



6000-013 / 6000-014 / 6000-021

SERRATED CLOSING DISC

6000-017

SMOOTH CLOSING DISC

6000-022

SHARK TOOTH CLOSING DISC

INSTALLATION MANUAL

PART IDENTIFICATION

2565-777_REV_C • 12/2021



YETTER MANUFACTURING CO.
FOUNDED 1930

Colchester, IL 62326-0358

Toll free: 800/447-5777

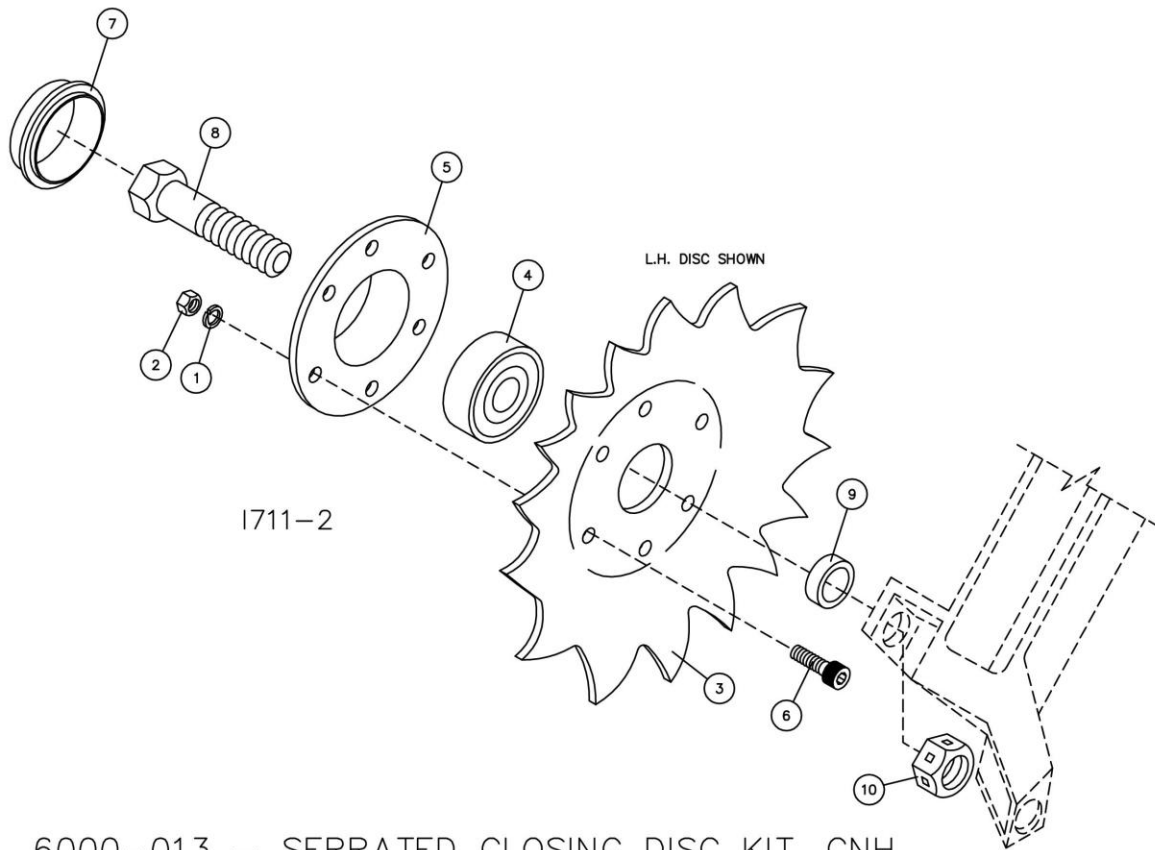
309/776-3222 (Fax)

Website: www.yetterco.com

E-mail: info@yetterco.com

YETTER

PARTS IDENTIFICATION

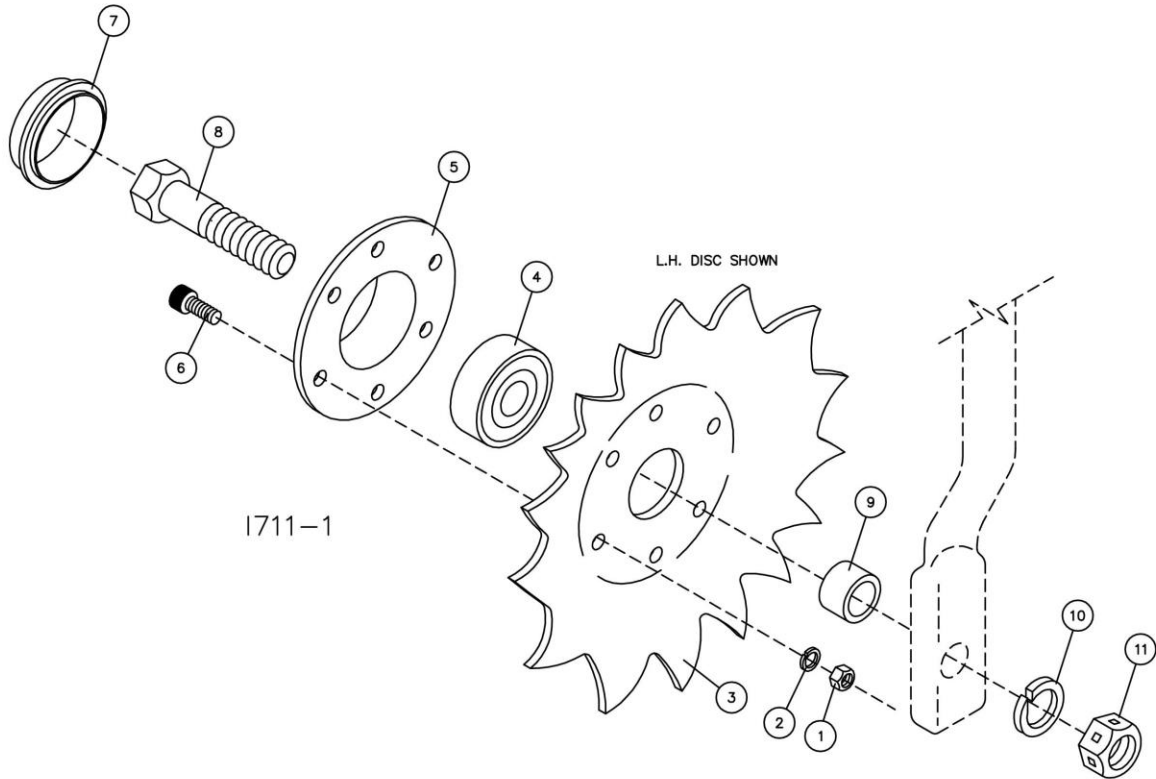


6000-013 – SERRATED CLOSING DISC KIT, CNH

DET	QTY	PART NO.	DESCRIPTION
1	6	2520-151	1/4-20 HEX NUT ZYD
2	6	2525-151	1/4 MED LOCK WASHER ZYD
3	1	6000-438	8" SERRATED CLOSING DISC, R.H.
	1	6000-437	8" SERRATED CLOSING DISC, L.H.
4	1	2550-328	PLANTER COULTER BRG. 204RY2
5	1	2570-711	HOUSING, BEARING J.D.#A51984
6	6	2513-510	1/4-20 X 3/4 SHCS BLACK
7	1	2570-542	DUST CAP, STEEL
8	1	2502-391	5/8-11 X 2 HHCS GR 5 ZYD.
9	1	2967-468	9/32" BUSHING
10	1	2520-459	5/8-11 HEX LOCK NUT ZYD.

