



**5000 SERIES
STALK
DEVASTATOR
CORN STALK ROLLER
PATENTED
5000-022
OPERATOR'S MANUAL
PART IDENTIFICATION
2565-783 – 07/2014**



YETTER MANUFACTURING CO.
FOUNDED 1930

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YETTER

FOREWORD

You've just joined an exclusive but rapidly growing club.

For our part, we want to welcome you to the group and thank you for buying a Yetter product.

We hope your new Yetter products will help you achieve both goals-increase your productivity and increase your efficiency so that you may generate more profit.

This operator's manual has been designed into four major sections: Foreword, Safety Precautions, Installation Instructions and Parts Breakdown.



This **SAFETY ALERT SYMBOL** indicates important safety messages in the manual. When you see this symbol, be alert to the possibility of **PERSONAL INJURY** and carefully read the message that follows.

The word **NOTE** is used to convey information that is out of context with the manual text. It contains special information such as specifications, techniques and reference information of a supplementary nature.

The word **IMPORTANT** is used in the text when immediate damage will occur to the machine due

to improper technique or operation. Important will apply to the same information as specified by note only of an immediate and urgent nature.

It is the responsibility of the user to read the operator's manual and comply with the safe and correct operating procedure and to lubricate and maintain the product according to the maintenance schedule in the operator's manual.

The user is responsible for inspecting his machine and for having parts repaired or replaced when continued use of the product would cause damage or excessive wear to the other parts.

It is the user's responsibility to deliver his machine to the Yetter dealer who sold him the product for service or replacement of defective parts, which are covered by the warranty policy.

If you are unable to understand or follow the instructions provided in this publication, consult your local Yetter dealer or contact:

YETTER MANUFACTURING CO.

309/776-4111

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WARRANTY

Yetter Manufacturing warrants all products manufactured and sold by it against defects in material. This warranty being expressly limited to replacement at the factory of such parts or products as shall appear to be defective after inspection. This warranty does not obligate the Company to bear cost of labor in replacement of parts. It is the policy of the Company to make improvements without incurring obligations to add them to any unit already sold. No warranty is made or authorized to be made, other than herein set forth. This warranty is in effect for one year after purchase.

DEALER: _____

Yetter Manufacturing warrants its own products only and cannot be responsible for damages to equipment on which mounted.



BE ALERT! YOUR SAFETY IS INVOLVED.



WATCH FOR THIS SYMBOL. IT POINTS OUT IMPORTANT SAFETY PRECAUTIONS. IT MEANS “ATTENTION---BECOME ALERT!”

It is your responsibility as an owner, operator, or supervisor to know and instruct everyone using this machine at the time of initial assignment and at least annually thereafter, of the proper operation, precautions, and work hazards which exist in the operation of the machine in accordance with OSHA regulations.

Safety Is No Accident

The following safety instructions, combined with common sense, will save your equipment from needless damage and the operator from unnecessary exposure to personal hazard. Pay special attention to the caution notes in the text. Review this manual at least once each year with new and/or experienced operators.



1. Read and understand the operator's manual before operating this machine. Failure to do so is considered a misuse of the equipment.
2. Make sure equipment is secure before operating.
3. Always keep children away from equipment when operating.
4. Make sure everyone that is not directly involved with the operation is out of the work area before beginning the operation.
5. Make sure all safety devices, shields, and guards are in place and are functional before beginning the operation.
6. Shut off power to adjust, service, or clean.
7. Keep hands, feet, and clothing away from moving parts. It is a good idea to remove all jewelry before starting the operation.
8. Visually inspect the machine periodically during operation for signs of excessive vibration, loose fasteners, and unusual noises.

PLEASE READ, VERY IMPORTANT



**SECURE CORN HEADER AGAINST
UNWANTED LOWERING BY APPLYING
THE LOCKING MECHANISM ON THE
HYDRAULIC CYLINDERS!**

1. ATTACH HEAD TO COMBINE, LOCK HEAD TO COMBINE
2. RAISE THE HEAD OFF THE GROUND AND ENGAGE THE SAFETY STOP ON THE FEEDER HOUSE CYLINDER.
3. TURN OFF COMBINE ENGINE AND REMOVE KEY.

