



**5000 SERIES
STALK
DEVASTATOR
CORN STALK ROLLER
*PATENTED***

OPERATOR'S MANUAL
PART IDENTIFICATION
2565-771_REV_G - 04/2017



YETTER MANUFACTURING CO.
FOUNDED 1930

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YETTER

FOREWORD

You've just joined an exclusive but rapidly growing club.

For our part, we want to welcome you to the group and thank you for buying a Yetter product.

We hope your new Yetter products will help you achieve both goals-increase your productivity and increase your efficiency so that you may generate more profit.

This operator's manual has been designed into four major sections: Foreword, Safety Precautions, Installation Instructions and Parts Breakdown.



This **SAFETY ALERT SYMBOL** indicates important safety messages in the manual. When you see this symbol, be alert to the possibility of **PERSONAL INJURY** and carefully read the message that follows.

The word **NOTE** is used to convey information that is out of context with the manual text. It contains special information such as specifications, techniques and reference information of a supplementary nature.

The word **IMPORTANT** is used in the text when immediate damage will occur to the machine due

to improper technique or operation. Important will apply to the same information as specified by note only of an immediate and urgent nature.

It is the responsibility of the user to read the operator's manual and comply with the safe and correct operating procedure and to lubricate and maintain the product according to the maintenance schedule in the operator's manual.

The user is responsible for inspecting his machine and for having parts repaired or replaced when continued use of the product would cause damage or excessive wear to the other parts.

It is the user's responsibility to deliver his machine to the Yetter dealer who sold him the product for service or replacement of defective parts, which are covered by the warranty policy.

If you are unable to understand or follow the instructions provided in this publication, consult your local Yetter dealer or contact:

YETTER MANUFACTURING CO.

309/776-4111

800/447-5777

309/776-3222 (FAX)

Website: www.yetterco.com

E-mail: info@yetterco.com

WARRANTY

Yetter Manufacturing warrants all products manufactured and sold by it against defects in material. This warranty being expressly limited to replacement at the factory of such parts or products as shall appear to be defective after inspection. This warranty does not obligate the Company to bear cost of labor in replacement of parts. It is the policy of the Company to make improvements without incurring obligations to add them to any unit already sold. No warranty is made or authorized to be made, other than herein set forth. This warranty is in effect for one year after purchase.

DEALER: _____

Yetter Manufacturing warrants its own products only and cannot be responsible for damages to equipment on which mounted.



BE ALERT! YOUR SAFETY IS INVOLVED.



WATCH FOR THIS SYMBOL. IT POINTS OUT IMPORTANT SAFETY PRECAUTIONS. IT MEANS “ATTENTION---BECOME ALERT!”

It is your responsibility as an owner, operator, or supervisor to know and instruct everyone using this machine at the time of initial assignment and at least annually thereafter, of the proper operation, precautions, and work hazards which exist in the operation of the machine in accordance with OSHA regulations.

Safety Is No Accident

The following safety instructions, combined with common sense, will save your equipment from needless damage and the operator from unnecessary exposure to personal hazard. Pay special attention to the caution notes in the text. Review this manual at least once each year with new and/or experienced operators.



1. Read and understand the operator's manual before operating this machine. Failure to do so is considered a misuse of the equipment.
2. Make sure equipment is secure before operating.
3. Always keep children away from equipment when operating.
4. Make sure everyone that is not directly involved with the operation is out of the work area before beginning the operation.
5. Make sure all safety devices, shields, and guards are in place and are functional before beginning the operation.
6. Shut off power to adjust, service, or clean.
7. Keep hands, feet, and clothing away from moving parts. It is a good idea to remove all jewelry before starting the operation.
8. Visually inspect the machine periodically during operation for signs of excessive vibration, loose fasteners, and unusual noises.

PLEASE READ, VERY IMPORTANT



**SECURE CORN HEADER AGAINST
UNWANTED LOWERING BY APPLYING
THE LOCKING MECHANISM ON THE
HYDRAULIC CYLINDERS!**

1. ATTACH HEAD TO COMBINE, LOCK HEAD TO COMBINE
2. RAISE THE HEAD OFF THE GROUND AND ENGAGE THE SAFETY STOP ON THE FEEDER HOUSE CYLINDER.
3. TURN OFF COMBINE ENGINE AND REMOVE KEY.

**FOLLOW THE INSTRUCTIONS OF THE COMBINE
MANUFACTURER.**

PLEASE READ, VERY IMPORTANT



Subject to the size and weight of the corn header, one or two additional hydraulic cylinders may be required.

The combine manufacturer generally keeps the corresponding kits readily available for the dealer.

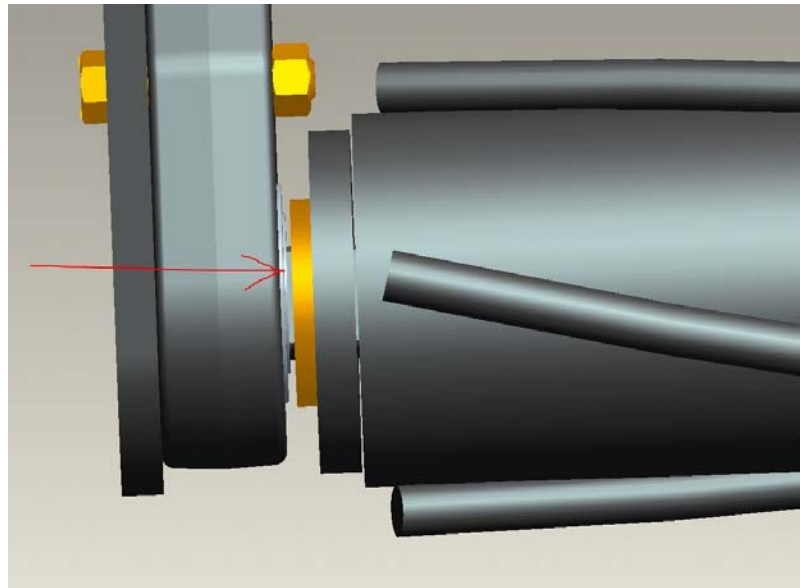
Subject to the design of the corn header and carrying capacity of the different combines, the steering axle may require the fitting of additional weights and the rear tires might need to be filled with ballast.

FOLLOW THE INSTRUCTIONS OF THE COMBINE MANUFACTURER.

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THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!



BOLT TORQUE

Mounting bolts and hardware

All hardware used on the 5000 Devastator is Grade 5 unless otherwise noted. Grade 5 cap screws are marked with three radial lines on the head. If hardware must be replaced, be sure to replace it with hardware of equal size, strength and thread type. Refer to the torque values chart when tightening hardware.



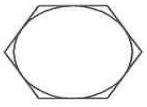
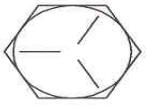

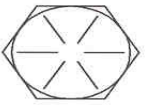
Important: Over tightening hardware can cause as much damage as when under tightening. Tightening hardware beyond the recommended range can reduce its shock load capacity.

The chart below is a guide for proper torque. Use it unless a specified torque is called out elsewhere in the manual.

Torque is the force you apply to the wrench handle or the cheater bar, times the length of the handle or bar.

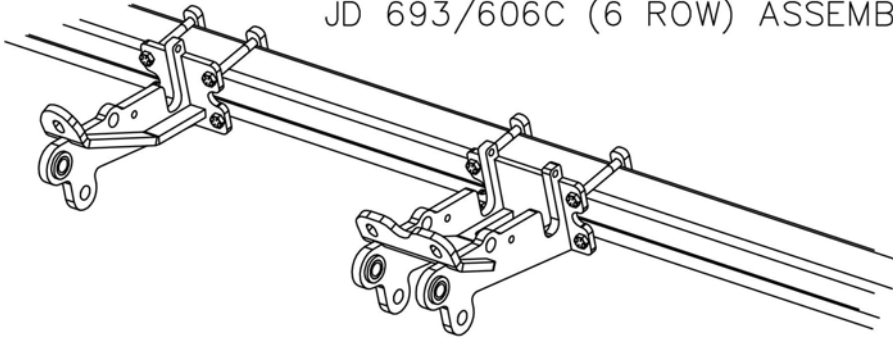
Use a torque wrench whenever possible.

The following table shows torque in ft. lbs. for coarse thread hardware.

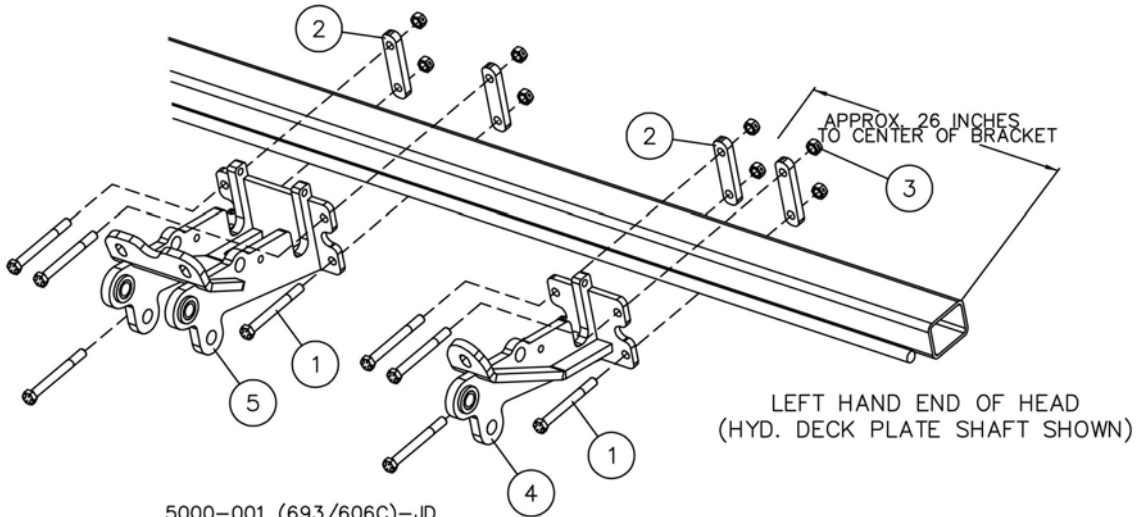
BOLT DIA. AND THREADS PER INCH		 OR 	
	GRADE 2	GRADE 5 A-325	GRADE 8
3/8-16	25	35	50
7/16-14	35	55	80
1/2-13	55	85	125
9/16-12	75	125	175
5/8-11	105	170	235
3/4-10	185	305	425
7/8-9	170	445	690
1-8	260	670	1030
1 1/8-7	365	900	1460
1 1/4-7	515	1275	2060
1 3/8-6	675	1675	2700
1 1/2-6	900	2150	3500
1 3/4-5	1410	3500	5600

RIGHT HAND END OF HEAD
(BRACKETS SHOWN ASSEMBLED)

JD 693/606C (6 ROW) ASSEMBLY STEP 1



DO NOT FULLY TIGHTEN HARDWARE
UNTIL PIVOT ARMS ARE ASSEMBLED

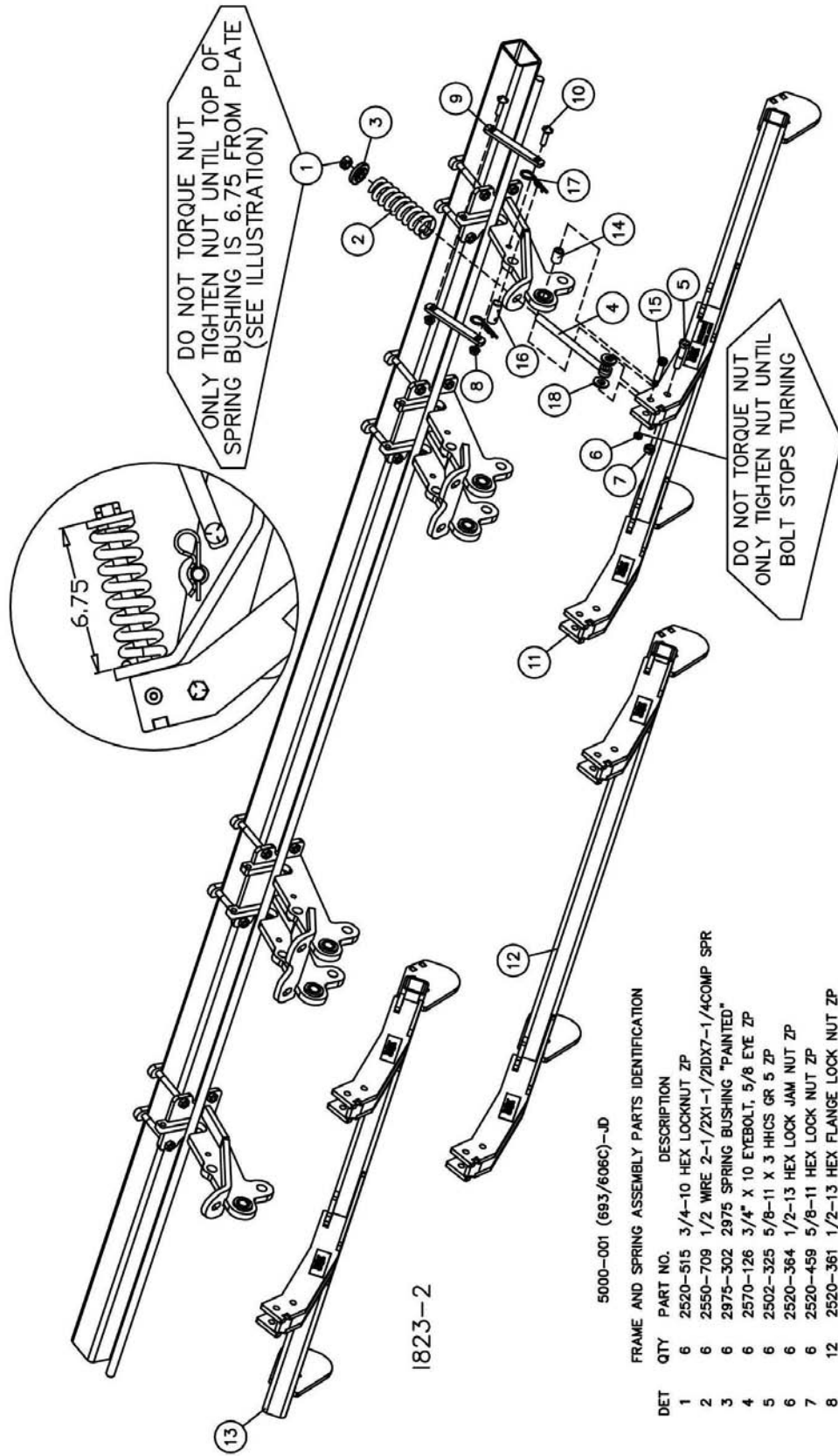


LEFT HAND END OF HEAD
(HYD. DECK PLATE SHAFT SHOWN)

5000-001 (693/606C)-JD
6 ROW CORN HEAD
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	16	2502-352	5/8-11 X 6 HHCS GR. 8 ZP
2	8	5000-319	MOUNT STRAP, JOHN DEERE
3	16	2520-459	5/8-11 HEX LOCK NUT ZP
4	2	5000-202	MOUNT BRACKET W.A., SINGLE
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE
5	2	5000-201	MOUNT BRACKET W.A., DOUBLE
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE

1823-1



JD 693/606C (6 ROW) ASSEMBLY STEP 2

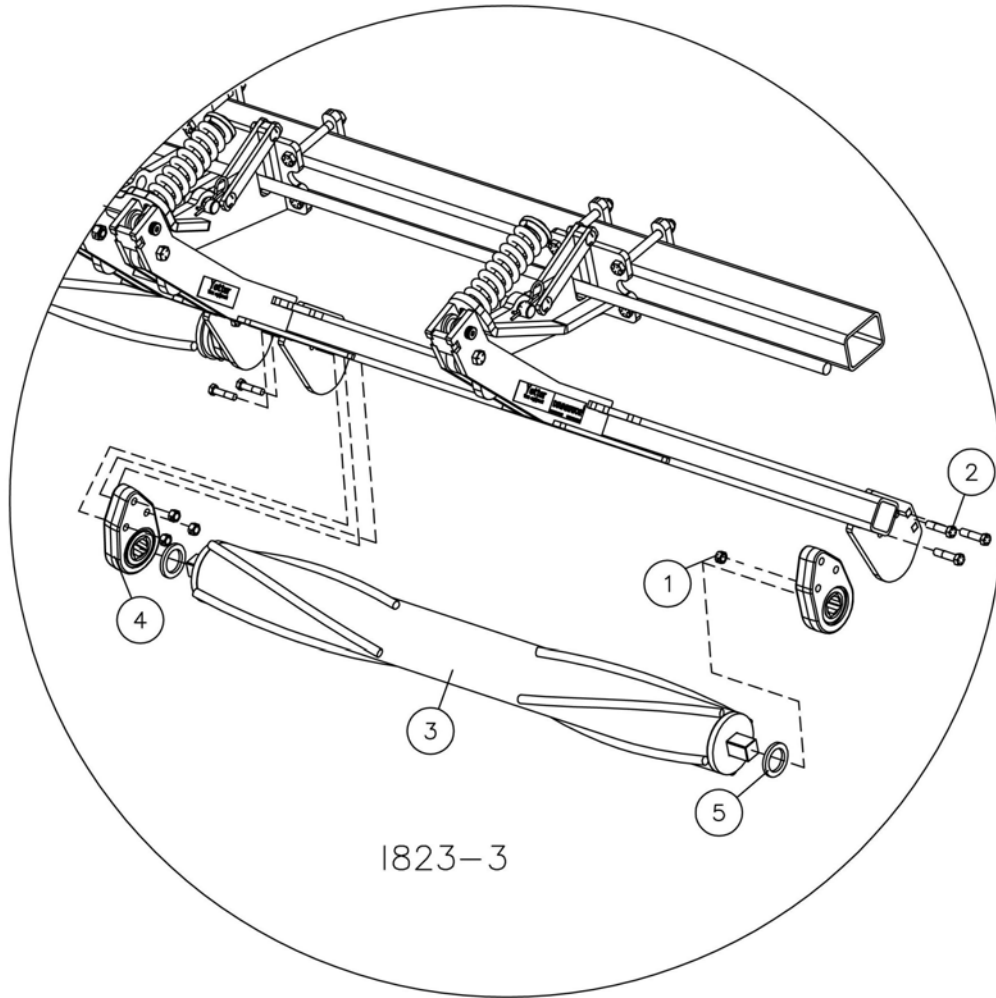
1823-2

5000-001 (693/606C)-JD

FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	6	2520-515	3/4-10 HEX LOCKNUT ZP
2	6	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	6	2975-302	2975 SPRING BUSHING "PAINTED"
4	6	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	6	2502-325	5/8-11 X 3 HHCS GR 5 ZP
6	6	2520-364	1/2-13 HEX LOCK JAM NUT ZP
7	6	2520-459	5/8-11 HEX LOCK NUT ZP
8	12	2520-361	1/2-13 HEX FLANGE LOCK NUT ZP
9	12	5000-309	SUPPORT STRAP
10	12	2505-345	1/2-13 X 2 CAR BLT ZP
11	1	5000-235	PIVOT ARM W.A., L.H.
12	1	5000-233	PIVOT ARM W.A., CENTER
13	1	5000-234	PIVOT ARM W.A., R.H.
14	6	5000-318	PIVOT BUSHING
15	6	2510-121	5/8" SHOULDER, 2-1/4" L SHLDR, 1/2-13
16	6	5000-323	LOCK UP PIN ZP
17	12	2570-465	7 GA. HAIRPIN COTTER ZP
18	12	2526-449	5/8 FLATWASHER 1/4"+/- .010 THK

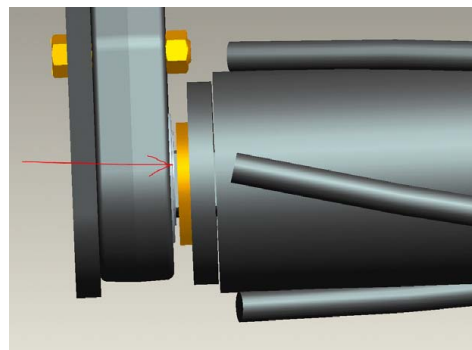
JD 693/606C (6 ROW) ASSEMBLY STEP 3



5000-001 (693/606C)-JD ROLLER ASSEMBLY PARTS IDENTIFICATION

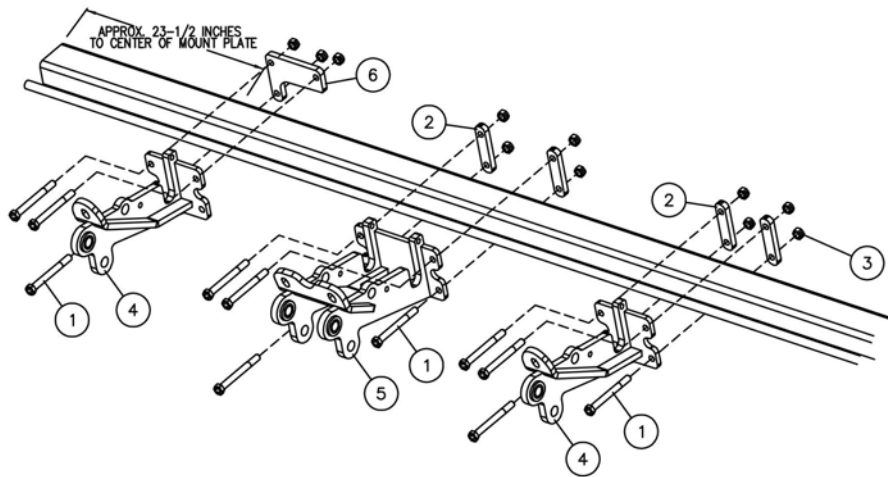
DET	QTY	PART NO.	DESCRIPTION
1	18	2520-357	1/2-13 HEX LOCK NUT ZP
2	18	2502-353	1/2-13 X 2 1/2 HHCS GR8 ZP
3	3	5000-203	ROLLER W.A., 48"
4	6	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	6	5000-322	SHIM WASHER ZP

THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!

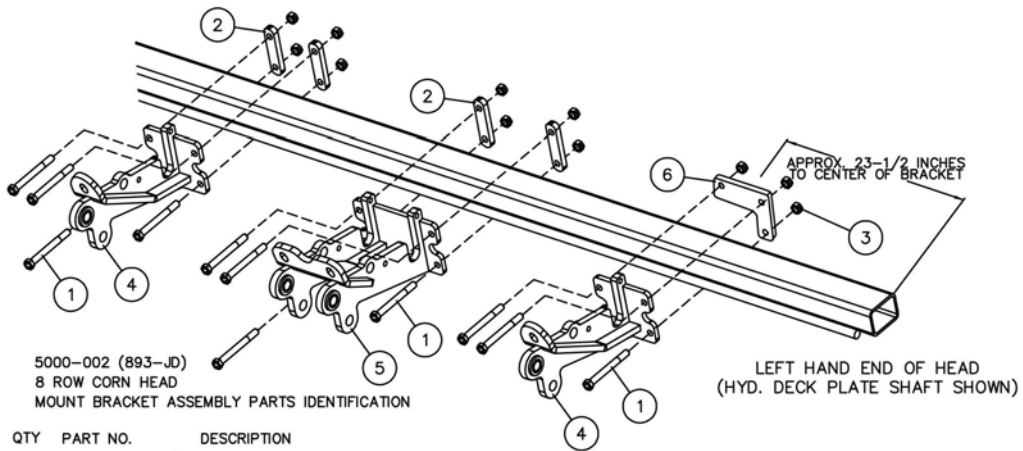


RIGHT HAND END OF HEAD
(HYD. DECK PLATE SHAFT SHOWN)

JD 893 ONLY (8 ROW) ASSEMBLY STEP 1



DO NOT FULLY TIGHTEN HARDWARE
UNTIL PIVOT ARMS ARE ASSEMBLED



5000-002 (893-JD)
8 ROW CORN HEAD
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

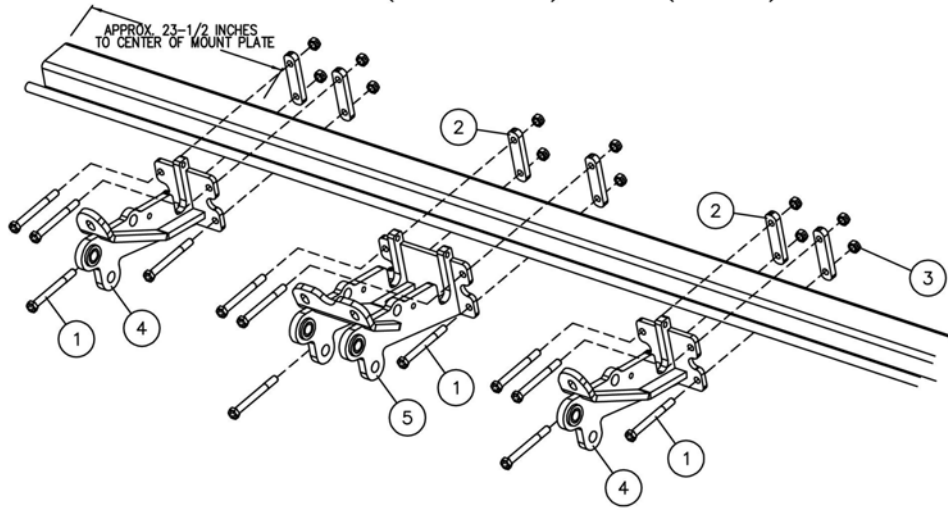
LEFT HAND END OF HEAD
(HYD. DECK PLATE SHAFT SHOWN)

DET	QTY	PART NO.	DESCRIPTION
1	22	2502-352	5/8-11 X 6 HHCS GR. 8 ZP
2	8	5000-319	MOUNT STRAP, JOHN DEERE
3	22	2520-459	5/8-11 HEX LOCK NUT ZP
4	4	5000-202	MOUNT BRACKET W.A., SINGLE
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE
5	2	5000-201	MOUNT BRACKET W.A., DOUBLE
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE
6	2	5000-301	MOUNT PLATE, J.D. 893

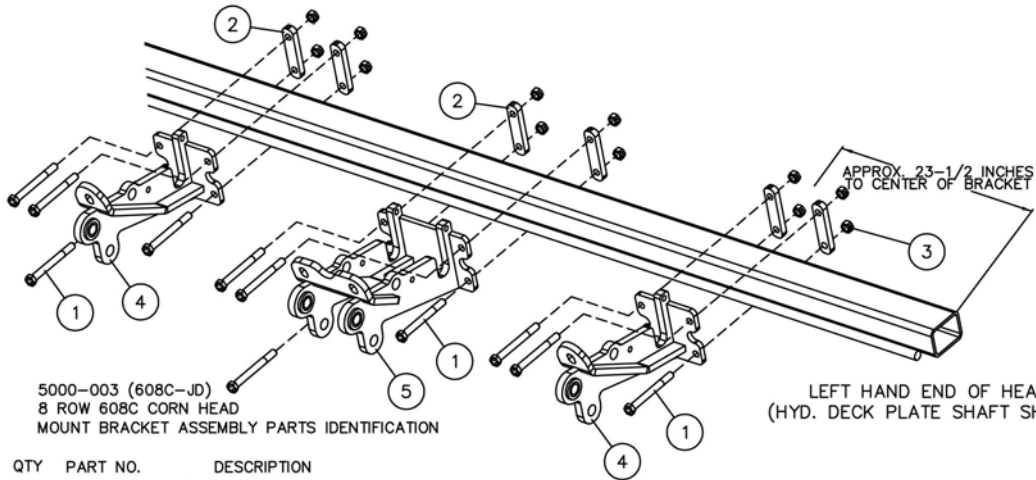
1823-4

RIGHT HAND END OF HEAD
(HYD. DECK PLATE SHAFT SHOWN)