MANUFACTURED 08/2004 – 05/2018

PARTS IDENTIFICATION

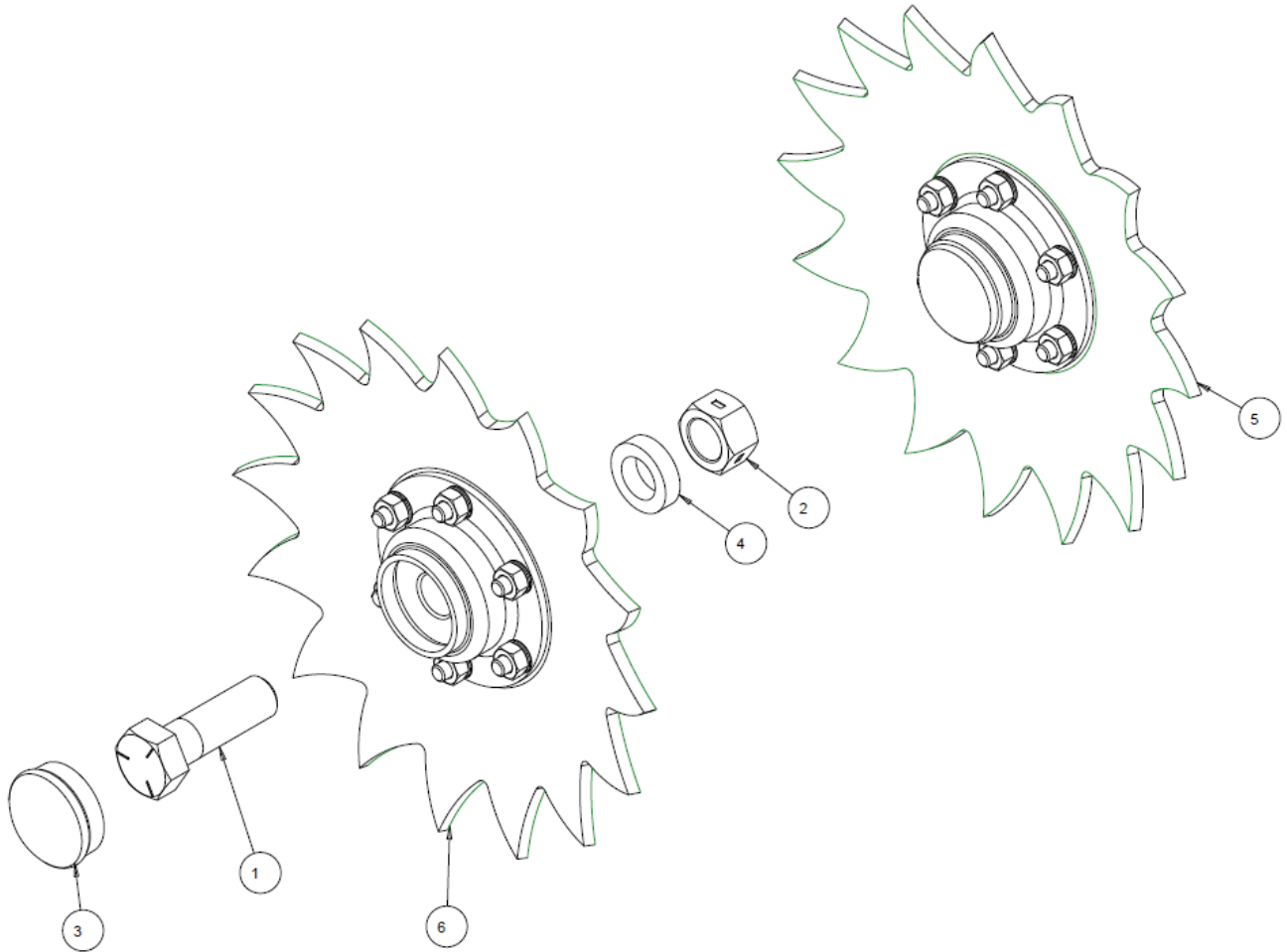


6000-014 – SERRATED CLOSING DISC KIT, JD

DET	QTY	PART NO.	DESCRIPTION
1	6	2520-151	1/4-20 HEX NUT ZYD
2	6	2525-151	1/4 MED LOCK WASHER ZYD
3	1	6000-438	8" SERRATED CLOSING DISC, R.H.
	1	6000-437	8" SERRATED CLOSING DISC, L.H.
4	1	2550-328	PLANTER COULTER BRG. 204RY2
5	1	2570-711	HOUSING, BEARING J.D.#A51984
6	6	2513-510	1/4-20 X 3/4 SHCS BLACK
7	1	2570-542	DUST CAP, STEEL
8	1	2502-393	5/8-11 X 2-1/2 HHCS GR 5 ZYD.
9	1	6000-335	9/16" BUSHING
10	1	2525-451	5/8 MED LOCK WASHER ZYD.
11	1	2520-459	5/8-11 HEX LOCK NUT ZYD.

MANUFACTURED 08/2004 – 05/2018

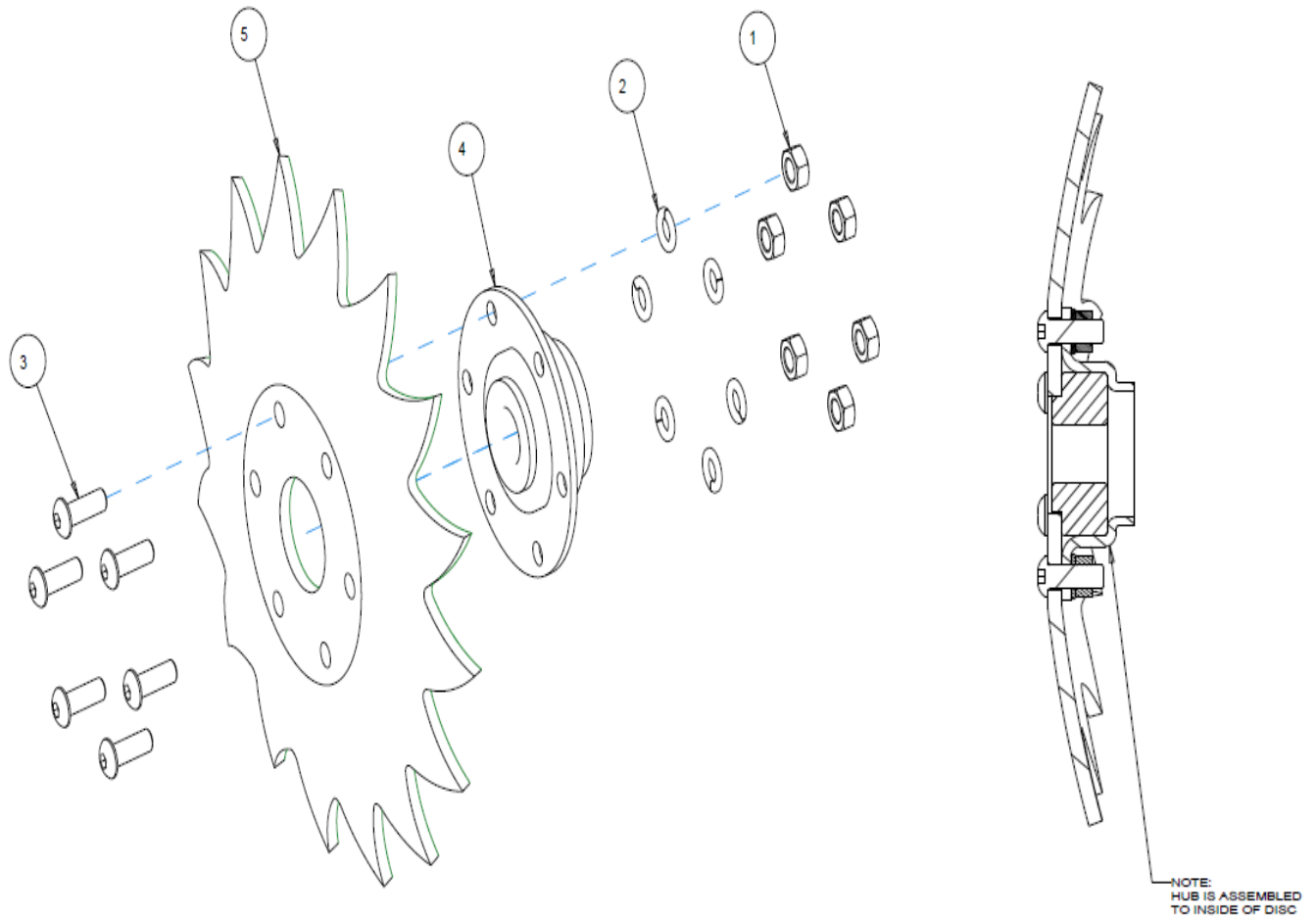
PARTS IDENTIFICATION
6000-013A
8" SERRATED CLOSING DISC KIT



