### RESIDUE MANAGER FOR JD SCREW ADJUST

#### 2967-081

<table>
<thead>
<tr>
<th>Key</th>
<th>Qty.</th>
<th>Part No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>8</td>
<td>2505-208</td>
<td>5/16-18 X 1 1/2 Car. Bolt Gr. 5</td>
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<tr>
<td>2</td>
<td>2</td>
<td>2965-352</td>
<td>Hub Cap Casting, 4 Bolt, Black</td>
</tr>
<tr>
<td>3</td>
<td>2</td>
<td>2967-404</td>
<td>13&quot; Taper Tooth Spoke Wheel</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2967-602</td>
<td>13&quot; Shark Tooth Wheel</td>
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<tr>
<td>4</td>
<td>2</td>
<td>2570-742</td>
<td>'D' Bolt Flange, 5/8-11 X 4&quot; Gr. 8 ZYD</td>
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<tr>
<td>5</td>
<td>2</td>
<td>2965-128</td>
<td>Hub &amp; Bearing Assy., 4 Bolt (Includes 7,8,9, &amp; 10)</td>
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<tr>
<td>6</td>
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<td>2570-594</td>
<td>Bearing, 2 Row NTN# DF0654L</td>
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<td>7</td>
<td>2</td>
<td>2570-715</td>
<td>Bearing Insert, Trashmaster</td>
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<tr>
<td>8</td>
<td>2</td>
<td>2965-351</td>
<td>Hub Casting, Mach., 4 Bolt</td>
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<td>9</td>
<td>2</td>
<td>2550-069</td>
<td>Seal, Triple Lip, NTN# 1812-5</td>
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<td>10</td>
<td>8</td>
<td>10123</td>
<td>5/16-18 Hex Flange Serrated Nut</td>
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<tr>
<td>11</td>
<td>2</td>
<td>2525-451</td>
<td>5/8 Med. Lockwasher ZP</td>
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<tr>
<td>12</td>
<td>2</td>
<td>2520-452</td>
<td>5/8-11 Hex Nut ZP</td>
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<tr>
<td>13</td>
<td>2</td>
<td>2967-336</td>
<td>R.M. Shield, Painted, W/Hole</td>
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<td>14</td>
<td>2</td>
<td>2520-357</td>
<td>1/2-13 Lock Hex Nut ZP</td>
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<td>15</td>
<td>2</td>
<td>2502-316</td>
<td>1/2-13 X 3 1/2 HHCS Gr. 5 ZP</td>
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<tr>
<td>16</td>
<td>1</td>
<td>2967-257</td>
<td>JD Screw Adj. R.M. Bracket W.A.</td>
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<tr>
<td>17</td>
<td>2</td>
<td>2967-302</td>
<td>Spacer, 3/4&quot;, ZYD</td>
</tr>
</tbody>
</table>

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**YETTER MANUFACTURING CO.**

**FOUNDED 1930**

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Email: info@yetterco.com
INSTALLATION

1. When assembling spoke wheel, bearing assembly and hub cap, be sure to align the grease fitting hole with the hole in the spoke wheel with groove in hub cap to assure proper greasing of wheel and hub assembly.

2. Be sure to install the 3/4” spacers and bearing shields when assembling the spoke wheel and bearing assembly. Using the 5/8” lockwasher and nut, secure the wheel to the bracket. Torque 150 ft.lbs.

3. Attach the spoke wheel assembly to the screw adjust bracket using the two 1/2” x 3 1/2” bolts and lock nuts. Stagger spoke wheels so that half of the rows have the left wheel leading and half of the rows have the right wheel leading.

4. Fill hub and bearing assembly with general-purpose grease.

MAINTENANCE

After a few hours use, check all bolts to make sure they are tight.
Practice Safety
Understand and practice safe service procedures before doing work. Follow ALL the operating, maintenance and safety information in the equipment operator manual. Clear the area of bystanders, especially small children, when performing any maintenance or adjustments. Keep work area clean and dry. Use adequate lighting for the job. Use only tools, jacks and hoists of sufficient capacity for the job.

Never lubricate, service, or adjust machine while it is moving. Keep hands, feet, and clothing from power-driven moving and rotating parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground and stop the engine. Remove the key. Wait for all moving parts to stop before servicing, adjusting, repairing or unplugging.

Securely support any machine elements with blocks or safety stands that must be raised for service work.
Keep all parts in good condition and properly installed. Fix damaged equipment immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.
Make sure all guards are in place and properly secured when maintenance work is completed.