**FOLLOW THE INSTRUCTIONS OF THE COMBINE
MANUFACTURER.**

PLEASE READ, VERY IMPORTANT



Subject to the size and weight of the corn header, one or two additional hydraulic cylinders may be required.

The combine manufacturer generally keeps the corresponding kits readily available for the dealer.

Subject to the design of the corn header and carrying capacity of the different combines, the steering axle may require the fitting of additional weights and the rear tires might need to be filled with ballast.

FOLLOW THE INSTRUCTIONS OF THE COMBINE MANUFACTURER.

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BOLT TORQUE

Mounting bolts and hardware

All hardware used on the 5000 Devastator is Grade 5 unless otherwise noted. Grade 5 cap screws are marked with three radial lines on the head. If hardware must be replaced, be sure to replace it with hardware of equal size, strength and thread type. Refer to the torque values chart when tightening hardware.



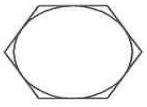
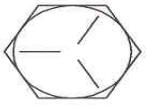

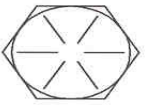
Important: Over tightening hardware can cause as much damage as when under tightening. Tightening hardware beyond the recommended range can reduce its shock load capacity.

The chart below is a guide for proper torque. Use it unless a specified torque is called out elsewhere in the manual.

Torque is the force you apply to the wrench handle or the cheater bar, times the length of the handle or bar.

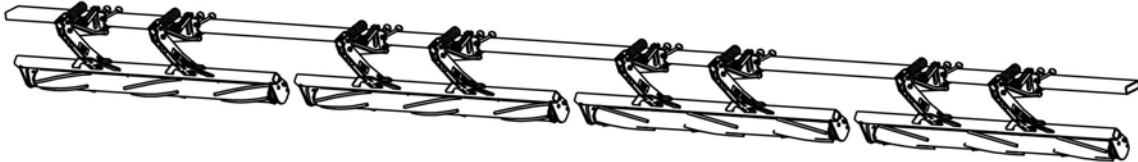
Use a torque wrench whenever possible.

The following table shows torque in ft. lbs. for coarse thread hardware.

BOLT DIA. AND THREADS PER INCH		 OR 	
	GRADE 2	GRADE 5 A-325	GRADE 8
3/8-16	25	35	50
7/16-14	35	55	80
1/2-13	55	85	125
9/16-12	75	125	175
5/8-11	105	170	235
3/4-10	185	305	425
7/8-9	170	445	690
1-8	260	670	1030
1 1/8-7	365	900	1460
1 1/4-7	515	1275	2060
1 3/8-6	675	1675	2700
1 1/2-6	900	2150	3500
1 3/4-5	1410	3500	5600