JD 608C (2009-2011) ONLY (8 ROW) ASSEMBLY STEP 1



DO NOT FULLY TIGHTEN HARDWARE
UNTIL PIVOT ARMS ARE ASSEMBLED



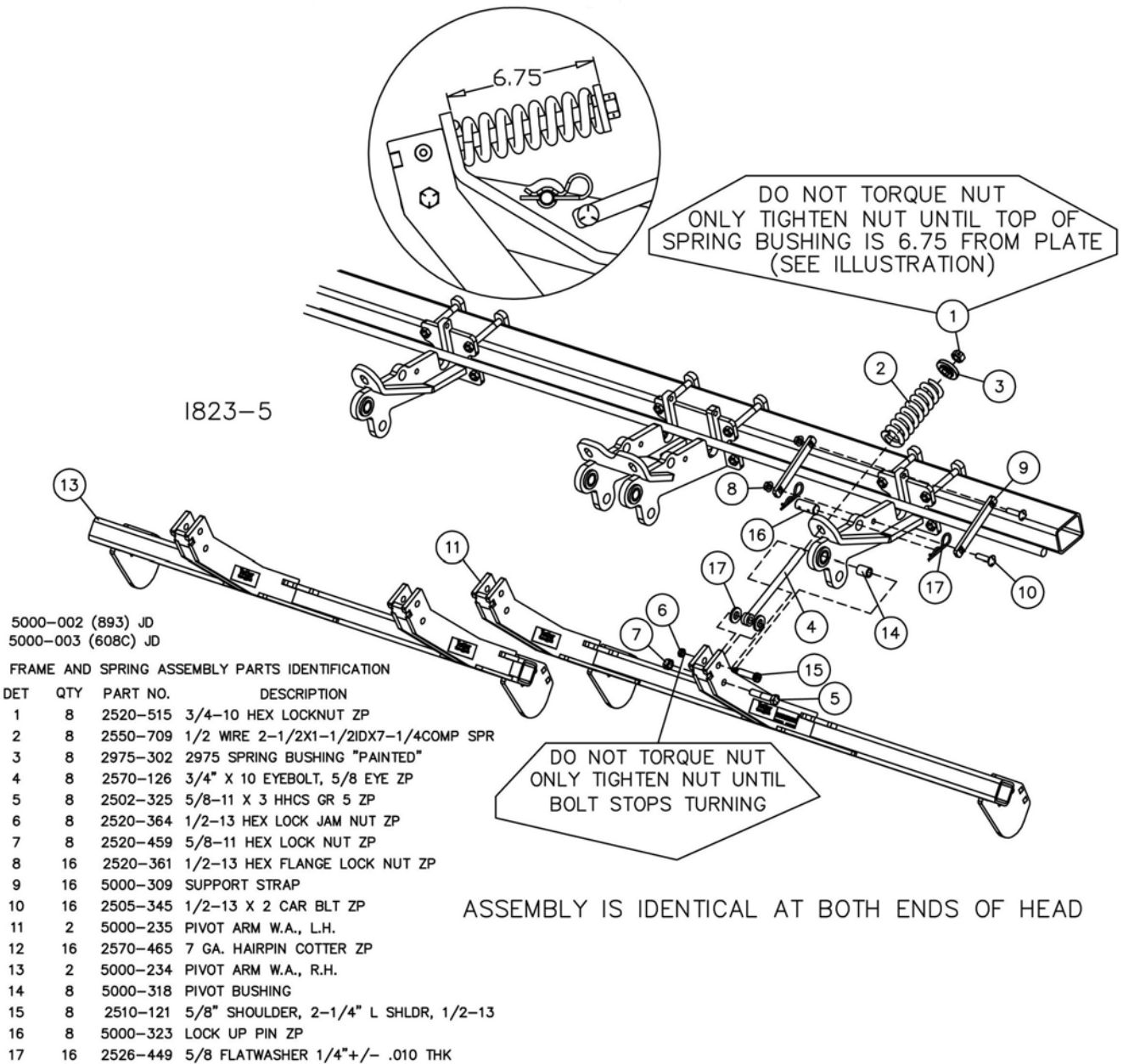
5000-003 (608C-JD)
8 ROW 608C CORN HEAD
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

LEFT HAND END OF HEAD
(HYD. DECK PLATE SHAFT SHOWN)

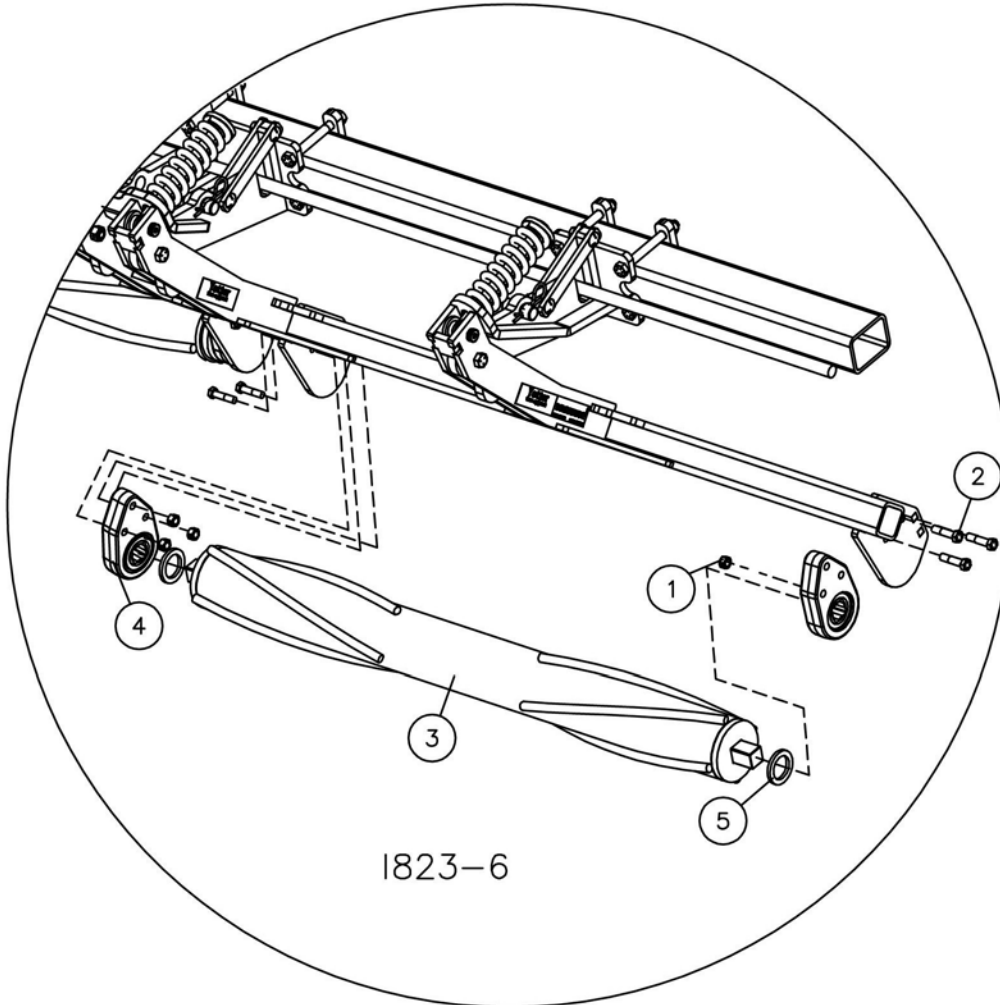
DET	QTY	PART NO.	DESCRIPTION
1	24	2502-352	5/8-11 X 6 HHCS GR. 8 ZYD
2	12	5000-319	MOUNT STRAP, JOHN DEERE
3	24	2520-459	5/8-11 HEX LOCK NUT ZYD
4	4	5000-202	MOUNT BRACKET W.A., SINGLE
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE
5	2	5000-201	MOUNT BRACKET W.A., DOUBLE
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE

1823-7

JD 893/(608C – 2009-2011) (8 ROW) ASSEMBLY STEP 2



JD 893/608C (8 ROW) ASSEMBLY STEP 3



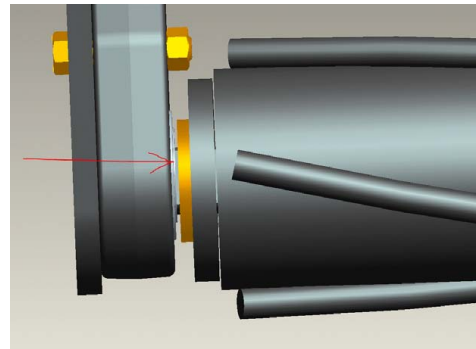
5000-002 (893) JD

5000-003 (608C) JD

ROLLER ASSEMBLY PARTS IDENTIFICATION

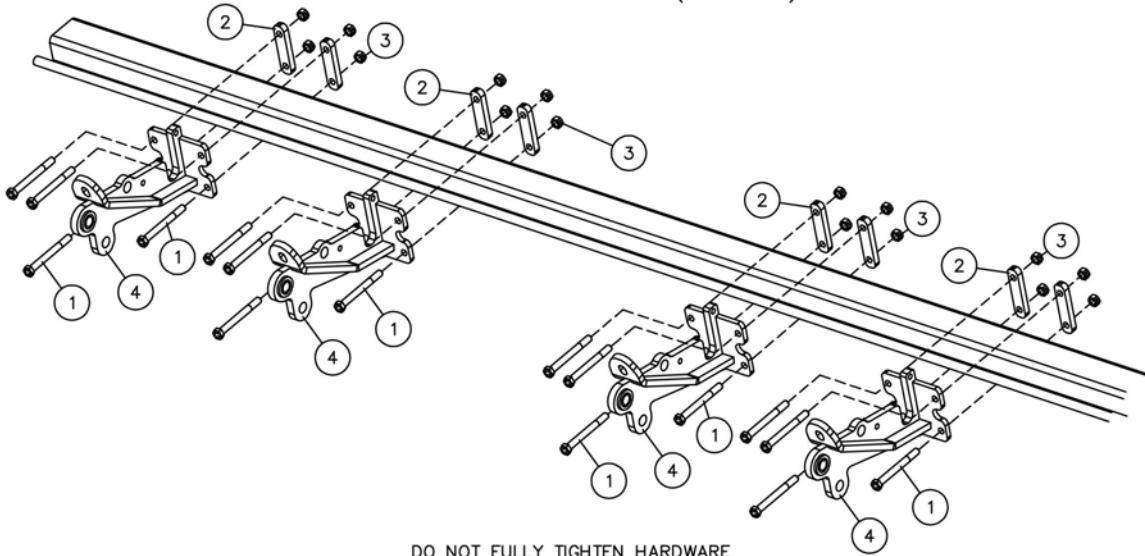
DET	QTY	PART NO.	DESCRIPTION
1	24	2520-357	1/2-13 HEX LOCK NUT ZP
2	24	2502-353	1/2-13 X 2 1/2 HHCS GR8 ZP
3	4	5000-203	ROLLER W.A., 48"
4	8	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	8	5000-322	SHIM WASHER ZP

THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!

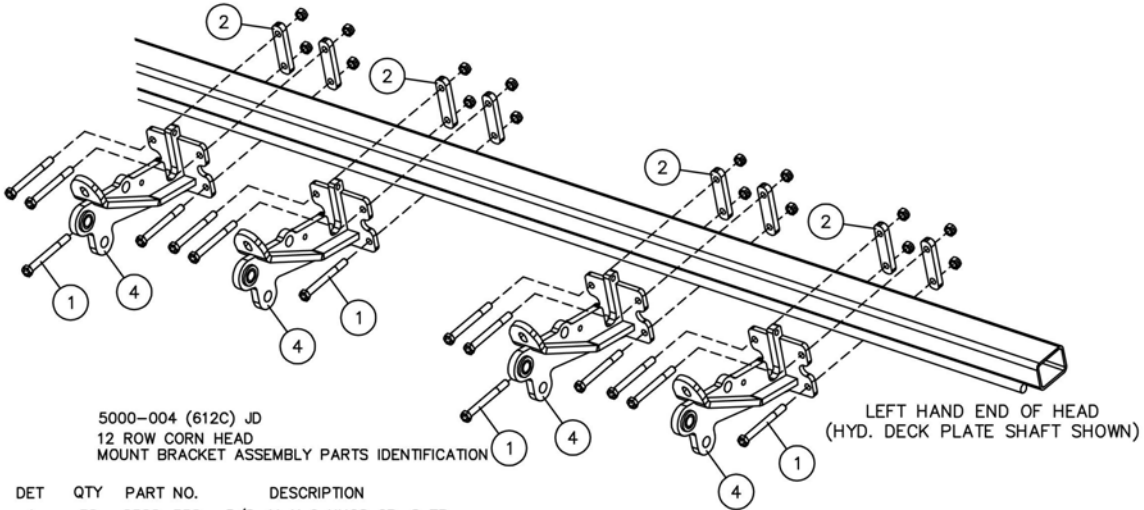


RIGHT HAND END OF HEAD
(HYD. DECK PLATE SHAFT SHOWN)

JD 612C (12 ROW) ASSEMBLY STEP 1



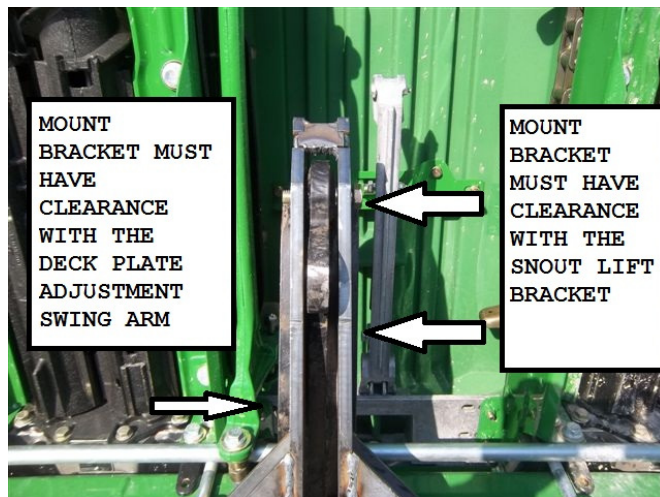
DO NOT FULLY TIGHTEN HARDWARE
UNTIL PIVOT ARMS ARE ASSEMBLED



5000-004 (612C) JD
12 ROW CORN HEAD
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

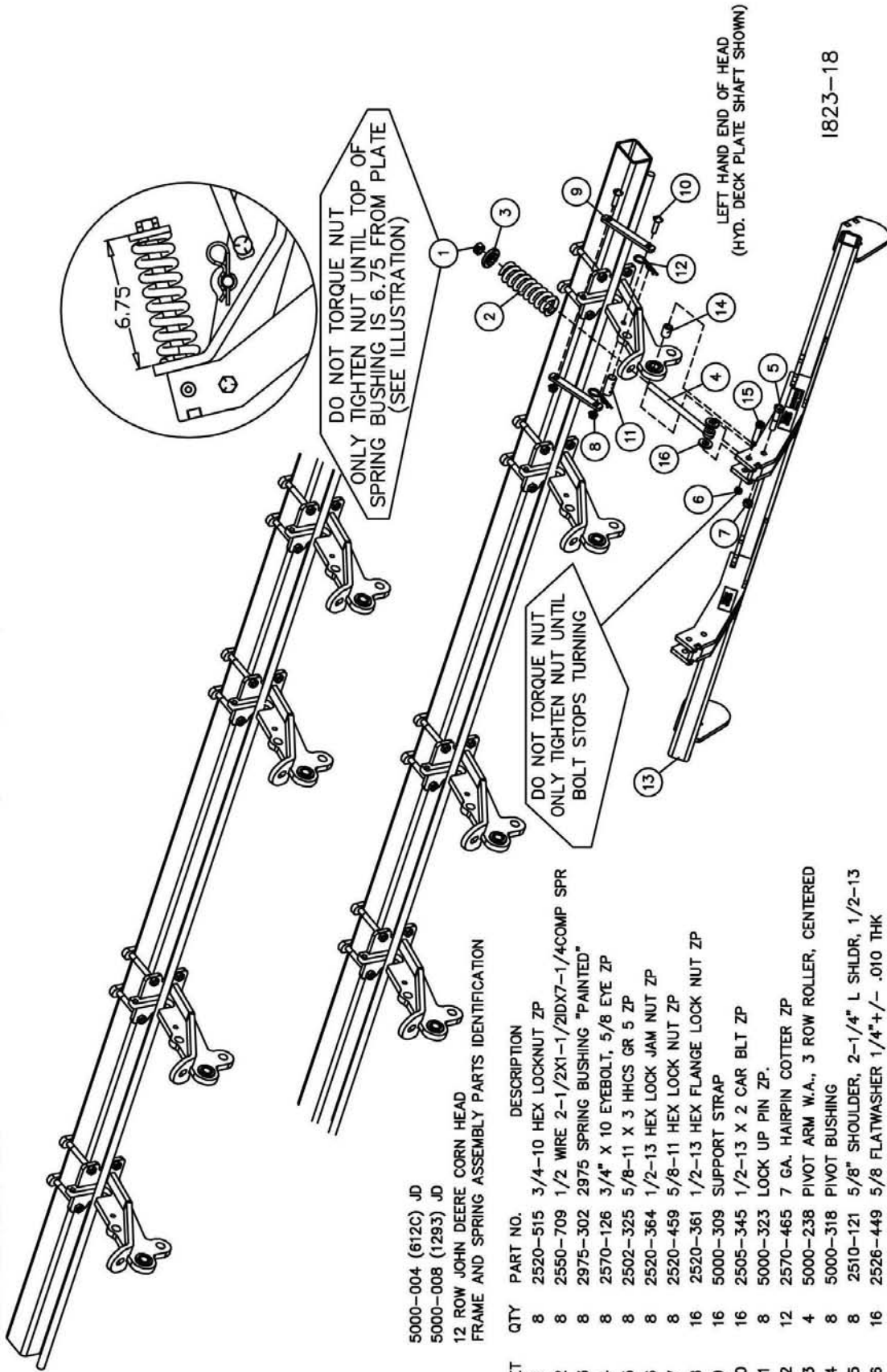
DET	QTY	PART NO.	DESCRIPTION
1	32	2502-352	5/8-11 X 6 HHCS GR. 8 ZP
2	16	5000-319	MOUNT STRAP, JOHN DEERE
3	32	2520-459	5/8-11 HEX LOCK NUT ZP
4	8	5000-202	MOUNT BRACKET W.A., SINGLE
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE

1823-17



JD 612C/1293 (12 ROW) ASSEMBLY STEP 2

RIGHT HAND END OF HEAD



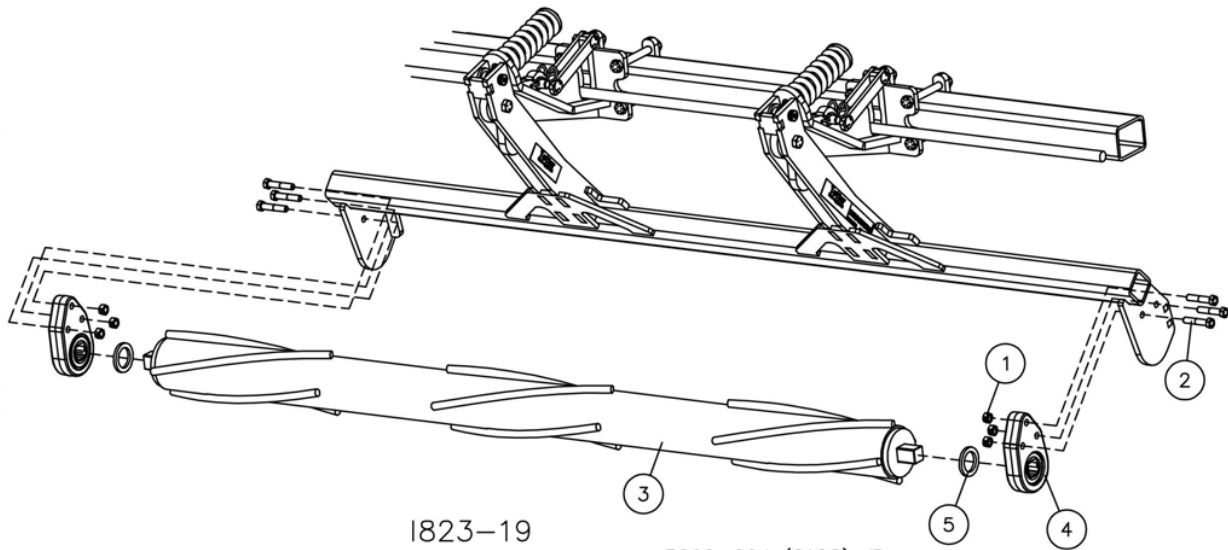
5000-004 (612C) JD
5000-008 (1293) JD

12 ROW JOHN DEERE CORN HEAD
FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	8	2520-515	3/4-10 HEX LOCKNUT ZP
2	8	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	8	2975-302	2975 SPRING BUSHING "PAINTED"
4	8	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	8	2502-325	5/8-11 X 3 HHCS GR 5 ZP
6	8	2520-364	1/2-13 HEX LOCK JAM NUT ZP
7	8	2520-459	5/8-11 HEX LOCK NUT ZP
8	16	2520-361	1/2-13 HEX FLANGE LOCK NUT ZP
9	16	5000-309	SUPPORT STRAP
10	16	2505-345	1/2-13 X 2 CAR BLT ZP
11	8	5000-323	LOCK UP PIN ZP.
12	12	2570-465	7 GA. HAIRPIN COTTER ZP
13	4	5000-238	PIVOT ARM W.A., 3 ROW ROLLER, CENTERED
14	8	5000-318	PIVOT BUSHING
15	8	2510-121	5/8" SHOULDER, 2-1/4" L SHLDR, 1/2-13
16	16	2526-449	5/8 FLATWASHER 1/4"+/- .010 THK

1823-18

JD 612C/1293 (12 ROW) ASSEMBLY STEP 3



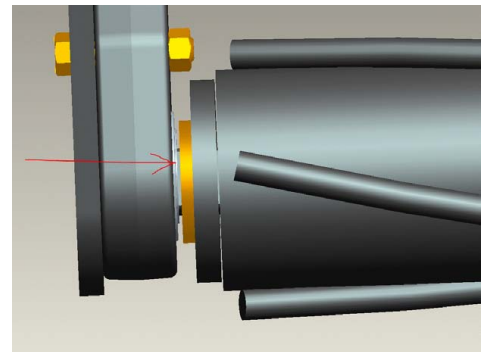
1823-19

5000-004 (612C) JD
5000-008 (1293) JD

ROLLER ASSEMBLY PARTS IDENTIFICATION

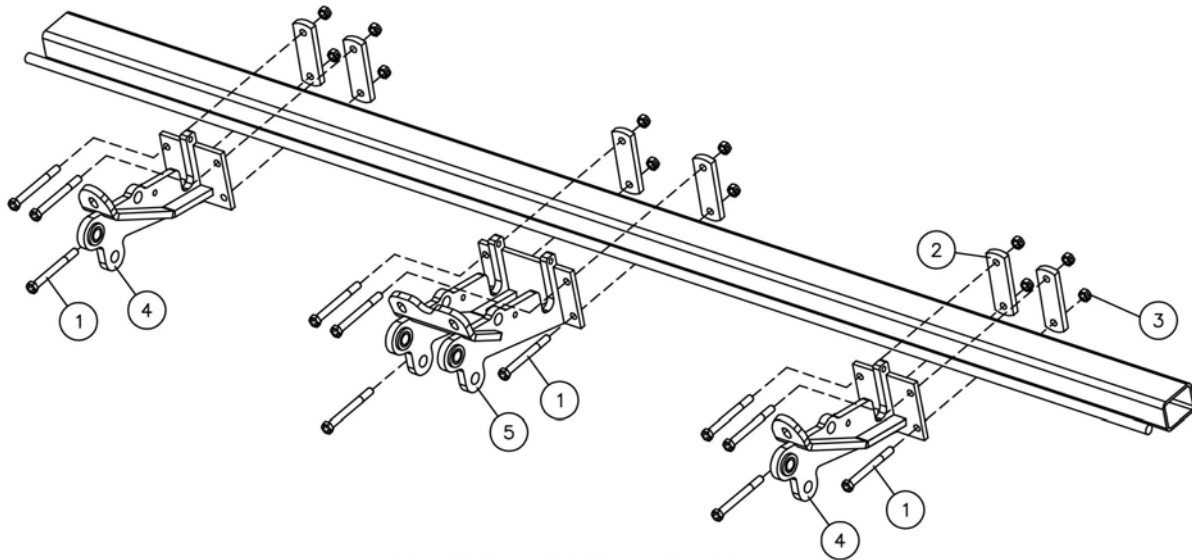
DET	QTY	PART NO.	DESCRIPTION
1	24	2520-357	1/2-13 HEX LOCK NUT ZP
2	24	2502-353	1/2-13 X 2 1/2 HHCS GR8 ZP
3	2	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
	2	5000-212	ROLLER W.A., R.H., 76"
4	8	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	8	5000-322	SHIM WASHER ZP

THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!



CNH 3206/3406 (6 ROW) ASSEMBLY STEP 1

RIGHT HAND END OF HEAD



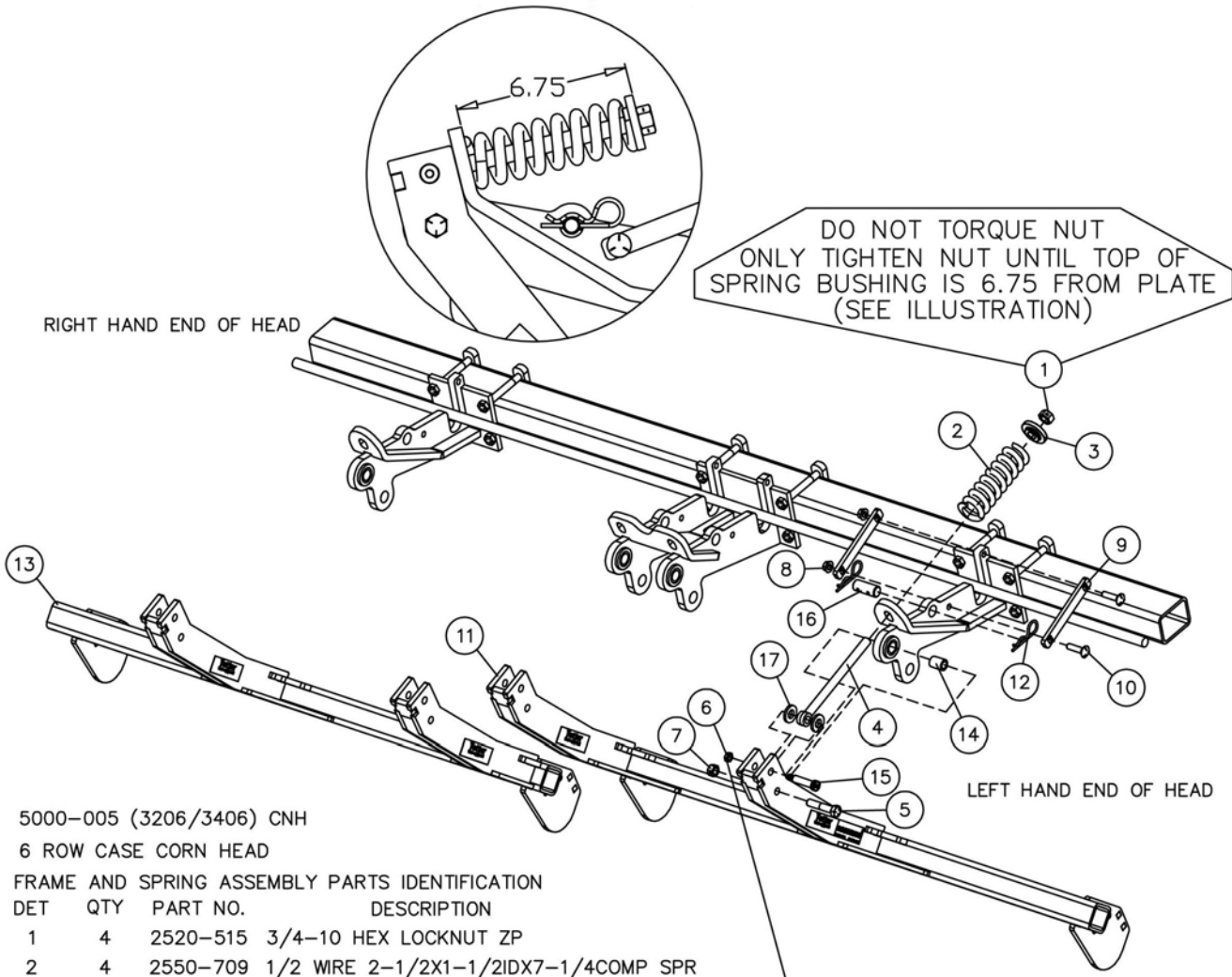
DO NOT FULLY TIGHTEN HARDWARE
UNTIL PIVOT ARMS ARE ASSEMBLED

LEFT HAND END OF HEAD
(HYD. DECK PLATE SHAFT SHOWN)

5000-005 (3206/3406) CNH
6 ROW CASE CORN HEAD
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION	
1	12	2502-352	5/8-11 X 6 HHCS GR. 8 ZP	1823-8
2	6	5000-331	MOUNT STRAP, 4 X 4	
3	12	2520-459	5/8-11 HEX LOCK NUT ZP	
4	2	5000-215	SINGLE MOUNT BRACKET W.A., CASE	
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE	
5	1	5000-201	DOUBLE MOUNT BRACKET W.A., CASE	
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE	

