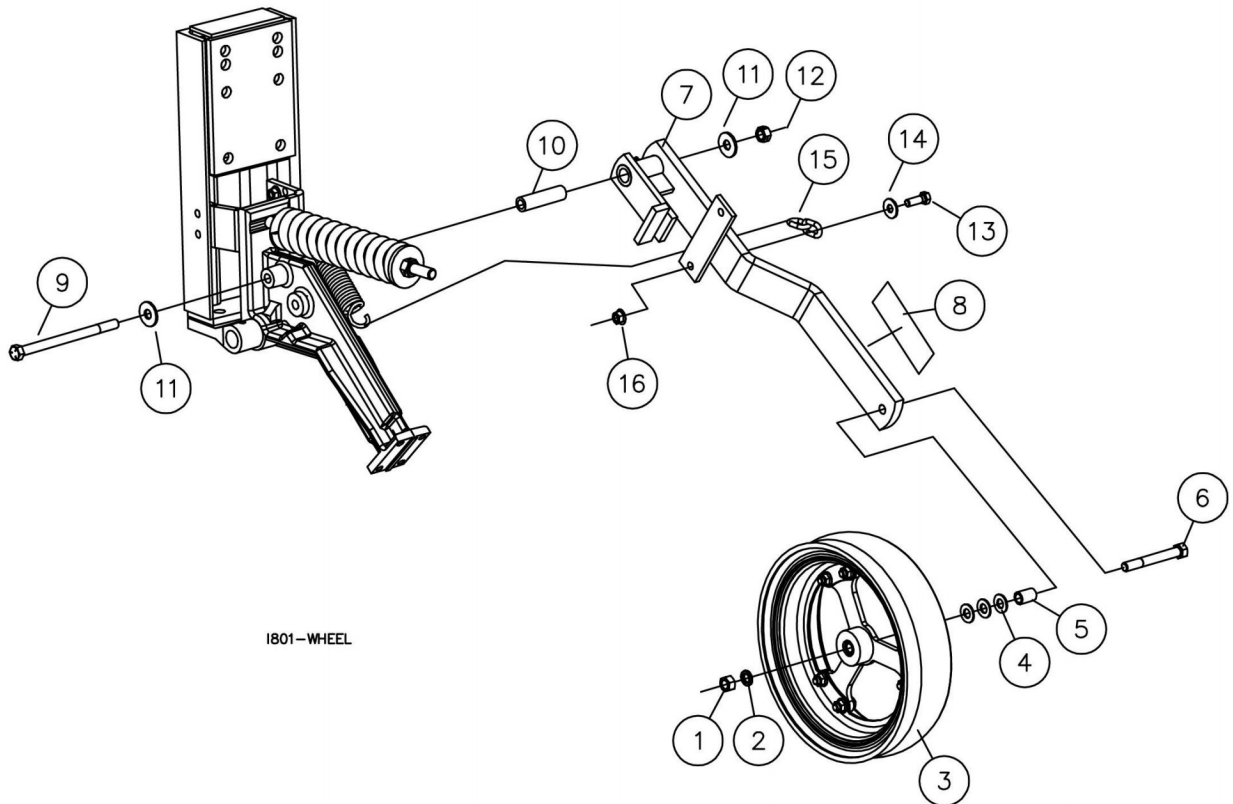
1800-15

# PARTS IDENTIFICATION

2987-144

## TRI-SPOKE WHEEL ASSEMBLY

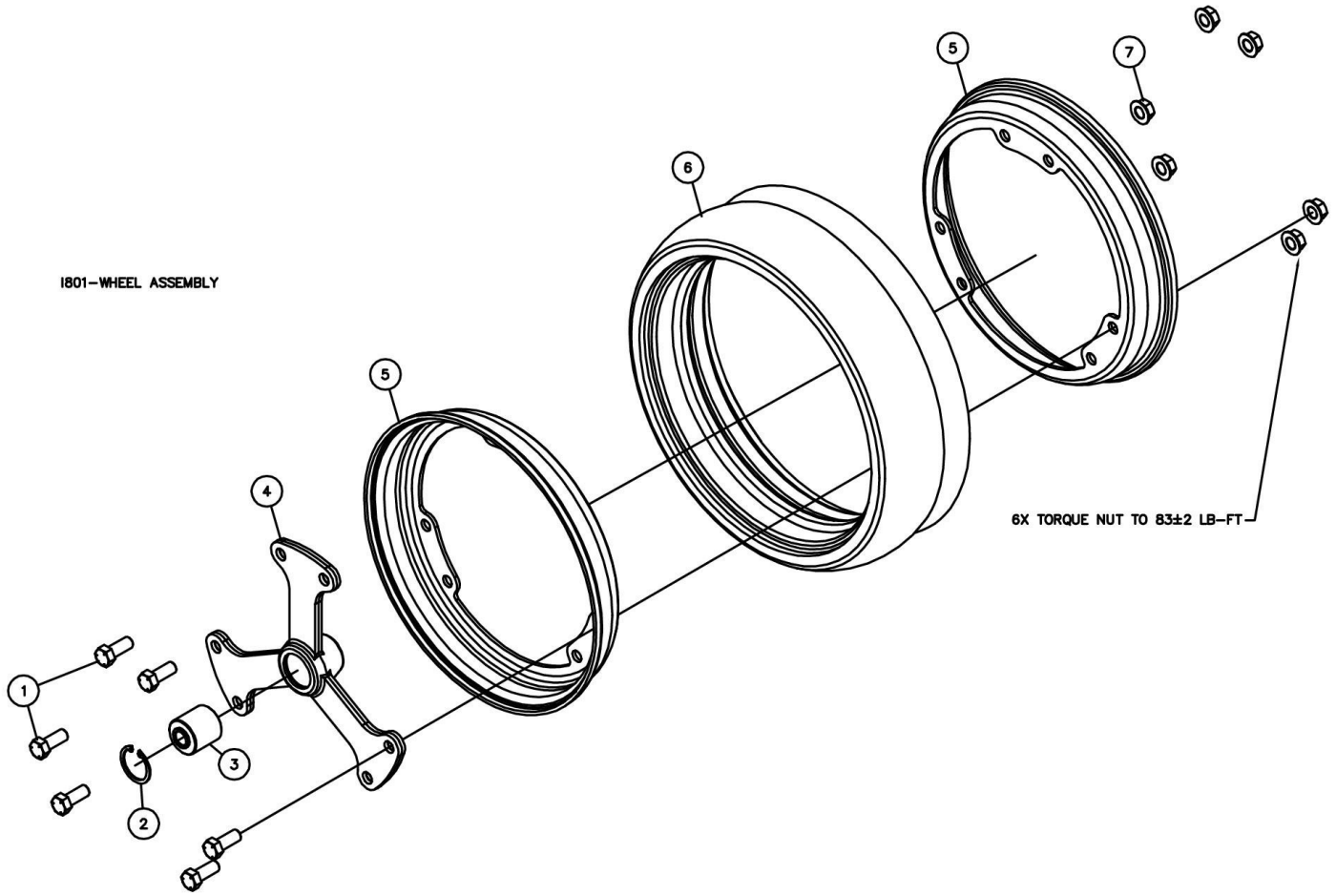
DET	QTY	PART NO.	DESCRIPTION
1	1	2520-452	5/8-11 HEXNUT ZP
2	1	2525-451	5/8 MED LOCKWASHER ZP
3	1	2987-145	TRI SPOKE WHEEL ASS'Y
4	3	2526-453	5/8 SAE FLATWASHER ZP
5	1	2987-401	GAUGE WHEEL SPACER
6	1	2502-327	5/8-11 X 5 HHCS GR.5 ZP
7	1	2987-244	NH3 MAGNUM GAUGE WHEEL ARM W.A.
8	1	2565-366	AVENGER COULTER DECAL
9	1	2502-333	5/8-11 X 9 HHCS GR. 5 ZP (NOT INCLUDED IN -144 KIT)
10	1	2987-392	3.763" INNER BUSHING (NOT INCLUDED IN -144 KIT)
11	1	2526-451	5/8 STD FLATWASHER ZP (NOT INCLUDED IN -144 KIT)
12	1	2520-459	5/8-11 LOCK HEX NUT, GR A, ZP (NOT INCLUDED IN -144 KIT)
13	1	2502-294	1/2-13 X 1-1/2 HHCS GR5 ZP (NOT INCLUDED IN -144 KIT)
14	1	2526-351	1/2 STANDARD FLATWASHER ZP (NOT INCLUDED IN -144 KIT)
15	1	2986-332	5/16 CHAIN 2 LINKS (NOT INCLUDED IN -144 KIT)
16	1	2520-357	1/2-13 LOCK HEX NUT, GR A, ZP (NOT INCLUDED IN -144 KIT)