PARTS IDENTIFICATION

5000-022
STALK DEVASTATOR 12 ROW - LEXION C512-30

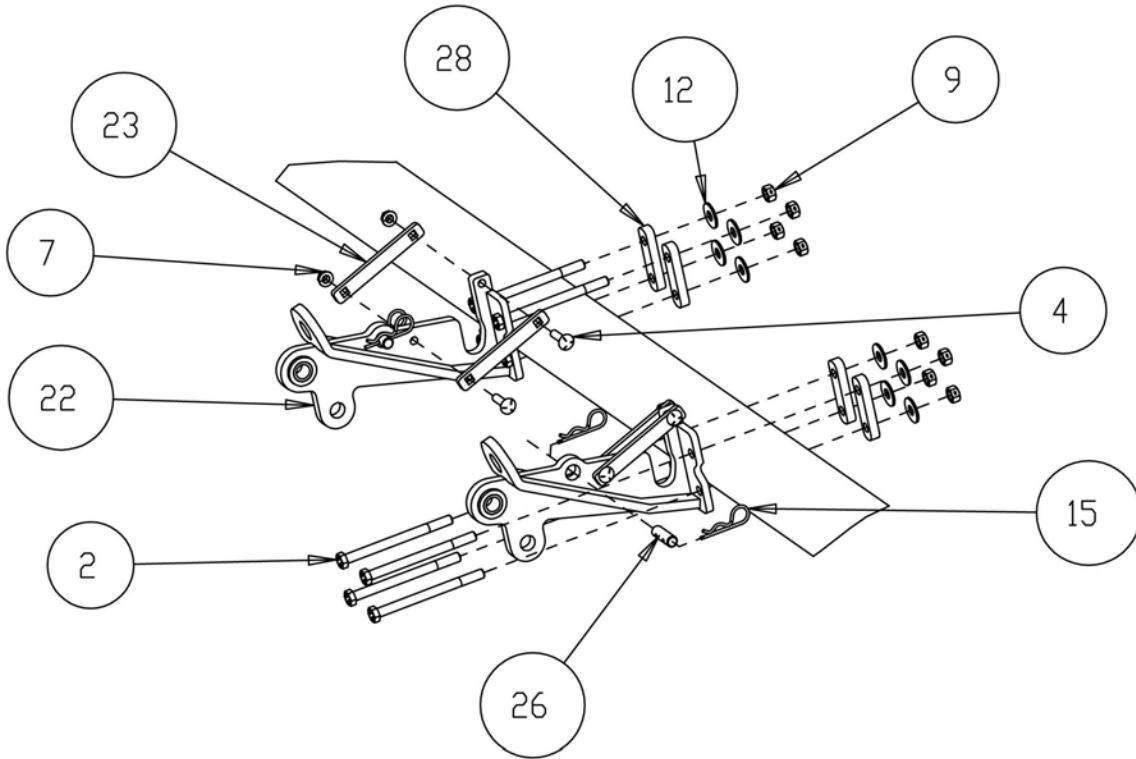


ITEM	PART #	DESCRIPTION	QTY
1	2502-325	5/8-11 X 3 HHCS GR 5 ZP	8
2	2502-342	5/8-11 X 8 HHCS GR 8 ZP	32
3	2502-353	1/2-13 X 2 1/2HHCS GR8 ZYD	24
4	2505-345	1/2-13 X 2 CAR BLT GR5 ZP	16
5	2510-121	5/8" DIA. SHLDR, 2-1/4" L SHLDR, 1/2-13	8
6	2520-357	1/2-13 LOCK HEX NUT ZP	24
7	2520-361	1/2-13FLANGE WHZLCK HXNT ZP	16
8	2520-364	WU/ 1/2-13 HEX LOCKNUT JAM ZP	8
9	2520-459	5/8-11 LOCK HEX NUT ZP	40
10	2520-515	3/4-10 LOCK HEX NUT ZP	8
11	2526-449	5/8ID X 1-3/4 OD X 1/4 WASHER	16
12	2526-451	5/8 STD FLATWASHER	32
13	2550-709	ZP WIRE 2-1/2ODX1-1/2IDX7-1/4COMP SPR	8
14	2570-126	3/4 X 10 EYEBOLT, ZP	8
15	2570-465	7 GA. HAIRPIN COTTER ZP	16
16	2975-302	2975 SPRING BUSHING "PAINTED"	8
17	5000-136	SPRING AND ARM BOLT BAG	8
18	5000-137	LEXION DEV. MOUNT HW	8
19	5000-211	ROLLER W.A., LH 76"	2
20	5000-212	ROLLER W.A., RH 76"	2
21	5000-238	PIVOT ARM W.A., 3 ROW ROLLER, CENTERED	4
22	5000-250	MOUNTING WELDMENT - LEXION	8
23	5000-309	SUPPORT STRAP	16
24	5000-318	PIVOT BUSHING	8
25	5000-322	SHIM WASHER ZP	8
26	5000-323	LOCK UP PIN ZP.	8
27	5000-355	1-1/4 DISC HARROW BEARING, W209PPB5, HD ASS'Y	8
28	5000-373	MOUNT PLATE, 3' STRAP	16