CNH 3206 / 3406 (6 ROW) ASSEMBLY STEP 2



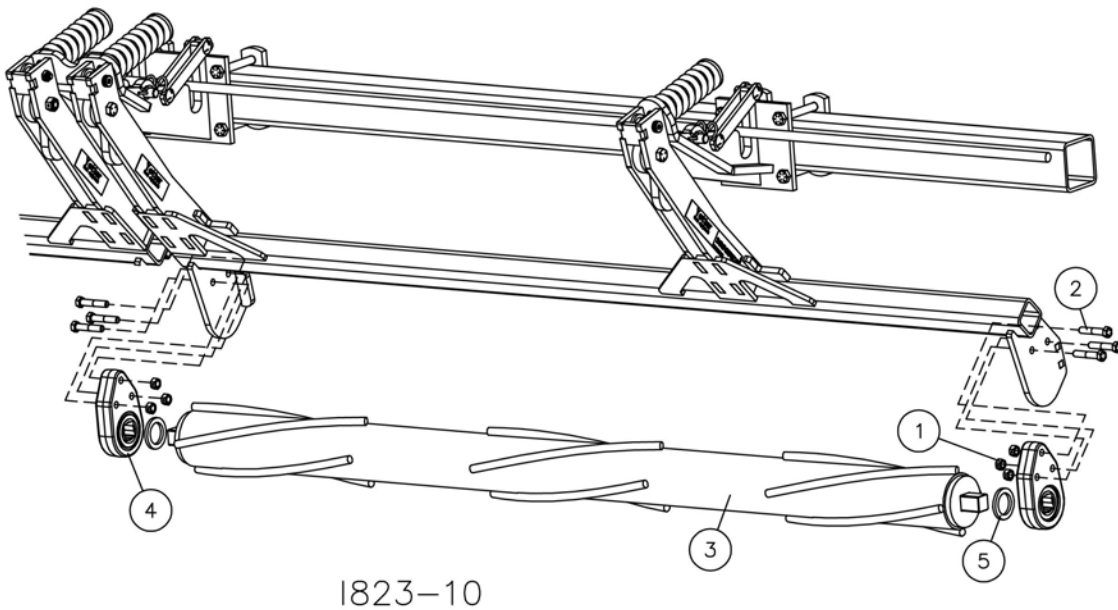
5000-005 (3206/3406) CNH
6 ROW CASE CORN HEAD

FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	4	2520-515	3/4-10 HEX LOCKNUT ZP
2	4	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	4	2975-302	2975 SPRING BUSHING "PAINTED"
4	4	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	4	2502-325	5/8-11 X 3 HHCS GR 5 ZP
6	4	2520-364	1/2-13 HEX LOCK JAM NUT ZP
7	4	2520-459	5/8-11 HEX LOCK NUT ZP
8	8	2520-361	1/2-13 HEX FLANGE LOCK NUT ZP
9	8	5000-309	SUPPORT STRAP
10	8	2505-345	1/2-13 X 2 CAR BLT ZP
11	1	5000-237	PIVOT ARM W.A., L.H., CASE 6 ROW
12	8	2570-465	7 GA. HAIRPIN COTTER ZP
13	1	5000-236	PIVOT ARM W.A., R.H., CASE 6 ROW
14	4	5000-318	PIVOT BUSHING
15	4	2510-121	5/8" SHOULDER, 2-1/4" L SHLDR, 1/2-13
16	4	5000-323	LOCK UP PIN ZP.
17	8	2526-449	5/8 FLATWASHER 1/4"+/- .010 THK

1823-9

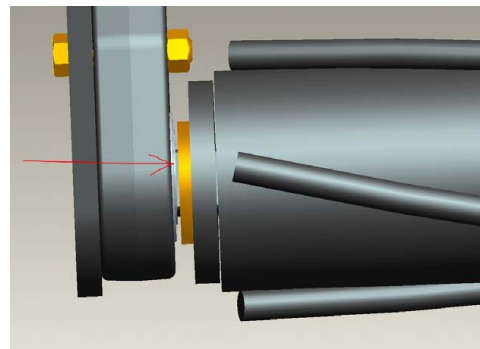
CNH 3206/3406 (6 ROW) ASSEMBLY STEP 3



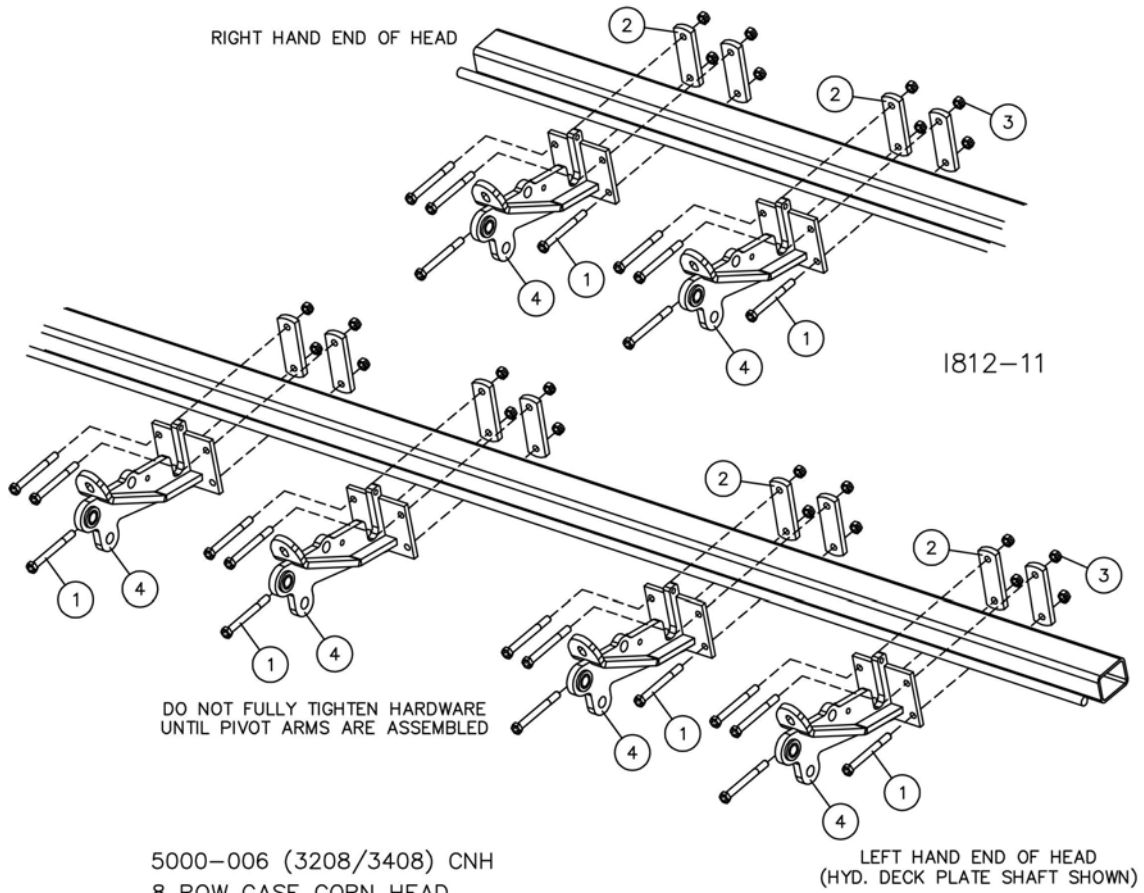
5000-005 (3206/3406) CNH ROLLER ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	12	2520-357	1/2-13 HEX LOCK NUT ZP
2	12	2502-353	1/2-13 X 2 1/2 HHCS GR8 ZP
3	1	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
	1	5000-212	ROLLER W.A., R.H., 76"
4	4	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	4	5000-322	SHIM WASHER ZP

THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!



CNH 3208/3408 (8 ROW) ASSEMBLY STEP 1

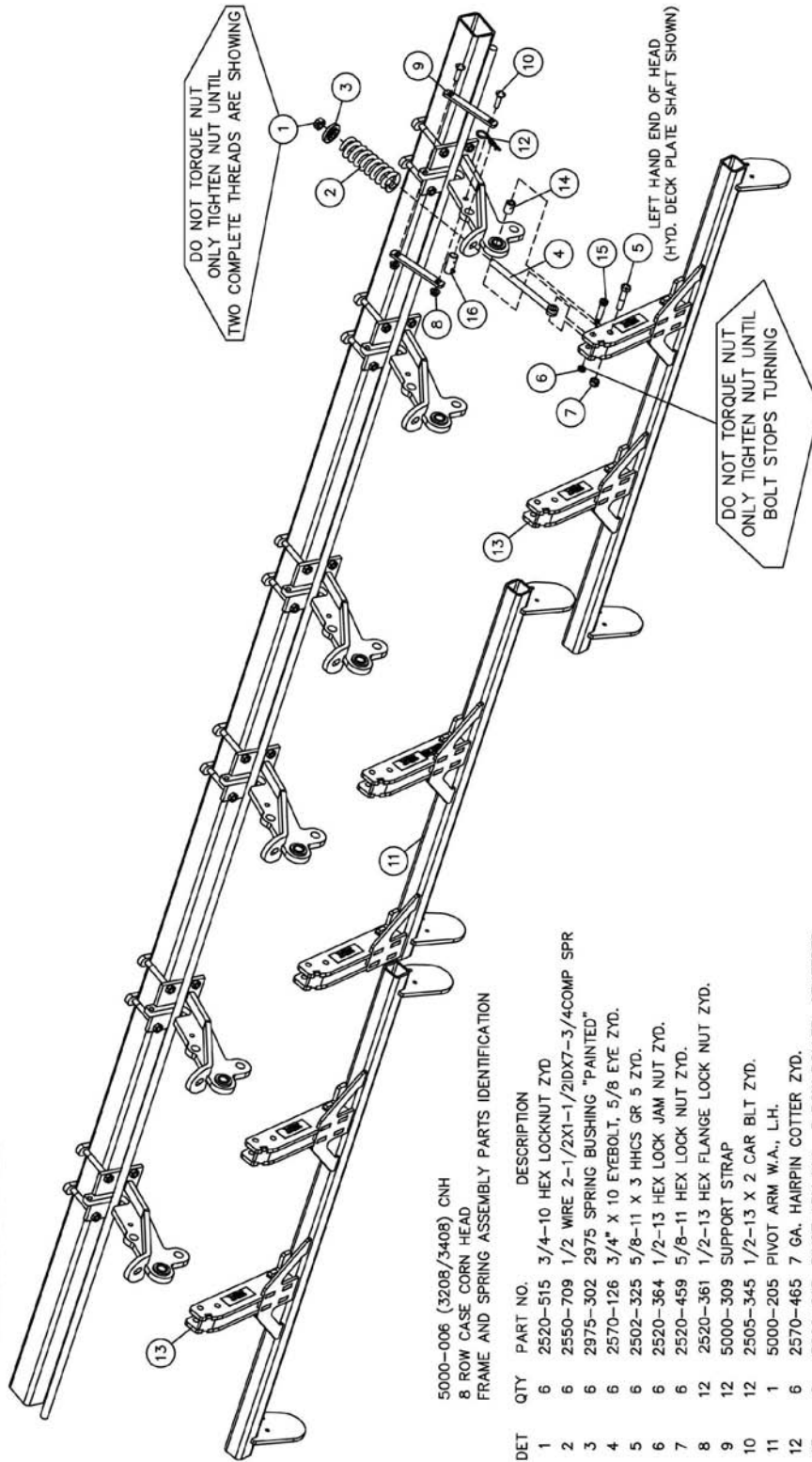


5000-006 (3208/3408) CNH
8 ROW CASE CORN HEAD
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	24	2502-352	5/8-11 X 6 HHCS GR. 8 ZP
2	12	5000-331	MOUNT STRAP, 4 X 4
3	24	2520-459	5/8-11 HEX LOCK NUT ZP
4	6	5000-215	SINGLE MOUNT BRACKET W.A., CASE
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE

CNH 3208/3408 (8 ROW) ASSEMBLY STEP 2

RIGHT HAND END OF HEAD



1812-12

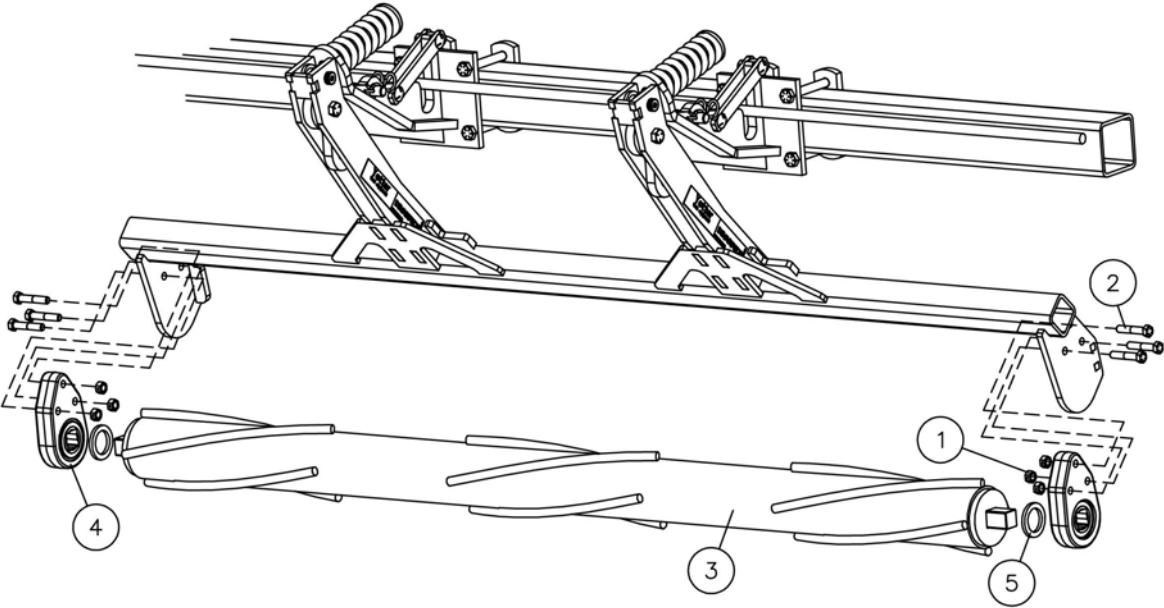
5000-006 (3208/3408) CNH

8 ROW CASE CORN HEAD

FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	6	2520-515	3/4-10 HEX LOCKNUT ZYD
2	6	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-3/4COMP SPR
3	6	2975-302	2975 SPRING BUSHING "PAINTED"
4	6	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZYD.
5	6	2502-325	5/8-11 X 3 HHCS GR 5 ZYD.
6	6	2520-364	1/2-13 HEX LOCK JAM NUT ZYD.
7	6	2520-459	5/8-11 HEX LOCK NUT ZYD.
8	12	2520-361	1/2-13 HEX FLANGE LOCK NUT ZYD.
9	12	5000-309	SUPPORT STRAP
10	12	2505-345	1/2-13 X 2 CAR BLT ZYD.
11	1	5000-205	PIVOT ARM W.A., L.H.
12	6	2570-465	7 GA. HAIRPIN COTTER ZYD.
13	2	5000-213	PIVOT ARM W.A., 3 ROW ROLLER, CENTERED
14	6	5000-318	PIVOT BUSHING
15	6	2510-121	5/8" SHOULDER, 2-1/4" L SHLDR, 1/2-13
16	6	5000-114	LOCK UP PIN ASSEMBLY

CNH 3208/3408 (8 ROW) ASSEMBLY STEP 3

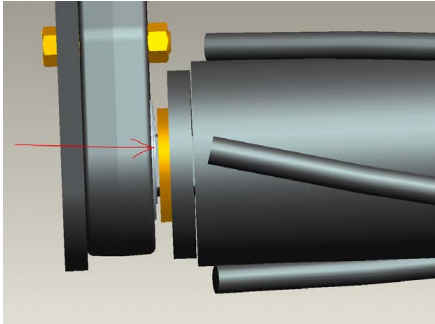


1823-13

5000-006 (3208/3408) CNH
 ROLLER ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	18	2520-357	1/2-13 HEX NUT ZP
2	18	2502-353	1/2-13 X 2 1/2 HHCS GR8 ZP
3	1	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
	1	5000-212	ROLLER W.A., R.H., 76"
	1	5000-203	ROLLER W.A., 48" (CENTER ROLLER)
4	6	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	6	5000-322	SHIM WASHER ZP

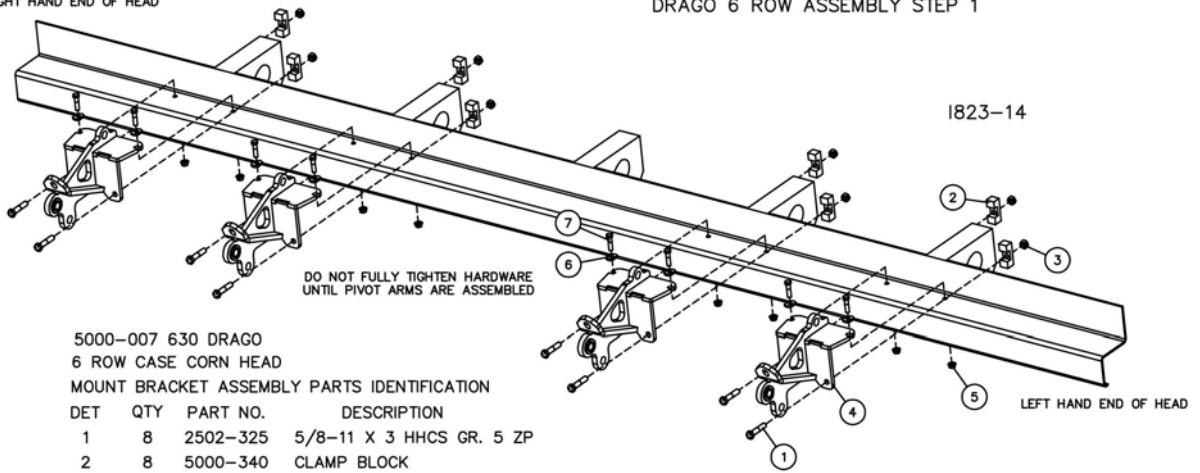
THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!



RIGHT HAND END OF HEAD

DRAGO 6 ROW ASSEMBLY STEP 1

1823-14



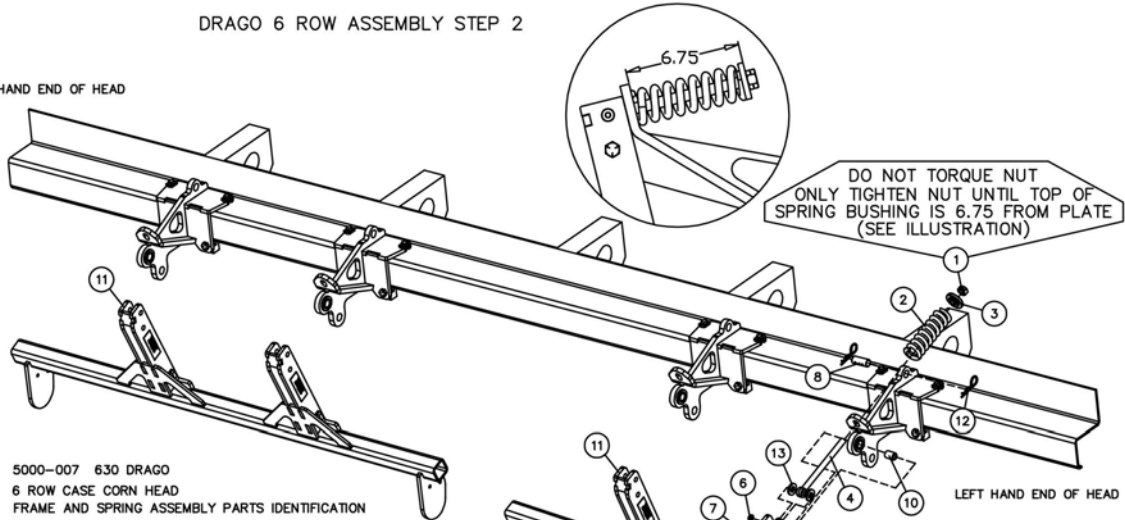
5000-007 630 DRAGO
6 ROW CASE CORN HEAD

MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	8	2502-325	5/8-11 X 3 HHCS GR. 5 ZP
2	8	5000-340	CLAMP BLOCK
3	8	2520-459	5/8-11 HEX LOCK NUT ZP
4	4	5000-218	MOUNT BRACKET W.A., DRAGO
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE
5	8	2520-361	1/2-13 HEX FLANGE LOCK NUT ZP
6	8	5000-339	WASHER, MOUNT PLATE
7	8	2502-351	1/2-13 X 2 HHCS GR 5 ZP

DRAGO 6 ROW ASSEMBLY STEP 2

RIGHT HAND END OF HEAD



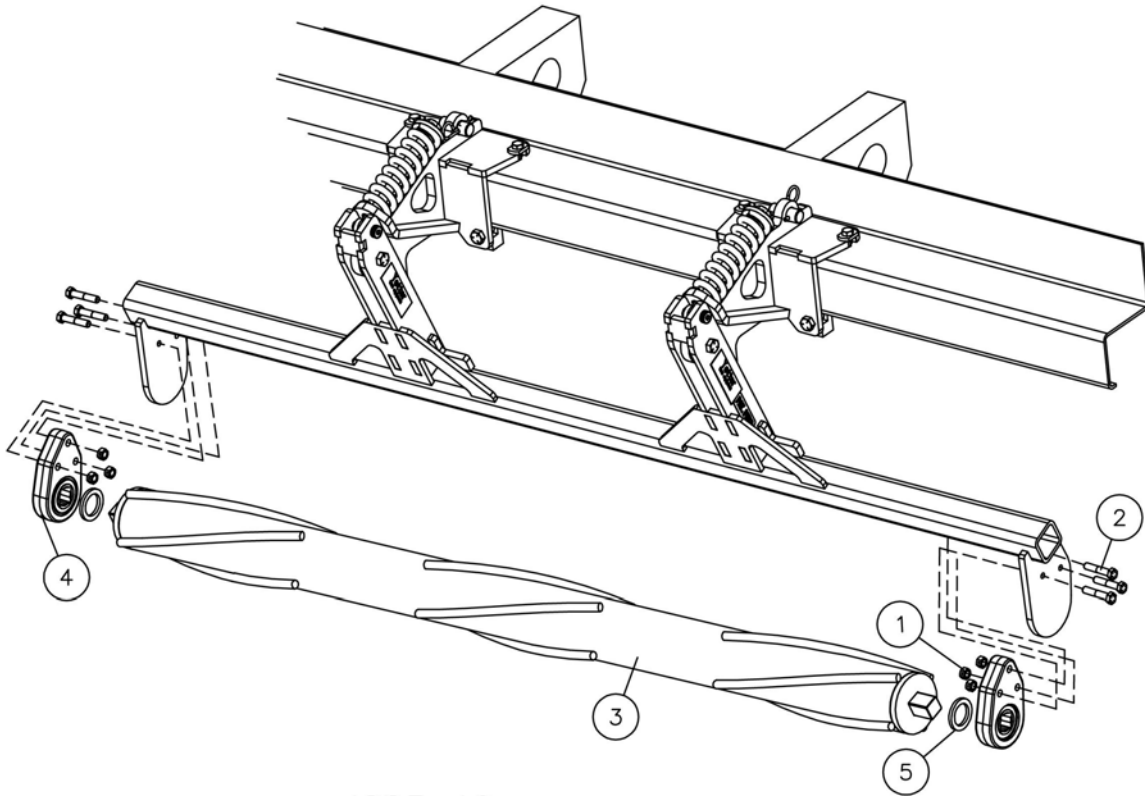
5000-007 630 DRAGO
6 ROW CASE CORN HEAD
FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	4	2520-515	3/4-10 HEX LOCKNUT ZP
2	4	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	4	2975-302	2975 SPRING BUSHING "PAINTED"
4	4	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	4	2502-325	5/8-11 X 3 HHCS GR 5 ZP
6	4	2520-364	1/2-13 HEX LOCK JAM NUT ZP
7	4	2520-459	5/8-11 HEX LOCK NUT ZP
8	4	5000-323	LOCK UP PIN ZP
9	4	2510-121	5/8" SHOULDER, 2-1/4" L SHLDR, 1/2-13
10	4	5000-318	PIVOT BUSHING
11	2	5000-238	PIVOT ARM W.A., 3 ROW ROLLER, CENTERED
12	8	2570-465	7 GA. HAIRPIN COTTER ZP
13	8	2526-449	5/8 FLATWASHER 1/4"+/- .010 THK

1823-15

DO NOT TORQUE NUT
ONLY TIGHTEN NUT UNTIL
BOLT STOPS TURNING

DRAGO 6 ROW ASSEMBLY STEP 3

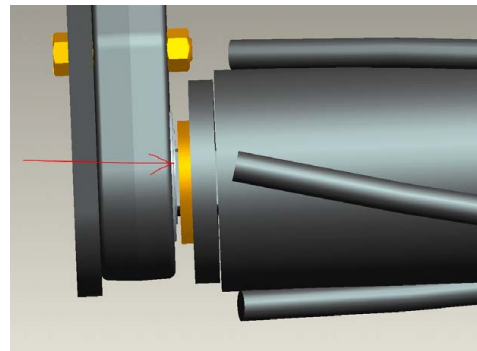


1823-16

5000-007 630 DRAGO
ROLLER ASSEMBLY PARTS IDENTIFICATION

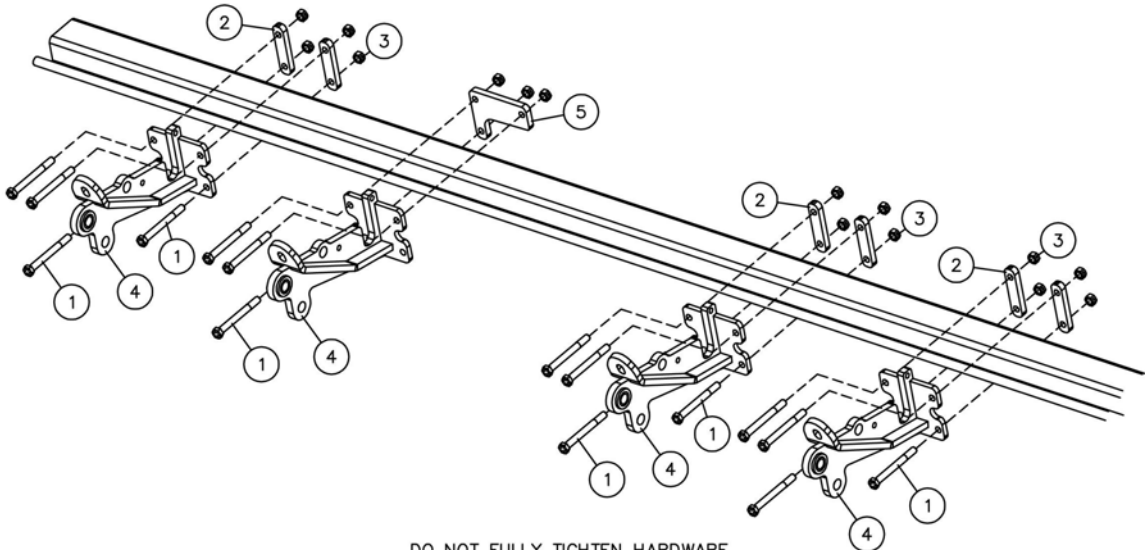
DET	QTY	PART NO.	DESCRIPTION
1	12	2520-357	1/2-13 HEX LOCK NUT ZP
2	12	2502-353	1/2-13 X 2-1/2 HHCS GR 8 ZP
3	1	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
	1	5000-212	ROLLER W.A., R.H., 76"
4	4	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	4	5000-322	SHIM WASHER ZYD.

THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!