ITEM	PART NO.	DESCRIPTION	QTY
1	2502-391	5/8-11 X 2 HHCS GR 5 ZP	2
2	2520-459	5/8-11 LOCK HEX NUT, GR B, ZP	2
3	2570-789	HUB CAP	2
4	2967-468	9/32" PIVOT ARM BUSHING	2
5	6000-108 8"	SERRATED CLOSE DISC ASSY, LH, CNH 1	1
6	6000-109 8"	SERRATED CLOSE DISC ASSY. RH, CNH 1	1

MFG. 06/2018 TO CURRENT

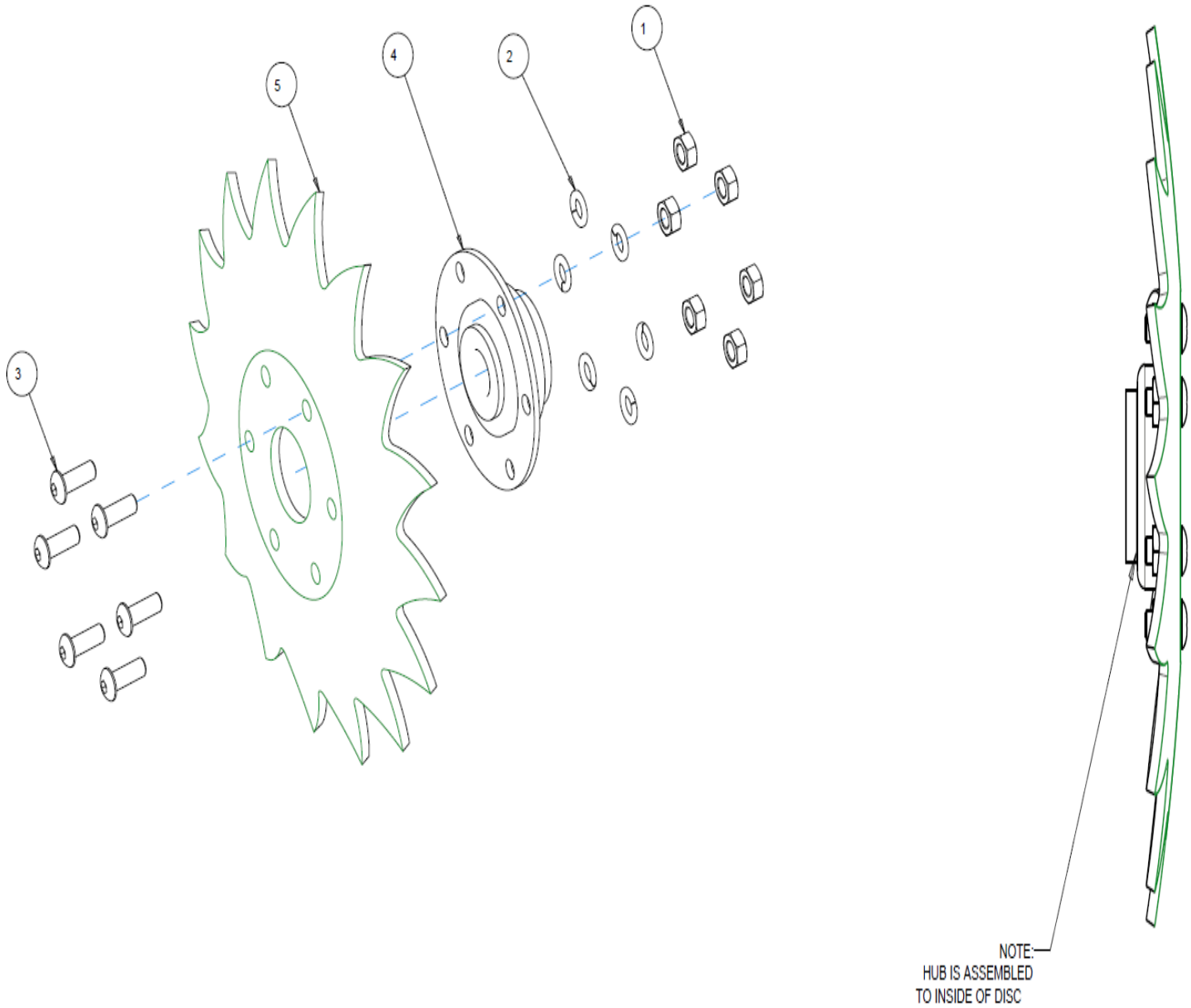
PARTS IDENTIFICATION
6000-108_REV F
LEFT HAND 8" SERRATED CLOSING DISC (CNH)



ITEM	PART NO.	DESCRIPTION	QTY
1	2520-151	1/4-20 HEX NUT ZP	6
2	2525-151	1/4 MED. LOCKWASHER ZP.	6
3	2570-202	1/4 -20 X 3/4 BHSCS ZP	6
4	6000-198	BEARING & HUB ASSEMBLY	1
5	6000-438	8" SERRATED CLOSING DISC, LH	1

MFG 06/2018 TO CURRENT

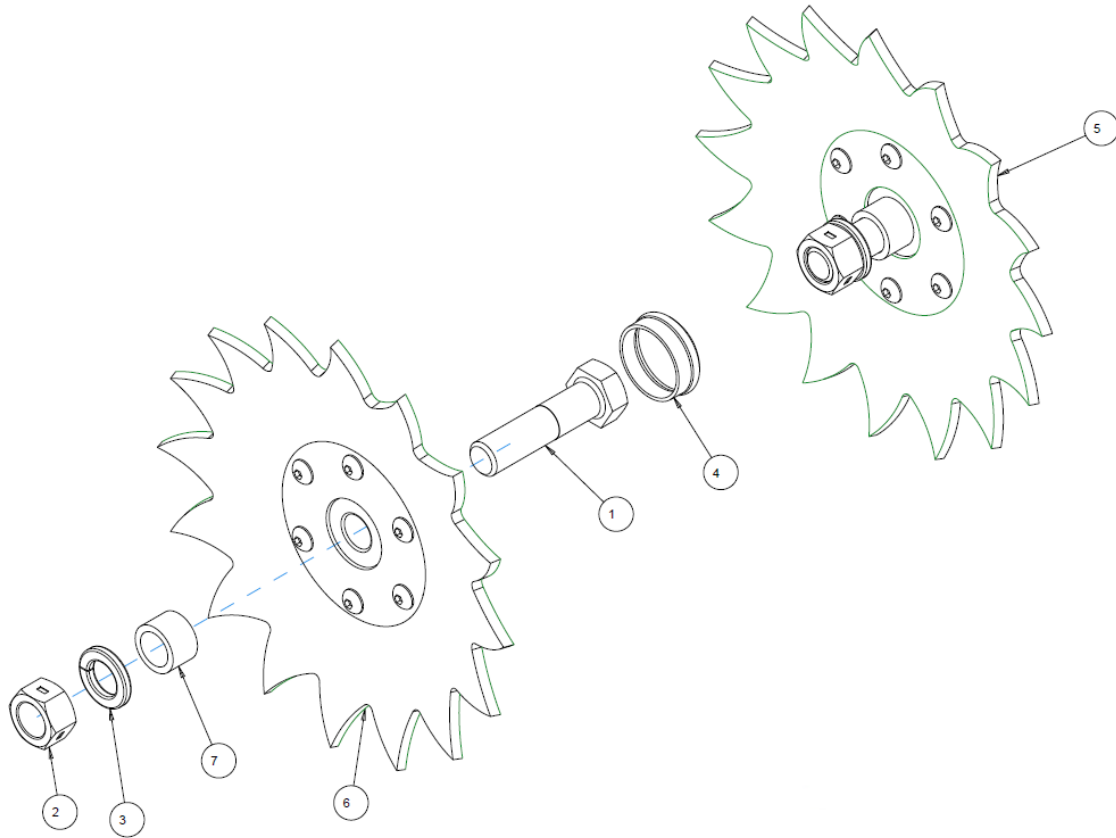
PARTS IDENTIFICATION
6000-109_REV G
RIGHT HAND 8" SERRATED CLOSING DISC (CNH)