1823-5000-022

PARTS IDENTIFICATION

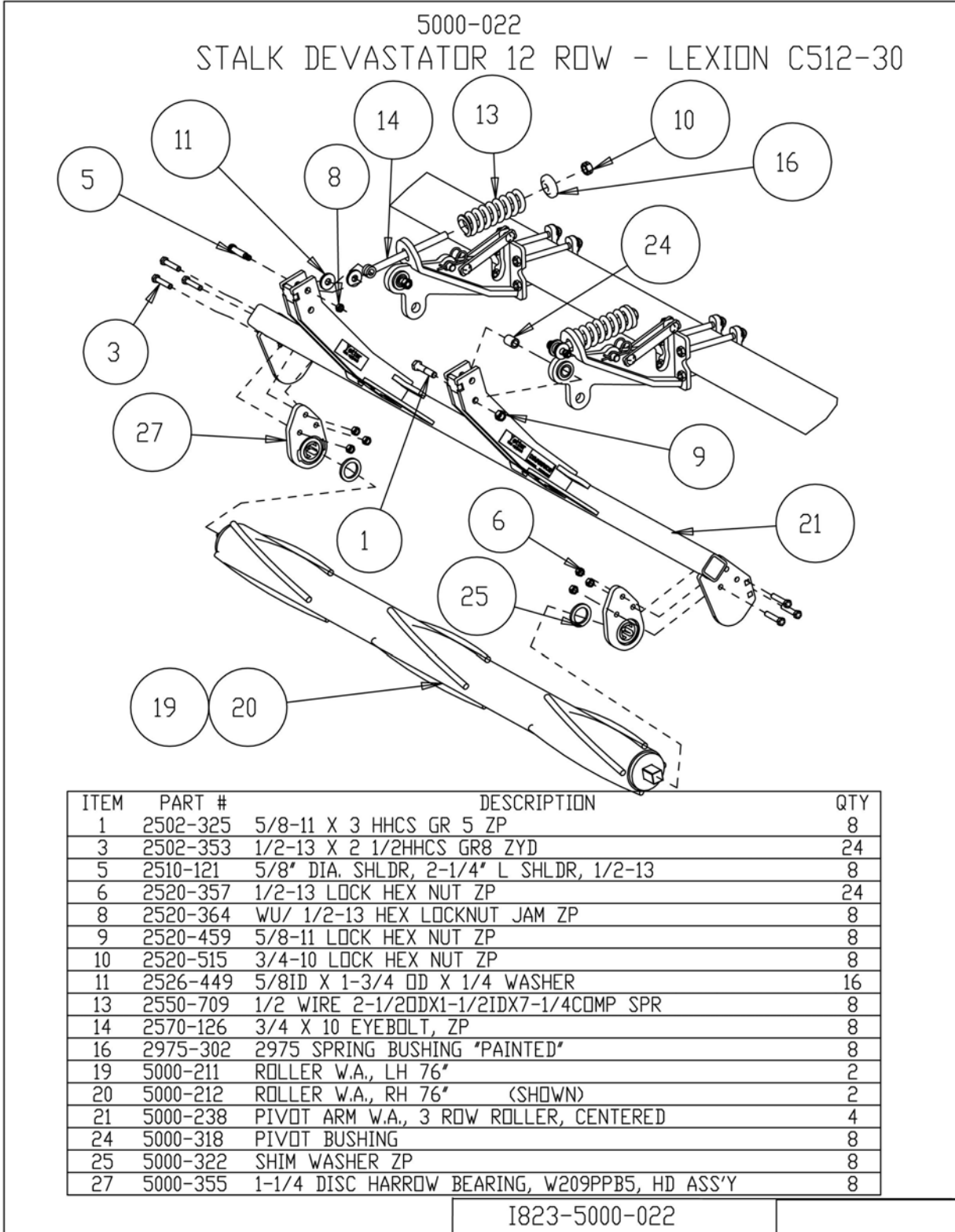
5000-022
STALK DEVASTATOR 12 ROW - LEXION C512-30



ITEM	PART #	DESCRIPTION	QTY
2	2502-342	5/8-11 X 8 HHCS GR 8 ZP	32
4	2505-345	1/2-13 X 2 CAR BLT GR5 ZP	16
7	2520-361	1/2-13FLANGE WHZLCK HXNT ZP	16
9	2520-459	5/8-11 LOCK HEX NUT ZP	32
12	2526-451	5/8 STD FLATWASHER	32
15	2570-465	ZPGA. HAIRPIN COTTER ZP	16
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1823-5000-022