1801-WHEEL

# PARTS IDENTIFICATION

1801—WHEEL ASSEMBLY



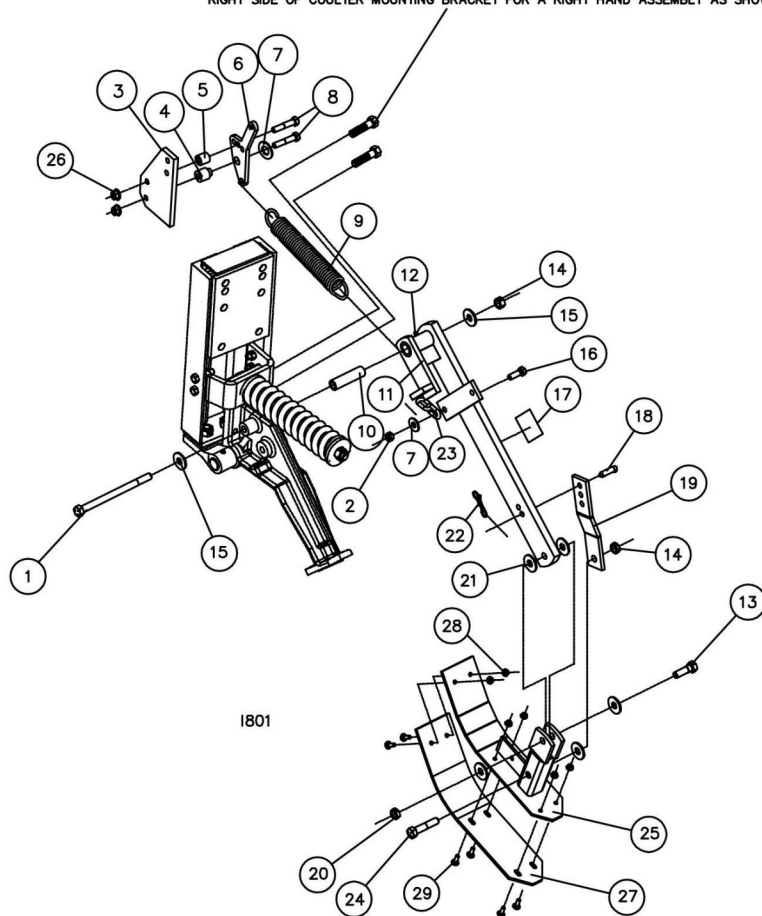
2987-145 TRI-SPOKE WHEEL ASSEMBLY

DET	QTY	PART NO.	DESCRIPTION
1	6	2502-293	1/2"-13 X 1-1/4" HHCS GR5
2	1	2550-526	SNAP RING, 40MM
3	1	2570-069	40MM BEARING
4	1	2987-380	TRI-SPOKE HUB
5	2	2570-087	TRI-SPOKE WHEEL HALF
6	1	2987-399	4.5" X 16" OFFSET SMOOTH CROWN TIRE
7	6	2520-361	1/2" FLANGE NUT

UPDATED 01/07/16

# PARTS IDENTIFICATION

NOTE: REMOVE THE EXISTING 2" BOLTS OUT OF MOUNTING BRACKET AND INSTALL DETAIL #3 ON THE RIGHT SIDE OF COULTER MOUNTING BRACKET FOR A RIGHT HAND ASSEMBLY AS SHOWN.