ITEM	PART NO.	DESCRIPTION	QTY
1	2520-151	1/4-20 HEX NUT ZP	6
2	2525-151	1/4 MED. LOCKWASHER ZP.	6
3	2570-202	1/4 -20 X 3/4 BHSCS ZP	6
4	6000-198	BEARING & HUB ASSEMBLY	1
5	6000-437	8" SERRATED CLOSING DISC, RH	1

MFG 06/2018 TO CURRENT

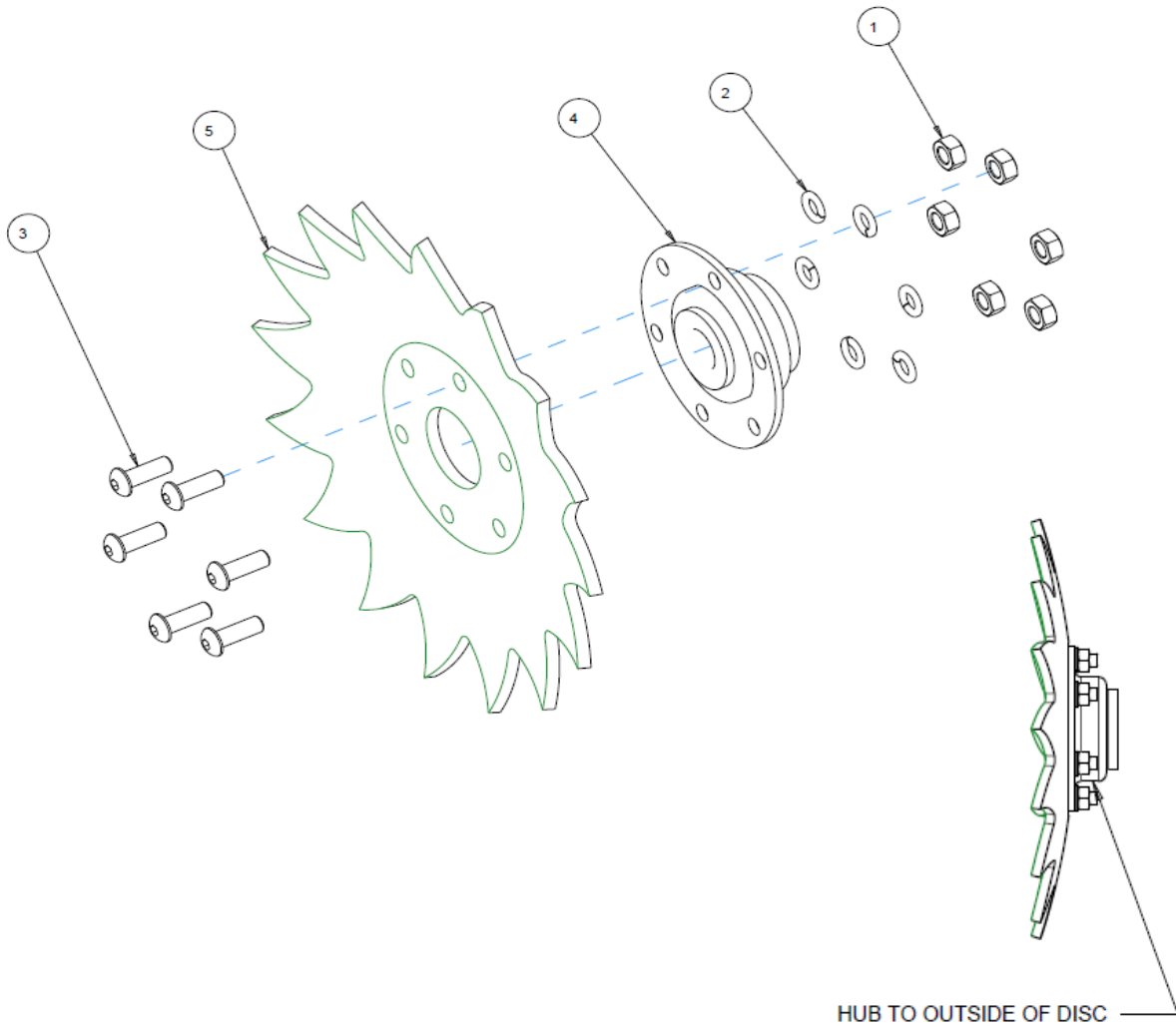
PARTS IDENTIFICATION
6000-014A
8" SERRATED CLOSING DISC KIT (JD)



ITEM	PART NO.	DESCRIPTION	QTY
1	2502-393	5/8-11 X 2 1/2 HHCS GR5 ZP	2
2	2520-459	5/8-11 LOCK HEX NUT, GR B, ZP	2
3	2525-451	5/8 MED. LOCKWASHER ZP.	2
4	2570-789	HUB CAP	2
5	6000-114	8" SERR CLOSE DISC ASS'Y LH JD	1
6	6000-115	8" SERR CLOSE DISC ASS'Y RH JD	1
7	6000-335	9/16" BUSHING	2

MFG. 06/2018 TO CURRENT

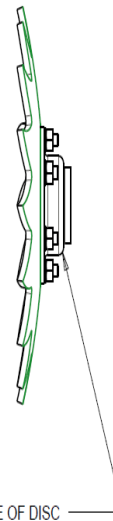
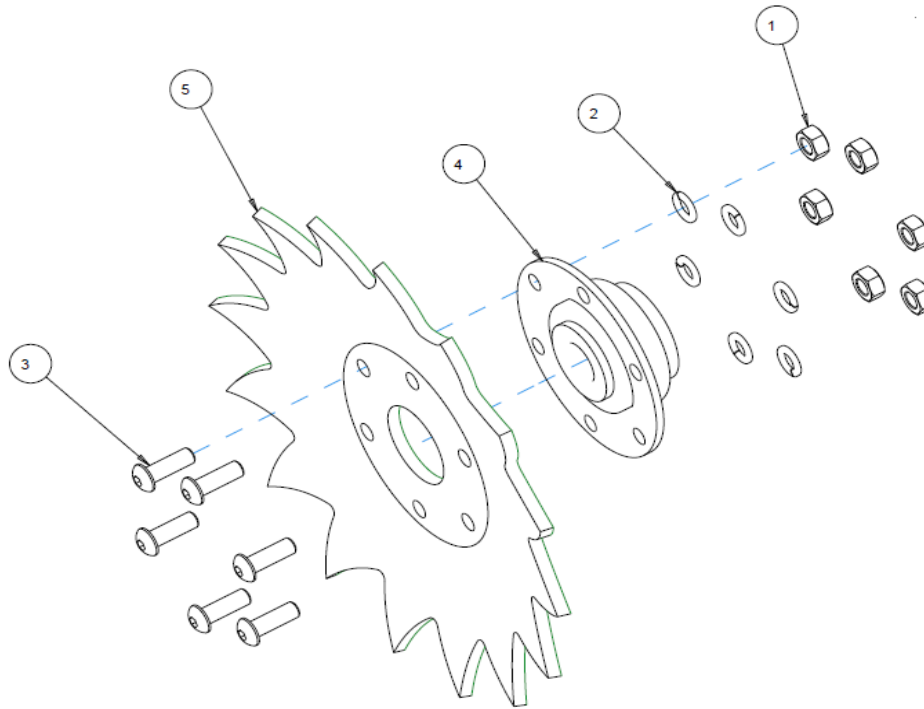
PARTS IDENTIFICATION
6000-114
LEFT HAND 8" SERRATED CLOSING DISC (JD)



ITEM	PART NO.	DESCRIPTION	QTY
1	2520-151	1/4-20 HEX NUT ZP	6
2	2525-151	1/4 MED. LOCKWASHER ZP.	6
3	2570-202	1/4 -20 X 3/4 BHSCS ZP	6
4	6000-198	BEARING & HUB ASSEMBLY	1
5	6000-438	8" SERRATED CLOSING DISC, LH	1