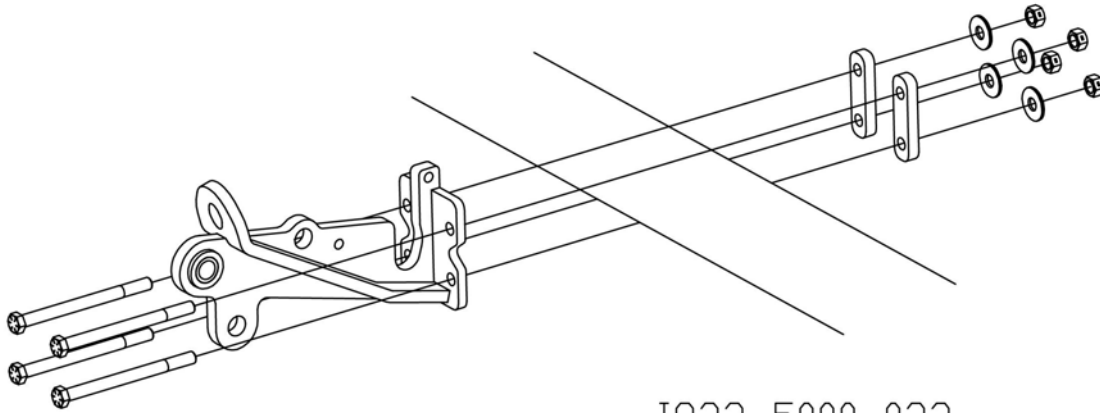
PARTS IDENTIFICATION



ASSEMBLY INSTRUCTIONS

STEP 1. ATTACH THE 5000-250 MOUNT BRACKETS TO THE FRAME USING THE 5/8" X 8 BOLTS, STRAPS, FLAT WASHER AND LOCK HEX NUTS.

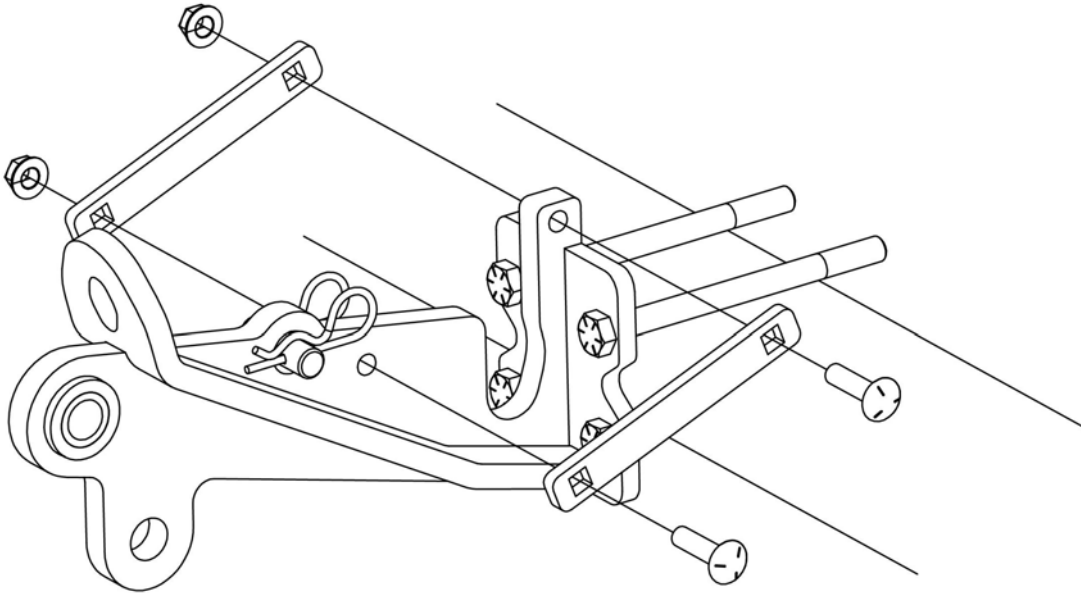
NOTE: DO NOT FULLY TIGHTEN HARDWARE UNTIL THE PIVOT ARMS ARE INSTALLED AT STEP 4.