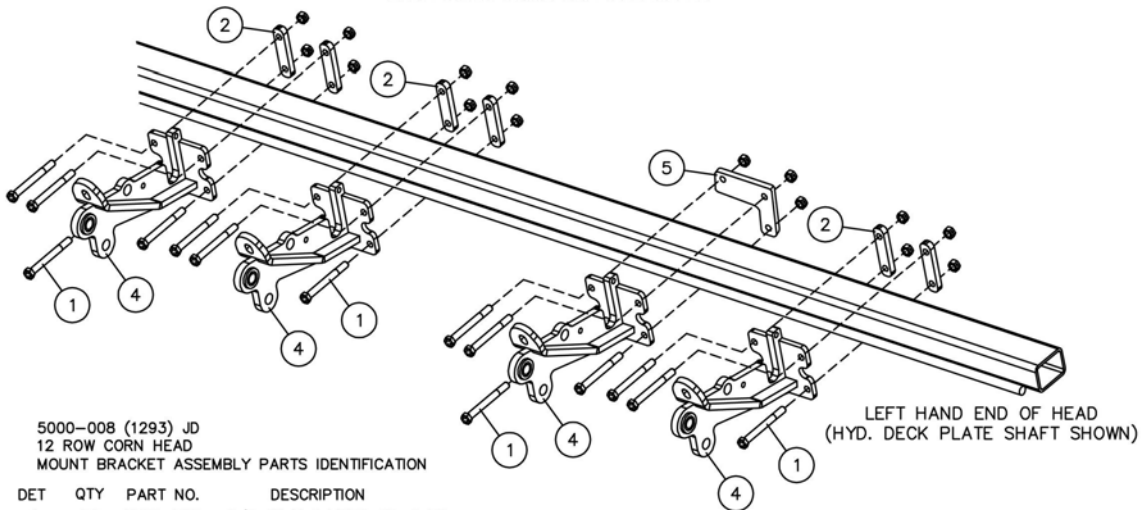


RIGHT HAND END OF HEAD
(HYD. DECK PLATE SHAFT SHOWN)

JD 1293 ONLY (12 ROW) ASSEMBLY STEP 1



DO NOT FULLY TIGHTEN HARDWARE
UNTIL PIVOT ARMS ARE ASSEMBLED



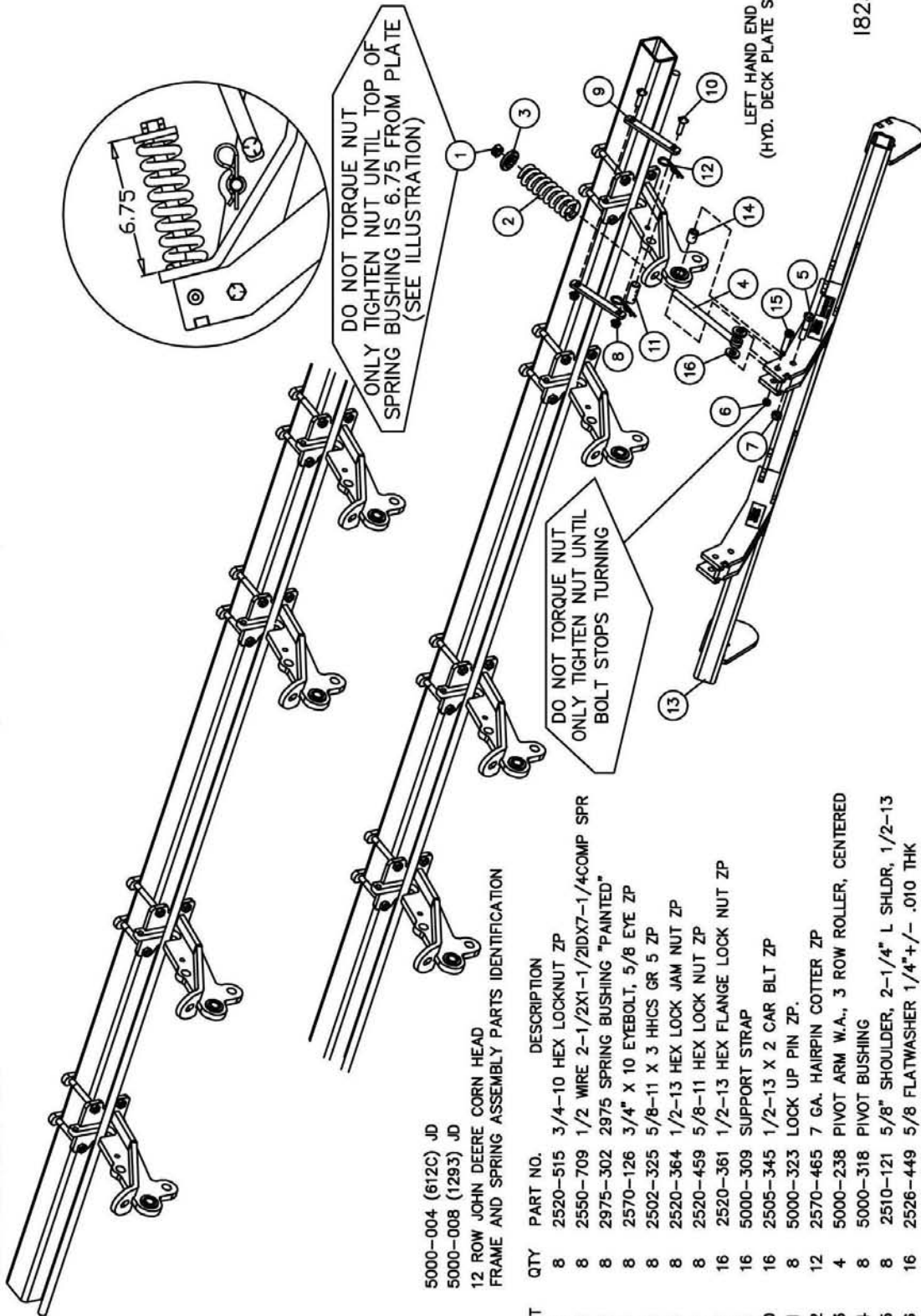
5000-008 (1293) JD
12 ROW CORN HEAD
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	30	2502-352	5/8-11 X 6 HHCS GR. 8 ZP
2	12	5000-319	MOUNT STRAP, JOHN DEERE
3	30	2520-459	5/8-11 HEX LOCK NUT ZP
4	8	5000-202	MOUNT BRACKET W.A., SINGLE
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE
5	2	5000-301	MOUNT PLATE, JD 93 SERIES

1823-20

JD 612C/1293 (12 ROW) ASSEMBLY STEP 2

RIGHT HAND END OF HEAD

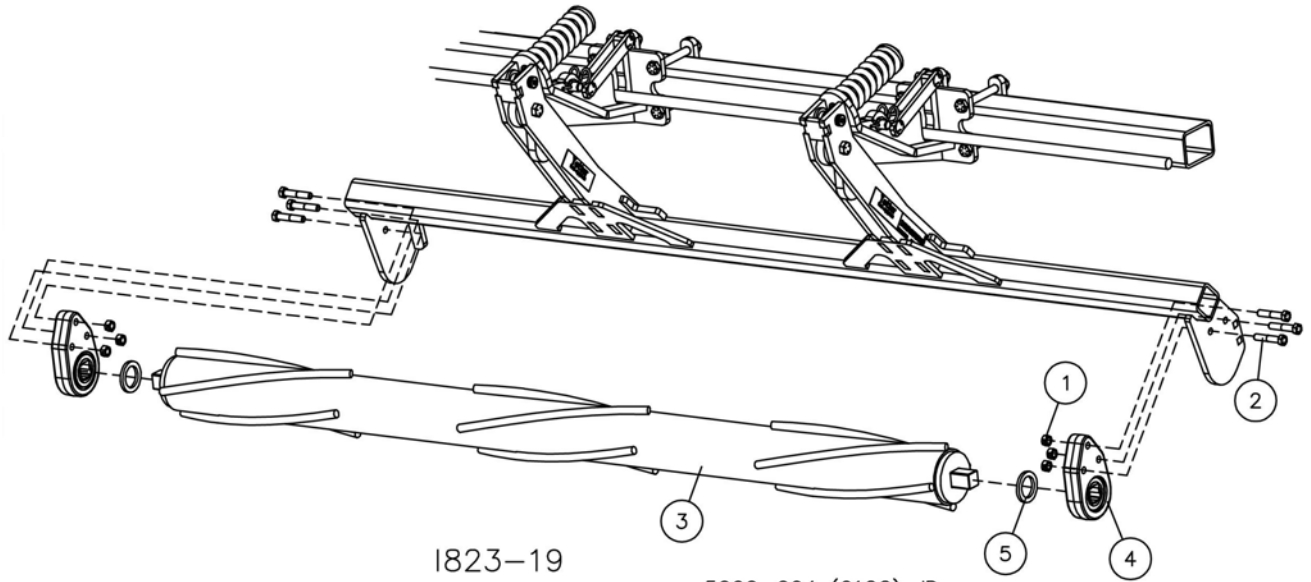


1823-18

5000-004 (612C) JD
 5000-008 (1293) JD
 12 ROW JOHN DEERE CORN HEAD
 FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	8	2520-515	3/4-10 HEX LOCKNUT ZP
2	8	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	8	2975-302	2975 SPRING BUSHING "PAINTED"
4	8	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	8	2502-325	5/8-11 X 3 HHCS GR 5 ZP
6	8	2520-364	1/2-13 HEX LOCK JAM NUT ZP
7	8	2520-459	5/8-11 HEX LOCK NUT ZP
8	16	2520-361	1/2-13 HEX FLANGE LOCK NUT ZP
9	16	5000-309	SUPPORT STRAP
10	16	2505-345	1/2-13 X 2 CAR BLT ZP
11	8	5000-323	LOCK UP PIN ZP.
12	12	2570-465	7 GA. HAIRPIN COTTER ZP
13	4	5000-238	PIVOT ARM W.A., 3 ROW ROLLER, CENTERED
14	8	5000-318	PIVOT BUSHING
15	8	2510-121	5/8" SHOULDER, 2-1/4" L SHLDR, 1/2-13
16	16	2526-449	5/8 FLATWASHER 1/4"+/- .010 THK

JD 612C/1293 (12 ROW) ASSEMBLY STEP 3



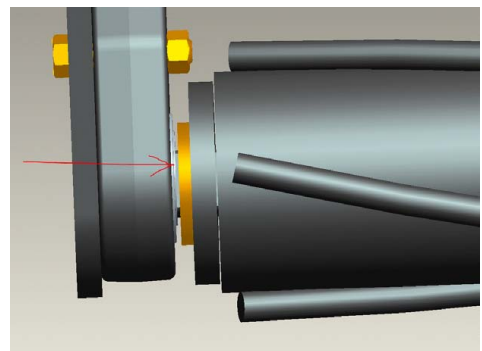
I823-19

5000-004 (612C) JD
5000-008 (1293) JD

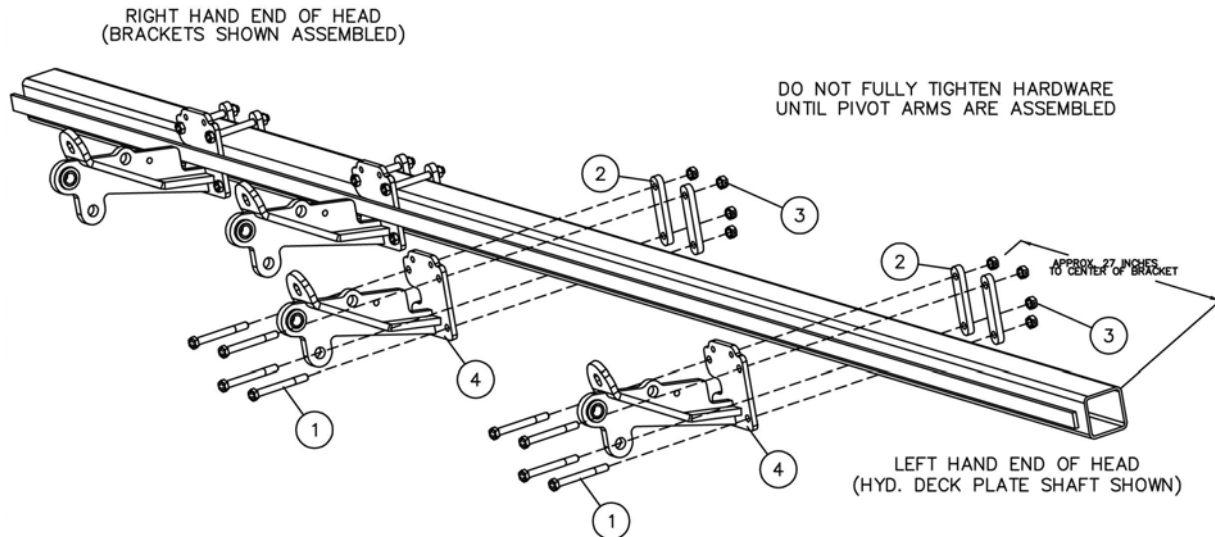
ROLLER ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	24	2520-357	1/2-13 HEX LOCK NUT ZP
2	24	2502-353	1/2-13 X 2 1/2 HHCS GR8 ZP
3	2	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
	2	5000-212	ROLLER W.A., R.H., 76"
4	8	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	8	5000-322	SHIM WASHER ZP

THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!



CASE 2206 (6 ROW) ASSEMBLY STEP 1

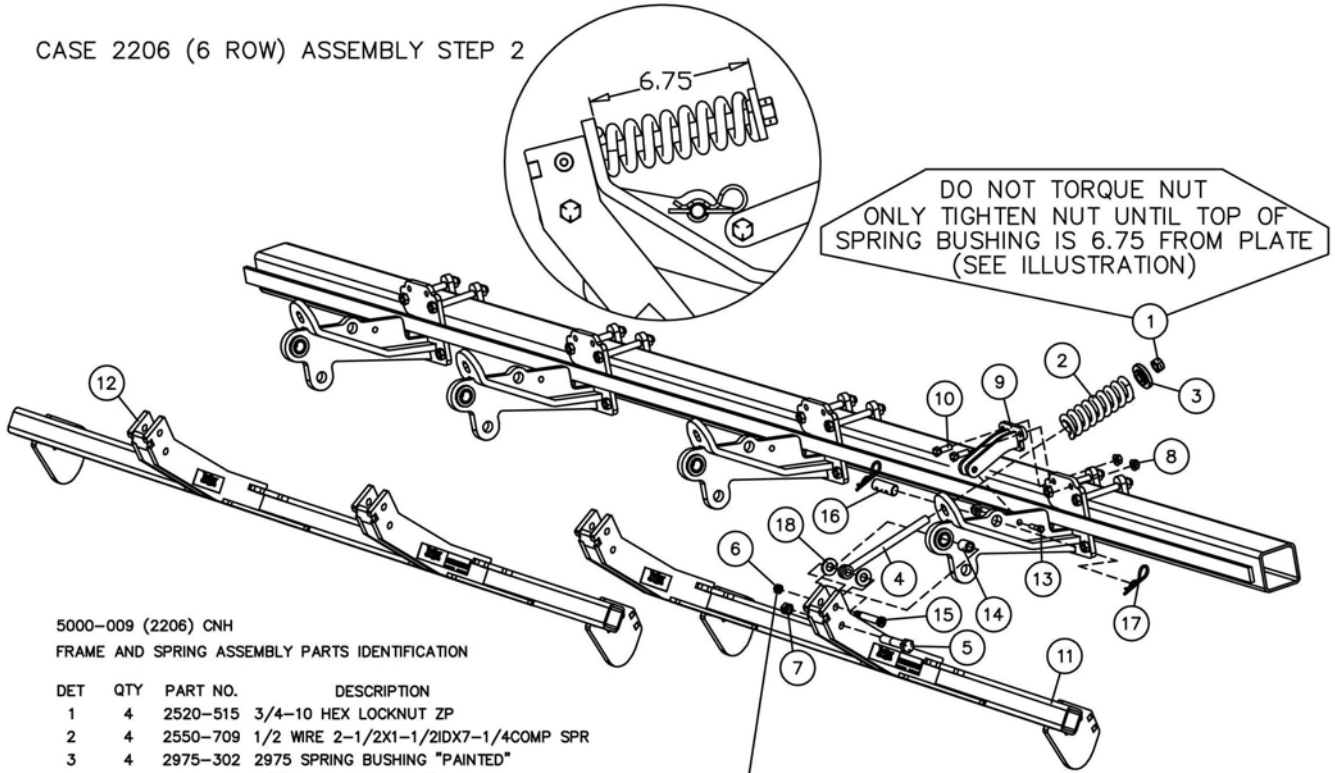


5000-009 (2206) CNH
6 ROW CORN HEAD
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

1823-21

DET	QTY	PART NO.	DESCRIPTION
1	16	2502-352	5/8-11 X 6 HHCS GR. 8 ZP
2	8	5000-341	MOUNT STRAP, CASE 2206/2208
3	16	2520-459	5/8-11 HEX LOCK NUT ZP
4	4	5000-224	SINGLE MOUNT BRACKET W.A., CASE 22 SERIES
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE

CASE 2206 (6 ROW) ASSEMBLY STEP 2



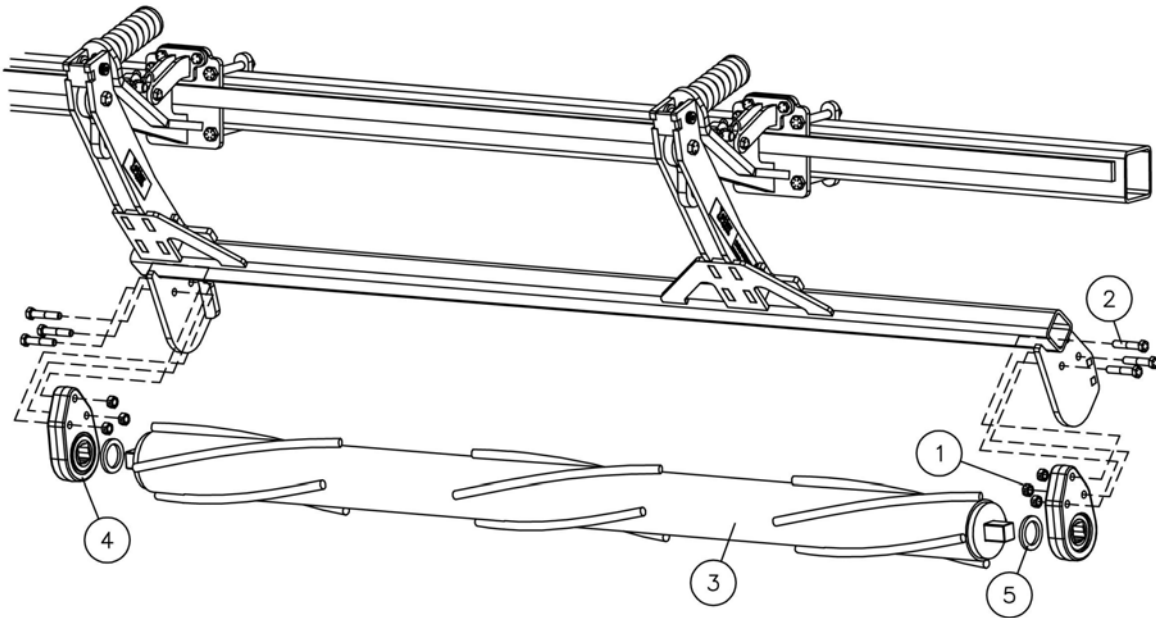
5000-009 (2206) CNH
FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	4	2520-515	3/4-10 HEX LOCKNUT ZP
2	4	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	4	2975-302	2975 SPRING BUSHING "PAINTED"
4	4	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	4	2502-325	5/8-11 X 3 HHCS GR 5 ZP
6	4	2520-364	1/2-13 HEX LOCK JAM NUT ZP
7	4	2520-459	5/8-11 HEX LOCK NUT ZP
8	12	2520-361	1/2-13 HEX FLANGE LOCK NUT ZP
9	4	5000-223	SUPPORT STRAP W.A., CASE
10	8	2502-294	1/2-13 X 1-1/2 HHCS GR 5 ZP
11	1	5000-239	PIVOT ARM W.A., L.H., CASE 2206
12	1	5000-238	PIVOT ARM W.A., 3 ROW ROLLER, CENTERED
13	4	2502-314	1/2-13 X 2-1/4 HHCS GR 5 ZP
14	4	5000-318	PIVOT BUSHING
15	4	2510-121	5/8" SHOULDER, 2-1/4" L SHLDR, 1/2-13
16	4	5000-323	LOCK UP PIN ZP
17	8	2570-465	7 GA. HAIRPIN COTTER ZP
18	8	2526-449	5/8 FLATWASHER 1/4"+/- .010 THK

DO NOT TORQUE NUT
ONLY TIGHTEN NUT UNTIL
BOLT STOPS TURNING

1823-22

CNH 2206 (6 ROW) ASSEMBLY STEP 3



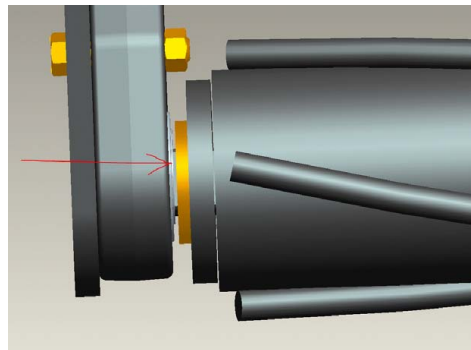
1823-23

5000-009 (2206) CNH

ROLLER ASSEMBLY PARTS IDENTIFICATION

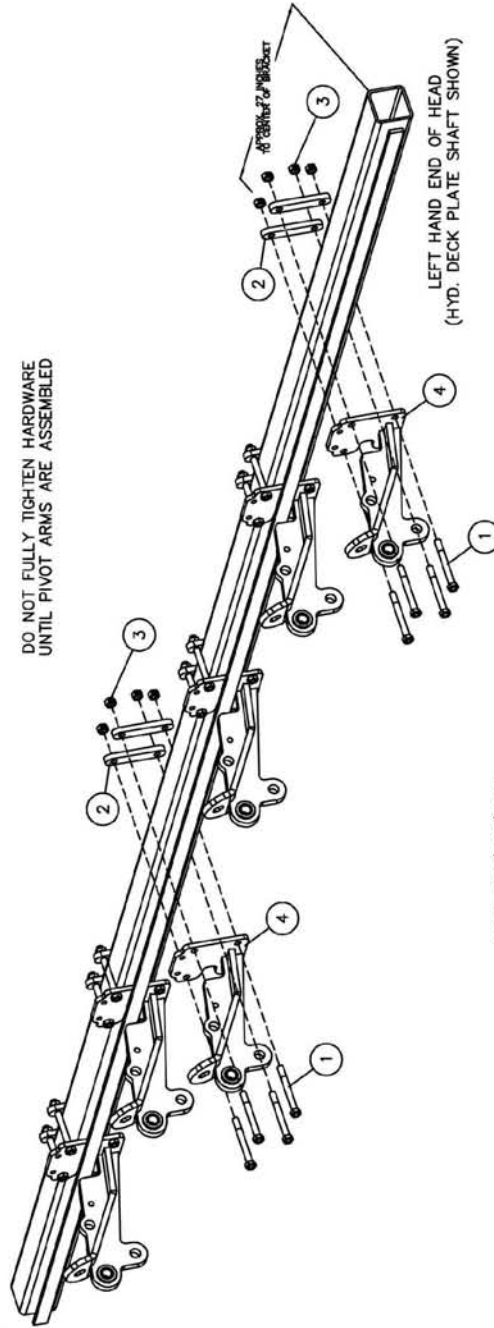
DET	QTY	PART NO.	DESCRIPTION
1	12	2520-357	1/2-13 HEX LOCK NUT ZP
2	12	2502-353	1/2-13 X 2 1/2 HHCS GR8 ZP
3	1	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
	1	5000-212	ROLLER W.A., R.H., 76"
4	4	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	4	5000-322	SHIM WASHER ZP

THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!



CASE 2208 (8 ROW) ASSEMBLY STEP 1

RIGHT HAND END OF HEAD
(BRACKETS SHOWN ASSEMBLED)

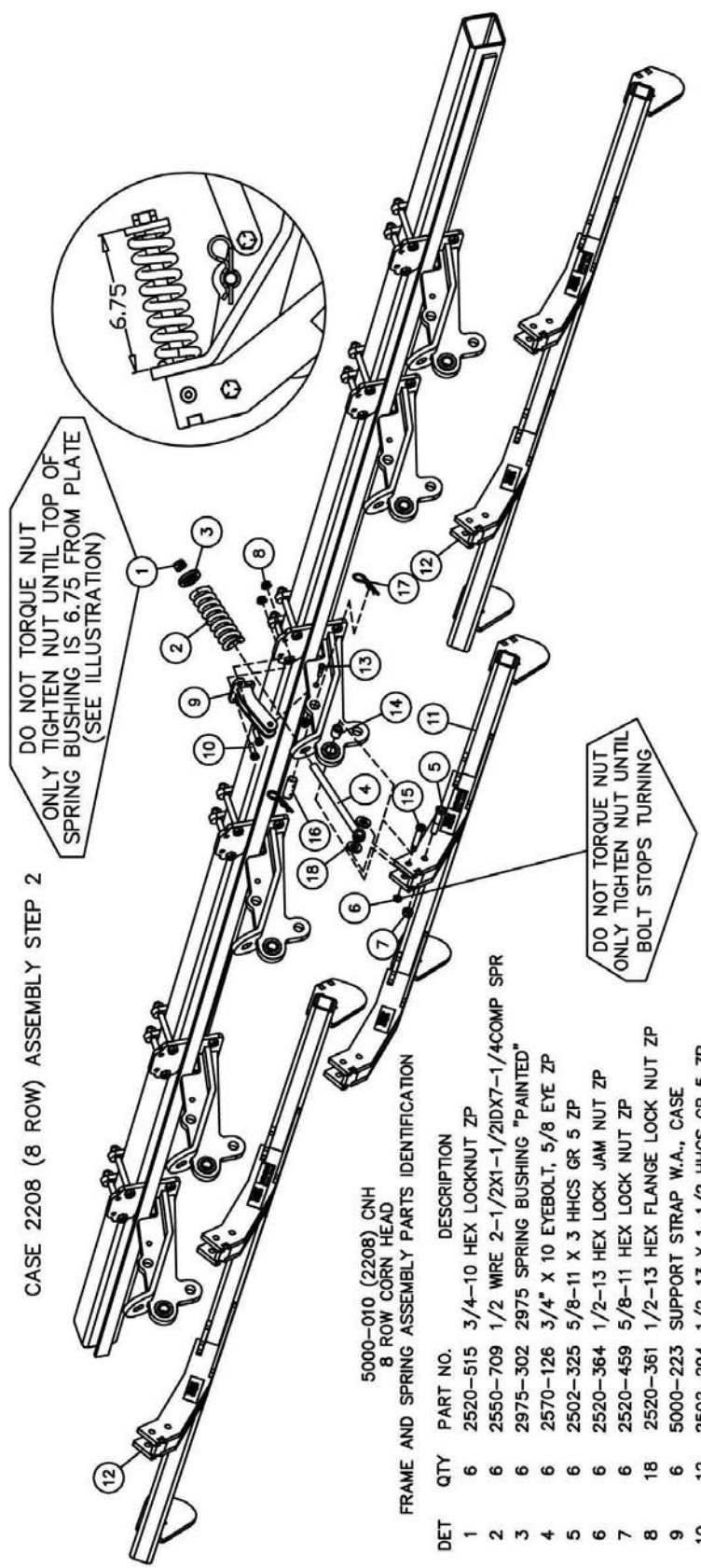


5000-010 (2208) CNH
8 ROW CORN HEAD
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

1823-27

DET	QTY	PART NO.	DESCRIPTION
1	24	2502-352	5/8-11 X 6 HHCS GR. 8 ZP
2	12	5000-341	MOUNT STRAP, CASE 2206/2208
3	24	2520-459	5/8-11 HEX LOCK NUT ZP
4	6	5000-224	SINGLE MOUNT BRACKET W.A., CASE 22 SERIES
		2528-369	1.390 OD X 1.00 ID X 1.25 L BEARING SLEEVE

CASE 2208 (8 ROW) ASSEMBLY STEP 2



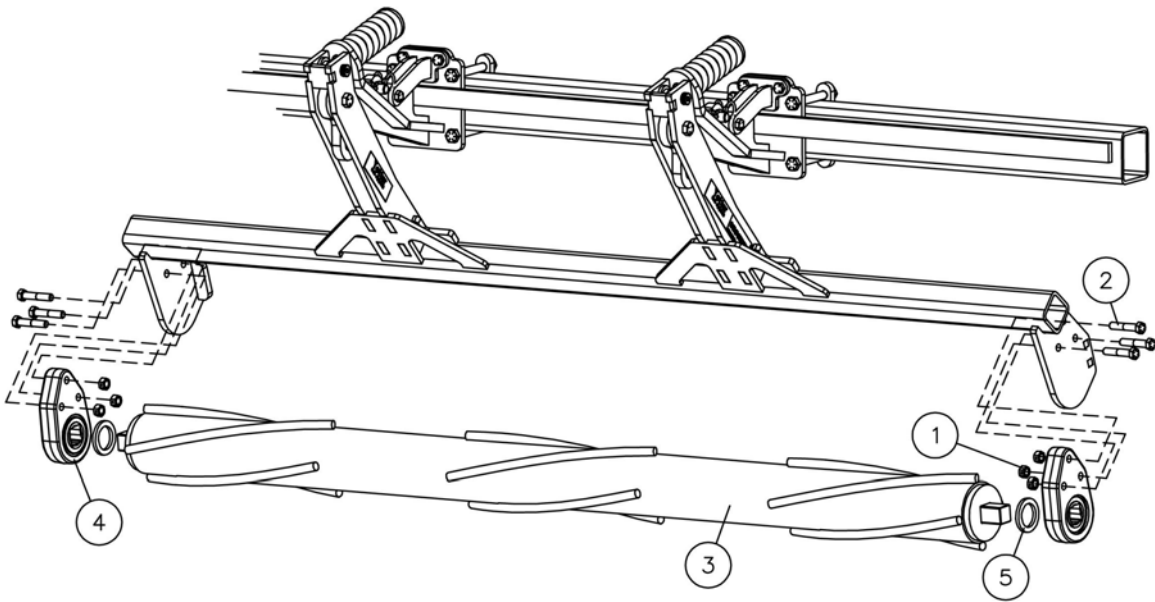
5000-010 (2208) CNH
8 ROW CORN HEAD

FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	6	2520-515	3/4-10 HEX LOCKNUT ZP
2	6	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	6	2975-302	2975 SPRING BUSHING "PAINTED"
4	6	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	6	2502-325	5/8-11 X 3 HHCS GR 5 ZP
6	6	2520-384	1/2-13 HEX LOCK JAM NUT ZP
7	6	2520-459	5/8-11 HEX LOCK NUT ZP
8	18	2520-361	1/2-13 HEX FLANGE LOCK NUT ZP
9	6	5000-223	SUPPORT STRAP W.A., CASE
10	12	2502-294	1/2-13 X 1-1/2 HHCS GR 5 ZP
11	1	5000-235	PIVOT ARM W.A., L.H.
12	2	5000-238	PIVOT ARM W.A., 3 ROW ROLLER, CENTERED
13	6	2502-314	1/2-13 X 2-1/4 HHCS GR 5 ZP
14	6	5000-318	PIVOT BUSHING
15	6	2510-121	5/8" SHOULDER, 2-1/4" L SHILDR, 1/2-13
16	6	5000-323	LOCK UP PIN ZP
17	12	2570-465	7 GA. HAIRPIN COTTER ZP
18	12	2526-449	5/8 FLATWASHER 1/4*+/- .010 THK

1823-29

CNH 2208 (8 ROW) ASSEMBLY STEP 3



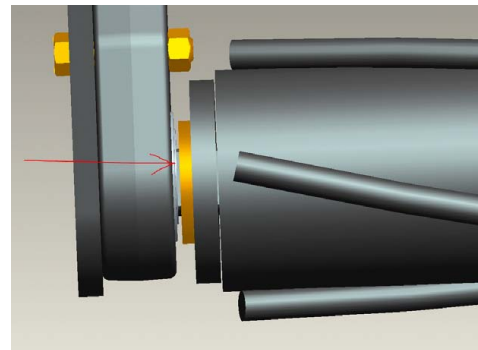
1823-28

5000-010 (2208) CNH

ROLLER ASSEMBLY PARTS IDENTIFICATION

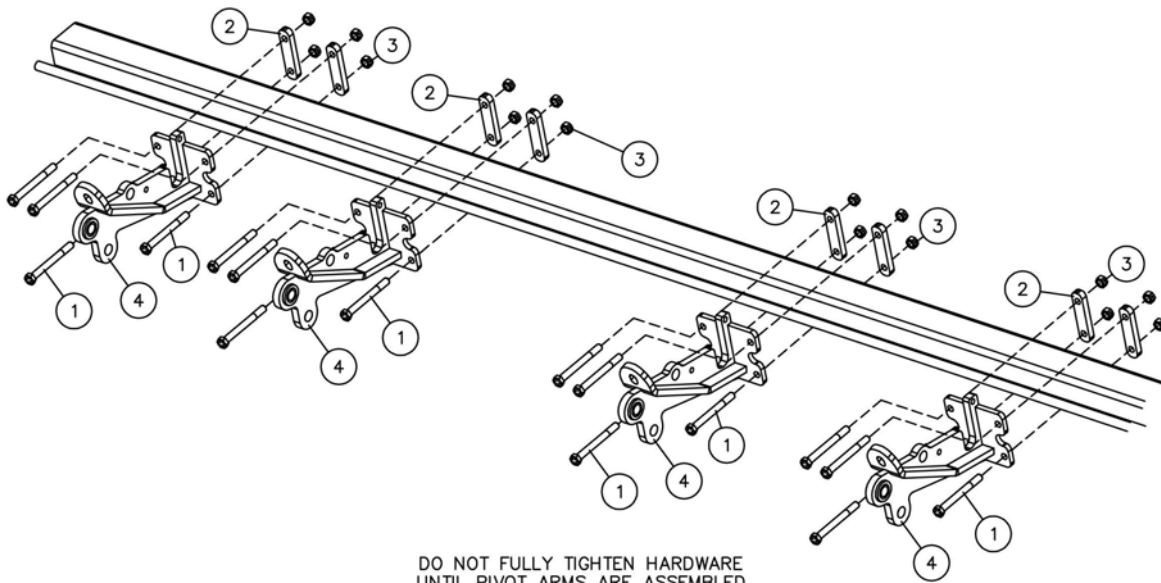
DET	QTY	PART NO.	DESCRIPTION
1	18	2520-357	1/2-13 HEX NUT ZP
2	18	2502-353	1/2-13 X 2 1/2 HHCS GR8 ZP
3	1	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
	1	5000-212	ROLLER W.A., R.H., 76"
	1	5000-203	ROLLER W.A., 48" (CENTER ROLLER)
4	6	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	6	5000-322	SHIM WASHER ZP

THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!

