2920-020 SEALER WHEELS
W/2920-212 BRACKET

YETTER MANUFACTURING CO.
FOUNDED 1930
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1. Attach Shank Mounting Bracket W.A. (#2) and shank mounting clamp plate (#3) to shank with two 1/2 x 3 bolts and lock nuts.

2. Attach the Mounting Bracket W.A. (#8) to the shank mounting bracket with two 1/2 x 1-3/4 bolts and lock nuts.

3. Insert the inner pivot bushing (#6) through the pivot collar of the mounting bracket.

4. Insert the push rod between the side plates of the mounting bracket and secure with a 5/8 x 2-1/2" bolt and jam nut.

5. Attach the sealer wheel arm W.A. (#18) to the mounting bracket with a 1/2 X 4-1/2" bolt and hex nut.

6. Slide the spring bracket (#15), spring (#14), spring bushing (#13) and 3/4" lock nut on the push rod. Tighten the nut down until about 1/4" of threads are exposed.

7. Attach the 4.5" x 16" gauge wheels (#21) to the adjustment stem (#23) with a 5/8 x 4" bolt, ¾" spacer, lockwasher and 5/8" nut.

8. Slide gauge wheel assembly into the sealer wheel arm and secure with pin (#17).