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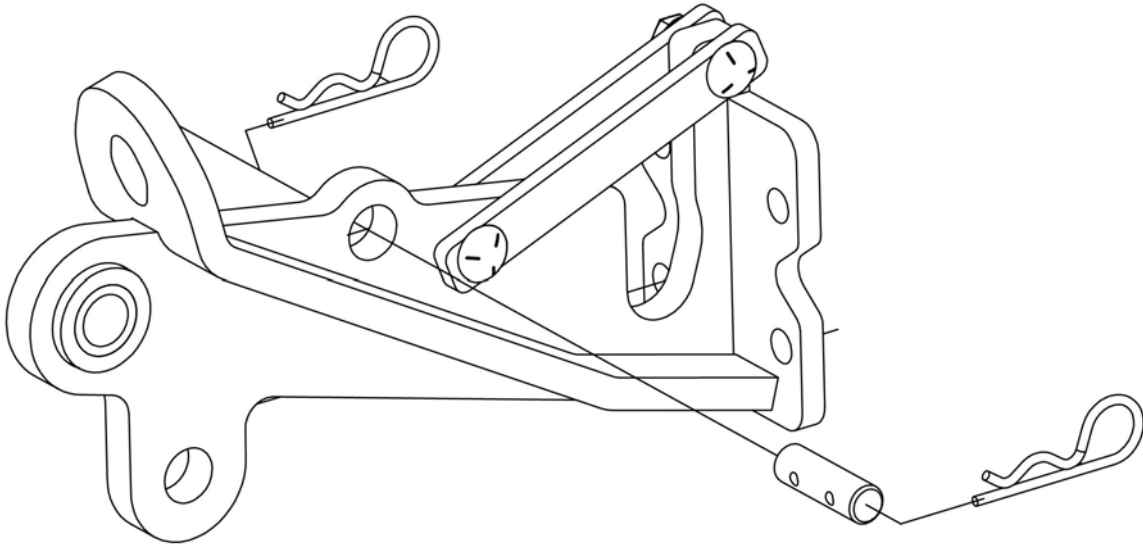
ASSEMBLY INSTRUCTIONS

STEP 2. ATTACH THE 5000-309 SUPPORT STRAPS USING THE 1/2" X 2 CARRIAGE BOLTS AND FLANGE LOCK NUTS.



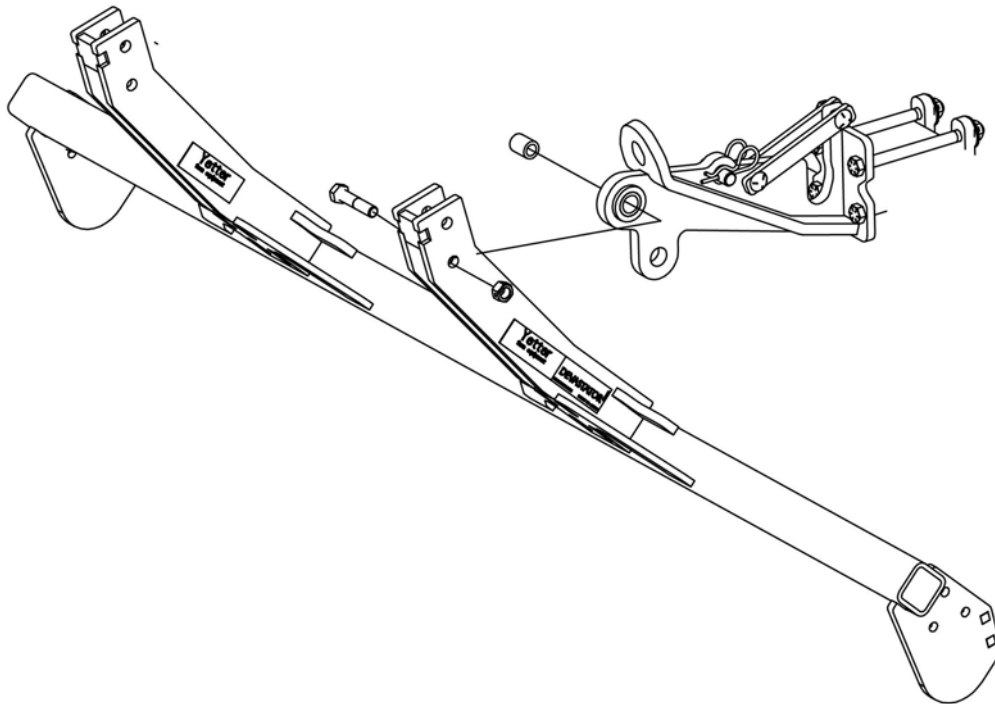
ASSEMBLY INSTRUCTIONS

STEP 3. INSTALL THE 5000-323 LOCK UP PIN IN THE STORAGE LOCATION ON THE MOUNT BRACKETS SECURE WITH THE HAIRPIN CLIPS.