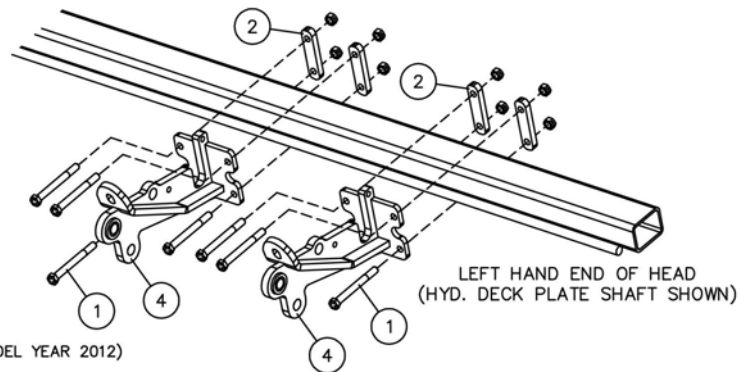


RIGHT HAND END OF HEAD
(HYD. DECK PLATE SHAFT SHOWN)

JD 608C (2012 MODEL) (8 ROW) ASSEMBLY STEP 1



DO NOT FULLY TIGHTEN HARDWARE
UNTIL PIVOT ARMS ARE ASSEMBLED



LEFT HAND END OF HEAD
(HYD. DECK PLATE SHAFT SHOWN)

5000-011 (608C) JOHN DEERE (MODEL YEAR 2012)
8 ROW CORN HEAD

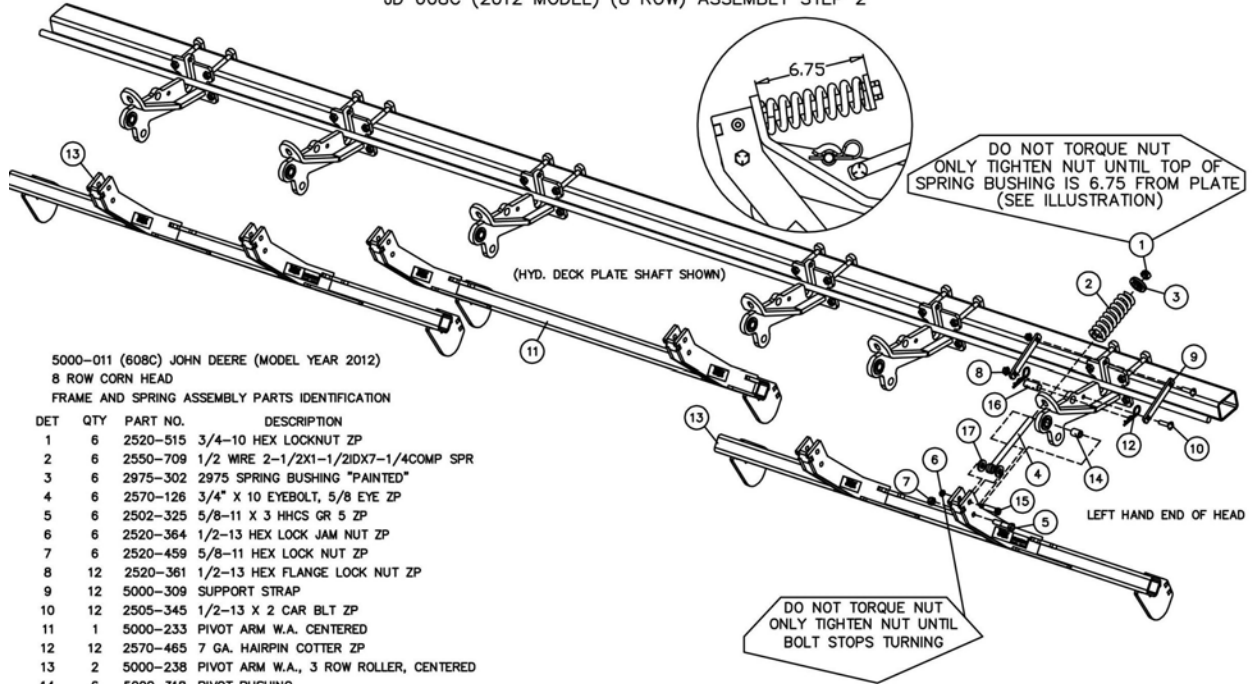
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	24	2502-352	5/8-11 X 6 HHCS GR. 8 ZP
2	12	5000-319	MOUNT STRAP, JOHN DEERE
3	24	2520-459	5/8-11 HEX LOCK NUT ZP
4	6	5000-202	MOUNT BRACKET W.A., SINGLE
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE

1823-24

RIGHT HAND END OF HEAD

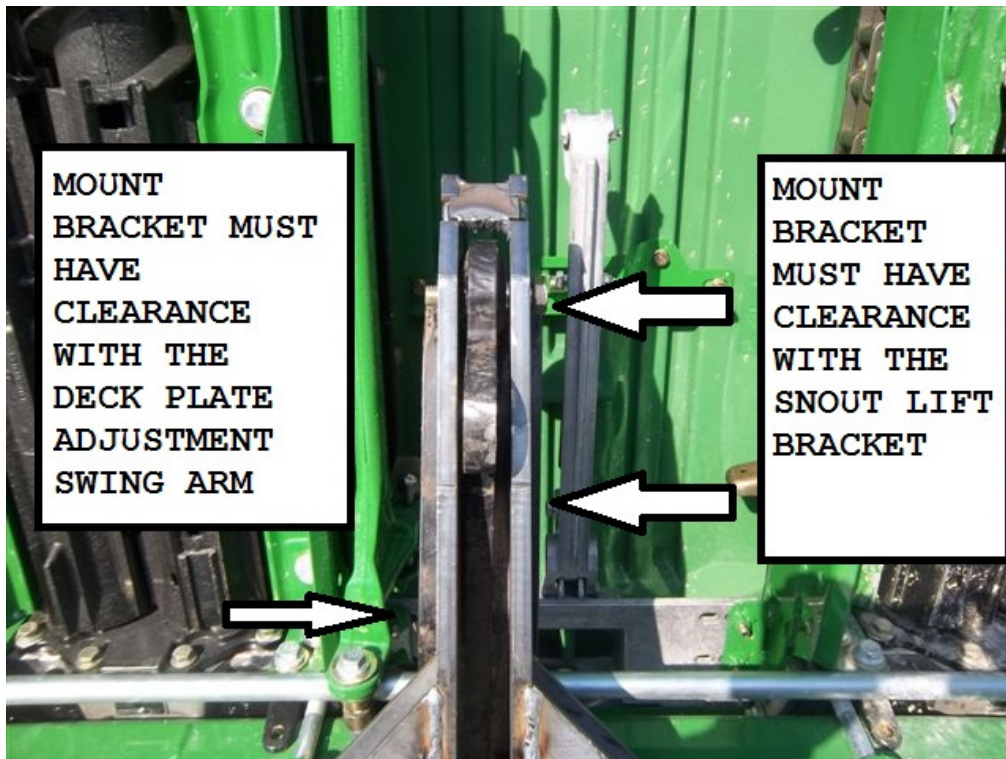
JD 608C (2012 MODEL) (8 ROW) ASSEMBLY STEP 2



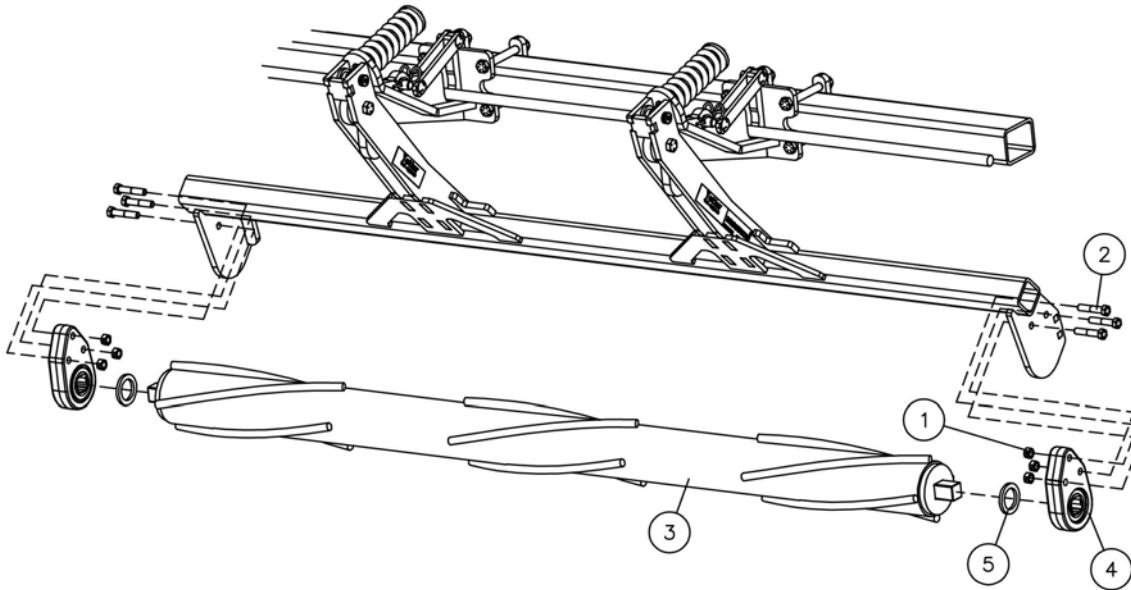
5000-011 (608C) JOHN DEERE (MODEL YEAR 2012)
8 ROW CORN HEAD
FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	6	2520-515	3/4-10 HEX LOCKNUT ZP
2	6	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	6	2975-302	2975 SPRING BUSHING "PAINTED"
4	6	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	6	2502-325	5/8-11 X 3 HHCS GR 5 ZP
6	6	2520-364	1/2-13 HEX LOCK JAM NUT ZP
7	6	2520-459	5/8-11 HEX LOCK NUT ZP
8	12	2520-361	1/2-13 HEX FLANGE LOCK NUT ZP
9	12	5000-309	SUPPORT STRAP
10	12	2505-345	1/2-13 X 2 CAR BLT ZP
11	1	5000-233	PIVOT ARM W.A. CENTERED
12	12	2570-465	7 GA. HAIRPIN COTTER ZP
13	2	5000-238	PIVOT ARM W.A., 3 ROW ROLLER, CENTERED
14	6	5000-318	PIVOT BUSHING
15	6	2510-121	5/8" SHOULDER, 2-1/4" L SHLDR, 1/2-13
16	6	5000-323	LOCK UP PIN ZP
17	12	2526-449	5/8 FLATWASHER 1/4"+/- .010 THK

1823-25



JD 608C (2012 MODEL) (8 ROW) ASSEMBLY STEP 3

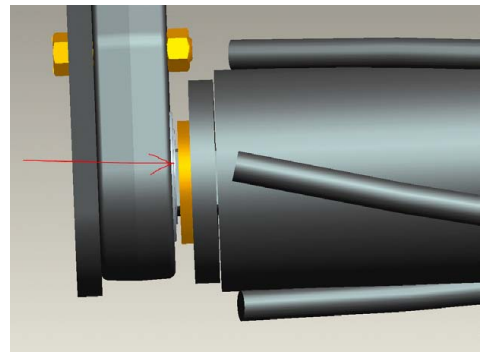


1823-26

5000-011 (608C) JOHN DEERE (MODEL YEAR 2012) ROLLER ASSEMBLY PARTS IDENTIFICATION

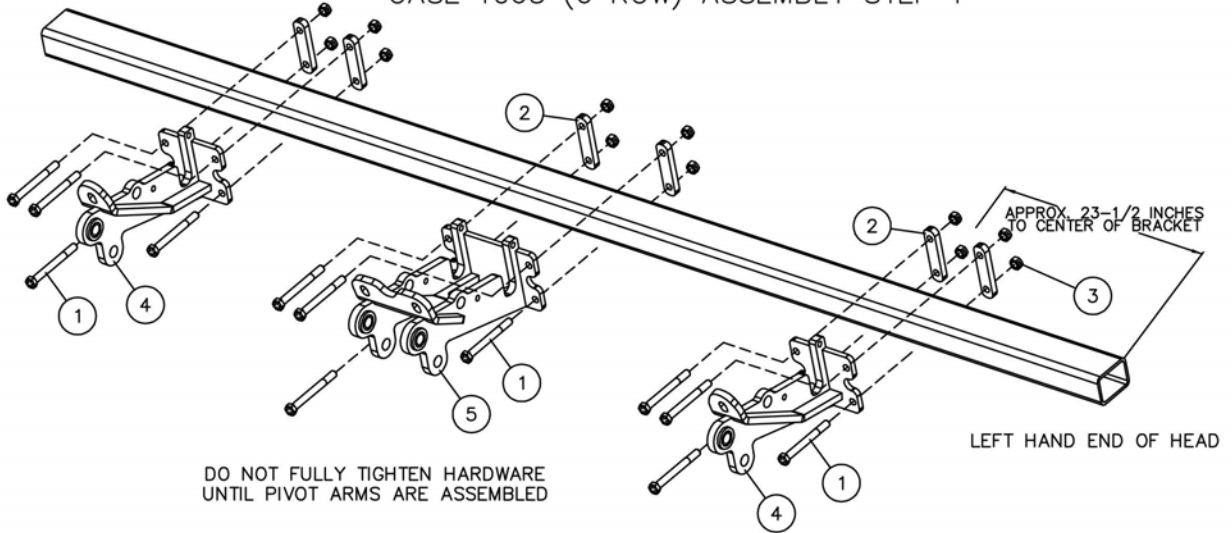
DET	QTY	PART NO.	DESCRIPTION
1	18	2520-357	1/2-13 HEX LOCK NUT ZP
2	18	2502-353	1/2-13 X 2 1/2 HHCS GR8 ZP
3	1	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
	1	5000-212	ROLLER W.A., R.H., 76"
	1	5000-203	ROLLER W.A., 48"
4	6	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	6	5000-322	SHIM WASHER ZYD.

THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!



RIGHT HAND END OF HEAD

CASE 1063 (6 ROW) ASSEMBLY STEP 1



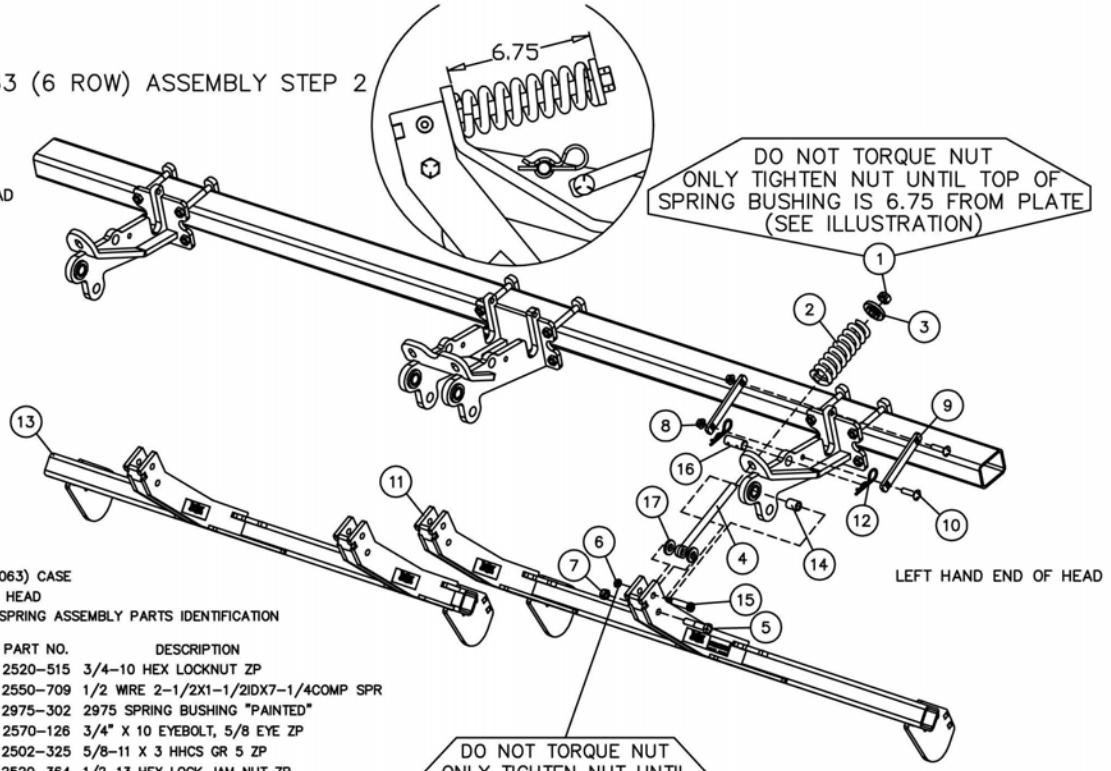
5000-013 (1063 CASE)
6 ROW CORN HEAD
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	12	2502-352	5/8-11 X 6 HHCS GR. 8 ZP
2	6	5000-319	MOUNT STRAP, JOHN DEERE
3	12	2520-459	5/8-11 HEX LOCK NUT ZP
4	2	5000-202	MOUNT BRACKET W.A., SINGLE
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE
5	1	5000-201	MOUNT BRACKET W.A., DOUBLE
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE

1823-33

CASE 1063 (6 ROW) ASSEMBLY STEP 2

RIGHT HAND END OF HEAD



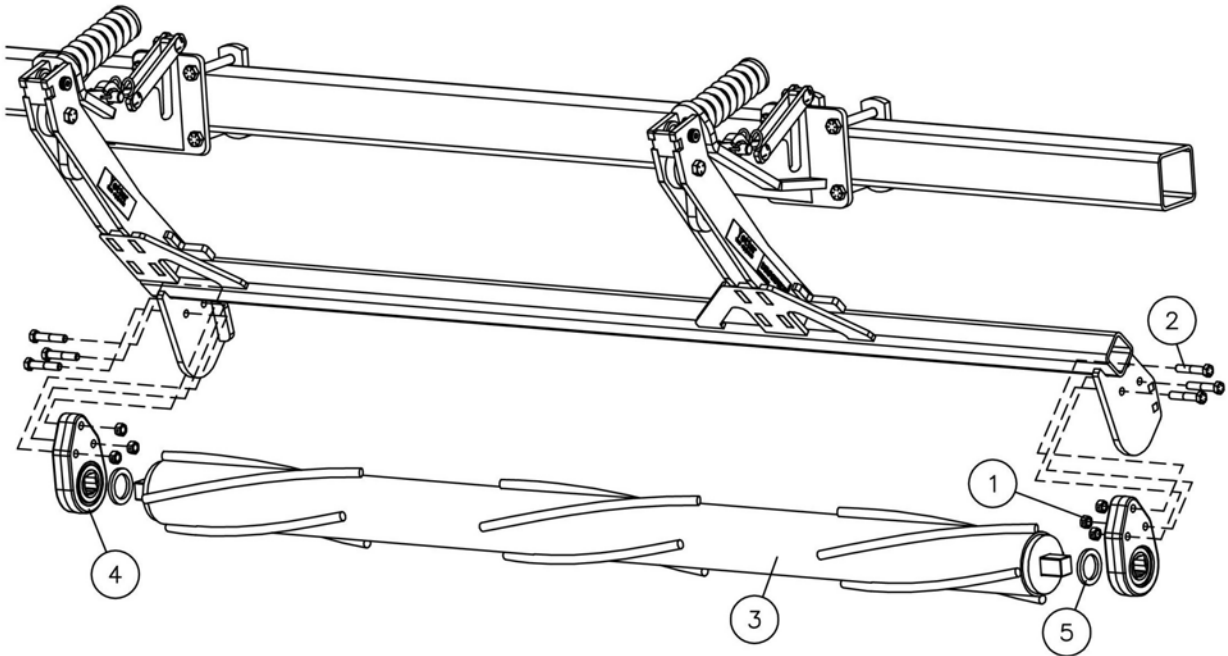
5000-013 (1063) CASE
6 ROW CORN HEAD
FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	4	2520-515	3/4-10 HEX LOCKNUT ZP
2	4	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	4	2975-302	2975 SPRING BUSHING "PAINTED"
4	4	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	4	2502-325	5/8-11 X 3 HHCS GR 5 ZP
6	4	2520-364	1/2-13 HEX LOCK JAM NUT ZP
7	4	2520-459	5/8-11 HEX LOCK NUT ZP
8	8	2520-361	1/2-13 HEX FLANGE LOCK NUT ZP
9	8	5000-309	SUPPORT STRAP
10	8	2505-345	1/2-13 X 2 CAR BLT ZP
11	1	5000-239	PIVOT ARM W.A., LH, CASE 2206
12	8	2570-465	7 GA. HAIRPIN COTTER ZP
13	1	5000-236	PIVOT ARM W.A., R.H., CASE 6 ROW
14	4	5000-318	PIVOT BUSHING
15	4	2510-121	5/8" SHOULDER, 2-1/4" L SHLDR, 1/2-13
16	4	5000-323	LOCK UP PIN ZP
17	8	2526-449	5/8 FLATWASHER 1/4"+/- .010 THK

DO NOT TORQUE NUT
ONLY TIGHTEN NUT UNTIL
BOLT STOPS TURNING

1823-34

CASE 1063 (6 ROW) ASSEMBLY STEP 3



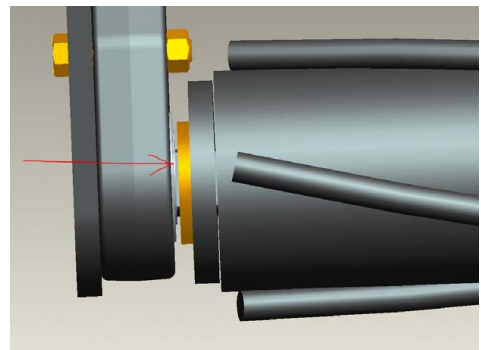
1823-35

5000-013 (1063) CASE

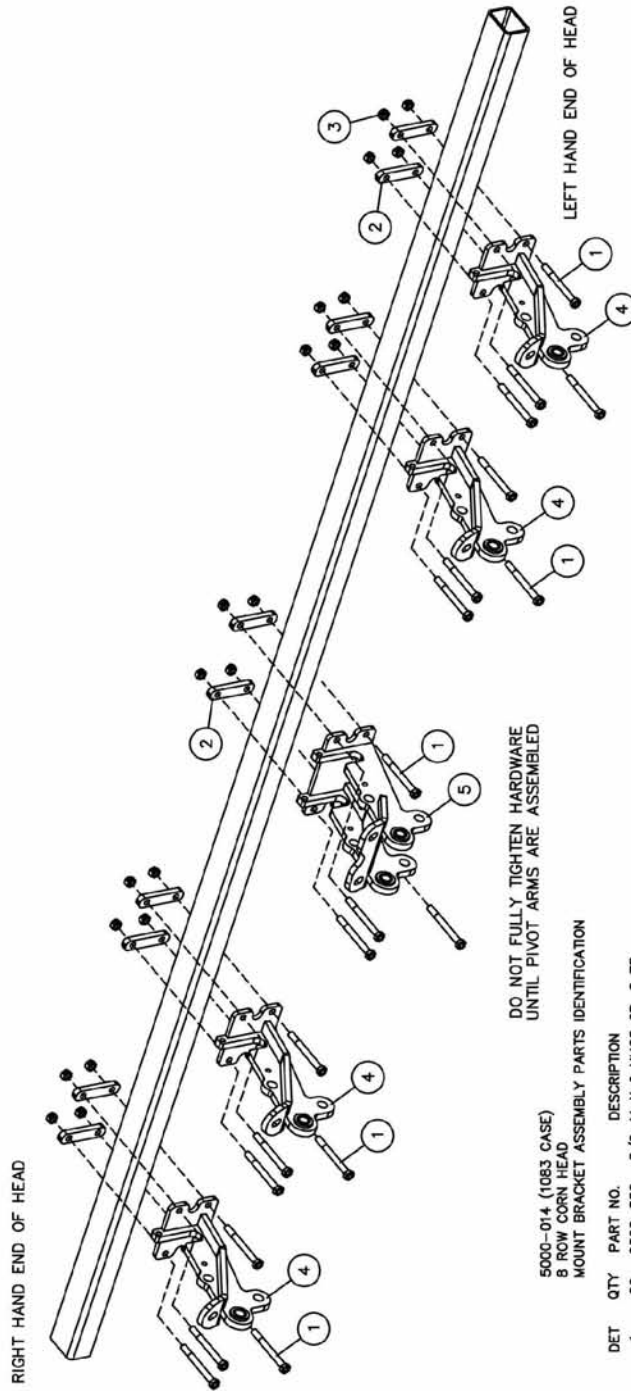
ROLLER ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	12	2520-357	1/2-13 HEX LOCK NUT ZP
2	12	2502-353	1/2-13 X 2 1/2 HHCS GR8 ZP
3	1	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
	1	5000-212	ROLLER W.A., R.H., 76"
4	4	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	4	5000-322	SHIM WASHER ZP

THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!