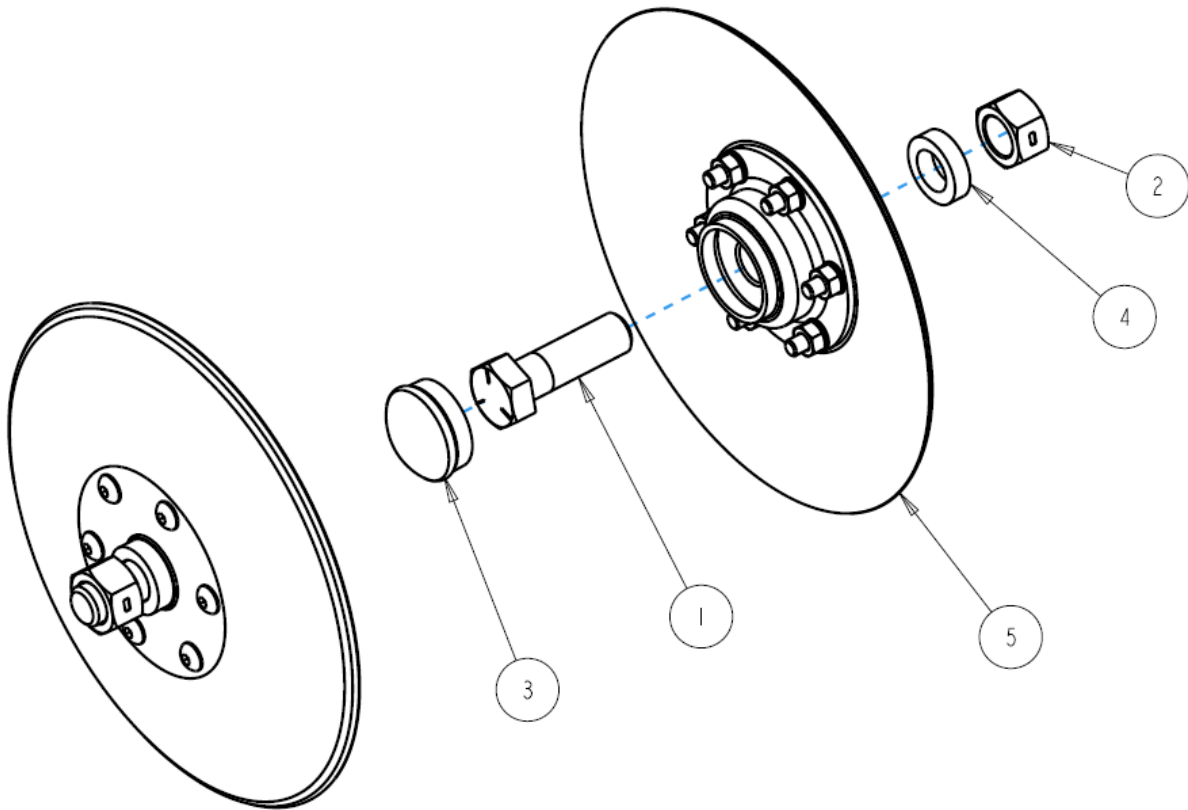
MFG. 06/2018 TO CURRENT

PARTS IDENTIFICATION
6000-115
RIGHT HAND 8" SERRATED CLOSING DISC (JD)



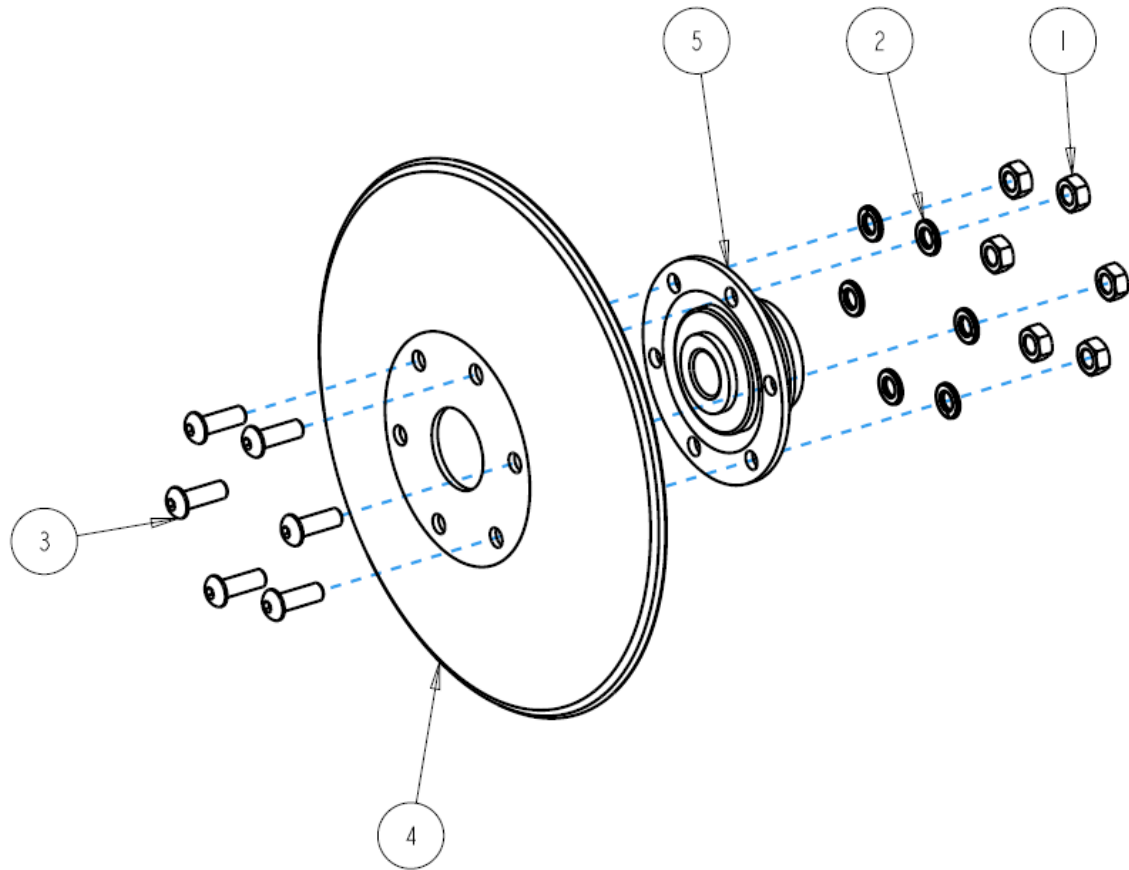
ITEM	PART NO.	DESCRIPTION	QTY
1	2520-151	1/4-20 HEX NUT ZP	6
2	2525-151	1/4 MED. LOCKWASHER ZP.	6
3	2570-202	1/4 -20 X 3/4 BHSCS ZP	6
4	6000-198	BEARING & HUB ASSEMBLY	1
5	6000-437	8" SERRATED CLOSING DISC, RH	1