ASSEMBLY INSTRUCTIONS

STEP 4. ATTACH THE 5000-238 PIVOT ARMS TO THE MOUNT BRACKETS USING THE 5/8" X 3 BOLTS, PIVOT BUSHINGS AND LOCK HEX NUTS. FULLY TIGHTEN ALL THE HARDWARE AT THIS TIME, MOUNTING BOLTS INCLUDED.

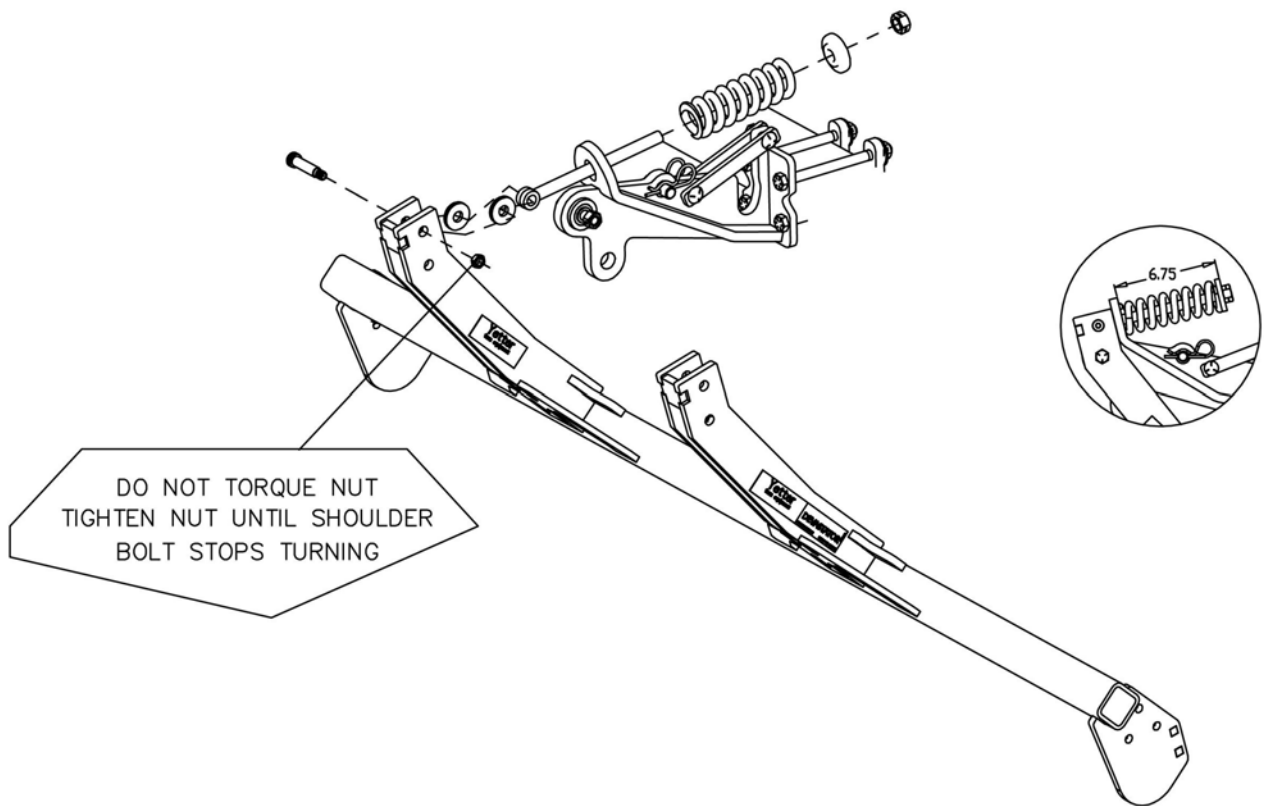


ASSEMBLY INSTRUCTIONS

STEP 5. INSTALL THE PUSH RODS INTO THE MOUNT BRACKETS THEN ATTACH TO THE PIVOT ARMS WITH THE 5/8" SHOULDER BOLTS, WASHERS AND 1/2" JAM LOCK HEX NUTS.

NOTE: THE WASHERS ARE INSTALLED ON EACH SIDE OF THE "EYE" OF THE PUSH ROD.