CASE 1083 (8 ROW) ASSEMBLY STEP 1



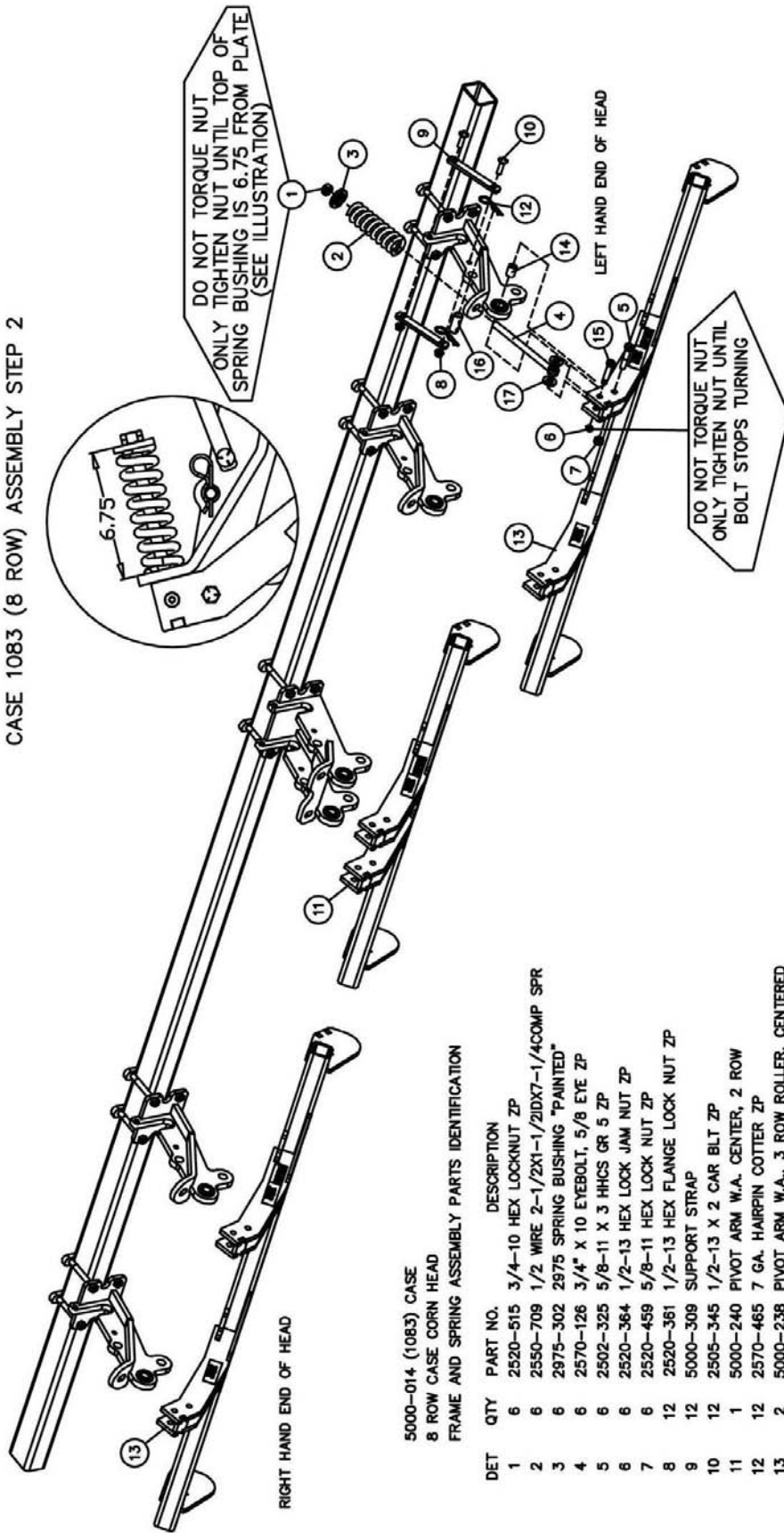
DO NOT FULLY TIGHTEN HARDWARE
UNTIL PIVOT ARMS ARE ASSEMBLED

5000-014 (1083 CASE)
8 ROW CORN HEAD
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	20	2502-352	5/8-11 X 6 HHCS GR. 8 ZP
2	10	5000-319	MOUNT STRAP, JOHN DEERE
3	20	2520-459	5/8-11 HEX LOCK NUT ZP
4	4	5000-202	MOUNT BRACKET W.A., SINGLE
		2528-369	1.380 OD X 1.00 ID X 1.25 L BEARING SLEEVE
5	1	5000-201	MOUNT BRACKET W.A., DOUBLE
		2528-369	1.380 OD X 1.00 ID X 1.25 L BEARING SLEEVE

1823-36

CASE 1083 (8 ROW) ASSEMBLY STEP 2



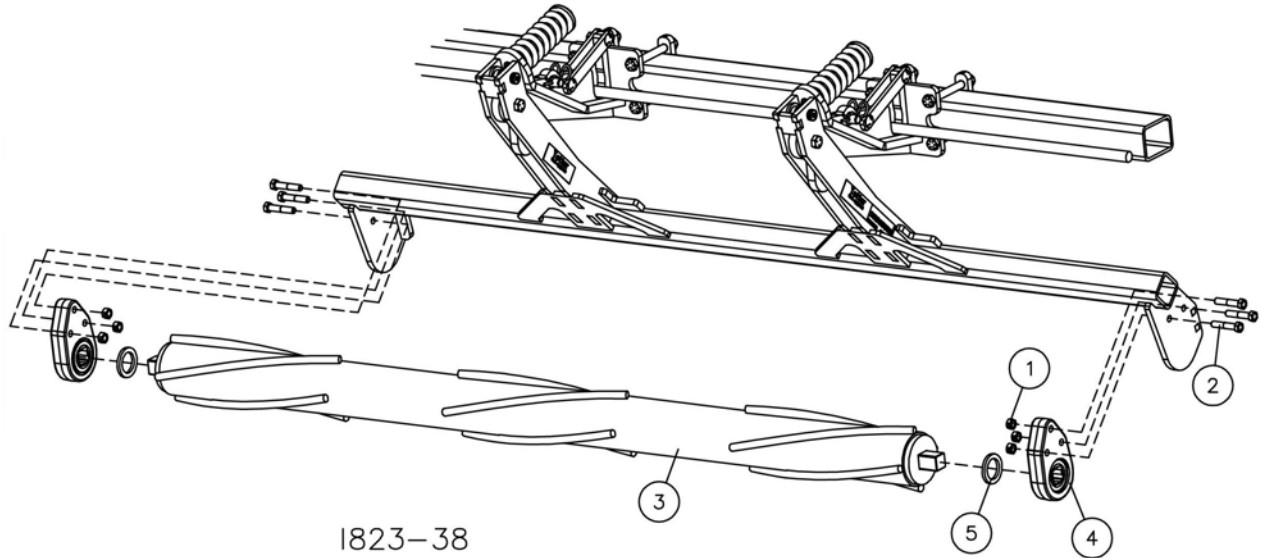
1823-37

5000-014 (1083) CASE
8 ROW CASE CORN HEAD

FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	6	2520-515	3/4-10 HEX LOCKNUT ZP
2	6	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	6	2975-302	2975 SPRING BUSHING "PAINTED"
4	6	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	6	2502-325	5/8-11 X 3 HHCS GR 5 ZP
6	6	2520-364	1/2-13 HEX LOCK JAM NUT ZP
7	6	2520-459	5/8-11 HEX LOCK NUT ZP
8	12	2520-381	1/2-13 HEX FLANGE LOCK NUT ZP
9	12	5000-309	SUPPORT STRAP
10	12	2505-345	1/2-13 X 2 CAR BLT ZP
11	1	5000-240	PIVOT ARM W.A. CENTER, 2 ROW
12	12	2570-465	7 GA. HAIRPIN COTTER ZP
13	2	5000-238	PIVOT ARM W.A., 3 ROW ROLLER, CENTERED
14	6	5000-318	PIVOT BUSHING
15	6	2510-121	5/8" SHOULDER, 2-1/4" L SHLDR, 1/2-13
16	6	5000-323	LOCK UP PIN ZP
17	12	2526-449	5/8 FLATWASHER 1/4"+/- .010 THK

CASE 1083 (8 ROW) ASSEMBLY STEP 3

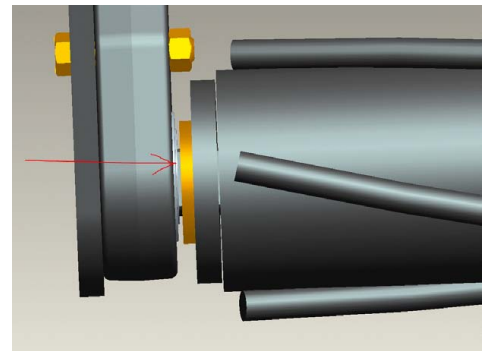


1823-38

5000-014 (1083) CASE ROLLER ASSEMBLY PARTS IDENTIFICATION

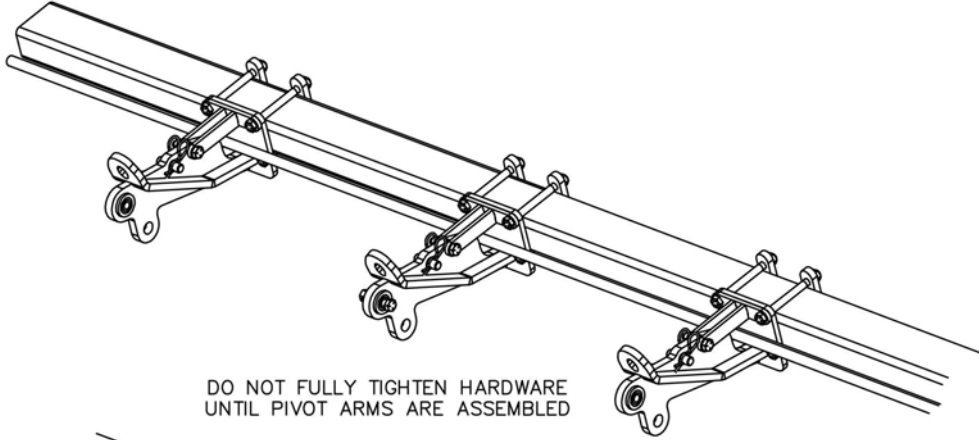
DET	QTY	PART NO.	DESCRIPTION
1	18	2520-357	1/2-13 HEX LOCK NUT ZP
2	18	2502-353	1/2-13 X 2 1/2 HHCS GR8 ZP
3	1	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
	1	5000-212	ROLLER W.A., R.H., 76"
	1	5000-203	ROLLER W.A., 48"
4	6	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	6	5000-322	SHIM WASHER ZP

THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!

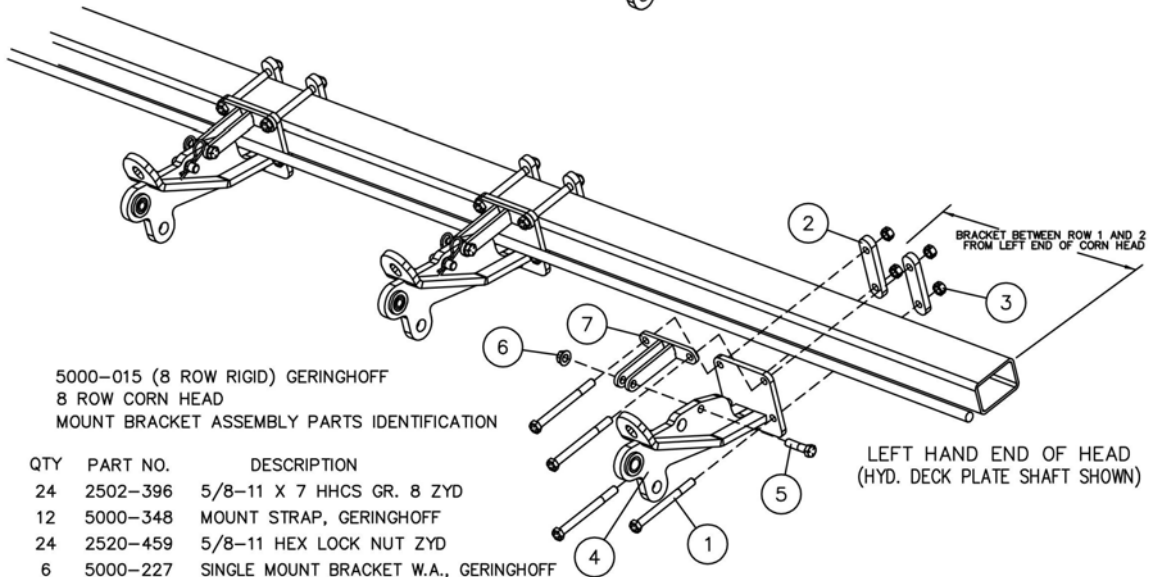


GERINGHOFF (8 ROW) ASSEMBLY STEP 1

RIGHT HAND END OF HEAD
(BRACKETS SHOWN ASSEMBLED)



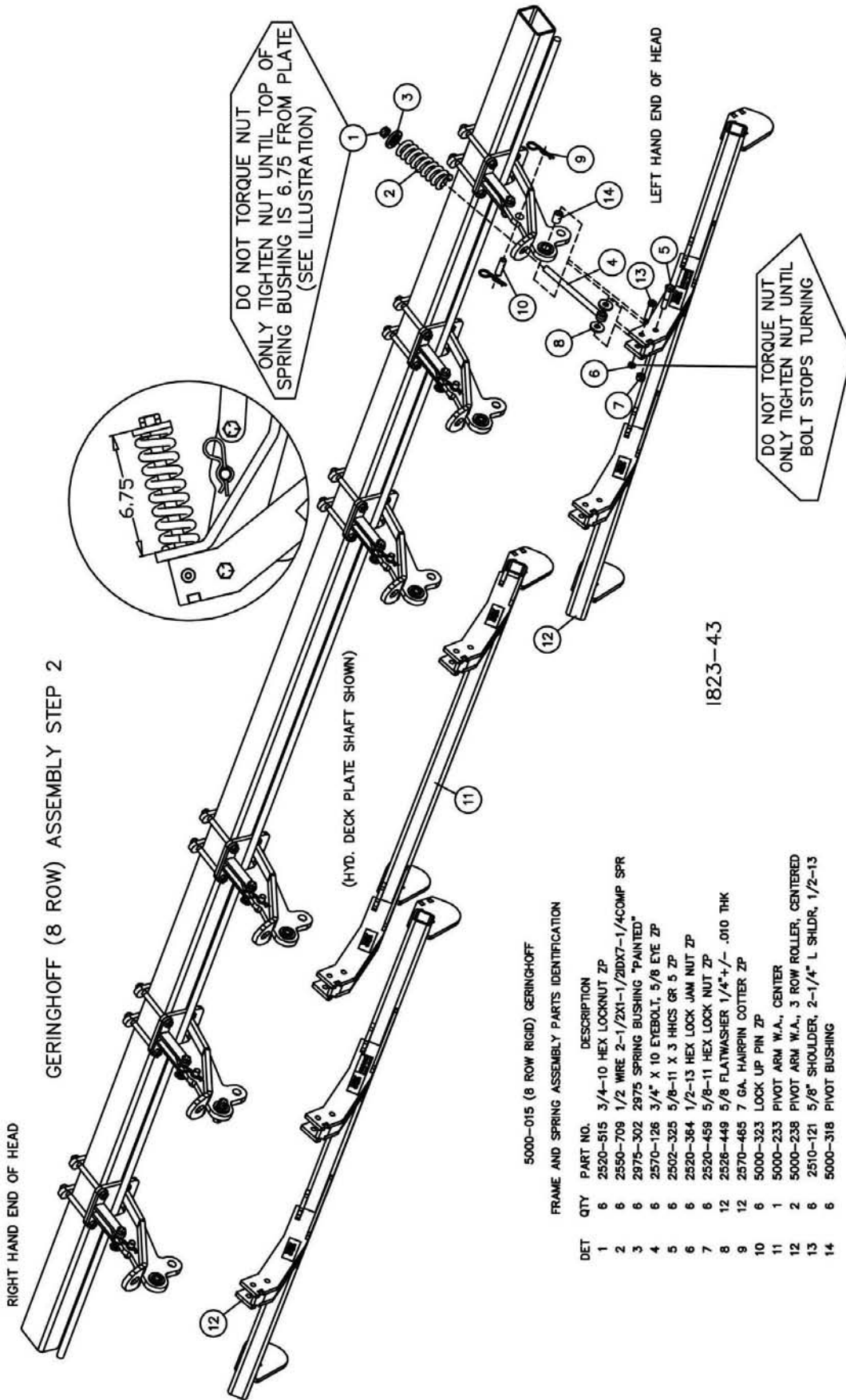
DO NOT FULLY TIGHTEN HARDWARE
UNTIL PIVOT ARMS ARE ASSEMBLED



5000-015 (8 ROW RIGID) GERINGHOFF
8 ROW CORN HEAD
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	24	2502-396	5/8-11 X 7 HHCS GR. 8 ZYD
2	12	5000-348	MOUNT STRAP, GERINGHOFF
3	24	2520-459	5/8-11 HEX LOCK NUT ZYD
4	6	5000-227	SINGLE MOUNT BRACKET W.A., GERINGHOFF
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE
5	6	2502-393	5/8-11 X 2 1/2 HHCS GR 5 ZP
6	6	2520-464	5/8-11 WHIZLOCK HEX NUT ZP
7	6	5000-228	SUPPORT STRAP W.A., GERINGHOFF

1823-42



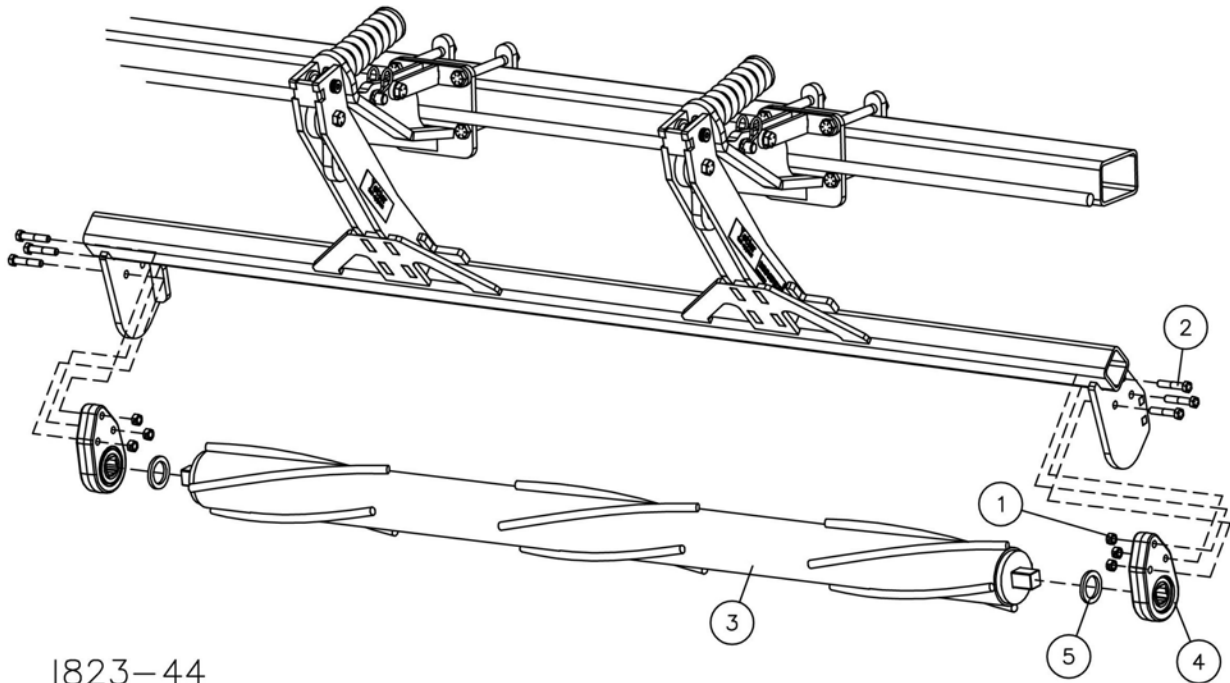
GERINGHOFF (8 ROW) ASSEMBLY STEP 2

5000-015 (8 ROW RIGID) GERINGHOFF

FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	6	2520-515	3/4-10 HEX LOCKNUT ZP
2	6	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	6	2975-302	2975 SPRING BUSHING "PAINTED"
4	6	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	6	2502-325	5/8-11 X 3 HHCS GR 5 ZP
6	6	2520-364	1/2-13 HEX LOCK JAM NUT ZP
7	6	2520-459	5/8-11 HEX LOCK NUT ZP
8	12	2526-449	5/8 FLATWASHER 1/4"+/- .010 THK
9	12	2570-465	7 GA. HAIRPIN COTTER ZP
10	6	5000-323	LOCK UP PIN ZP
11	1	5000-233	PIVOT ARM W.A., CENTER
12	2	5000-238	PIVOT ARM W.A., 3 ROW ROLLER, CENTERED
13	6	2510-121	5/8" SHOULDER, 2-1/4" L SHldr, 1/2-13
14	6	5000-318	PIVOT BUSHING

GERINGHOFF (8 ROW) ASSEMBLY STEP 3

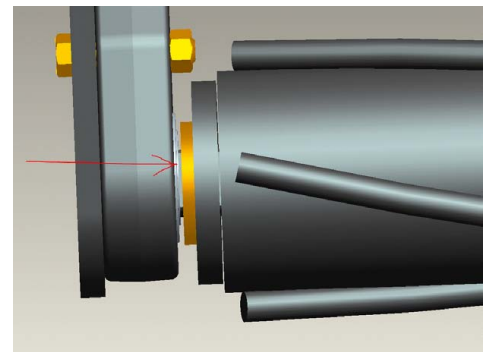


1823-44

5000-015 (8 ROW RIGID) GERINGHOFF ROLLER ASSEMBLY PARTS IDENTIFICATION

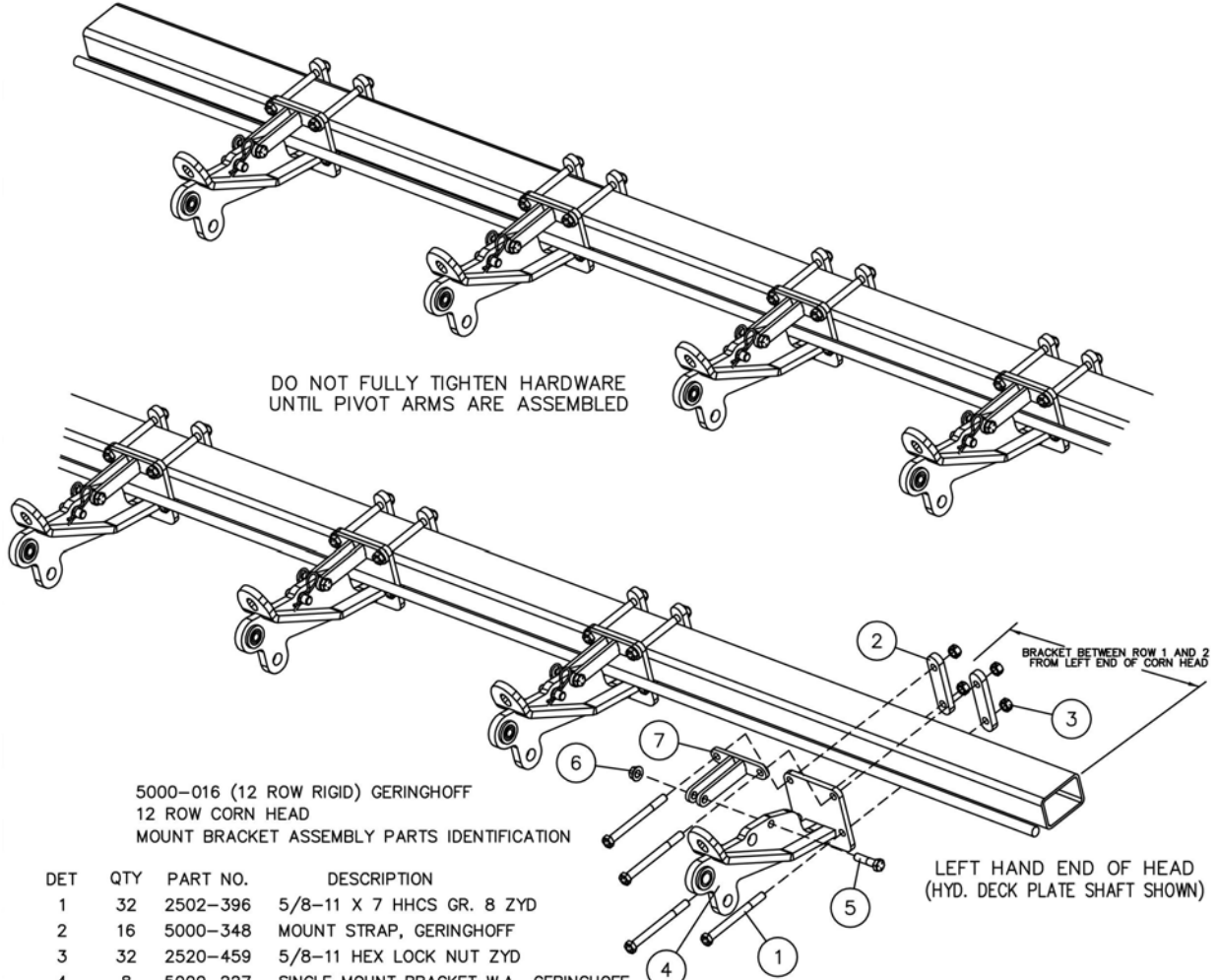
DET	QTY	PART NO.	DESCRIPTION
1	18	2520-357	1/2-13 HEX LOCK NUT ZP
2	18	2502-353	1/2-13 X 2 1/2 HHCS GR8 ZP
3	1	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
		5000-212	ROLLER W.A., R.H., 76"
		5000-203	ROLLER W.A., 48"
4	6	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	6	5000-322	SHIM WASHER ZYD.

THE SIDE OF THE BEARING
ASSEMBLY WHERE THE
BEARING IS PROTRUDING
MUST BE INSTALLED
TOWARD THE ROLLER!