PARTS IDENTIFICATION
6000-017
8" SMOOTH CLOSING DISC KIT CASEIH



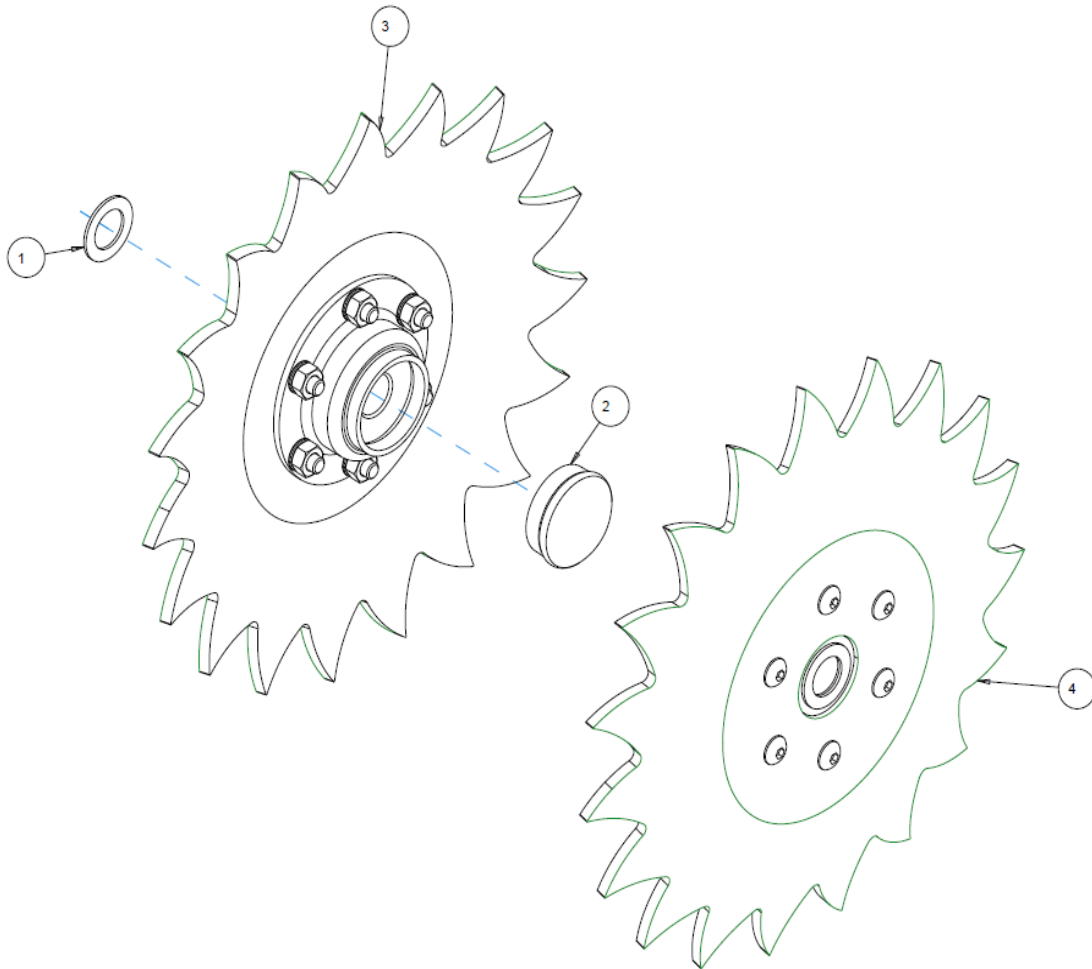
ITEM	PART NO.	DESCRIPTION	QTY
1	2502-391	5/8-11 X 2 HHCS GR 5 ZP	2
2	2520-459	5/8-11 LOCK HEX NUT, GR B, ZP	2
3	2570-789	HUB CAP	2
4	2967-468	9/32" PIVOT ARM BUSHING	2
5	6000-113	8" SMOOTH CLOSE DISC ASSY, CNH	2

PARTS IDENTIFICATION
6000-113
8" SMOOTH CLOSING DISC ASSEMBLY CASEIH



ITEM	PART NO.	DESCRIPTION	QTY
1	2520-151	1/4-20 HEX NUT ZP	6
2	2525-151	1/4 MED. LOCKWASHER ZP.	6
3	2570-202	1/4 -20 X 3/4 BHSCS ZP	6
4	2571-437	8" SMOOTH CLOSING DISC	1
5	6000-198	BEARING & HUB ASSEMBLY	1

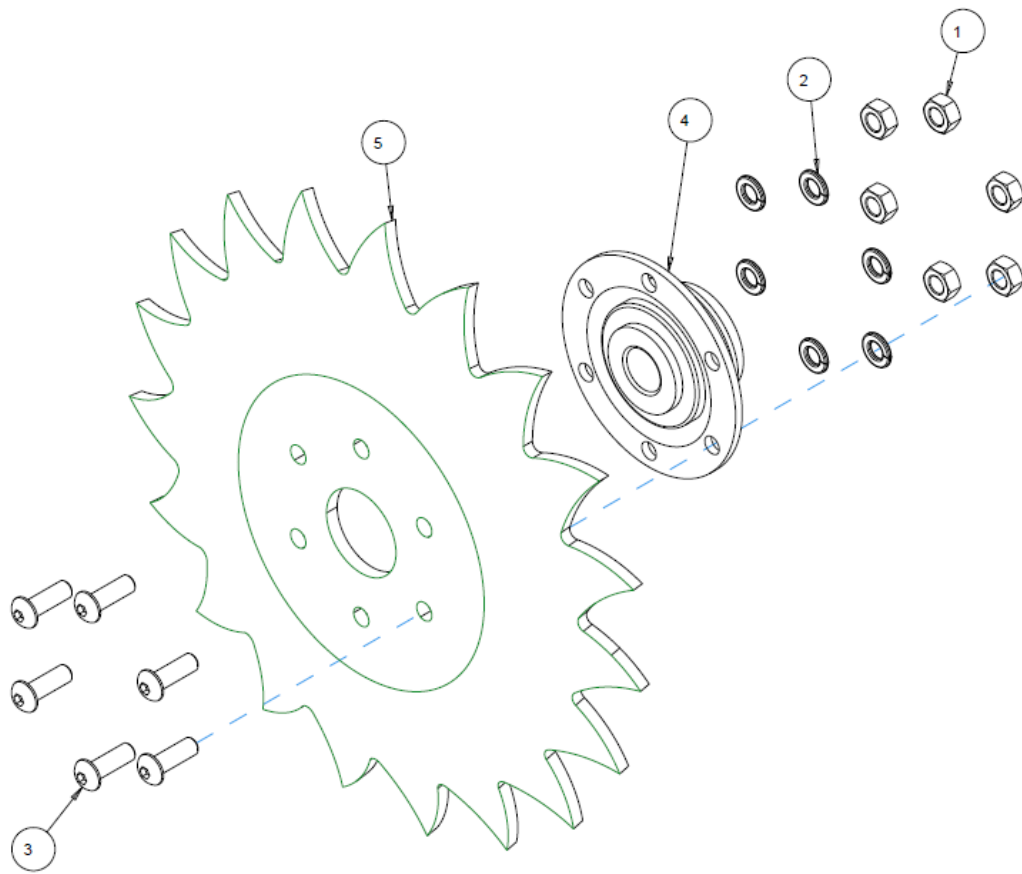
PARTS IDENTIFICATION
6000-021
9" SERRATED CLOSING DISC KIT



ITEM	PART NO.	DESCRIPTION	QTY
1	2527-562	5/8IDX1ODX.049+-0.002M BU ZP	2
2	2570-789	HUB CAP	2
3	6000-110	9" CLOSING DISC ASSEMBLY, RH	1
4	6000-111	9" CLOSING DISC ASSEMBLY, LH	1