## SKID SHOE ASSEMBLY, 22"

KEY	QTY	PART NO.	DESCRIPTION
1	1	2502-333	5/8-11 X 9 HHCS GR. 5 ZP
2	1	2520-357	1/2-13 LOCK HEX NUT ZP
3	1	2986-327	LEVER MOUNTING PLATE
4	1	2986-324	LEVER PIVOT BUSHING
5	1	2960-372	SPRING STOP, ZYD.
6	1	2986-326	SPRING ADJUSTING LEVER
7	2	2526-351	1/2 STANDARD FLATWASHER ZP
8	2	2502-296	1/2-13 X 2-1/2 HHCS GR. 5 ZP
9	1	6000-525	CLOSE WHEEL SPRING, PAINTED
10	1	2987-392	3.763" INNER BUSHING
11	1	2987-238	NH3 MAGNUM SKID ARM W.A.
12	1	2533-110	1/4-28 ZERK, STRAIGHT SELF-TAP
13	1	2502-393	5/8-11 X 2 1/2HHCS GR 5 ZP
14	2	2520-459	5/8-11 LOCK HEX NUT ZP
15	2	2526-451	5/8 STANDARD FLATWASHER ZP
16	1	2502-294	1/2-13 X 1-1/2 HHCS GR. 5 ZP
17	1	2565-366	AVENGER COULTER DECAL
18	1	2967-381	COMBO ADJUSTMENT PIN ZP
19	1	2987-391	SKID SHOE ADJUSTMENT PLATE
20	1	2520-467	5/8-11 HEX LOCK NUT, JAM ZP
21	4	2527-563	5/8ID X1"OD X14GA MACH BUSH ZP
22	1	2570-448	1/8 BOWTIE LOCKING COTTER ZYD
23	1	2986-332	5/16 CHAIN 2 LINKS
24	1	2502-324	5/8-11 X 3-1/2 HHCS GR5 ZP
25	1	2987-239	22" MAGNUM SKID SHOE W.A.
26	2	2520-361	1/2-13FLANGE WHZLCK HXNT ZP
27	1	2987-384	4 1/4" POLY SKID SHOE, SHORT
28	6	2520-206	5/16-18 FLANGE LOCK NUT
29	6	2505-206	5/16-18 X 1" CAR BOLT GR 5 ZYD