NOW INSTALL THE COMPRESSION SPRINGS, SPRING BUSHINGS AND 3/4" LOCK HEX NUTS.

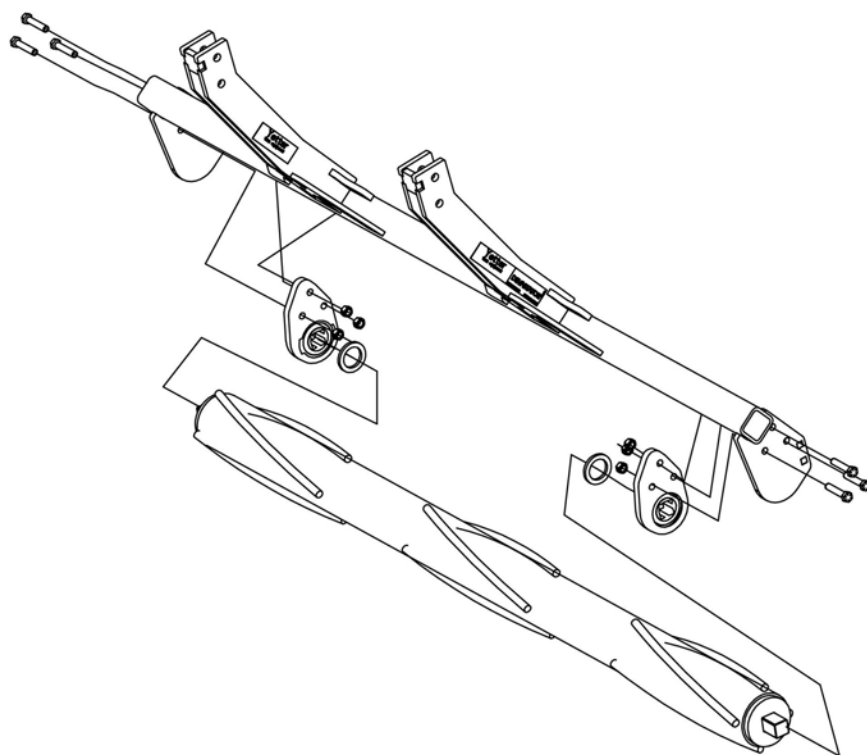


ASSEMBLY INSTRUCTIONS

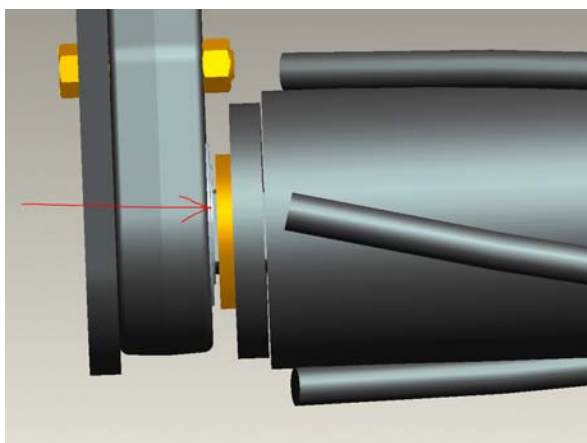
STEP 6. INSTALL THE SHIMS AND BEARINGS ONTO THE ROLLERS.

NOTE: THE EXTENDED RACE ON THE BEARING WILL FACE TOWARD THE ROLLER.

ATTACH THE BEARING/ROLLER ASSEMBLY TO THE PIVOT ARMS USING THE 1/2" X 2-1/2" BOLTS AND 1/2" LOCK HEX NUTS.



THE SIDE OF THE BEARING ASSEMBLY WHERE THE BEARING IS PROTRUDING MUST BE INSTALLED TOWARD THE ROLLER!





NOTES:

NOTES:

Our name Is getting known

Just a few years ago, Yetter products were sold primarily to the Midwest only. Then we embarked on a program of expansion and moved into the East, the South, the West and now north into Canada. We're even getting orders from as far away as Australia and Africa.

So, when you buy Yetter products . . .you're buying a name that's recognized. A name that's known and respected. A name that's become a part of American agriculture and has become synonymous with quality and satisfaction in the field of conservation tillage.

Thank you.

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