Assembly

ALIGN GREASE FITTING HOLES.
MAINTENANCE

ALIGN THE HUB CAP GROOVE, WITH THE WHEEL SLOT AND GREASE FITTING

**NOTE:** Be certain to align the grease fitting with the slot in the wheel and the hubcap so that the grease can flow freely.
MAINTENANCE

Grease must fill this Hubcap cavity.
MAINTENANCE

Lubrication

⚠️ CAUTION: To help prevent serious injury or death to you or others caused by unexpected movement, service machine on a level surface. Lower machine to ground or sufficiently lock or block raised machine before servicing. If machine is connected to tractor, engage parking brake and place transmission in "PARK", shut off engine and remove key. If machine is detached from tractor, block wheels and use shop stands to prevent movement.

⚠️ CAUTION: Do not clean, lubricate, or adjust machine while in motion.

Use grease based on NLGI consistency numbers and the expected air temperature range during the service interval.
Use a multi-purpose lithium, water resistant, moderate speed, and NLGI grade #2 grease.
Other greases may be used if they meet the following NLGI Performance Classification: GC-LB

IMPORTANT: Some types of grease thickener are not compatible with others. Consult your grease supplier before mixing different types of grease.

Alternative Lubricants

Conditions in certain geographical areas may require special lubricants and lubrication practices which do not appear in the operator's manual. If there are any questions, consult Yetter Manufacturing Co. to obtain latest information and recommendation.

<table>
<thead>
<tr>
<th>PART #</th>
<th>DESCRIPTION</th>
<th>OUNCES OF GREASE</th>
</tr>
</thead>
<tbody>
<tr>
<td>2967-404</td>
<td>13” TAPER TOOTH R.M. WHEEL</td>
<td>1.12 OZ</td>
</tr>
<tr>
<td>2967-602</td>
<td>13” SHARK TOOTH R.M. WHEEL</td>
<td>1.12 OZ</td>
</tr>
<tr>
<td>2967-186</td>
<td>FLOATER WHEEL KIT W/R.M. WHEEL</td>
<td>2.08 OZ</td>
</tr>
<tr>
<td>2967-596</td>
<td>HEAVY DUTY OR BEVEL R.M. WHEEL W/ FLOATER WHEEL KIT</td>
<td>2.40 OZ</td>
</tr>
</tbody>
</table>

Storing Lubricants

Your machine can operate at top efficiency only if clean lubricants are used.
Use clean containers to handle all lubricants.
Store them in an area protected from dust, moisture and other contaminants.
MAINTENANCE

Lubrication Symbols

 يونס Lubricate with grease at hourly interval indicated on symbol.

Lubrication Intervals

IMPORTANT: The recommended service intervals are based on normal conditions; severe or unusual conditions may require more frequent lubrication.

Perform each lubrication and service procedure at the beginning and end of each season.

Clean grease fittings before using grease gun, to avoid injecting dirt and grit into the bearing. Replace any lost or broken fittings immediately. If a fitting fails to take grease, remove and clean thoroughly, replace fitting if necessary. Also check for failure of adjoining parts.

BEARING REPLACEMENT INSTALLATION

1. When assembling the spoke wheels, bearing assembly and hubcap, be sure to align the grease transfer hole in the spoke wheel with the groove in the hubcap and hole in the hub to allow grease passage.

2. Assemble the wheels, hubs and caps.

3. Grease the wheel/hub/bearing assembly.
MAINTENANCE

Storing the Equipment

Store the machine in an area away from human activity

Store machine in RAISED position.

Install service locks on all wheel cylinders.

At the end of the season, the machine should be thoroughly inspected and prepared for storage. Repair or replace any worn or damaged components to prevent down time at the start of the next season. Store machine under cover with all parts in operating condition.

- Clean machine thoroughly to remove all dirt, debris and crop residue, which would hold moisture and cause rusting.
- Inspect machine for worn or broken parts. See your Yetter Farm Equipment dealer during the off-season so that parts or service can be acquired when machine is not needed in the field.
- Lubricate bearings as outlined in the Lubrication section
- Paint all parts which are chipped or worn and require repainting.
- Store machine in a clean, dry place with the planting unit out of the sun.
- If the machine cannot be stored inside, cover with a waterproof tarpaulin and tie securely in place.
- Do not allow children to play on or around the machine