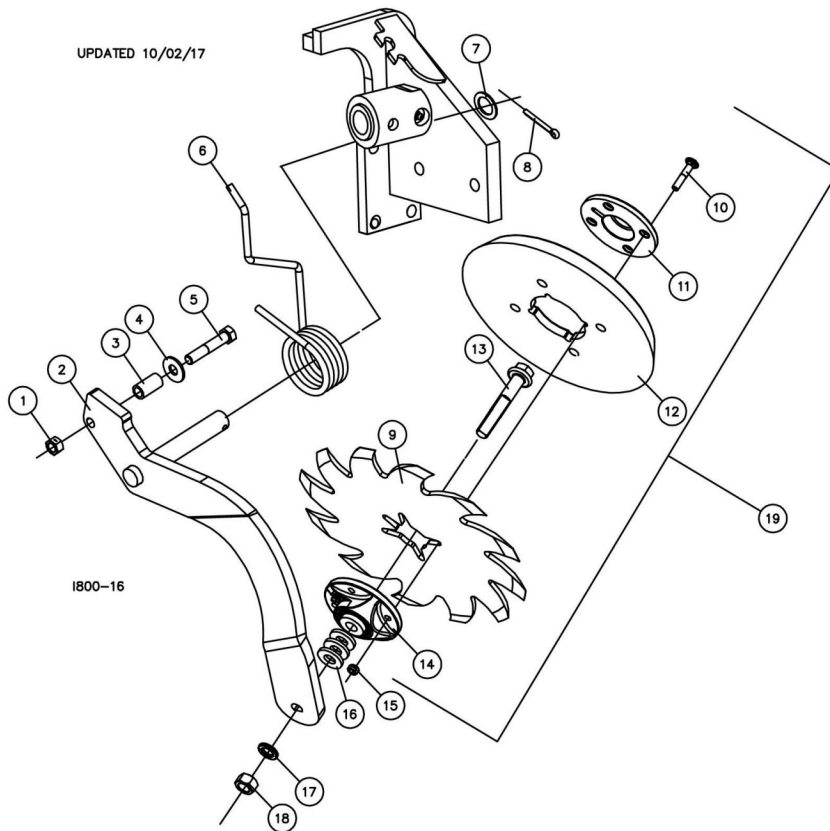
# PARTS IDENTIFICATION

## 2987-027-L-ST 2987-027-R-ST (SHOWN) RH SEALER KIT SHARKTOOTH

DET	QTY	PART NO.	DESCRIPTION
1	1	2520-357	1/2-13 LOCK HEX NUT ZP
2	1	2987-241	CLOSER ARM W.A., RH
		2987-242	CLOSER ARM W.A., LH
3	1	2967-622	9/16" SPACER ZYD
4	1	2526-351	1/2 STANDARD FLATWASHER ZP
5	1	2502-351	1/2-13 X 2 HHCS GR5 ZP
6	1	2987-395-R	RH CLOSER SPRING, TORSION (SHOWN)
		2987-395-L	LH CLOSER SPRING, TORSION
7	1	2527-564	1"ID X1-1/2OD X14GA MACH BU BL
8	1	2531-125	1/4 X 1-3/4 COTTER PIN ZP
9	1	2967-602	13" SHARK TOOTH WHEEL
10	4	2505-209	5/16-18 X 1 3/4 CARBLT G5 Z
11	1	2965-352	HUB CAP CASTING, 4 BOLT
12	1	2987-396	CAST PRESS WHEEL
13	1	2570-742	D-BOLT, FLANGE, 5/8-11 X 4" GR8 ZYD
14	1	2965-128	HUB & BEARING ASSY
	1	2965-351	HUB
	1	2570-715	INSERT
	1	2570-594	BEARING
	1	2550-069	SEAL
	1	2533-110	GREASE FITTING
15	4	2520-206	5/16-18 FLANGE LOCK NUT
16	3	2526-455	WASH 21/32" X 1 1/4" X 1/4
17	1	2525-451	5/8 MED LOCKWASHER ZP
18	1	2520-452	5/8-11 HEXNUT ZP
19	1	2987-142-R	RH CAST CLOSER ASS'Y W/ST (SHOWN)
		2987-142-L	LH CAST CLOSER ASS'Y W/ST

1800-16

UPDATED 10/02/17



1800-16

## NOTES

# Our name Is getting known

Just a few years ago, Yetter products were sold primarily to the Midwest only. Then we embarked on a program of expansion and moved into the East, the South, the West and now north into Canada. We're even getting orders from as far away as Australia and Africa.

So, when you buy Yetter products . . .you're buying a name that's recognized. A name that's known and respected. A name that's become a part of American agriculture and has become synonymous with quality and satisfaction in the field of conservation tillage.

Thank you.

**YETTER MANUFACTURING CO.**

Colchester, IL 62326-0358 • 309/776-4111

Toll Free 800/447-5777

Fax 309/776-3222

Website: [WWW.YETTERCO.COM](http://WWW.YETTERCO.COM)

E-MAIL: [INFO@YETTERCO.COM](mailto:INFO@YETTERCO.COM)

2565-758\_REV\_N  11/2017