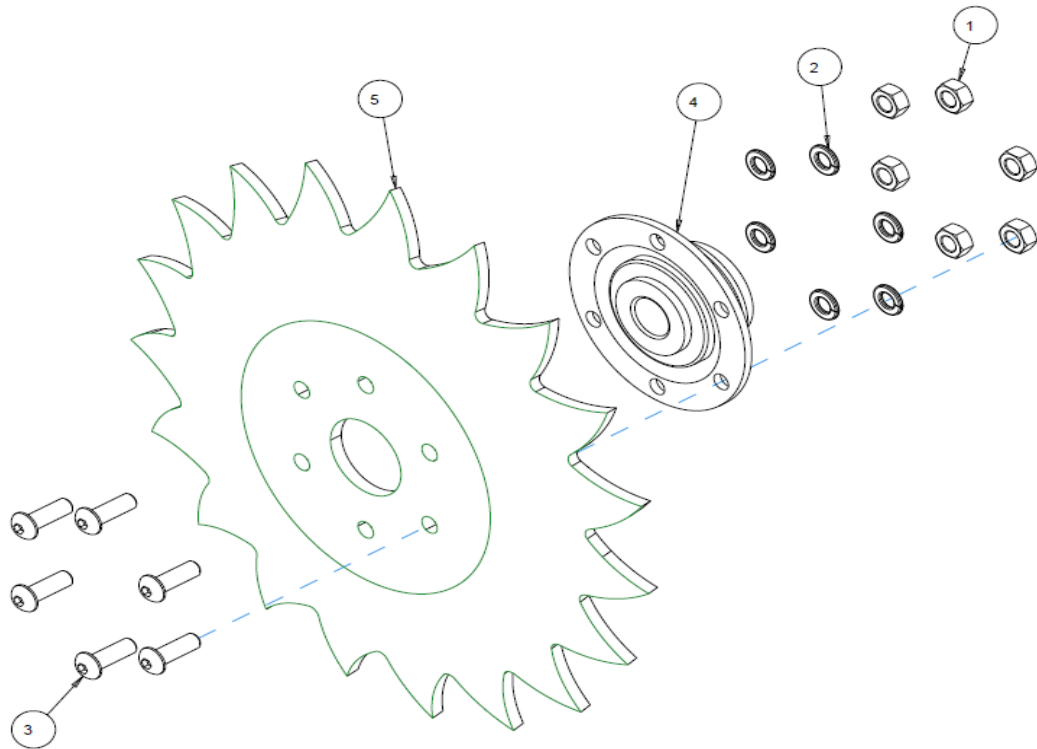


PARTS IDENTIFICATION
6000-110
RIGHT HAND 9" SERRATED CLOSING DISC KIT



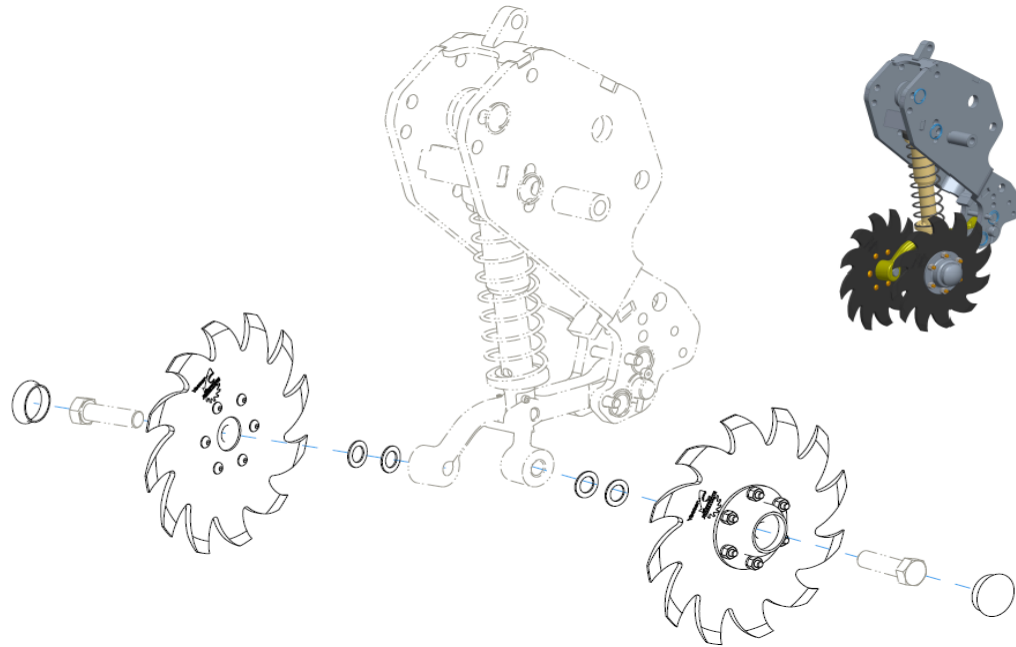
ITEM	PART NO.	DESCRIPTION	QTY
1	2520-151	1/4-20 HEX NUT ZP	6
2	2525-151	1/4 MED. LOCKWASHER ZP.	6
3	2570-202	1/4 -20 X 3/4 BHSCS ZP	6
4	6000-198	BEARING & HUB ASSEMBLY	1
5	6000-439	9" SERRATED CLOSING DISC, RH	1

PARTS IDENTIFICATION
6000-111
LEFT HAND 9" SERRATED CLOSING DISC KIT

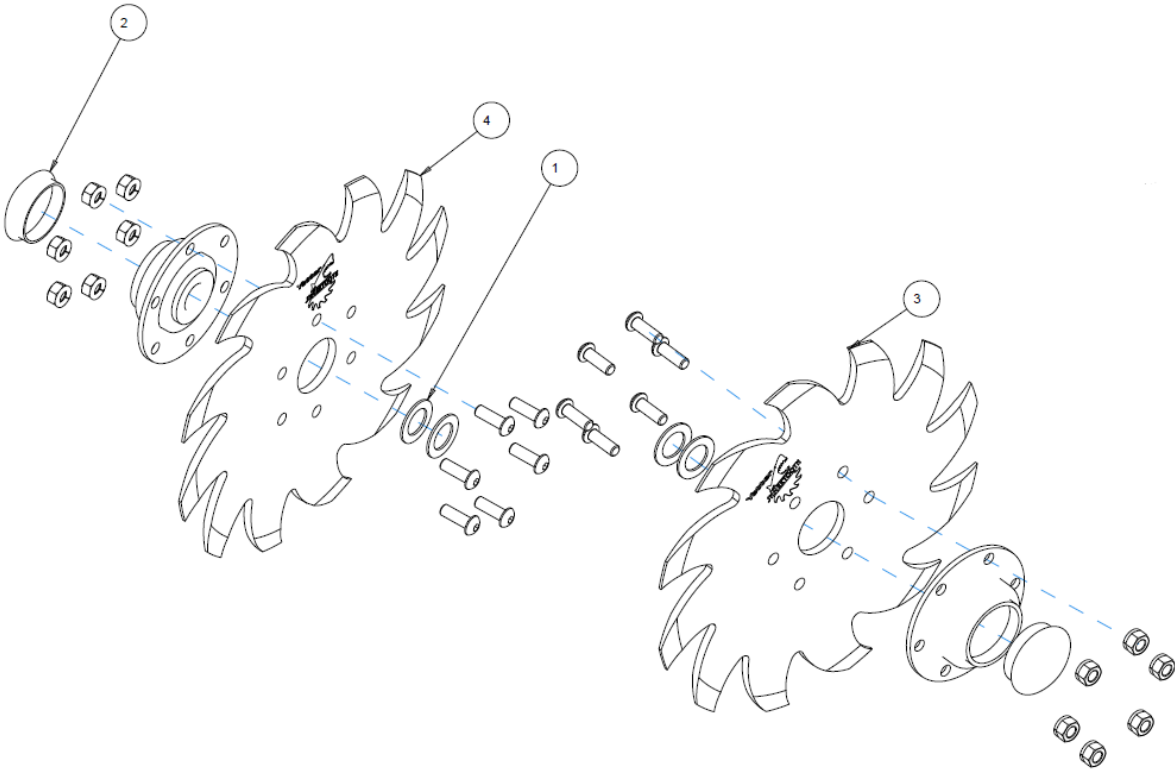


ITEM	PART NO.	DESCRIPTION	QTY
1	2520-151	1/4-20 HEX NUT ZP	6
2	2525-151	1/4 MED. LOCKWASHER ZP.	6
3	2570-202	1/4 -20 X 3/4 BHSCS ZP	6
4	6000-198	BEARING & HUB ASSEMBLY	1
5	6000-440	9" SERRATED CLOSING DISC, LH	1