GERINGHOFF (12 ROW) ASSEMBLY STEP 1

RIGHT HAND END OF HEAD
(BRACKETS SHOWN ASSEMBLED)

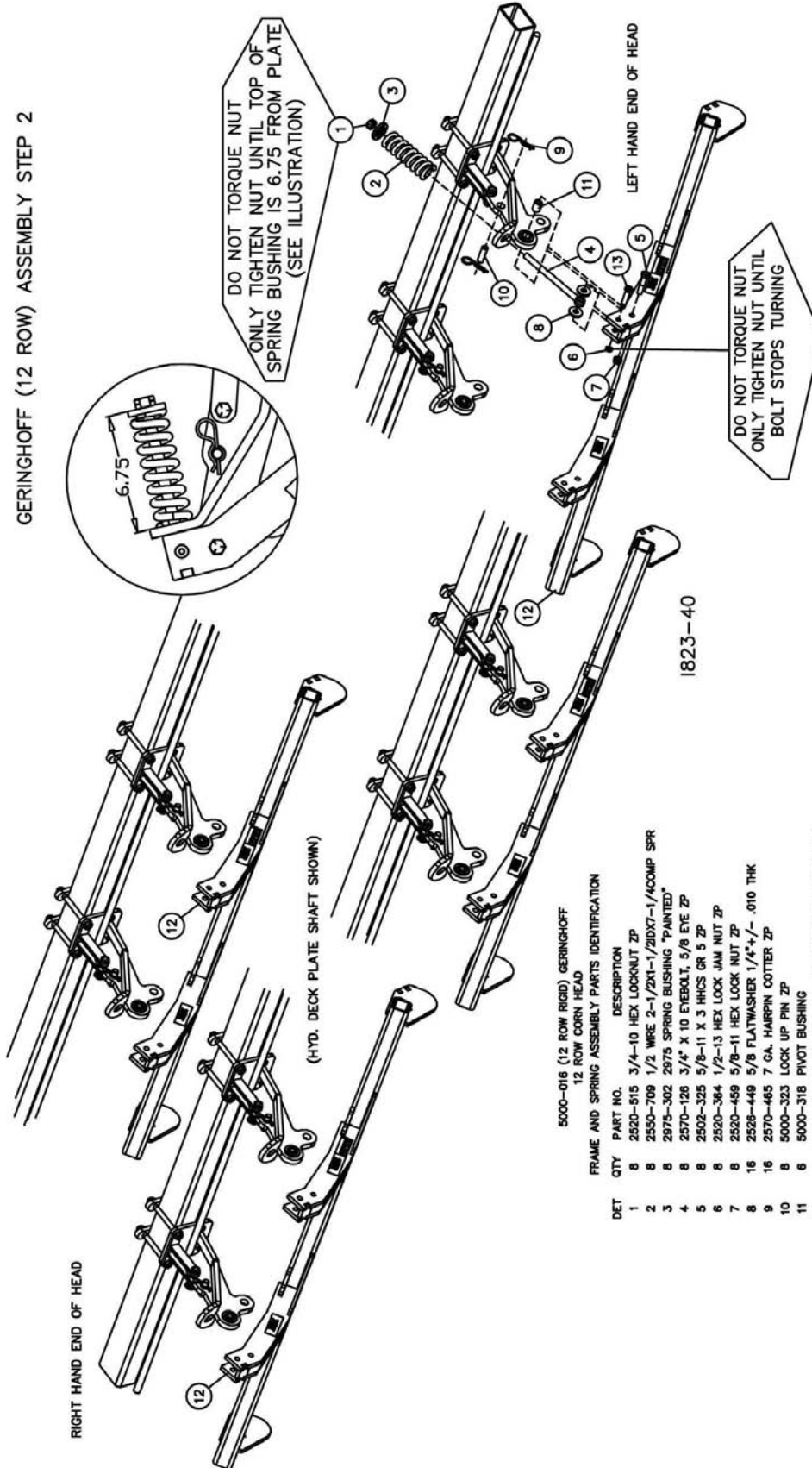


5000-016 (12 ROW RIGID) GERINGHOFF
12 ROW CORN HEAD
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	32	2502-396	5/8-11 X 7 HHCS GR. 8 ZYD
2	16	5000-348	MOUNT STRAP, GERINGHOFF
3	32	2520-459	5/8-11 HEX LOCK NUT ZYD
4	8	5000-227	SINGLE MOUNT BRACKET W.A., GERINGHOFF
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE
5	8	2502-393	5/8-11 X 2 1/2 HHCS GR 5 ZP
6	8	2520-464	5/8-11 WHIZLOCK HEX NUT ZP
7	8	5000-228	SUPPORT STRAP W.A., GERINGHOFF

1823-39

GERINGHOFF (12 ROW) ASSEMBLY STEP 2

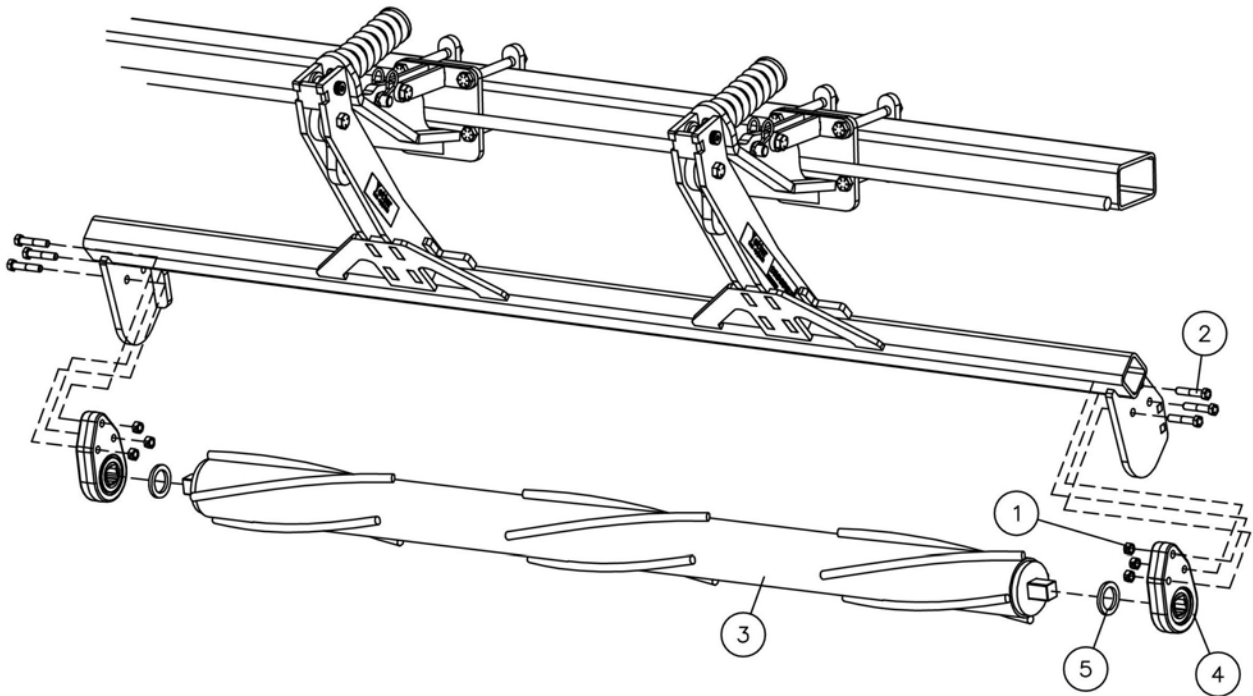


5000-016 (12 ROW RIGID) GERINGHOFF
12 ROW CORN HEAD

QTY	PART NO.	DESCRIPTION
8	2520-515	3/4-10 HEX LOCKNUT ZP
2	2550-708	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	2975-302	2975 SPRING BUSHING "PAINTED"
4	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	2502-325	5/8-11 X 3 HHCS OR 5 ZP
6	2520-364	1/2-13 HEX LOCK JAM NUT ZP
7	2520-459	5/8-11 HEX LOCK NUT ZP
8	2528-448	5/8 FLATWASHER 1/4+/- .010 THK
9	2570-465	7 GA. HAIRPIN COTTER ZP
10	5000-323	LOCK UP PIN ZP
11	5000-318	PIVOT BUSHING
12	5000-238	PIVOT ARM W.A., 3 ROW ROLLER, CENTERED
13	2510-121	5/8" SHOULDER, 2-1/4" L SHDR, 1/2-13

FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

GERINGHOFF (12 ROW) ASSEMBLY STEP 3

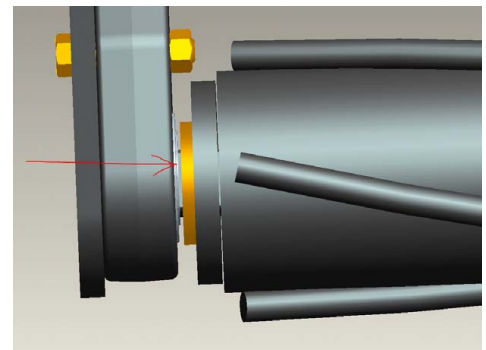


1823-41

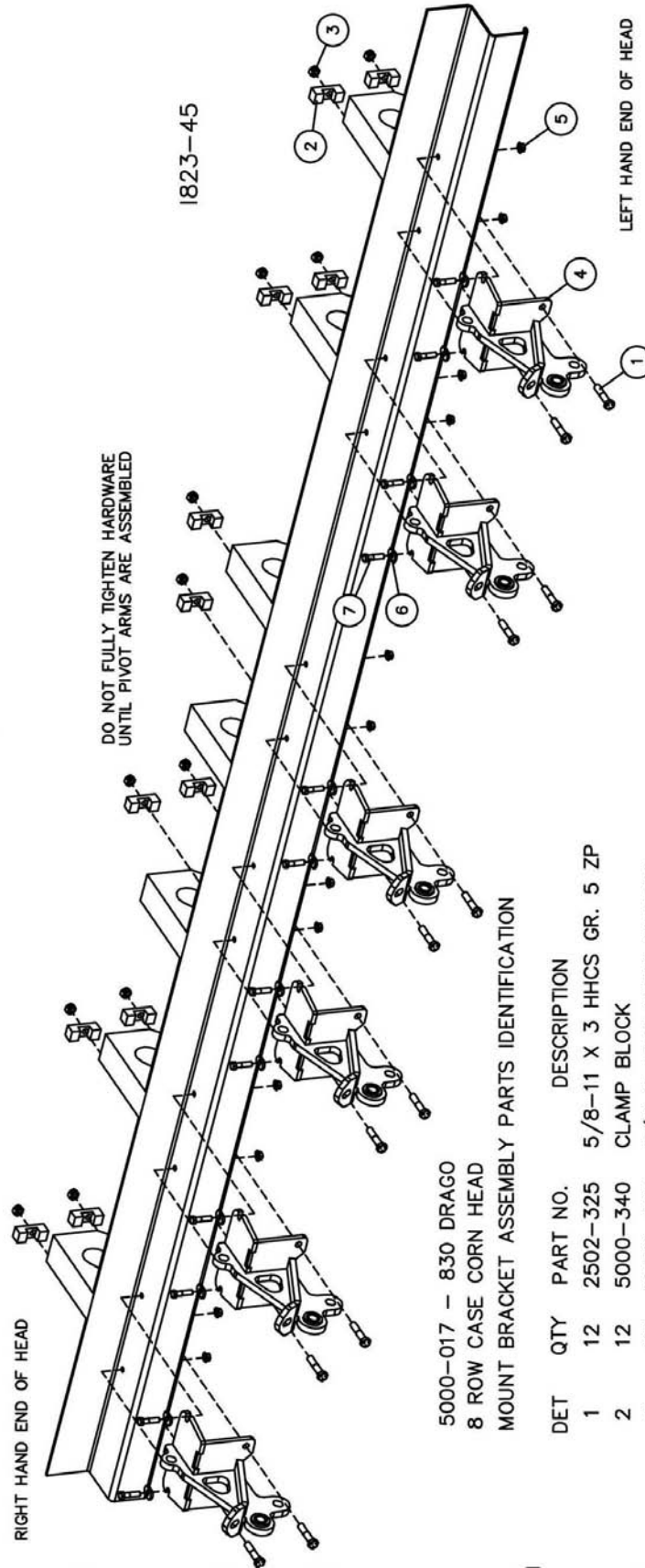
5000-016 (12 ROW RIGID) GERINGHOFF ROLLER ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	24	2520-357	1/2-13 HEX LOCK NUT
2	24	2502-353	1/2-13 X 2-1/2 BOLT GRADE 8
3	2	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
	2	5000-212	ROLLER W.A., R.H., 76"
4	8	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5
		2550-059	BEARING (ONLY)
5	8	5000-322	SHIM WASHER ZYD.

THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!



DRAGO 8 ROW ASSEMBLY STEP 1

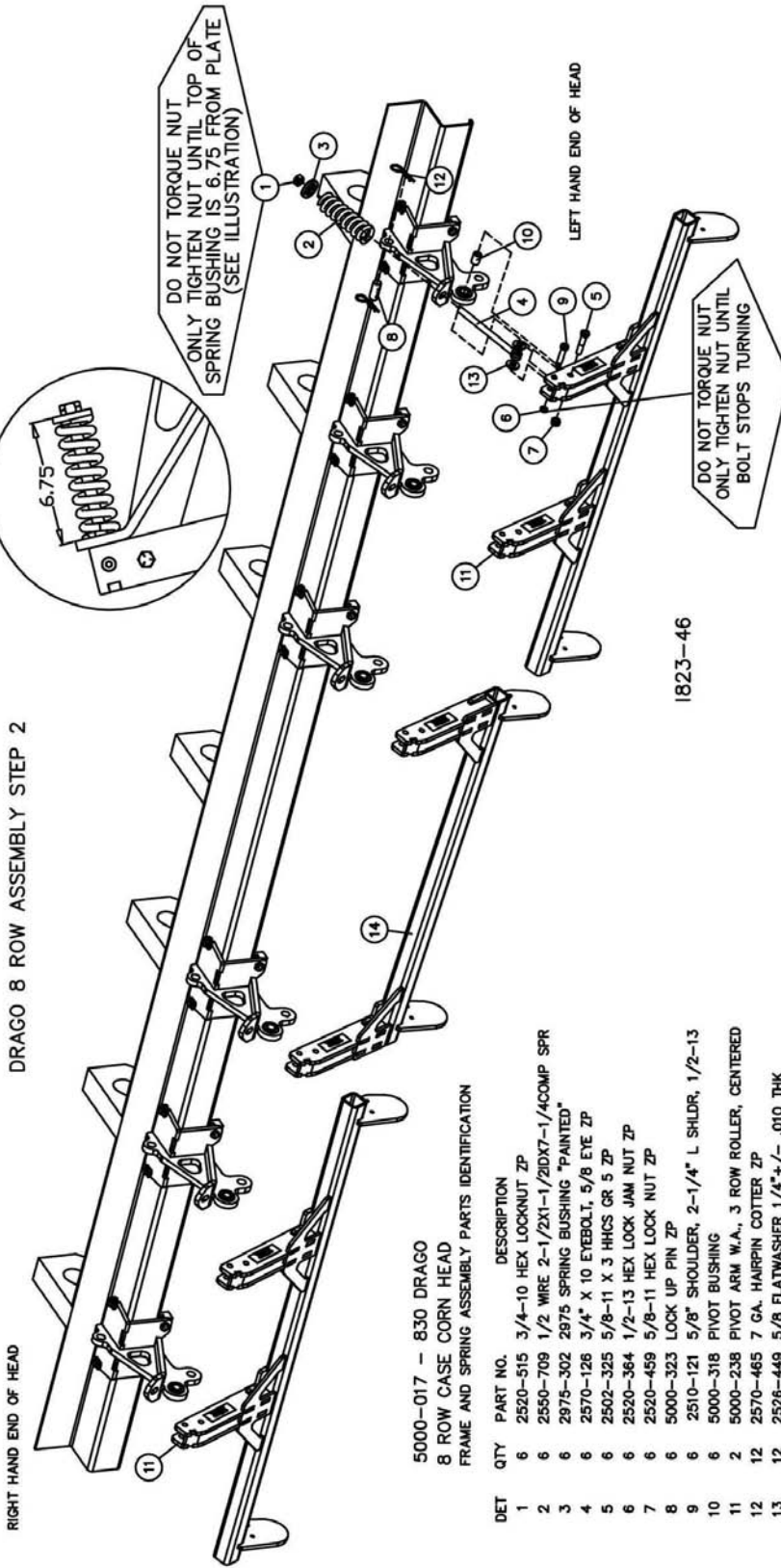


5000-017 - 830 DRAGO

8 ROW CASE CORN HEAD

MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	12	2502-325	5/8-11 X 3 HHCS GR. 5 ZP
2	12	5000-340	CLAMP BLOCK
3	12	2520-459	5/8-11 HEX LOCK NUT ZP
4	6	5000-218	MOUNT BRACKET W.A., DRAGO
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE
5	12	2520-361	1/2-13 HEX FLANGE LOCK NUT ZP
6	12	5000-339	WASHER, MOUNT PLATE
7	12	2502-351	1/2-13 X 2 HHCS GR 5 ZP



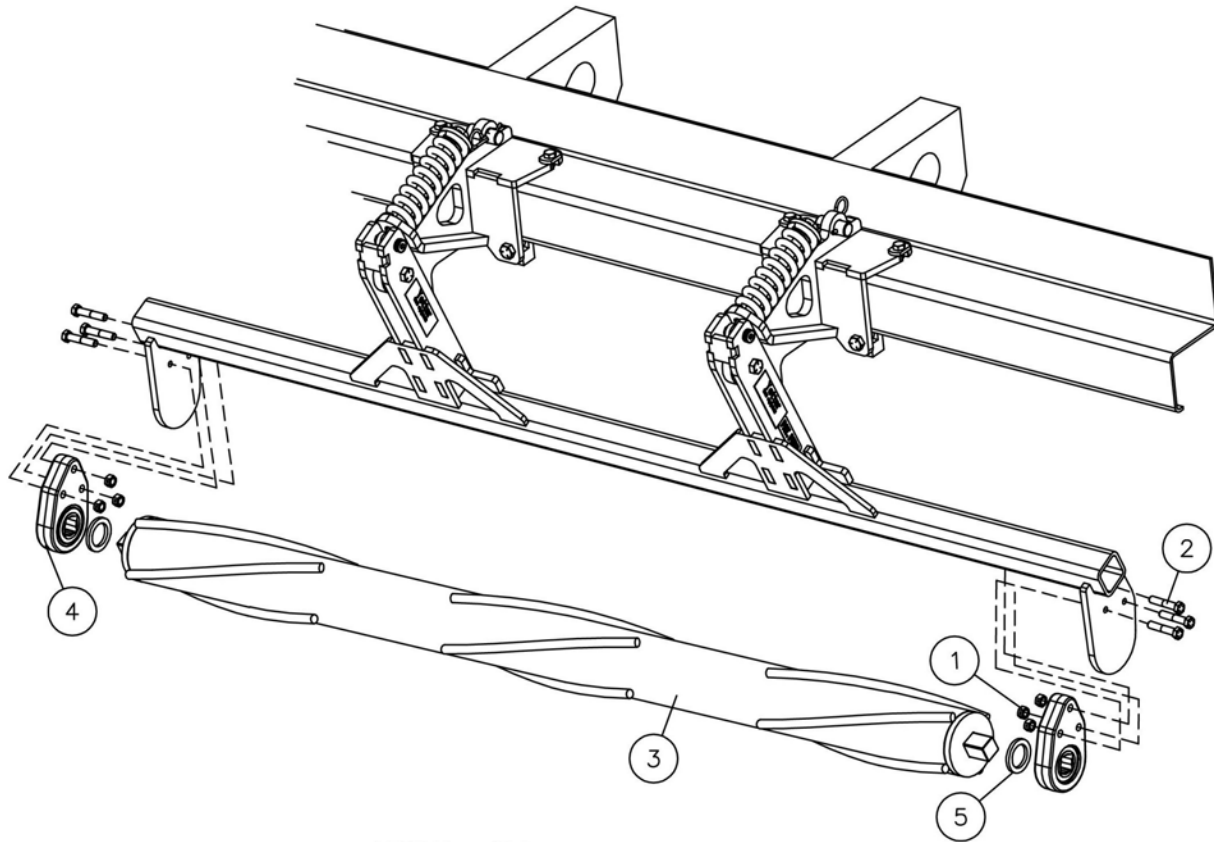
DRAGO 8 ROW ASSEMBLY STEP 2

5000-017 - 830 DRAGO
8 ROW CASE CORN HEAD
FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	6	2520-515	3/4-10 HEX LOCKNUT ZP
2	6	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	6	2975-302	2975 SPRING BUSHING "PAINTED"
4	6	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	6	2502-325	5/8-11 X 3 HHCS OR 5 ZP
6	6	2520-364	1/2-13 HEX LOCK JAM NUT ZP
7	6	2520-459	5/8-11 HEX LOCK NUT ZP
8	6	5000-323	LOCK UP PIN ZP
9	6	2510-121	5/8" SHOULDER, 2-1/4" L SHLDR, 1/2-13
10	6	5000-318	PIVOT BUSHING
11	2	5000-238	PIVOT ARM W.A., 3 ROW ROLLER, CENTERED
12	12	2570-465	7 GA. HAIRPIN COTTER ZP
13	12	2526-449	5/8 FLATWASHER 1/4"+/- .010 THK
14	1	5000-241	PIVOT ARM W.A., WIDE CENTER, 2 ROW

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DRAGO 8 ROW ASSEMBLY STEP 3

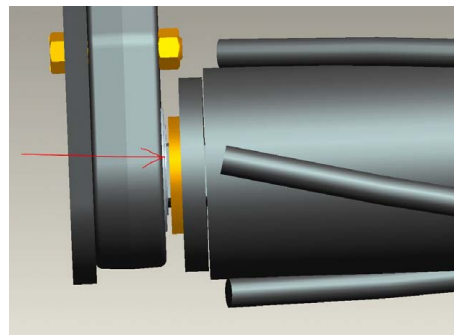


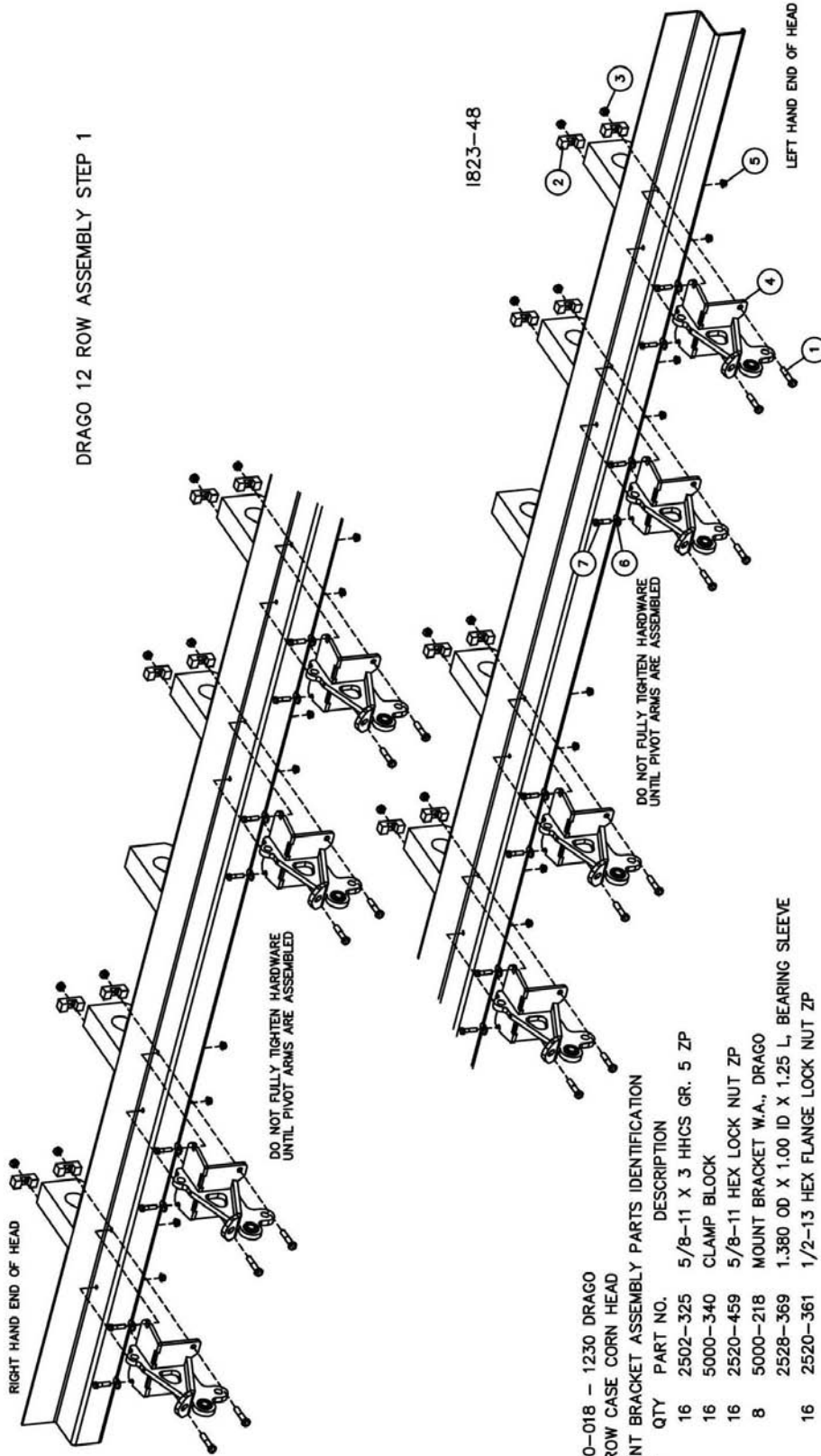
1823-47

5000-017 - 830 DRAGO ROLLER ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	18	2520-357	1/2-13 HEX LOCK NUT ZP
2	18	2502-353	1/2-13 X 2-1/2 HHCS GR 8 ZP
3	1	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
	1	5000-212	ROLLER W.A., R.H., 76"
	1	5000-203	ROLLER W.A., 48"
4	6	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	6	5000-322	SHIM WASHER ZYD.

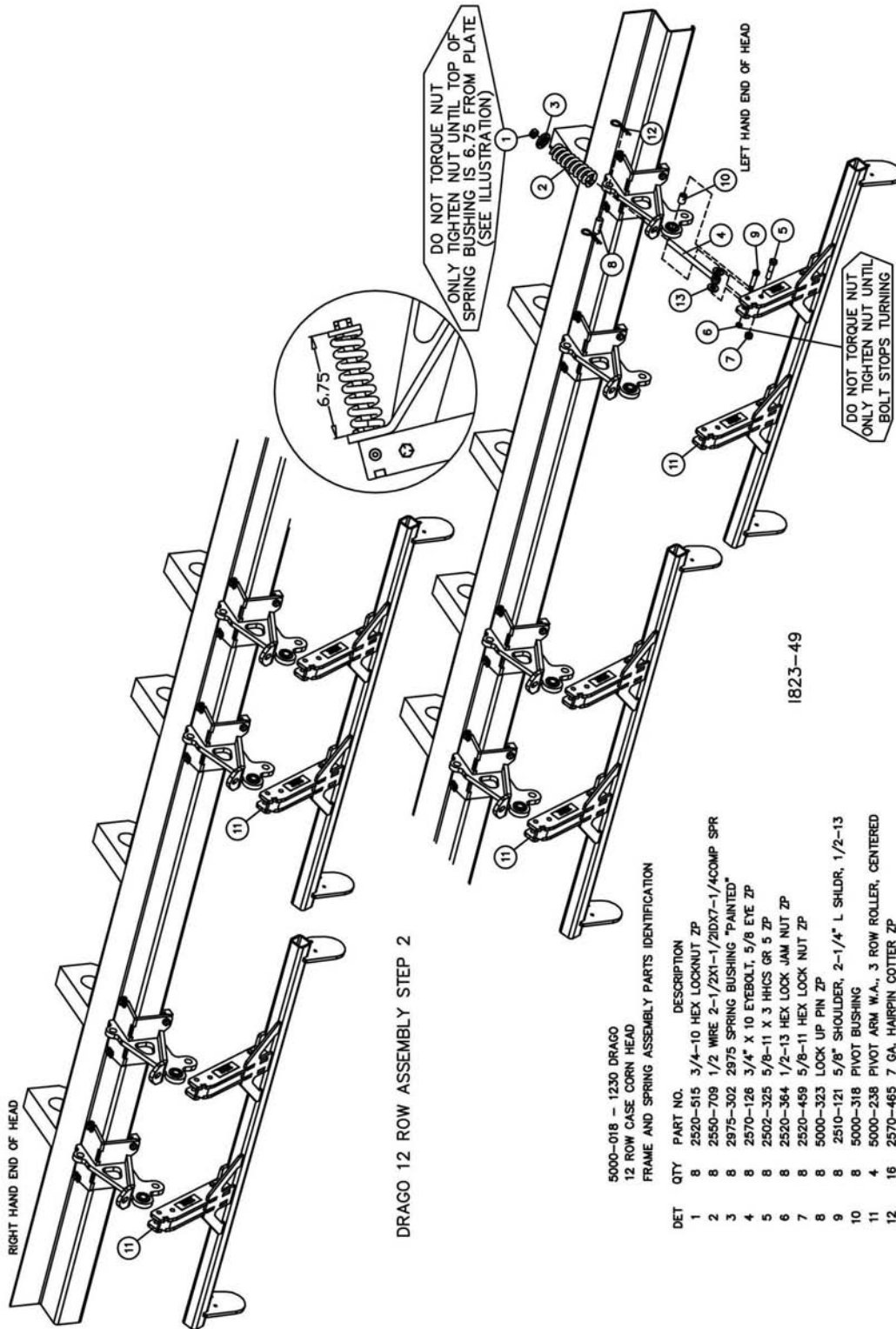
THE SIDE OF THE BEARING
ASSEMBLY WHERE THE
BEARING IS PROTRUDING
MUST BE INSTALLED
TOWARD THE ROLLER!





5000-018 - 1230 DRAGO
 12 ROW CASE CORN HEAD
 MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	16	2502-325	5/8-11 X 3 HHCS GR. 5 ZP
2	16	5000-340	CLAMP BLOCK
3	16	2520-459	5/8-11 HEX LOCK NUT ZP
4	8	5000-218	MOUNT BRACKET W.A., DRAGO
5	16	2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE
6	16	5000-339	1/2-13 HEX FLANGE LOCK NUT ZP WASHER, MOUNT PLATE
7	16	2502-351	1/2-13 X 2 HHCS GR 5 ZP

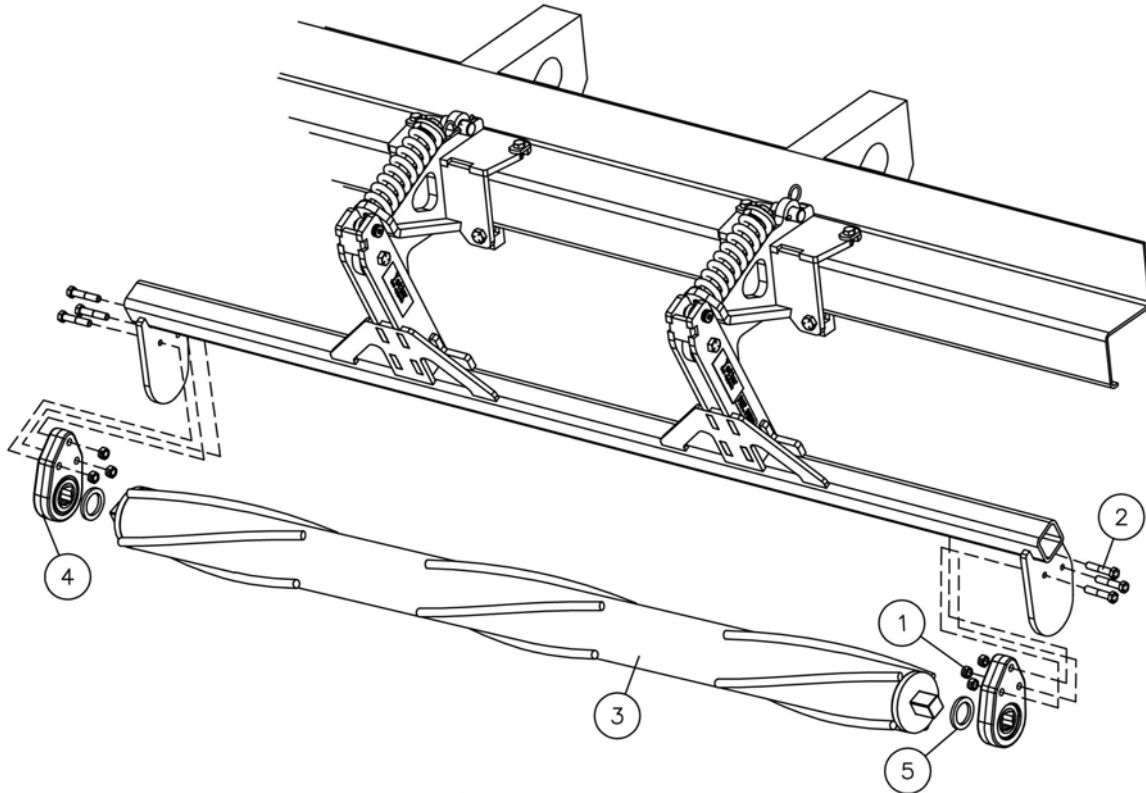


DRAGO 12 ROW ASSEMBLY STEP 2

5000-018 - 1230 DRAGO
12 ROW CASE CORN HEAD
FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	8	2520-515	3/4-10 HEX LOCKNUT ZP
2	8	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	8	2975-302	2975 SPRING BUSHING "PAINTED"
4	8	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	8	2520-325	5/8-11 X 3 HHCS GR 5 ZP
6	8	2520-364	1/2-13 HEX LOCK JAM NUT ZP
7	8	2520-459	5/8-11 HEX LOCK NUT ZP
8	8	5000-323	LOCK UP PIN ZP
9	8	2510-121	5/8" SHOULDER, 2-1/4" L. SHLDR, 1/2-13
10	8	5000-318	PIVOT BUSHING
11	4	5000-238	PIVOT ARM W.A., 3 ROW ROLLER, CENTERED
12	16	2570-465	7 GA. HAIRPIN COTTER ZP
13	16	2526-449	5/8 FLATWASHER 1/4"+/- .010 THK

DRAGO 12 ROW ASSEMBLY STEP 3

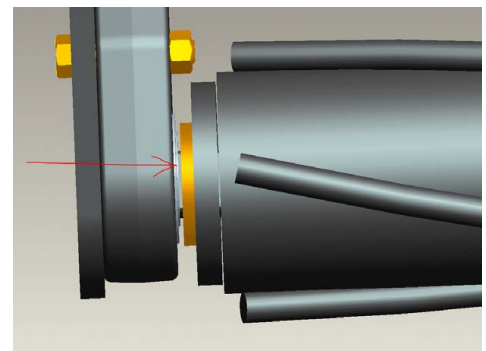


1823-50

5000-018 - 1230 DRAGO
ROLLER ASSEMBLY PARTS IDENTIFICATION

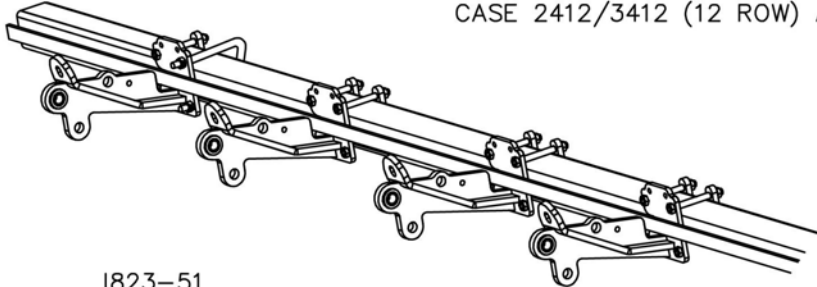
DET	QTY	PART NO.	DESCRIPTION
1	24	2520-357	1/2-13 HEX LOCK NUT ZP
2	24	2502-353	1/2-13 X 2-1/2 HHCS GR 8 ZP
3	2	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
	2	5000-212	ROLLER W.A., R.H., 76"
4	8	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	8	5000-322	SHIM WASHER ZYD.

THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!



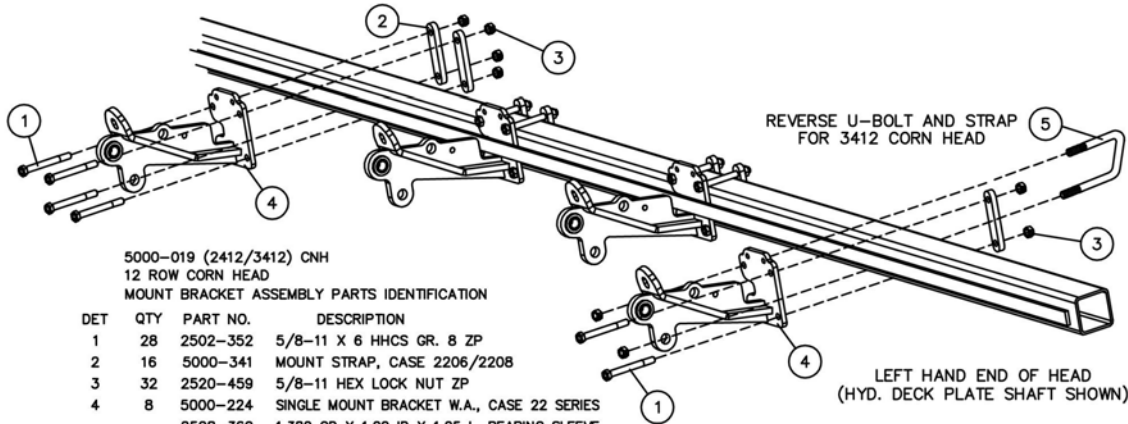
RIGHT HAND END OF HEAD
(BRACKETS SHOWN ASSEMBLED)

CASE 2412/3412 (12 ROW) ASSEMBLY STEP 1



1823-51

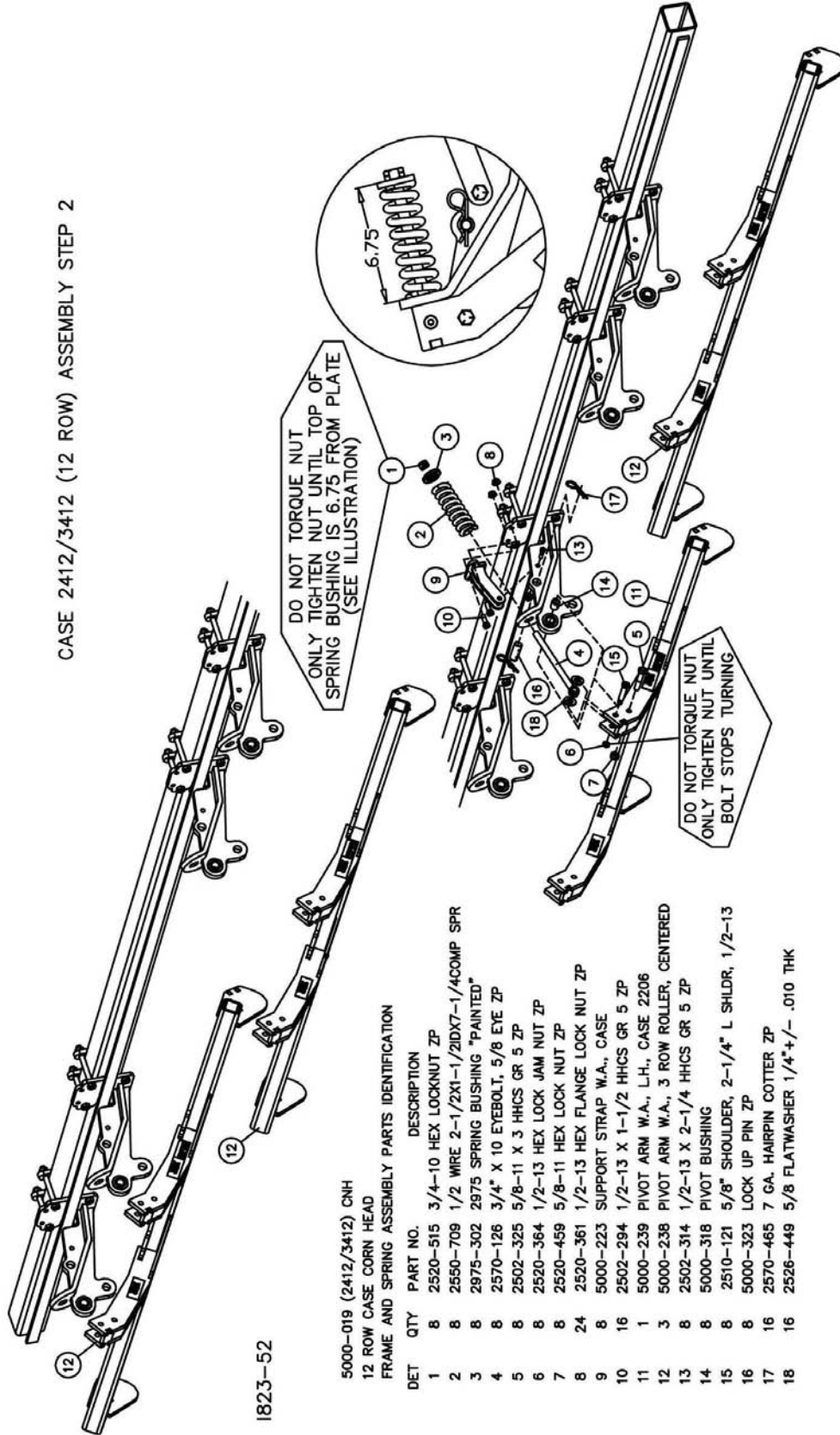
DO NOT FULLY TIGHTEN HARDWARE
UNTIL PIVOT ARMS ARE ASSEMBLED



5000-019 (2412/3412) CNH
12 ROW CORN HEAD
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	28	2502-352	5/8-11 X 6 HHCS GR. 8 ZP
2	16	5000-341	MOUNT STRAP, CASE 2206/2208
3	32	2520-459	5/8-11 HEX LOCK NUT ZP
4	8	5000-224	SINGLE MOUNT BRACKET W.A., CASE 22 SERIES
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE
5	2	2570-131	5/8-11 X 4 X 8 U-BOLT ZP

CASE 2412/3412 (12 ROW) ASSEMBLY STEP 2

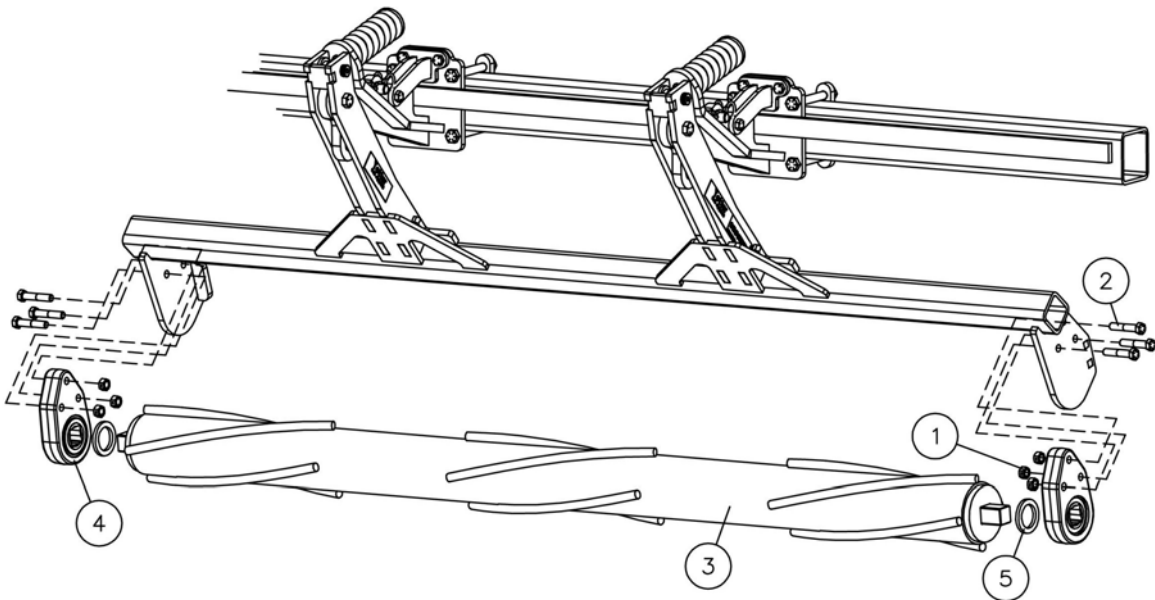


5000-019 (2412/3412) CNH
12 ROW CASE CORN HEAD
FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	8	2520-515	3/4-10 HEX LOCKNUT ZP
2	8	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	8	2975-302	2975 SPRING BUSHING "PAINTED"
4	8	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	8	2502-325	5/8-11 X 3 HHCS GR 5 ZP
6	8	2520-364	1/2-13 HEX LOCK JAM NUT ZP
7	8	2520-459	5/8-11 HEX LOCK NUT ZP
8	24	2520-361	1/2-13 HEX FLANGE LOCK NUT ZP
9	8	5000-223	SUPPORT STRAP W.A., CASE
10	16	2502-294	1/2-13 X 1-1/2 HHCS GR 5 ZP
11	1	5000-239	PIVOT ARM W.A., L.H., CASE 2206
12	3	5000-238	PIVOT ARM W.A., 3 ROW ROLLER, CENTERED
13	8	2502-314	1/2-13 X 2-1/4 HHCS GR 5 ZP
14	8	5000-318	PIVOT BUSHING
15	8	2510-121	5/8" SHOULDER, 2-1/4" L SHLDR, 1/2-13
16	8	5000-323	LOCK UP PIN ZP
17	16	2570-465	7 GA. HAIRPIN COTTER ZP
18	16	2526-449	5/8 FLATWASHER 1/4"+/- .010 THK

1823--52

CASE 2412/3412 (12 ROW) ASSEMBLY STEP 3



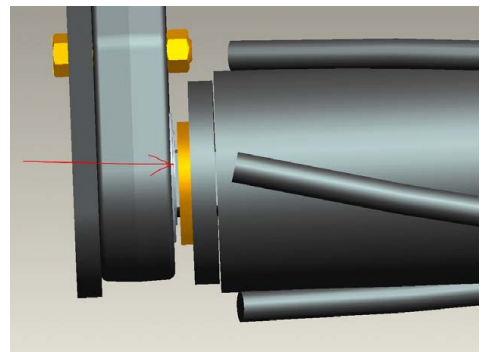
1823-53

5000-019 (2412/3412) CNH

ROLLER ASSEMBLY PARTS IDENTIFICATION

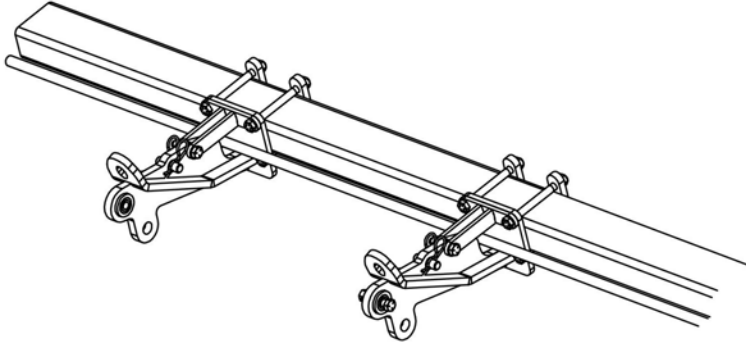
DET	QTY	PART NO.	DESCRIPTION
1	24	2520-357	1/2-13 HEX NUT ZP
2	24	2502-353	1/2-13 X 2 1/2 HHCS GR8 ZP
3	2	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
	2	5000-212	ROLLER W.A., R.H., 76"
4	8	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	8	5000-322	SHIM WASHER ZP

THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!

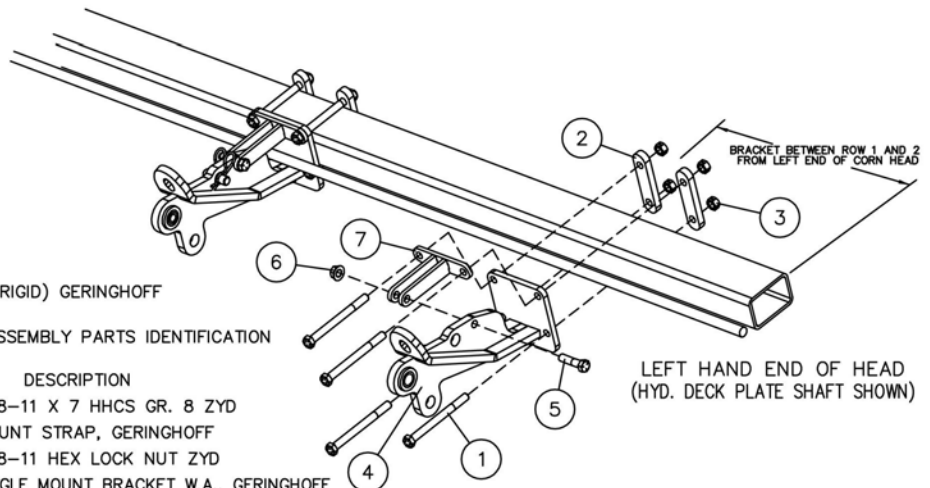


GERINGHOFF (6 ROW) ASSEMBLY STEP 1

RIGHT HAND END OF HEAD
(BRACKETS SHOWN ASSEMBLED)



DO NOT FULLY TIGHTEN HARDWARE
UNTIL PIVOT ARMS ARE ASSEMBLED

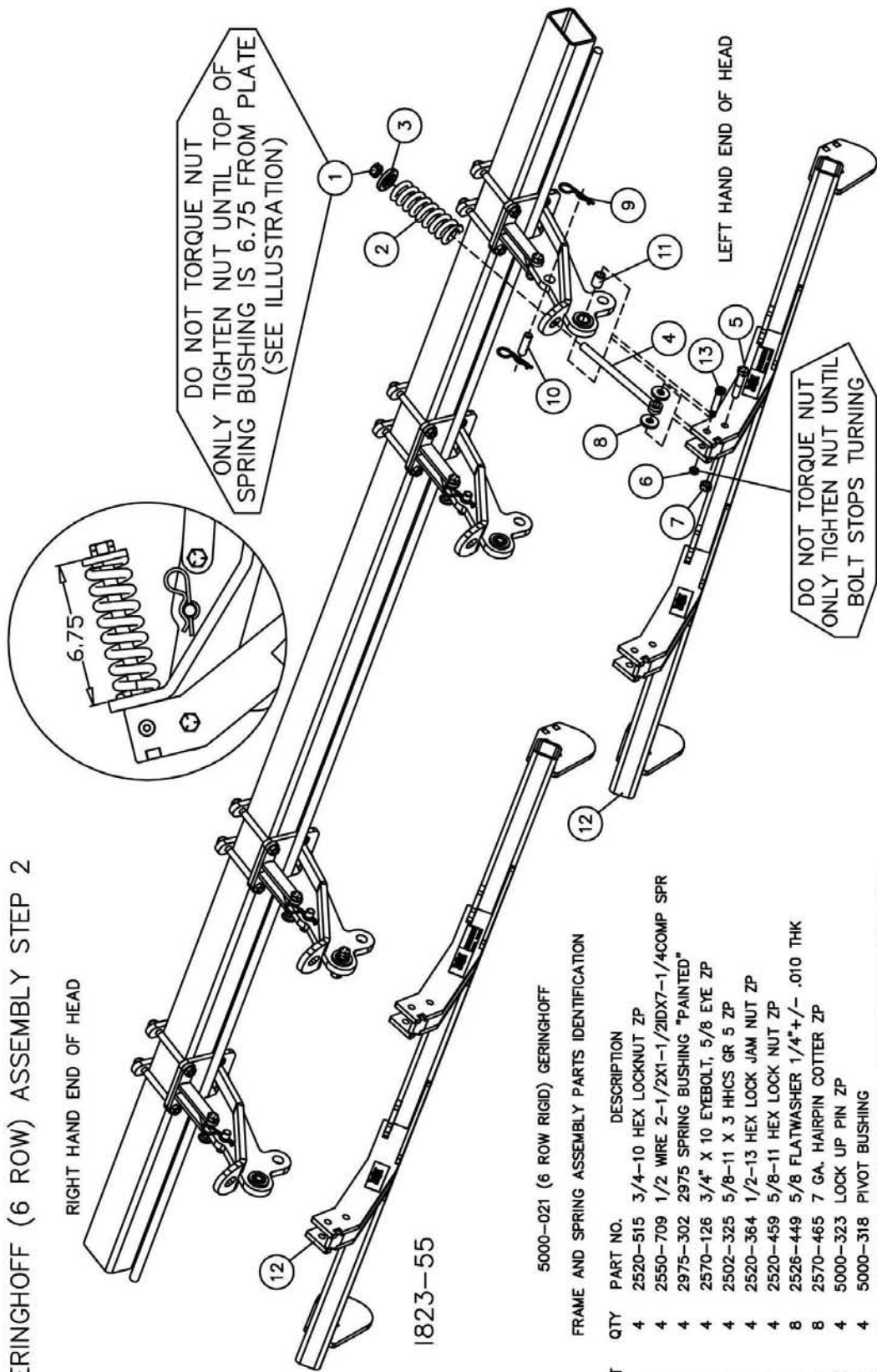


5000-021 (6 ROW RIGID) GERINGHOFF
6 ROW CORN HEAD
MOUNT BRACKET ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	16	2502-396	5/8-11 X 7 HHCS GR. 8 ZYD
2	8	5000-348	MOUNT STRAP, GERINGHOFF
3	16	2520-459	5/8-11 HEX LOCK NUT ZYD
4	4	5000-227	SINGLE MOUNT BRACKET W.A., GERINGHOFF
		2528-369	1.380 OD X 1.00 ID X 1.25 L, BEARING SLEEVE
5	4	2502-393	5/8-11 X 2 1/2HHCS GR 5 ZP
6	4	2520-464	5/8-11 WHIZLOCK HEX NUT ZP
7	4	5000-228	SUPPORT STRAP W.A., GERINGHOFF

1823-54

GERINGHOFF (6 ROW) ASSEMBLY STEP 2

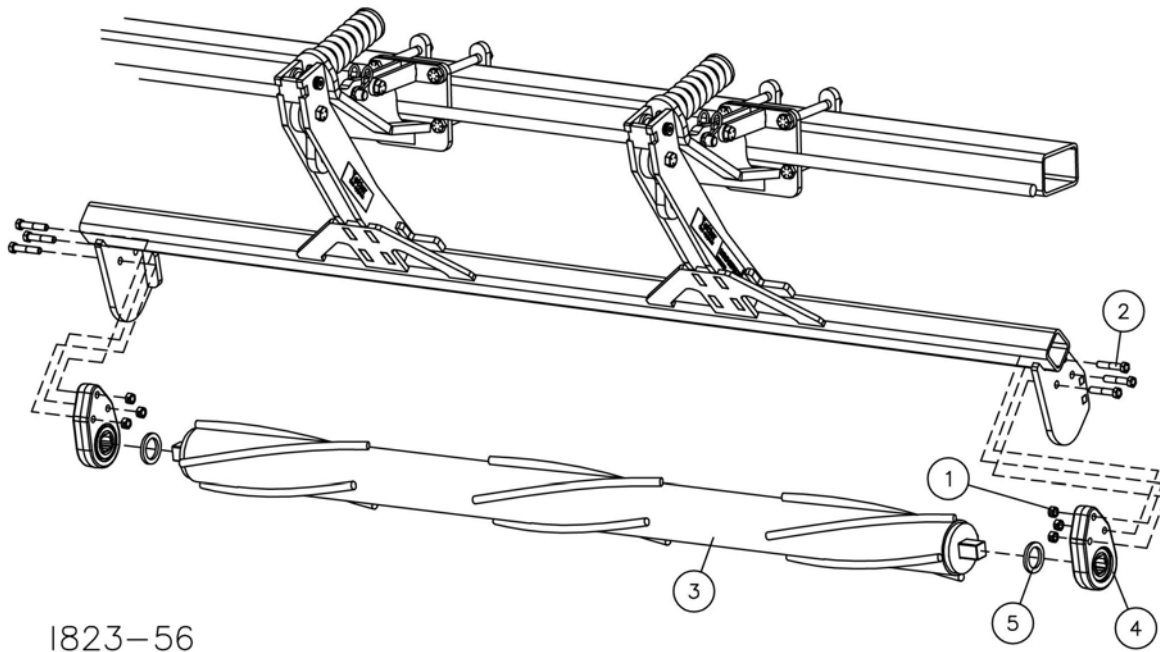


5000-021 (6 ROW RIGID) GERINGHOFF

FRAME AND SPRING ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	4	2520-515	3/4-10 HEX LOCKNUT ZP
2	4	2550-709	1/2 WIRE 2-1/2X1-1/2IDX7-1/4COMP SPR
3	4	2975-302	2975 SPRING BUSHING "PAINTED"
4	4	2570-126	3/4" X 10 EYEBOLT, 5/8 EYE ZP
5	4	2502-325	5/8-11 X 3 HHCS GR 5 ZP
6	4	2520-364	1/2-13 HEX LOCK JAM NUT ZP
7	4	2520-459	5/8-11 HEX LOCK NUT ZP
8	8	2528-449	5/8 FLATWASHER 1/4*+/- .010 THK
9	8	2570-465	7 GA. HAIRPIN COTTER ZP
10	4	5000-323	LOCK UP PIN ZP
11	4	5000-318	PIVOT BUSHING
12	2	5000-238	PIVOT ARM W.A., 3 ROW ROLLER, CENTERED
13	4	2510-121	5/8" SHOULDER, 2-1/4" L SHLDR, 1/2-13

GERINGHOFF (6 ROW) ASSEMBLY STEP 3

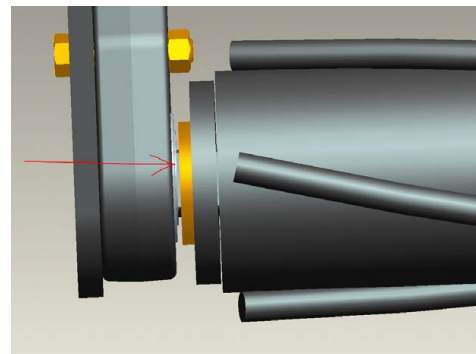


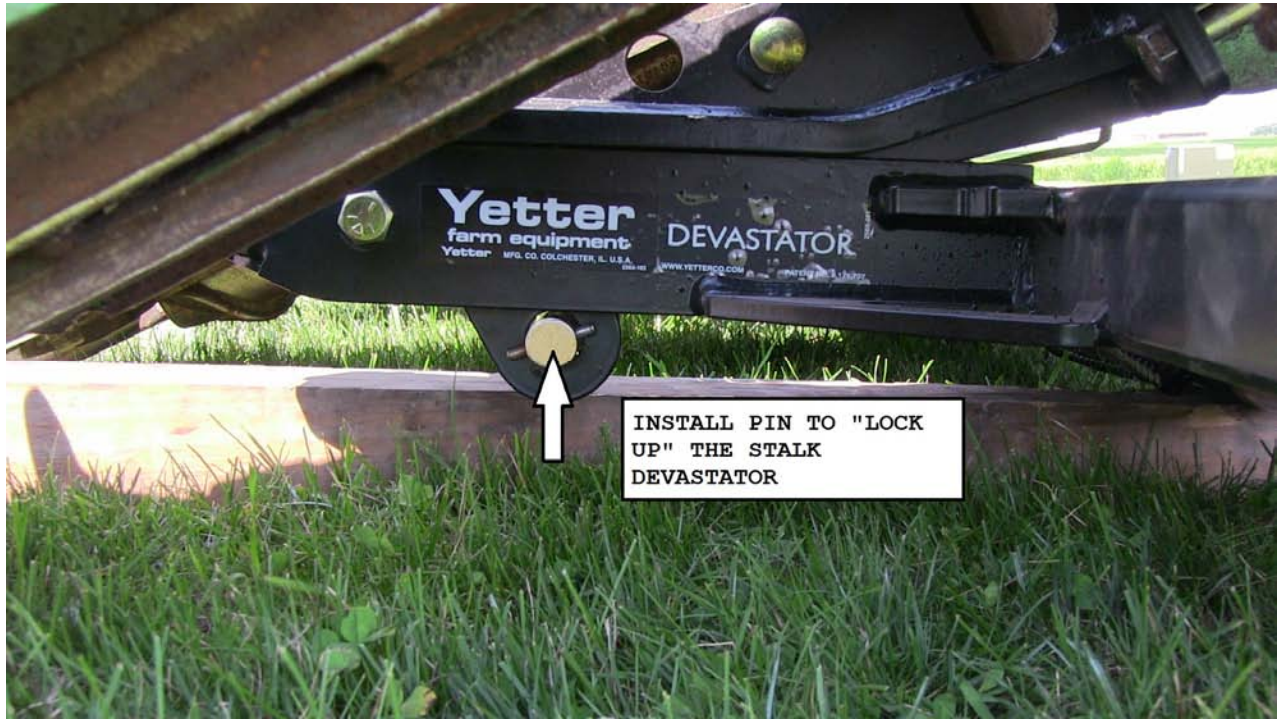
1823-56

5000-021 (6 ROW RIGID) GERINGHOFF ROLLER ASSEMBLY PARTS IDENTIFICATION

DET	QTY	PART NO.	DESCRIPTION
1	12	2520-357	1/2-13 HEX LOCK NUT ZP
2	12	2502-353	1/2-13 X 2 1/2 HHCS GR8 ZP
3	1	5000-211	ROLLER W.A., L.H., 76" (SHOWN)
	1	5000-212	ROLLER W.A., R.H., 76"
4	4	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y
		2550-059	BEARING (ONLY)
5	4	5000-322	SHIM WASHER ZYD.

THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!





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Just a few years ago, Yetter products were sold primarily to the Midwest only. Then we embarked on a program of expansion and moved into the East, the South, the West and now north into Canada. We're even getting orders from as far away as Australia and Africa.

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