ASSEMBLY
6000-022
9" SHARKTOOTH CLOSING DISC KIT



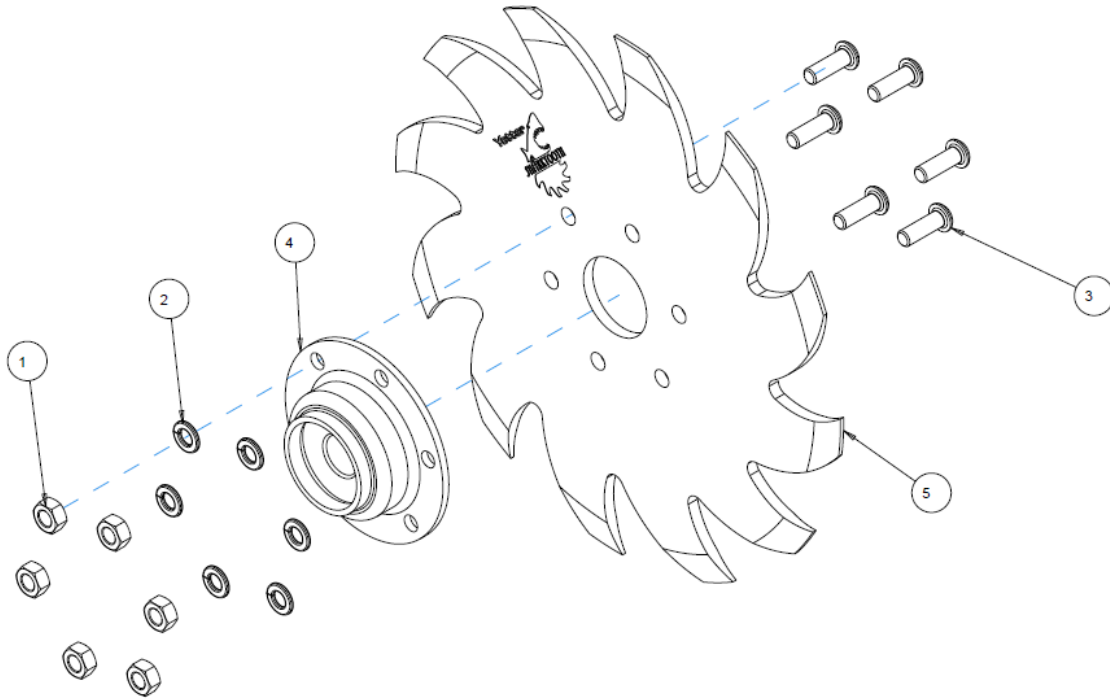
PARTS IDENTIFICATION
6000-022
9" SHARKTOOTH CLOSING DISC KIT



ITEM	PART NO.	DESCRIPTION	QTY
1	2527-562	5/8IDX1ODX.049+-002M BU ZP	4
2	2570-789	HUB CAP	2
3	6000-116	9" CLOSING DISC ASSEMBLY, RH	1
4	6000-117	9" CLOSING DISC ASSEMBLY, LH	1

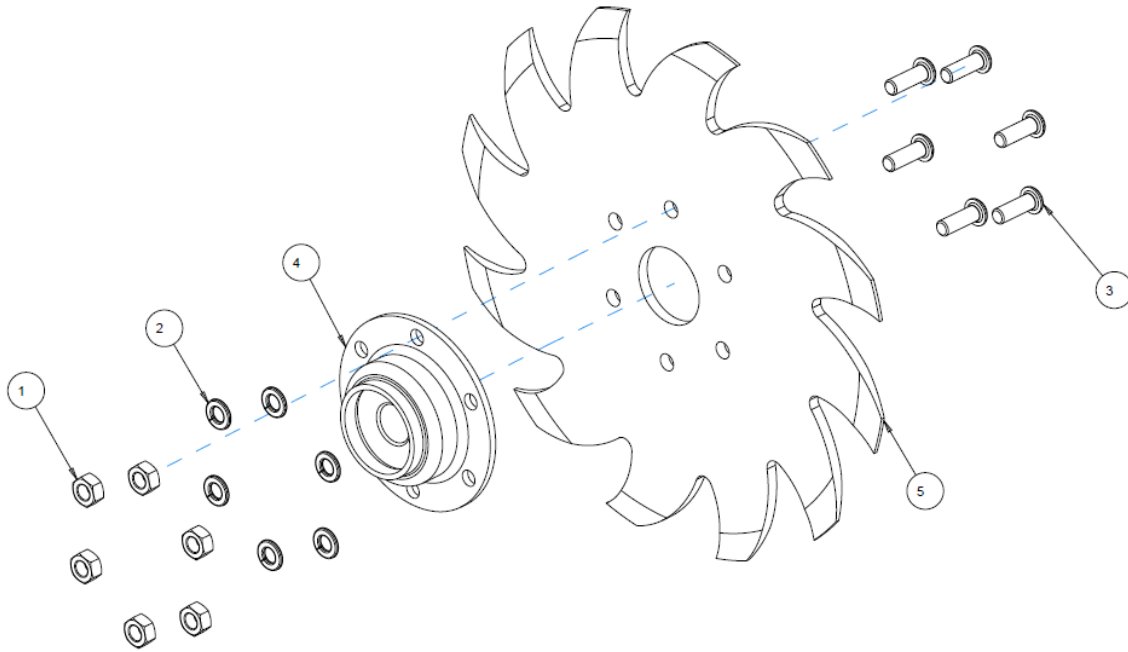


PARTS IDENTIFICATION
6000-116
RIGHT HAND DISC ASSEMBLY



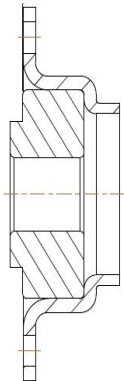
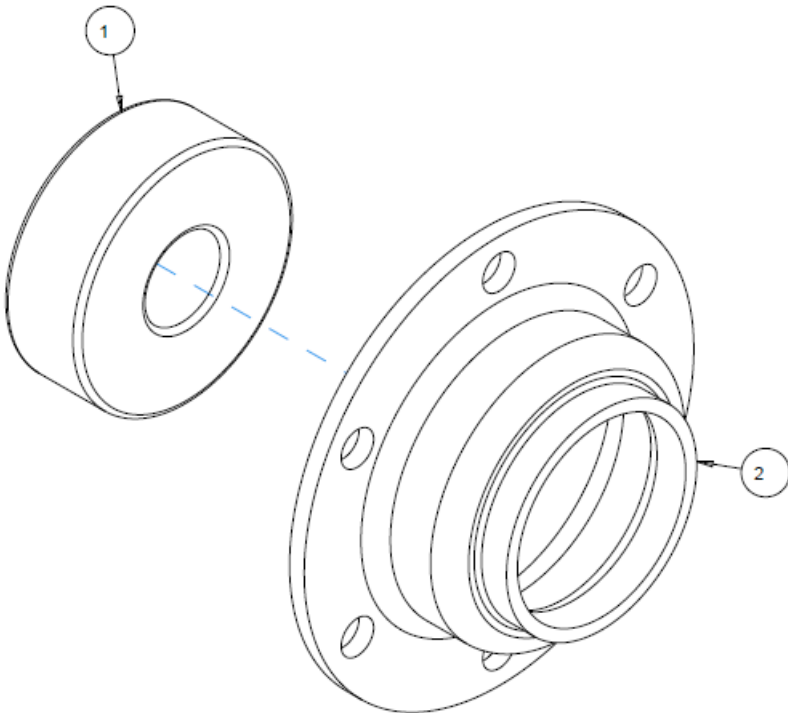
ITEM	PART NO.	DESCRIPTION	QTY
1	2520-151	1/4-20 HEX NUT ZP	6
2	2525-151	1/4 MED. LOCKWASHER ZP.	6
3	2570-202	1/4 -20 X 3/4 BHSCS ZP	6
4	6000-198	BEARING & HUB ASSEMBLY	1
5	6000-441	9" SHARK TOOTH WHEEL, WITH CHAMFER	1

PARTS IDENTIFICATION
6000-117
LEFT HAND DISC ASSEMBLY



ITEM	PART NO.	DESCRIPTION	QTY
1	2520-151	1/4-20 HEX NUT ZP	6
2	2525-151	1/4 MED. LOCKWASHER ZP.	6
3	2570-202	1/4 -20 X 3/4 BHSCS ZP	6
4	6000-198	BEARING & HUB ASSEMBLY	1
5	6000-441	9" SHARK TOOTH WHEEL, WITH CHAMFER	1

PARTS IDENTIFICATION
6000-198
BEARING/HUB ASSEMBLY



ITEM	PART NO.	DESCRIPTION	QTY
1	2550-071	BEARING	1
2	2570-788	HOUSING	1

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